



**Serial Numbers
XXXXXXX
and Higher**



Model # _____

Engine Model # _____

Serial # _____

Engine Serial # _____

Date Purchased _____

Engine Spec. # _____

2011 SE-34,44,50,60 REV. 2 SILVER EAGLE PARTS MANUAL

DIXIE CHOPPER

Congratulations on your purchase of a **DIXIE CHOPPER** lawn mower. We believe you have exercised excellent judgement, and are most appreciative of your patronage.

**Your DIXIE CHOPPER Dealer is your #1 SOURCE
for
DIXIE CHOPPER parts and service !**

Please call or visit your nearest authorized Dixie Chopper
Dealer for
additional service information.



AUTHORIZED DEALER

Let us know how you are getting along with your new CHOPPER!
www.dixiechopper.com

Dixie Chopper reserves the right to make changes or add improvements to its products at any time without incurring any obligation to make such changes to products previously manufactured. Neither Dixie Chopper, nor its dealers, accept responsibility for variations which may be evident in the actual specifications of its products and the statements and descriptions contained in this publication.

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SILVER EAGLE MODEL'S QUICK REFERENCE PARTS

MODEL	2734	2744
Engine	Generac 27Hp	Generac 27Hp
Deck	34"	44"
Rear Tires		
Rear Rims		
Rear Tire/Rim Complete (Right/Left)	400262/400261	400285
Front Tire/Rim Complete	400253	400253
Belts		
Clutch-Pump(2) Wrapped	2006B57R	2006B57R
Engine-Deck Belt	2010B92W	2010B92W
Deck Belt	2006B80R	2006B94R
Filters		
Fuel Filter	0F0106	0F0106
Kohler Air Filter		
Kohler Foam Filter		
Zinga-Hydro Filter	68140	68140
Oil Filter	070185D	070185D
Donaldson Air (Primary)	0E3557	0E3557
Donaldson Air (Secondary)	0E3656	0E3656
Blades		
X-Blade		30227-50X
Standard	63227-H	
Various Parts BOTH MODELS		
Fiber Washer	W-101	W-101
Deck Roller (Ctr)	30240-O	30240-O
Choke Control	600072	600072
Throttle Cable	600075	600075
Fuel Cap	400335	400335
Control Lever Grip F/Throttle	400125	400125
Magic Mulcher (Optional)	30302	30302
Mesh Litter Bag (Optional)	BAG-101	BAG-101

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SILVER EAGLE MODEL'S QUICK REFERENCE PARTS

MODEL	2550	2750	2760HP
Engine	Kohler 25Hp	Generac 27Hp	Generac 27Hp
Deck	50"	50"	60"
Rear Tires			
Rear Rims			
Rear Tire/Rim Complete (Right/Left)	400285	400285	400285
Front Tire/Rim Complete	400253	400253	400253
Belts			
Clutch-Pump(2) Wrapped	2006B64R	2006B64R	2006B64R
Engine-Deck Belt	2010B81W	2010B81W	2010B85W
Deck Belt	2006B112R	2006B112R	2006B130R
Filters			
Fuel Filter	24-050-13	0F0106	0F0106
Kohler Air Filter	45-083-02		
Kohler Foam Filter	45-083-01		
Zinga-Hydro Filter	68140	68140	68140
Oil Filter	12-050-01	070185D	070185D
Donaldson Air (Primary)			0E3557
Donaldson Air (Secondary)			0E3656
Blades			
X Blade	30227-50X	30227-50X	30227-60X
Heavy-Duty Blade	30227-N	30227-N	30227-60N
High Lift Blade	30227-H	30227-H	30227-60H
Various Parts BOTH MODELS			
Fiber Washer	W-101	W-101	W-101
Deck Roller (Ctr)	30240-O	30240-O	30240-O
Choke Control	600072	600072	600072
Throttle Cable	600075	600075	600075
Fuel Cap	400335	400335	400335
Control Lever Grip F/Throttle	400125	400125	400125
Magic Mulcher (Optional)	30302	30302	30302
Mesh Litter Bag (Optional)	BAG-101	BAG-101	BAG-101

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DECALS



1



2



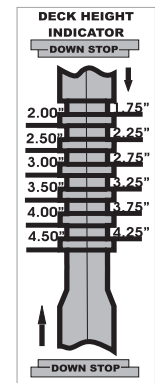
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5,5B,5C,5D



5A



3



6



7

CAUTION: LUCAS OIL ONLY!
Lucas 15/40 Magnum oil is the exclusive choice for VTC. If this is not available, a 20W50 motor oil with a quart of Lucas Hydraulic Booster is acceptable. (Minimum viscosity must be at least 10 cSt @ 100°C.)
DO NOT add automatic transmission fluid, Hytran, or multi-vis oils with less than 20W50 viscosity.
Oil change intervals should be every 1000 hours or immediately if moisture is present.
CHECK FLUID LEVEL EVERY 50 HOURS

97013A

8

REF	PART#	DESCRIPTION	Qty
1	800203	Fender	2
2	800204	Floor Pan	1
3	800038	Deck Height	1
4	800205	6x6 Eagle	1
5	800258	Decal - Silver Eagle 2734	1
5A	800262	Decal - Silver Eagle 2760HP	1
5B	800259	Decal - Silver Eagle 2744	1

REF	PART#	DESCRIPTION	Qty
5C	800260	Decal - Silver Eagle 2550	1
5D	800261	Decal - Silver Eagle 2750	1
6	30229	Deck Danger	2
7	800018	Docu-Tube	1
8	97013A	Caution Lucas Oil Only	1

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DECALS (CONT'D)

CAUTION

Shut off engine before refueling.
Never fill fuel tank indoors or when engine is hot.
Wipe up all spilled fuel before starting engine.
Do not smoke while refueling.

PRECAUCIÓN

Cierre El Motor Antes De Volver A Cargar El Tanque.
Nunca Llene El Tanque De Combustible En Interiores O Cuando El Motor Este Caliente.
Limpie Todo Combustible Derramado Antes De Encender El Motor.
No Fume Al Cargar Combustible.

NOTICE

WARRANTY TO BE USED ONLY TO COVER CORRECTION OF MANUFACTURING DEFECTS. IT WILL NOT BE USED TO COVER LACK OF MAINTENANCE, OPERATOR MIS-USE, NORMAL WEAR, ACCIDENTS, CUSTOMER DIS-SATISFACTION OR TRANSPORTATION CHARGES TO AND FROM THE SERVICING DEALER.

800291

9

CAUTION

Shut off engine before refueling.
Never fill fuel tank indoors or when engine is hot.
Wipe up all spilled fuel before starting engine.
Do not smoke while refueling.

PRECAUCIÓN

Cierre El Motor Antes De Volver A Cargar El Tanque.
Nunca Llene El Tanque De Combustible En Interiores O Cuando El Motor Este Caliente.
Limpie Todo Combustible Derramado Antes De Encender El Motor.
No Fume Al Cargar Combustible.

NOTICE

FOR BEST PERFORMANCE, MINIMUM ENGINE RPM SHOULD BE 3750 UNDER NO LOAD. CONTINUOUS OPERATION BELOW 3500 RPM WILL RESULT IN ENGINE OVER-HEATING AND AN UNACCEPTABLE QUALITY CUT. RPM MAY BE REDUCED FOR TRIMMING AND/OR OTHER LIGHT LOAD DUTIES. IF THE ENGINE CANNOT MAINTAIN 3500 RPM, UNDER A LOAD, OPERATOR SHOULD REDUCE GROUND SPEED, CONSULT MANUAL, AND/OR CONTACT YOUR DEALER FOR ANY QUESTIONS OR NECESSARY ADJUSTMENTS.

800290

10

OPERATOR CONTROLLED DISCHARGE CHUTE

OCDC

DANGER

Safe operation of this vehicle is the sole responsibility of the operator. Safety is an ATTITUDE and it starts with you!

11

34" CUT

12

44" CUT

12A

50" CUT

12B

60" CUT

12C

Silver Eagle Series Belt Routing

For

800193

13

MADE IN USA - SINCE 1980

800295

14

LUCAS OIL PRODUCTS INC.

DIXIE CHOPPER The World's Fastest Lawn Mower

For MAXIMUM PERFORMANCE - LONG LIFE, we recommend LUCAS Oil Products

800061

DECK SPINDLES MUST BE LUBRICATED EVERY 100 HOURS

We Recommend Using LUCAS X-TREME Grease Dixie Chopper Part #800058

"No Grease...No Warranty"

17

16

FUEL VALVE

Off ← Right Tank → Left Tank

800287

18



15

DANGER TO AVOID INJURY, READ OWNER'S MANUAL

STOP BLADE & BACK SLOWLY IF MACHINE STOPS GOING UPHILL

NEVER MOW SIDE HILL OVER 5°

NEVER MOW UP HILL OVER 10°

NEVER MOW SLOPE OVER 15°

PELIGRO LEA EL MANUAL DEL USUARIO PARA EVITAR LESIONES.

Haznos corte el césped cerca de personas. No tener personas en ninguna zona de corte.

No utilice el cortacésped bajo la influencia de drogas o alcohol.

Coloque el freno de estacionamiento y retire la llave de la llave de la máquina.

Evite el contacto con las cuchillas a menos que el motor y las cuchillas estén detenidos.

La máquina no es un juguete. Evite jugar con la máquina al volver.

Reemplace los dispositivos de seguridad en su lugar y funcionamiento.

Evite áreas resbaladizas o empinadas. Retire objetos que la máquina pueda tener.

Ajuste el funcionamiento y el sistema de los controles.

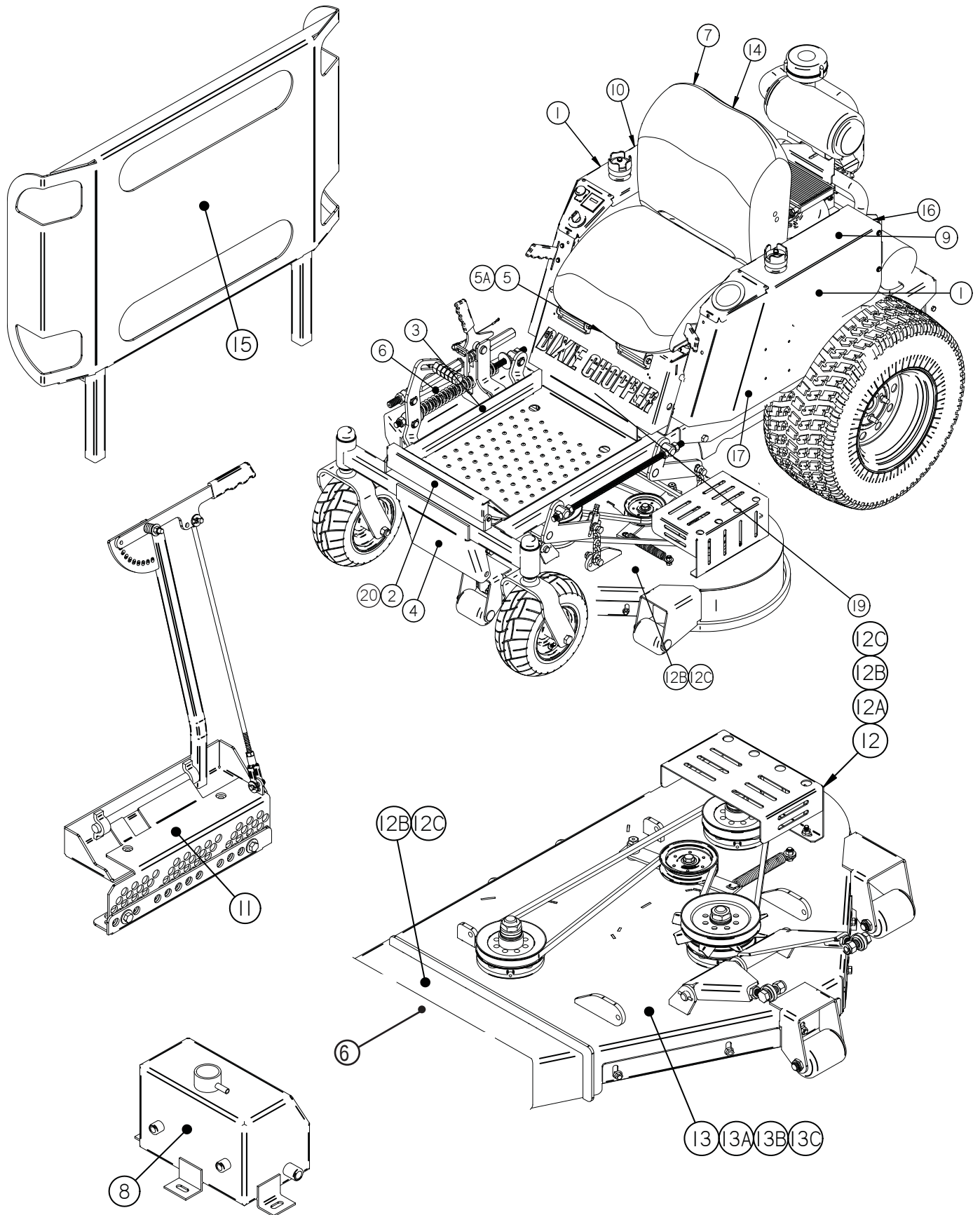
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REF#	PART#	DESCRIPTION	Qty
9	800291	Decal - Fuel Caution/NOTICE Left	1
10	800290	Decal - Fuel Caution/NOTICE Right	1
11	97072	OCDC Safety	1
12	800071	34" Cut	1
12A	800072	44" Cut	1
12B	65408	50" Cut	2
12C	65409	60" Cut	2

REF	PART#	DESCRIPTION	Qty
13	800187	Decal - Route Belt 2008	1
14	800295	Decal - Indiana/USA 2010	1
15	800193	Decal - Rear Guard (50/60 Only)	1
16	800061	Lucas Engine Oil	1
17	800060	Lucas Grease-Deck Spindle	1
18	800287	Decal - Valve Fuel Silver Eagle	1
20	800288	Decal - Safety Pan Floor IE/SE/Magnum	1

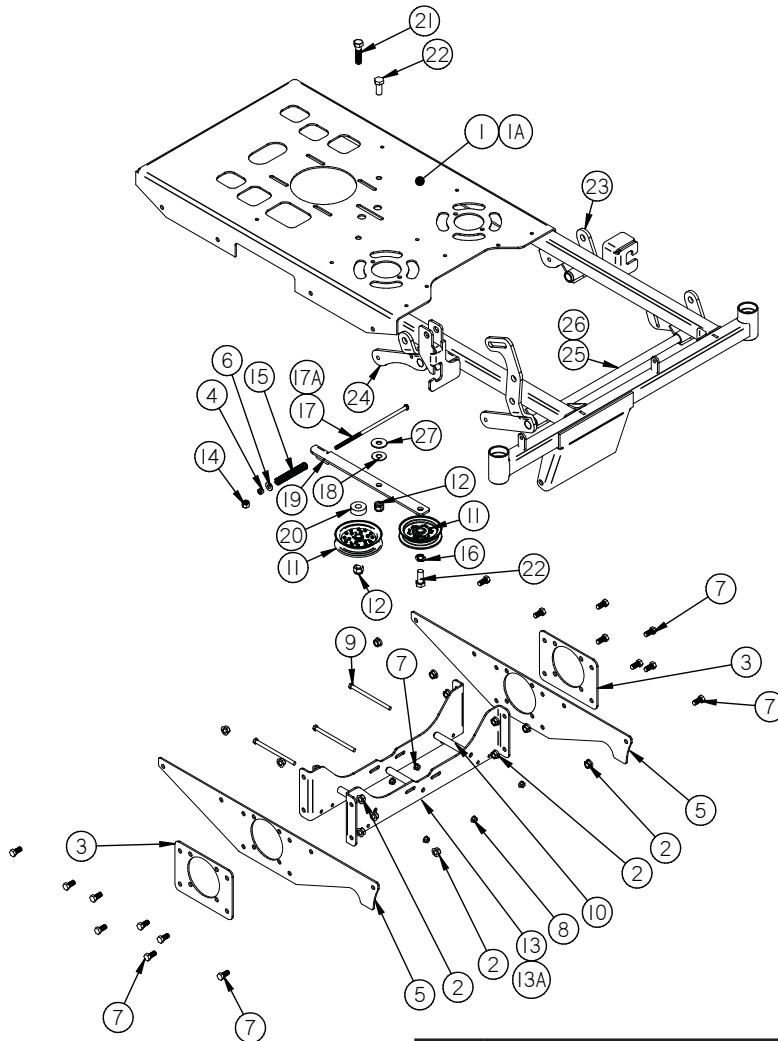
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DECAL PLACEMENT



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SE 34",44",50" & 60" FRAME

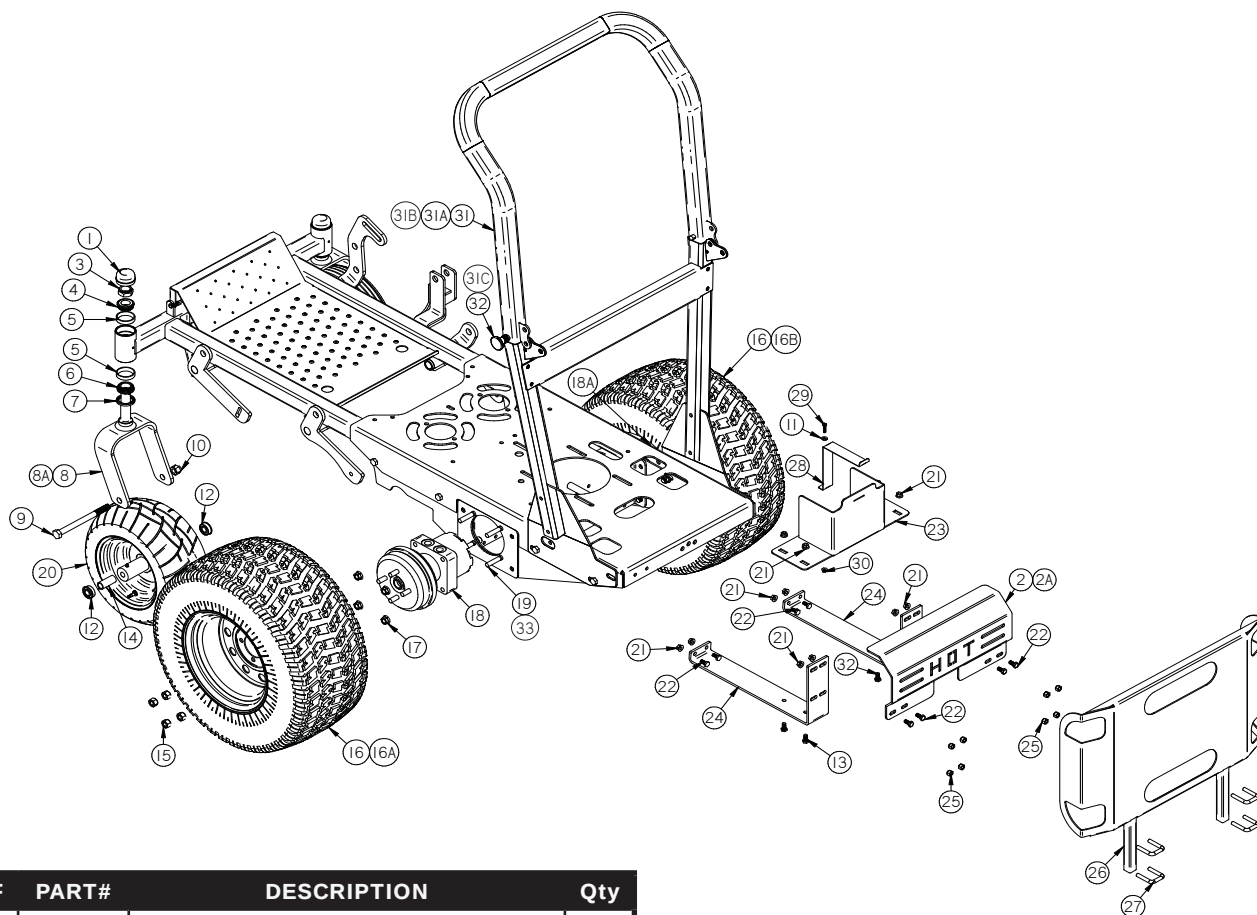


REF	PART#	DESCRIPTION	Qty
1	100108	Main Frame (34"/44")	1
1A	100033	Main Frame (50"/60")	1
2	N-157	1/2"-13 Whiz Flange Nut	16
3	100035	Outer Wheel Motor Plate (F/All)	2
4	N-107	3/8"-16 Nyloc Nut	1
5	100036	Inner Wheel Motor Plate	2
6	W-104	3/8" Flat Washer	1
7	B-138	1/2"-13X1" HH Bolt	16
8	N-108	3/8"-16 Whiz Flange Nut	3
9	B-271	3/8"-16X6" HHCS	3
10	100038	Cross-member Sleeve	3
11	30224	Flat Idler Pulley	2
12	N-115	5/8"-11 Nylon Insert Lock	2
13	100110	Crossmember (34"/44")	2
13A	100037	Crossmember (50"/60")	2

REF	PART#	DESCRIPTION	Qty
14	N-143	1/2"-13 Nylon Insert Lock	1
15	68280	Spring (20 lb.)	1
16	W-111	5/8" Lock Washer	1
17	B-291	3/8"-16X8-1/4" HHCS (34"/44")	1
17A	B-270	3/8"-16X11" HHCS (50"/60")	1
18	W-140	5/8"X1 5/8" Nylon Washer	1
19	200032	Engine to Pump Idler Arm	1
20	600095	5/8" X 2" Spacer	1
21	B-181	5/8"-11X2-1/2" Bolt	1
22	B-264	5/8"-11X1-1/2" Bolt	1
23	900407	Kit - SE Swing Arm Left Rear	
24	900406	Kit - SE Swing Arm Right Rear	
25	900408	Kit - SE Swing Arm 50/60 Front	
26	900409	Kit - SE Swing Arm 34/40 Front	
27	W-135	Washer - 5/8 Flat	1

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SE 34", 44", 50", 60" WHEELS & TIRES



REF	PART#	DESCRIPTION	Qty
1	10220	Dust Cap	2
2	600086	SE Muff er Guard (34", 44" Only)	1
2A	600087	(2550 Only)	
3	N-183	1"-14 Jam Nyloc Nut	2
4	10207	Top Bearing	2
5	10206	Outer Bearing Race	4
6	97171	Bottom Bearing	2
7	10208	Seal	2
8	100090	Small HD Front Fork (34", 44", 50")	2
8A	100200	Springer Front Fork (60")	
9	B-122	5/8"-11 x 7-1/2" Bolt	2
10	N-115	5/8"-11 Nylon Insert Lock	2
11	W-153	1/4" SS Flat Washer	1
12	400275	Bearing	4
13	B-110	3/8"-16x3/4" Carriage Bolt	4
14	400276	Spacer	2
15	N-113	1/2"-20 Wheel Lug Nut	8
16	400285	Assembly-Turf Master (44", 50", 60")	2
16A	400261	Assembly - LH Tire/Rim (34" Only)	1
16B	400262	Assembly - RH Tire/Rim (34" Only)	
17	N-157	1/2"-13 Whiz Flange Nut	8

REF	PART#	DESCRIPTION	Qty
18	200295	Wheel Motor - Left SE	1
18A	200296	Wheel Motor - Right SE	1
19	B-344	Bolt - 1/2-13X3-1/2 SHCS	8
20	400438	Assembly - Wheel Front Small	2
21	N-108	3/8"-16 Whiz Flange Locknut	12
22	B-108	3/8"-16 x 1" Bolt	8
23	100112	Battery Case (34"/44" Only)	1
24	100040	Wheelie Bar	2
25	N-107	3/8"-16 Nyloc Nut	
26	400274	50/60" Crash Guard (50"/60" Only)	1
27	B-206	U-Bolt 3/8"-16(2"L x 1-3/8"W)	
28	400098	Battery Strap (34"/44" Only)	1
29	B-172	1/4"-20x1" Hex Bolt	1
30	N-102	1/4"-20 Whiz Nut	1
31	900391	Assembly - Bar Roll SE 50/60 2010	1
31A	900392	Asm - Bar Roll Mag/IE/SE 34/44	1
31B	900413	Kit - Hardware FV Rollbar SE	1
31C	902147	Channel - for .120 thick tube FV ROPS	2
32	900410	Pin Assy - Full Vision Rollbar	2
33	200232	Spacer - .75" x .51" x 1.0"	8

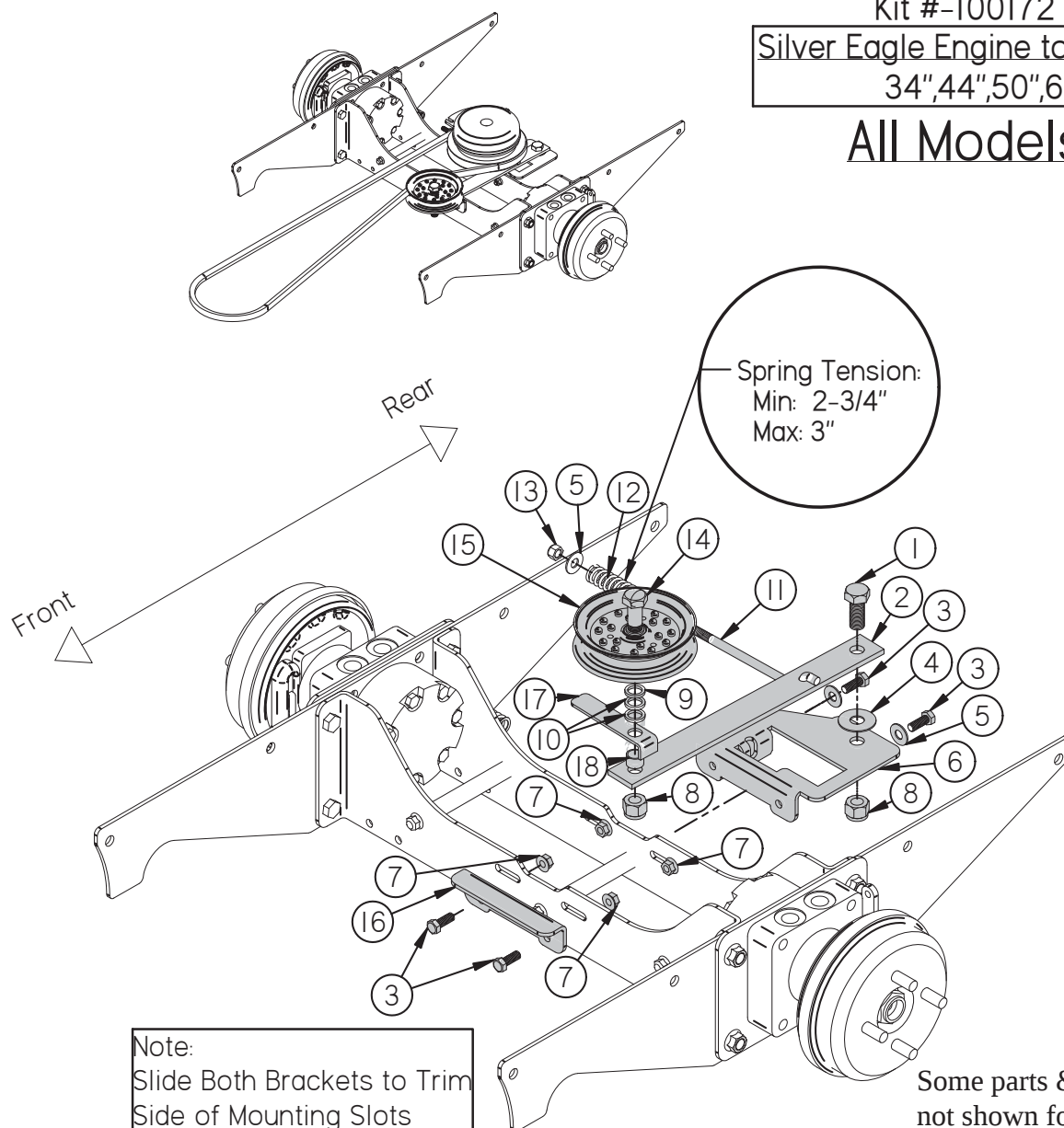
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SILVER EAGLE IDLER

Kit #-100172

Silver Eagle Engine to Deck Idler
34",44",50",60"

All Models



Note:
Slide Both Brackets to Trim
Side of Mounting Slots

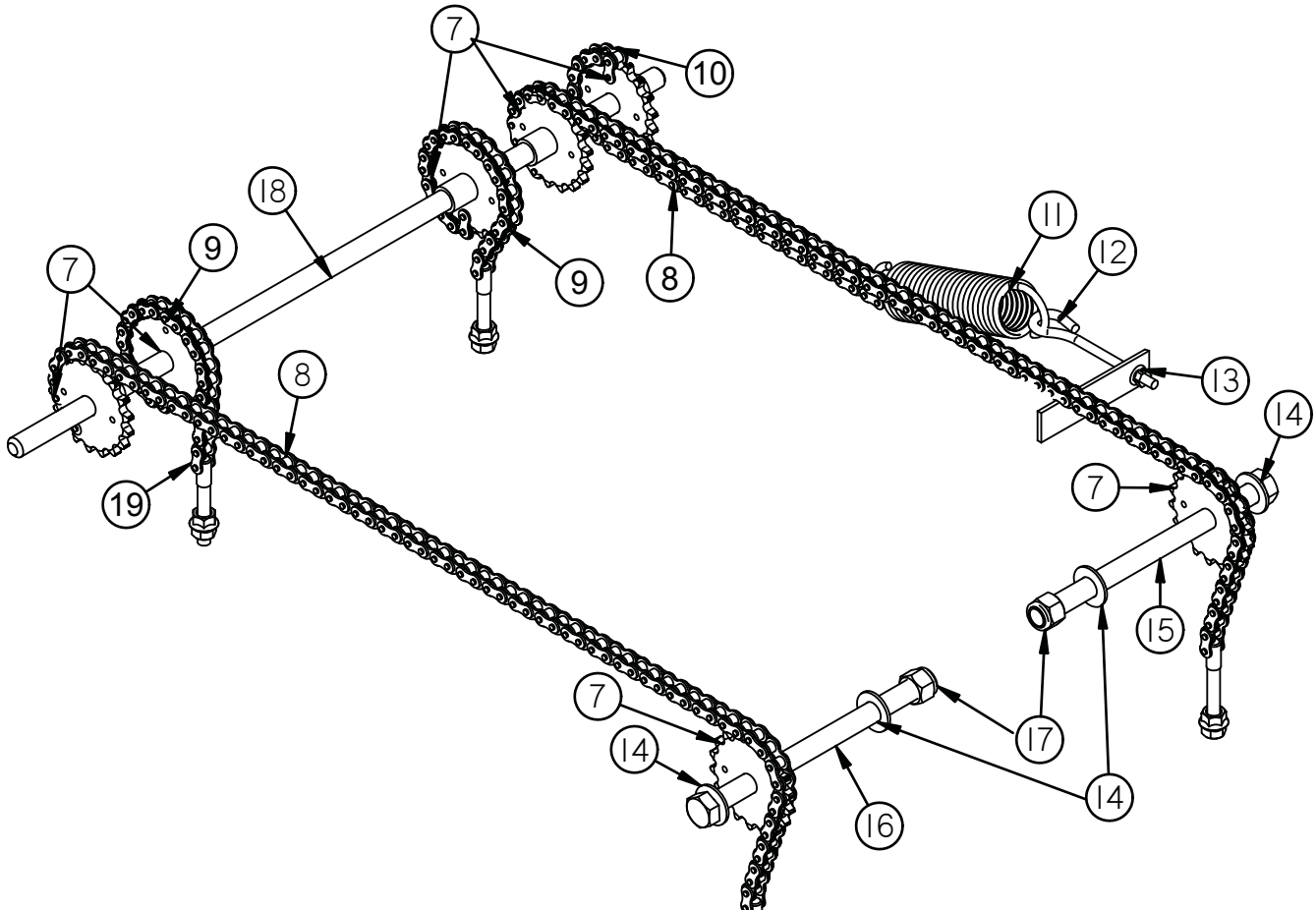
Some parts & assemblies
not shown for simplicity.

REF#	PART#	DESCRIPTION	QTY
	100172	Kit - Idler Engine to Deck	
1	B-264	5/8"-11x1-1/2" HHCS Bolt	1
2	100171	Arm - Idler	1
3	B-108	3/8"-16 x 1" HHCS Bolt	4
4	W-140	5/8"ID x 1-5/8"OD Nylon Washer	1
5	W-104	3/8" Flat Washer	3
6	100169	Bracket - Mounting Idler Arm LT 2006	1
7	N-108	3/8"-16 Whiz Nut	4
8	N-115	5/8"-11 Nyloc Nut	2

REF#	PART#	DESCRIPTION	QTY
9	W-119	5/8"ID x 1"OD Machined Washer	1
10	30112	Spacer - 1/8"x5/8"x7/8"	2
11	100041	Rod - Deck Idler S.E.	1
12	97390	40lb Engaging Spring	1
13	N-107	3/8"-16 Nyloc Nut	1
14	B-297	5/8"-11 x 2-3/4" Bolt	1
15	30224	Flat Idler Pulley	1
16	100170	Bracket - Rest Idler Arm	1
17	100174	Idler Pulley Belt Guide	1
18	65284	5/8" ID. x 7/8"OD. x 5/16" Length Bushing	1

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SE 34" & 44" DECK LIFT ASSEMBLY

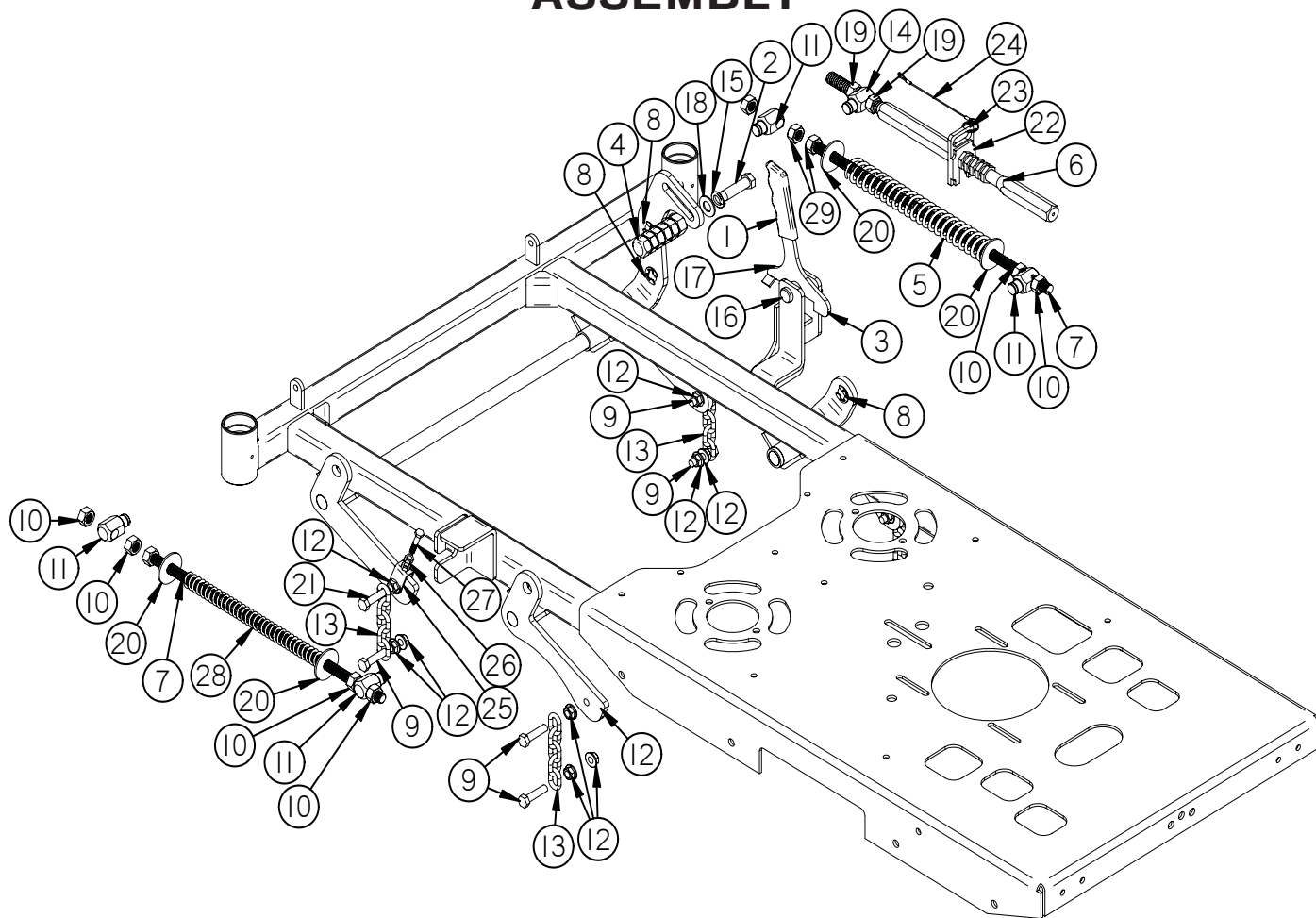


REF	PART#	DESCRIPTION	Qty
1	300041	Foot Pedal	1
2	C-116	E-Clip 3/4" ID	5
3	W-181	5/8" Flat Washer	1
4	W-111	5/8" Lock Washer	1
5	B-275	5/8"-18x2" HHCS	1
6	N-136	3/4" Std. Hex Nut	2
7	300031	Large Trunion	1
8	P-135	3/4" x 2" Clevis Pin	1
9	P-136	1/8" x 1-1/2" Cotter Pin	1
10	67258	Handle Grip Black	1
11	N-120	5/8"-11 STD Hex Nut	9
12	300035	Height Adjust Stopper	1
13	C-104	Kick Out Ring	1
14	300042	Wire Clip Attachment	1

REF	PART#	DESCRIPTION	Qty
15	300030	Deck Height Adj. Shaft	1
16	300027	All-Thread	2
17	W-177	5/8" x 2" Flat Washer	2
18	300028	Small Trunion	4
19	300032	Deck Lift Handle	1
20	300043	Double Spring	1
21	B-105	5/16"-18 x 1-3/4" Full Thread	1
22	N-103	5/16"-18 Std. Hex Nut	1
23	B-285	7/16"-14x2" HHCS (use with adj. hook setup)	1
24	300033	5 Link Chain	4
25	B-286	7/16"-14x1-3/4" HHCS	7
26	N-154	7/16"-14 Whiz FlangeNut	16
27	300045	Deck Chain Adj. Hook	1

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SE 50" DECK LIFT ASSEMBLY

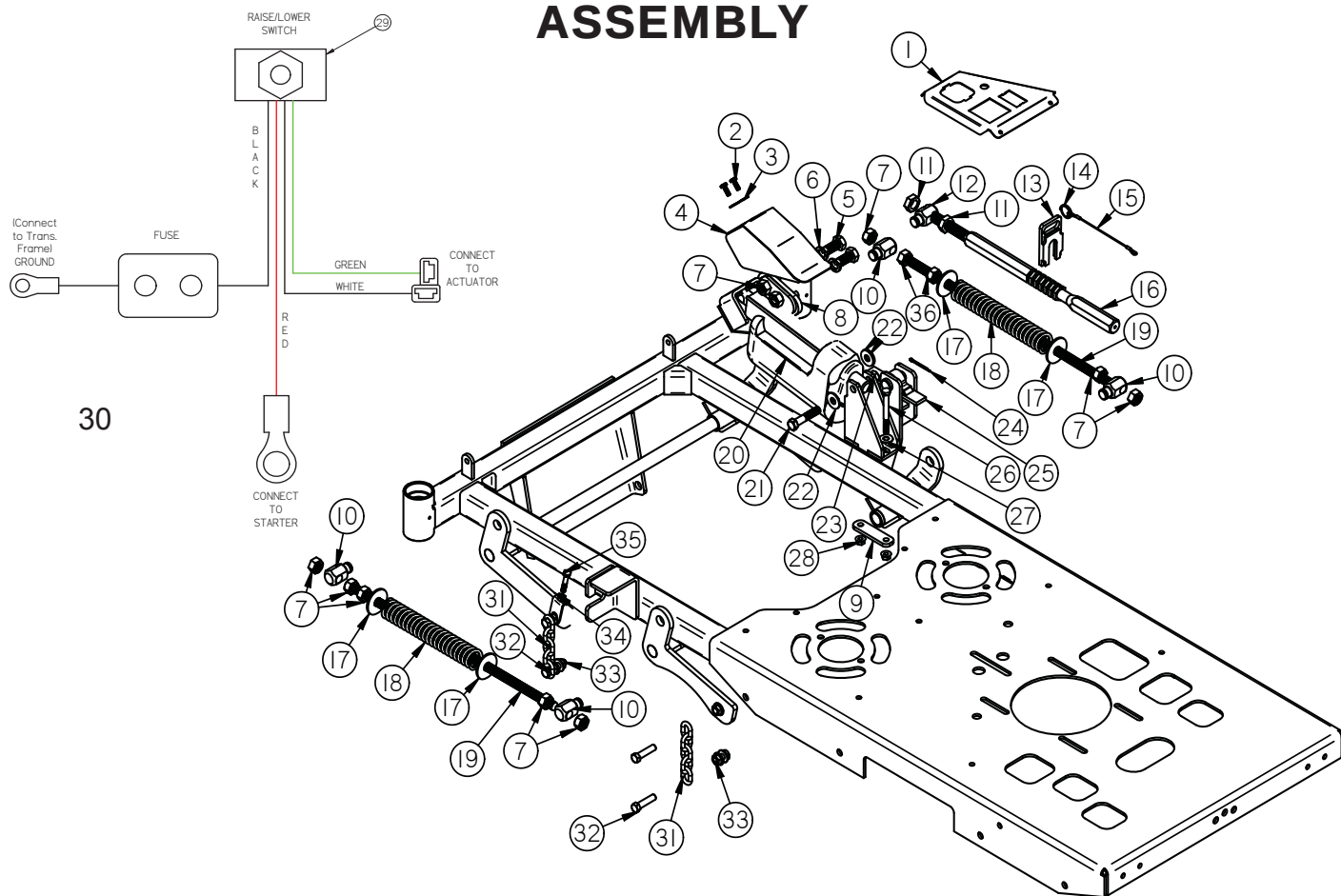


REF	PART#	DESCRIPTION	Qty
1	67258	Handle Grip Black	1
2	B-275	5/8"-18X2" HHCS	1
3	300032	Deck Lift Handle	1
4	300041	Foot Pedal	1
5	300088	Large Spring	1
6	300030	Deck Height Adj. Shaft	1
7	300027	All-Thread	2
8	C-116	E-Clip 3/4" ID	5
9	B-286	7/16"-14X1 3/4" HHCS	7
10	N-120	5/8"-11 STD Hex Nut	6
11	300028	Small Trunion	4
12	N-154	7/16"-14 Whiz FlangeNut	16
13	300033	5 Link Chain	4
14	300031	Large Trunion	1
15	W-111	5/8" Lock Washer	1

REF	PART#	DESCRIPTION	Qty
16	P-135	3/4" X 2" Clevis Pin	1
17	P-136	1/8" X 1 1/2" Cotter Pin	1
18	W-181	5/8" Flat Washer	1
19	N-136	3/4" STD Hex Nut	2
20	W-177	5/8" X 2" Flat Washer	4
21	B-285	7/16"-14X2" HHCS (use with adj. hook setup)	1
22	300035	Height Adjust Stopper	1
23	C-104	Kick Out Ring	1
24	300042	Wire Clip Attachment	1
25	300045	Deck Chain Adj. Hook	1
26	N-103	5/16"-18 STD Hex Nut	1
27	B-105	5/16"-18 X 1 3/4" Full Thread	1
28	300087	Small Spring	1
29	N-191	5/8"-18 Jam Nut	2

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SE 60" ELECTRIC DECK LIFT ASSEMBLY

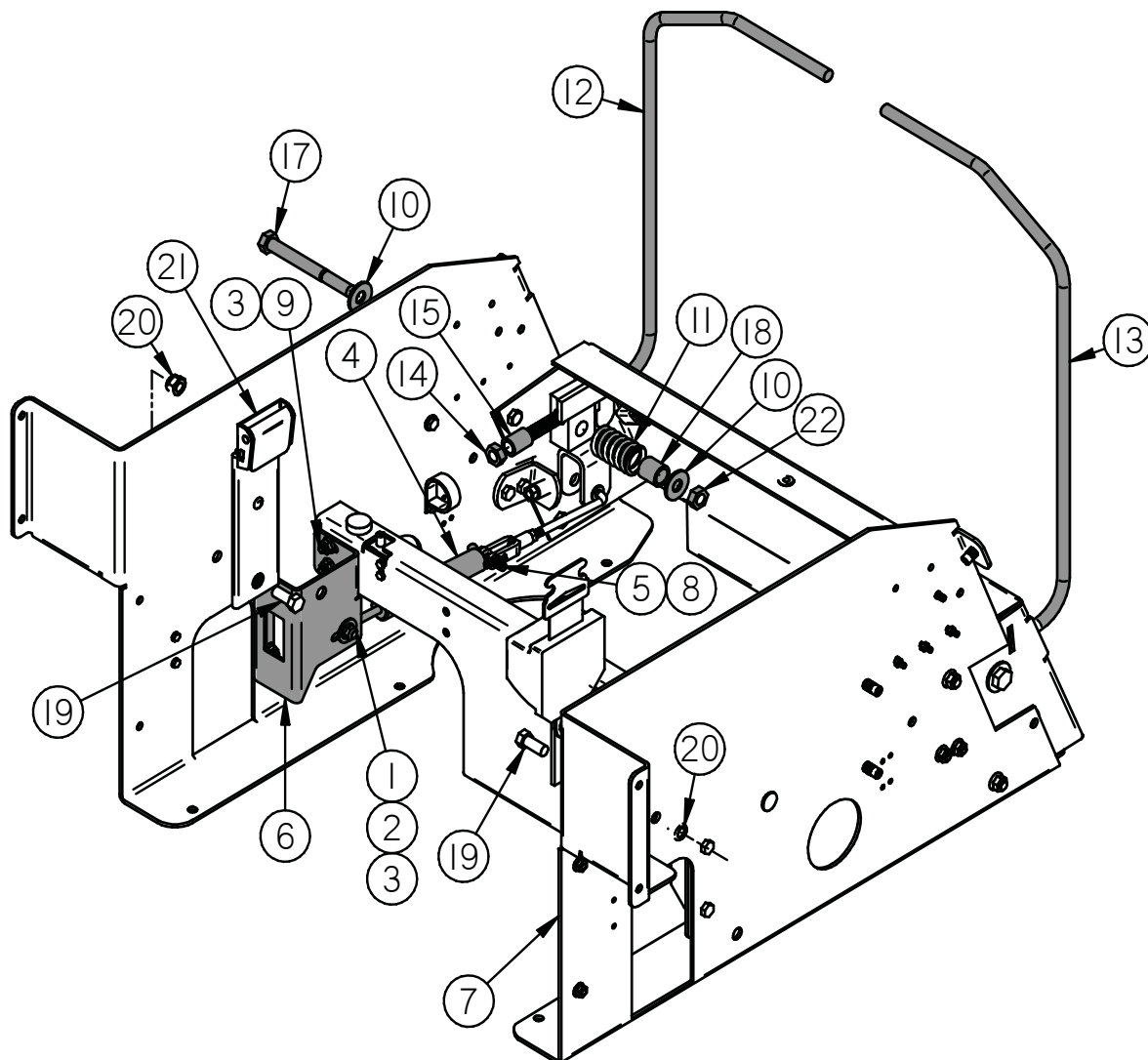


REF#	PART#	DESCRIPTION	QTY
1	400251	Guage Panel	1
2	B-102	1/4"-20x3/4" HHCS Bolt	2
3	W-102	1/4" Flat Washer	2
4	300406	Cover - Mount Actuator Front	1
5	B-188	5/8"-11x1-1/4" Bolt	2
6	W-111	5/8" Lock Washer	2
7	N-120	5/8"-11 Standard Hex Nut	12
8	300402	Weldment - Mount Actuator Front	1
9	300405	Plate - Mount Actuator Rear	1
10	300028	Small Trunion	4
11	N-136	3/4" Standard Hex Nut	2
12	300031	Large Trunion	1
13	300035	Height Adjust Stopper	1
14	C-104	Kick Out Ring	1
15	300042	Wire Clip Attachment	1
16	300030	Deck Height Adj. Shaft	1
17	W-177	5/8" x 2" Flat Washer	4
18	300043	Double Spring	2

REF#	PART#	DESCRIPTION	QTY
19	300027	All - Thread	2
20	500039	Actuator - Lift Deck Electric	1
21	B-195	1/2"-13x2-1/2" Bolt	1
22	W-109	1/2" Flat Washer	3
23	N-157	1/2"-13 Whiz Flange Nut	1
24	P-136	1/8" x 1-1/2" Cotter Pin	1
25	300403	Stop - Height	1
26	B-191	3/8"-16x3-1/2" HHCS Gr. 5 Bolt	2
27	W-104	3/8" Flat Washer	2
28	N-108	3/8"-16 Whiz Flange Nut	2
29	500051	Toggle Switch	
30	500040	Harness - Lift Deck Electric (Incl. #29)	1
31	300033	5 Link Chain	2
32	B-286	7/16"-14x1-3/4" HHCS Bolt	4
33	N-154	7/16"-14 Whiz Flange Nut	8
34	N-103	5/16"-18 Standard Hex Nut	1
35	B-105	5/16"-18x1-3/4" Full Thread Bolt	1
36	N-191	5/8"-18 Jam Nut	2

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SE DAMPER/STEERING & SEAT BELT INSTALLATION

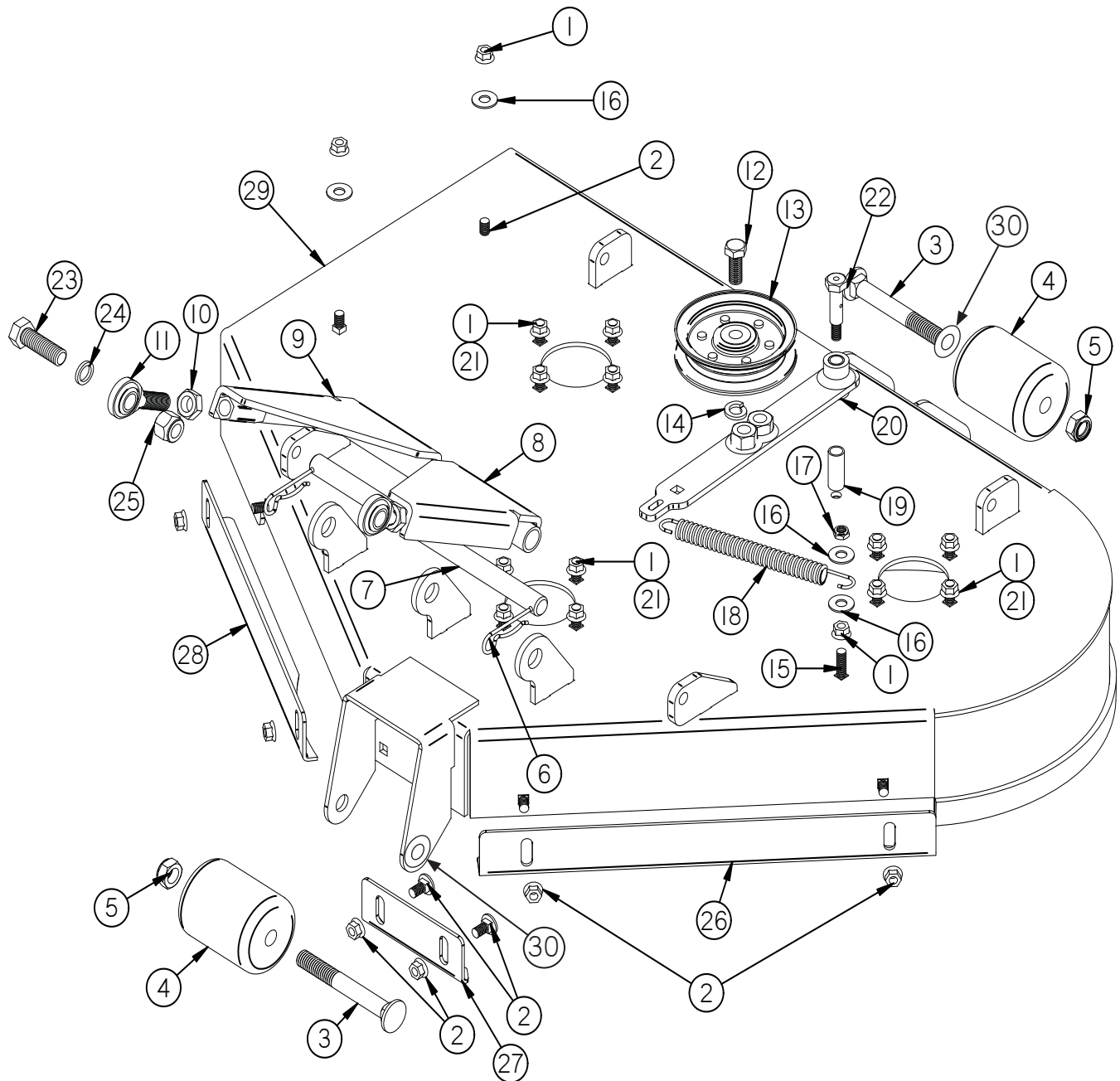


REF	PART#	DESCRIPTION	Qty
1	200116	Ball Stud	2
2	W-104	Washer - 3/8" Flat	2
3	N-103-W	5/16"-18 Whiz Flange Nut	10
4	200114	Damper - AVM XP7062	2
5	200115	Pin - Ballvis 5/16" x 1.0"	2
6	200113	Bracket - Left Damper	1
7	200112	Bracket - Right Damper	1
8	20224	Hair Pin Clip	2
9	B-107	5/16"-18x3/4" Bolt	6
10	W-109	1/2" Flat Washer	4
11	100107	Spring - Suspension	2

REF	PART#	DESCRIPTION	Qty
12	200067 200039	Left Steering Lever 34"/44" Left Steering Lever F/50"/60"	1
13	200066 200038	Right Steering Lever F/ 34" & 44" Right Steering Lever F/ 50" & 60"	1
14	N-111	1/2"-13 Hex Nut Jam	2
15	200232	1" OD. x 1/2" ID. x 1" Length	2
17	B-332	Bolt - 1/2-13X5 HHCS PT Gr.5	2
18	10203	Spacer - Wheel Front	2
19	B-312	Bolt - 7/16-20X1 HHCS	2
20	N-135	Nut - 7/16 - 20 Nyloc	2
21	900387	Belt - Seat Retractable	1
22	N-198	Nut - 1/2"-13 Two Way Lock Zinc	2

DIXIE CHOPPER®

SE-34" DECK ASSEMBLY



DIXIE CHOPPER[®]

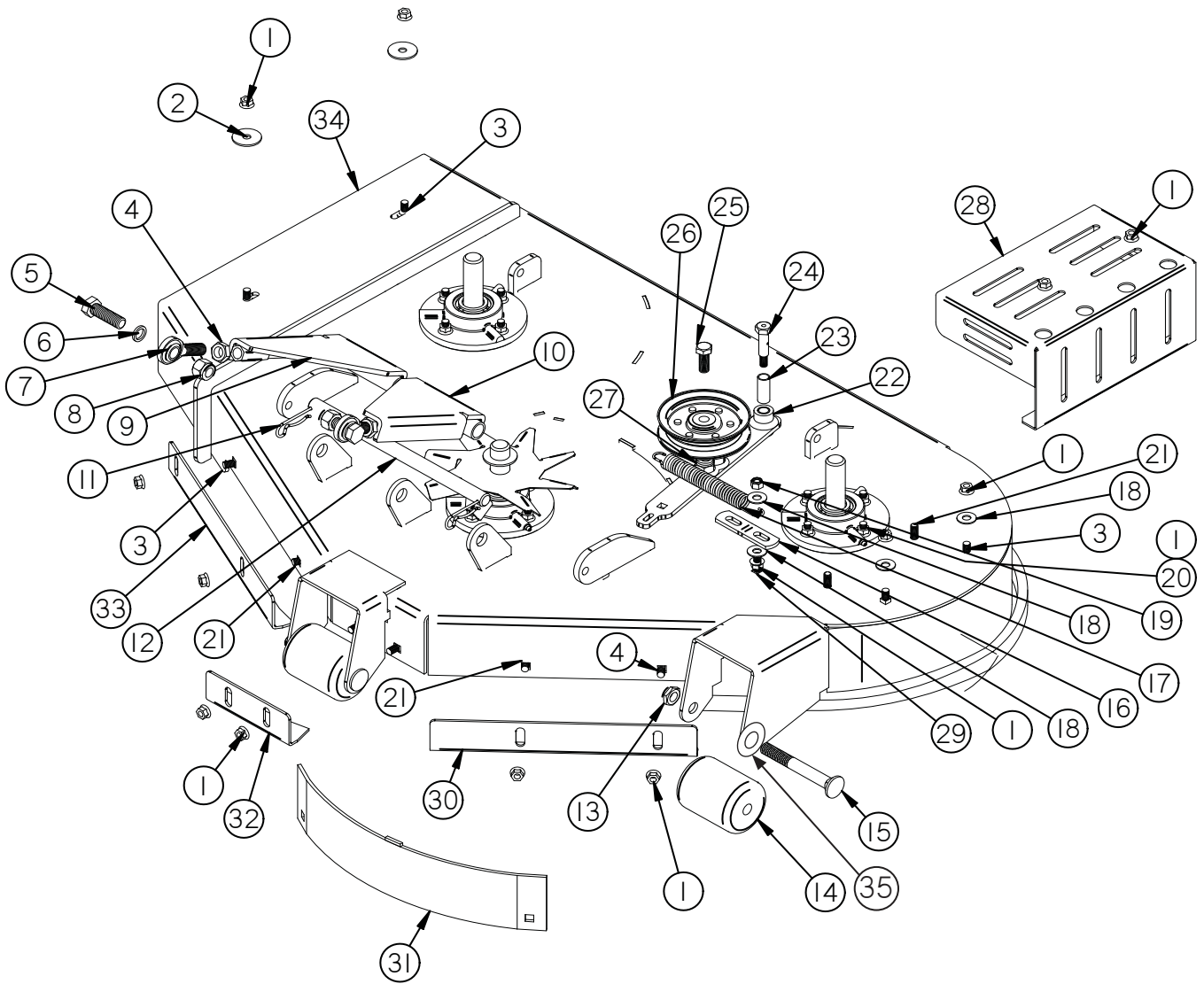
SE-34" DECK ASSEMBLY (CONT'D)

REF	PART#	DESCRIPTION	Qty
	300512	Complete 34" SE Deck Assembly	
1	N-108	3/8"-16 Whiz Flange Nut	21
2	B-110	3/8"-16 x 3/4" Carriage Bolt	8
3	B-278	5/8"-11 x 5" Carriage Bolt	2
4	67240	3-3/4" Deck Roller	2
5	N-156	5/8"-11 Jam Nyloc Hex Nut	2
6	30213	Hair Clip Pin	2
7	300050	Deck Stabilizer Rod	1
8	300039	LH Stabilizer Plate	1
9	300040	RH Stabilizer Plate	1
10	N-191	5/8"-18 Jam Nut	2
11	900070	5/8-18x1-3/4 Spherical Hyme Joint	2
12	B-117	1/2"-13 x 1-1/4" Bolt	1
13	300401	Flat Idler Pulley	1
14	W-112	1/2" Lock Washer	1
15	B-136	3/8"-16 x 1-1/4" Carriage Bolt	1
16	W-104	3/8" Flat Washer	2
17	N-107	3/8"-16 Nyloc Nut	1
18	300324	Deck Idler Spring	1
19	20276	Bronze Bushing	1
20	300510	Idler Arm Bracket	1
21	B-135	3/8"-16 x 1" Carriage Bolt	12
22	B-118	1/2" x 1-1/2" Shoulder Bolt	1
23	B-185	5/8"-11x2" HHCS Bolt	2
24	30112	Spacer 1/8"x5/8"x7/8"	2
25	N-115	5/8"-11 Nyloc Nut	2
26	300185	Baff e - Blow-out Left	1
27	300187	Baff e - Blow-out Center	1
28	300186	Baff e - Blow-out Right	1
29	300149	Weldment - Deck	1
30	W-194	Washer - 7/8" SAE Flat, Zinc	2

Reference page 21 for spindle, hubs, blades, and belts.

DIXIE CHOPPER

SE-44" DECK ASSEMBLY



DIXIE CHOPPER

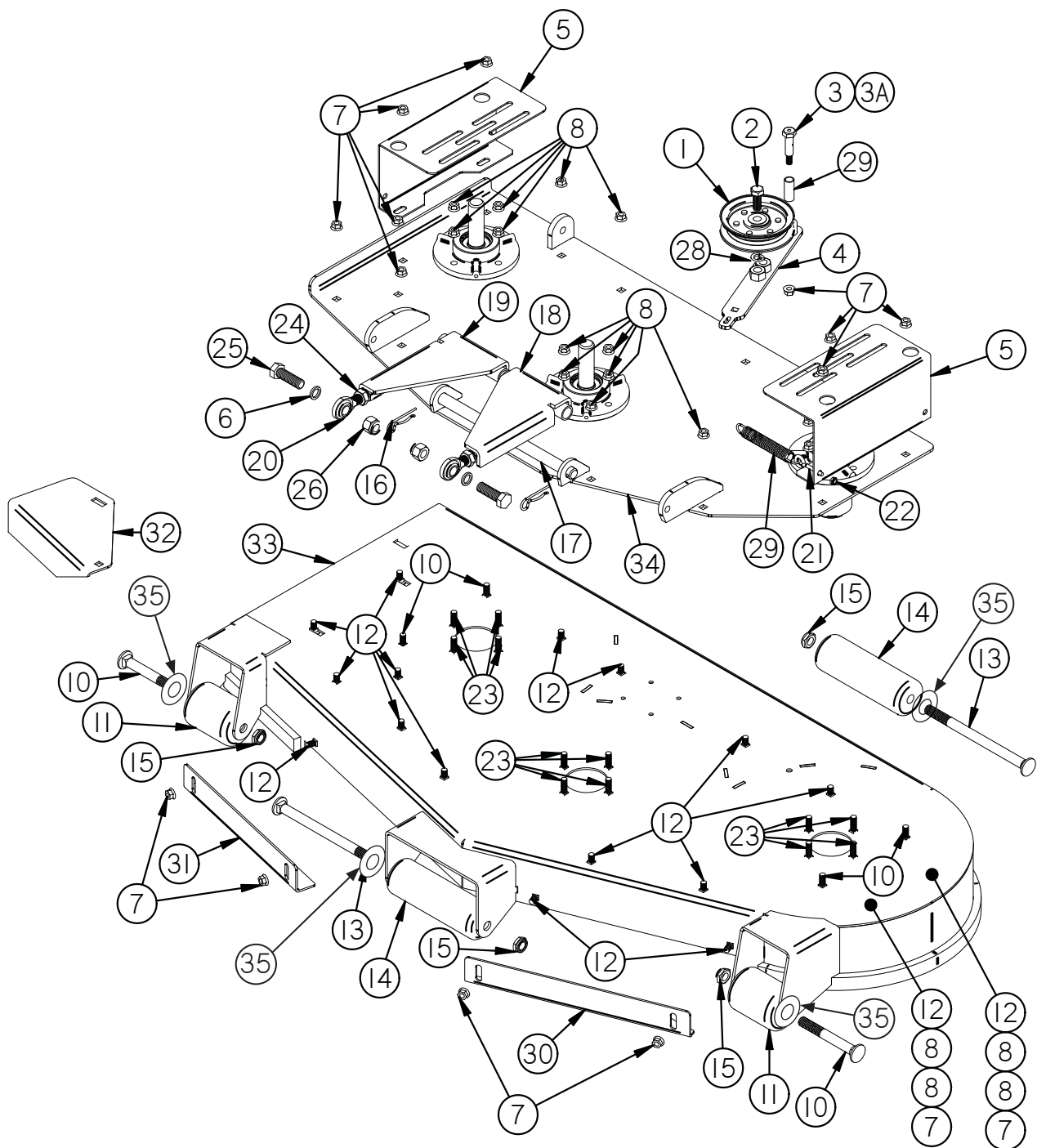
SE-44" DECK ASSEMBLY (CONT'D)

REF	PART#	DESCRIPTION	Qty
	300513	Complete 44" SE Deck Assembly	
1	N-108	3/8"-16 Whiz Flange Nut	25
2	W-106	3/8" Fender Thick Washer	2
3	B-110	3/8"-16 x 3/4" Carriage Bolt	8
4	N-191	5/8"-18 Jam Nut	2
5	B-185	5/8"-11 x 2" HHCS Bolt	2
6	30112	Spacer (1/8"Thick x 5/8"ID x 7/8"OD)	2
7	900070	Spherical Hyme Joint (5/8"-18 x 1-3/4")	2
8	N-115	5/8"-11 Nylon Insert Locknut	2
9	300040	RH Triangle Stabilizer Plate	1
10	300039	LH Triangle Stabilizer Plate	1
11	30213	Hair Clip Pin	2
12	300050	Deck Stabilizer Rod	1
13	N-156	5/8"-11 Jam Nyloc Nut	2
14	67240	3-3/4" Short Deck Roller	2
15	B-278	5/8"-11 x 5" Carriage Bolt	2
16	65308	Tab Idler Spring	1
17	300324	Spring 1	
18	W-104	3/8" Standard Flat Washer	4
19	N-107	3/8"-16 Nylon Locknut	1
20	B-136	3/8" x 1-1/4" Carriage Bolt	12
21	B-135	3/8"-16 x 1" Carriage Bolt	4
22	300510	Idler Arm Bracket	1
23	20276	Bronze Bushing	1
24	B-118	1/2" x 1-1/2" Shoulder Bolt	1
25	B-117	1/2"-13 x 1-1/4" Bolt	1
26	300401	Flat Idler Pulley	1
27	W-112	1/2" Lock Washer	1
28	300056	Deck Pulley Guard	1
29	B-190	3/8"-16x1-1/2" Carriage Bolt	1
30	300153	Baffle - Blow-out Left	1
31	300156	Baffle - Blow-out Inner Center	1
32	300155	Baffle - Blow-out Outer Center	1
33	300154	Baffle - Blow-out Right	1
34	300158	Weldment - Deck	1
35	W-194	Washer - 7/8" SAE Flat, Zinc	2

Reference page 21 for spindle, hubs, blades, and belts.

DIXIE CHOPPER

SE-50" DECK ASSEMBLY



DIXIE CHOPPER

SE-50" DECK ASSEMBLY (CONT'D)

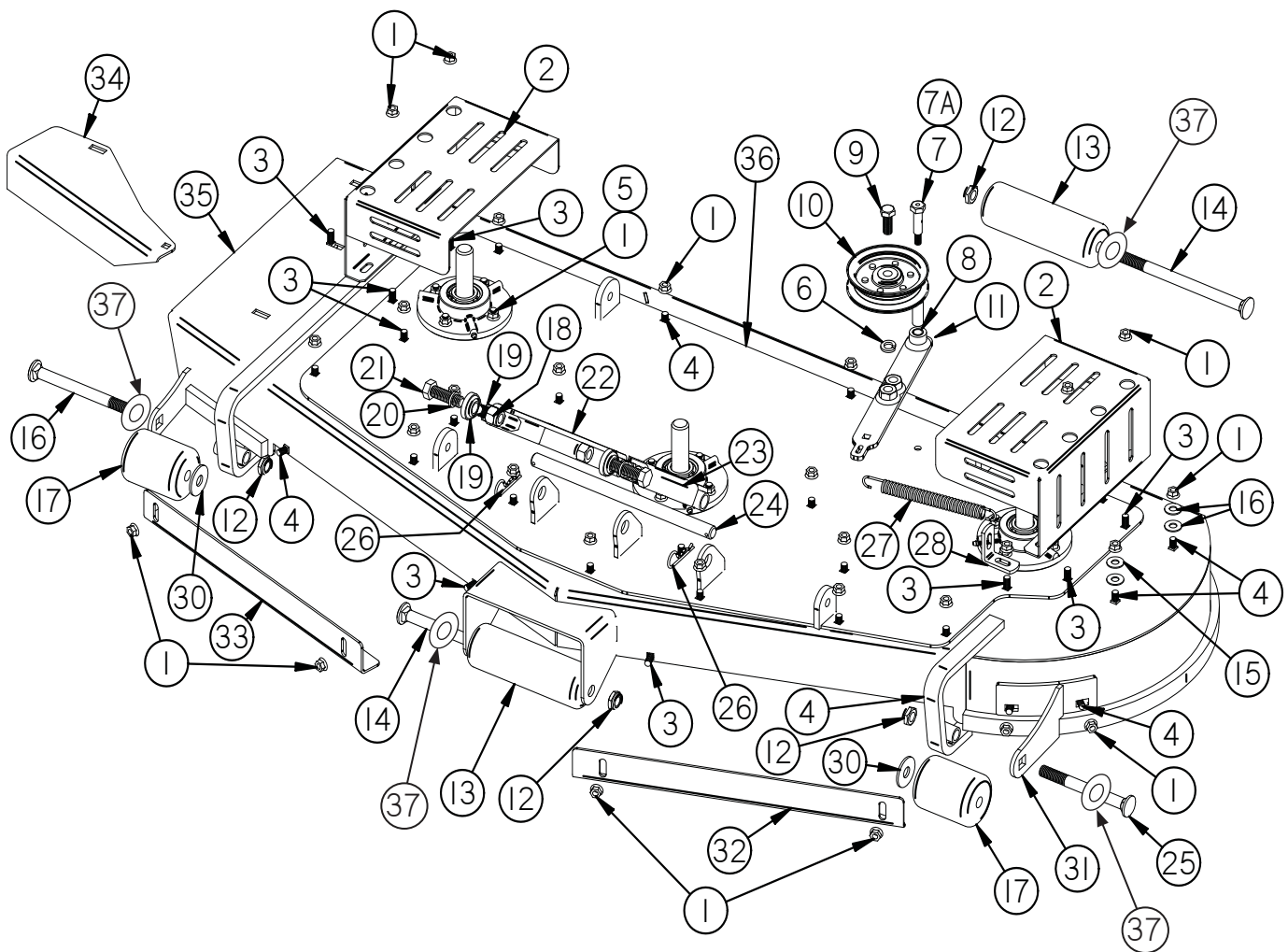
REF	PART#	DESCRIPTION	Qty
	300514	50" Complete Deck Assembly	
1	300401	Flat Idler Pulley	1
2	B-117	1/2"-13X1-1/4" Bolt	1
3 3A	B-118 B-118-G	1/2" x 1-1/2" Shoulder Bolt 1/2" x 1-1/2" Shoulder Bolt WGF (optional)	1
4	300510	Idler Arm Bracket	1
5	300044	Pulley Guard	2
6	30112	Spacer	2
7	N-108	3/8"-16 Whiz Flange Nut	34
8	W-104	Washer - 3/8" Flat	4
9	B-135	3/8"-16x1" Carriage Bolt	4
10	B-278	5/8"-11x5" Carriage Bolt	2
11	67240	Short Roller	2
12	B-110	3/8"-16x3/4" Carriage Bolt	18
13	B-255	5/8"-11x9" Carriage Bolt	2
14	30240-O	Long Roller	2
15	N-156	5/8"-11 Jam Nyloc Hex Nut	4
16	30213	Hair Clip Pin	2

REF	PART#	DESCRIPTION	Qty
17	300050	Deck Stabilizer Rod	1
18	300039	Triangle Stabilizer Bar LH	1
19	300040	Triangle Stabilizer Bar RH	1
20	900070	Spherical Hyme Joint	2
21	B-296	1/4"-20 x 1" Eye Bolt	1
22	N-176	1/4"-20 Nyloc Nut	1
23	B-136	3/8" x 1-1/4" Carriage Bolt	12
24	N-191	5/8"-18 Jam Nut	2
25	B-185	5/8"-11x2" HHCS Gr.5 Zinc Bolt	2
26	N-115	5/8"-11 Nylon Insert Lock Nut	2
27	20276	Bushing	1
28	W-112	1/2" Lock Washer	1
29	300324	Spring	1
30	300387	Baff e - Bolt on LH Deck	1
31	300386	Baff e - Bolt on RH Deck	1
32	300385	Baff e - Wiper Bolt on	1
33	300382	Weldment - Deck	1
34	300383	Weldment - Plate Top	1
35	W-194	Washer - 7/8" SAE Flat, Zinc	4

Reference page 22 For spindle, hubs, blades, and belts.

DIXIE CHOPPER

SE-60HP" DECK ASSEMBLY



DIXIE CHOPPER®

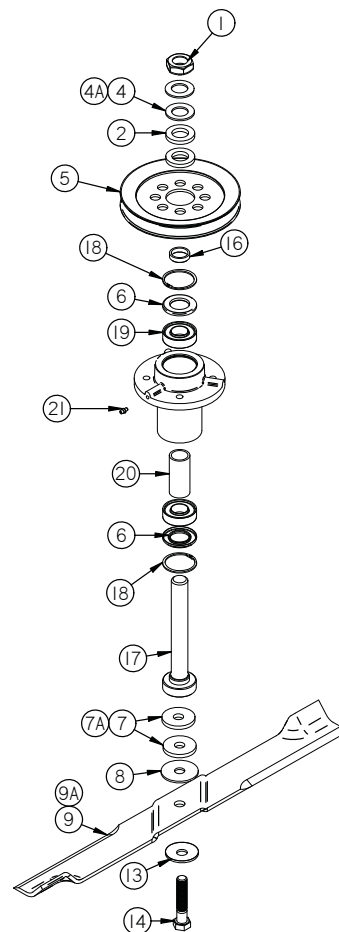
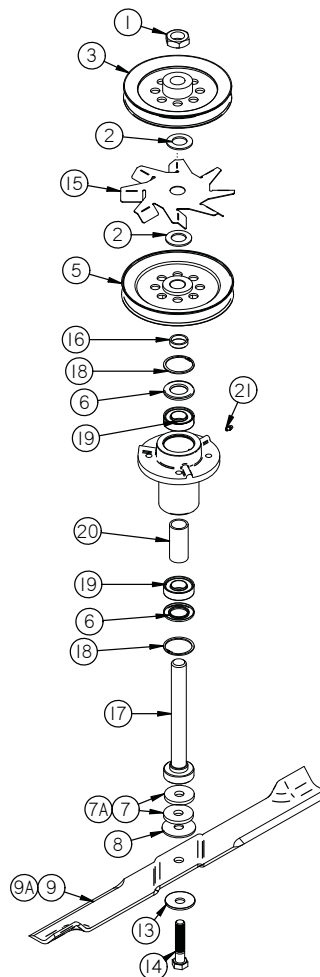
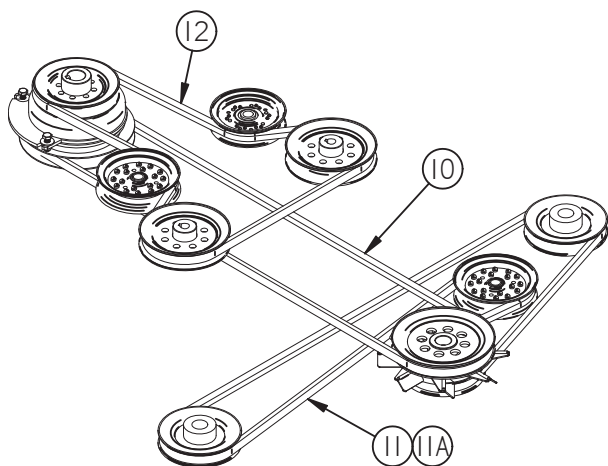
SE-60HP" DECK ASSEMBLY (CONT'D)

REF	PART#	DESCRIPTION	Qty
	300515	Complete - 60" Silver Eagle Deck Assembly	
1	N-108	3/8"-16 Whiz Flange Nut	43
2	300056	60" Deck Pulley Guard	2
3	B-135	3/8"-16x1" Carriage Bolt	5
4	B-110	3/8"-16x3/4" Carriage Bolt	26
5	B-136	3/8"-16x1-1/4" Carriage Bolt	12
6	W-112	1/2" Lock Washer	1
7	B-118	1/2"X1-1/2" Shoulder Bolt	1
7A	B-118-G	1/2"X1-1/2" Shoulder Bolt WGF (Optional)	
8	65276	Bushing	1
9	B-117	1/2"-13x1-1/4" Bolt	1
10	300401	Idler Pulley	1
11	300510	Idler Arm Bracket	1
12	N-156	5/8"-11 Jam Nyloc Hex Nut	4
13	30240-O	Long Roller	2
14	B-255	5/8"-11x9 Carriage Bolt	2
15	W-104	3/8" Flat Washer	4
16	B-254	5/8"-11x7" Carriage Bolt	1
17	67240	Short Roller	2
18	N-115	5/8"-11 Nylon Insert Lock	2
19	900070	Spherical Hyme Joint	2
20	30112	Spacer	2
21	B-185	5/8"-11x2 HHCS Gr. 5 Zinc	2
22	300040	Triangle Stabilizer Bar RH	1
23	300039	Triangle Stabilizer Bar LH	1
24	300050	Deck Lift Rod F/Triangle Stabilizer	1
25	B-253	5/8"-11x6" Carriage Bolt	1
26	30213	#27 Hair Pin Clip	2
27	300324	Spring	1
28	65308-L	Idler Spring Tab	1
29	N-191	5/8"-18 Jam Nut	2
30	W-135	5/8" Flat Washer	2
31	300333	Bracket - Roller Left	1
32	300345	Baffle - Deck Bolt on Left	1
33	300344	Baffle - Deck Bolt on Right	1
34	300332	Baffle - Wiper Deck	1
35	300201	Weldment - Deck	1
36	300203	Weldment - Plate Top	1
37	W-194	Washer - 7/8" SAE Flat, Zinc	4

Reference page 22 for spindle, hubs, blades, and belts.

DIXIE CHOPPER

SE 34"/44" MODEL SPINDLE HUB ASSEMBLY

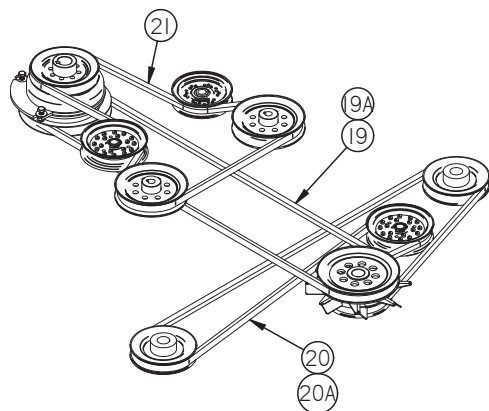


REF	PART#	DESCRIPTION	Qty
	300441	Short Spindle Assembly	
1	N-167	1"-14 Jam Nut Zinc	3
2	W-137	1" x 2" Belleville Washer	6
3	300037	Pulley Top Center Spindle	1
4	W-146	1" x 1-3/4" Washer (44")	2
4A	W-146	1" x 1-3/4" Washer (34")	4
5	9907525X100S	Pulley	3
6	300443	Seal - Oil Hub Deck	
7	W-182	1/4" Blade Spacer	6
7A	30242	1/2" Blade Spacer (Opt.)	
8	W-101	5/8" Fiber Washer	3
9	30227-50X	X Blade (44")	3
9A	63227-H	42" Std. Blade (34")	3
10	2010B92W	Engine-Deck Belt B-92	1
11	2006B94R	Deck Belt B-94 (44")	1
11A	2006B80R	Deck Belt B-80 (34")	1

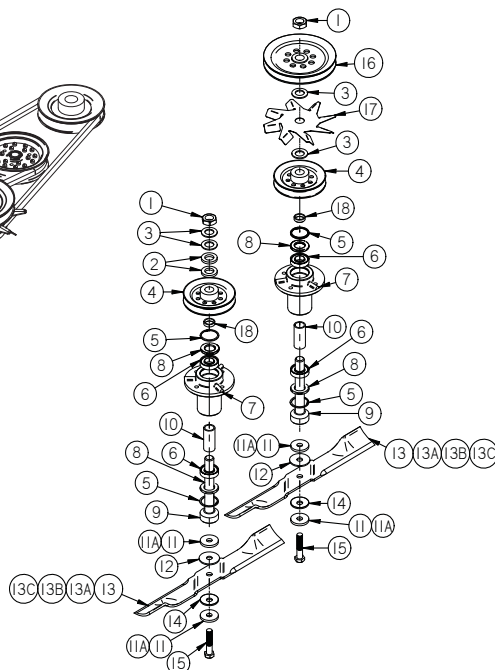
REF	PART#	DESCRIPTION	Qty
12	2006B57R	Engine-Pump Belt B-57	1
13	W-100	5/8" Belleville Washer	3
14	B-121-L	5/8"-18 x 3" Blade Bolt	3
15	300058	Deck Fan W/Decal (44" Only)	1
16	300448	Bushing	3
17	30217	Short Blade Shaft (F/10161)	3
18	788080	Snap Ring (F/10161)	
19	30218	Bearing (F/10161)	
20	30219	Deck Hub Spacer (F/10161)	
21	F-102	1/4"-28 Grease Fitting (F/10161)	3

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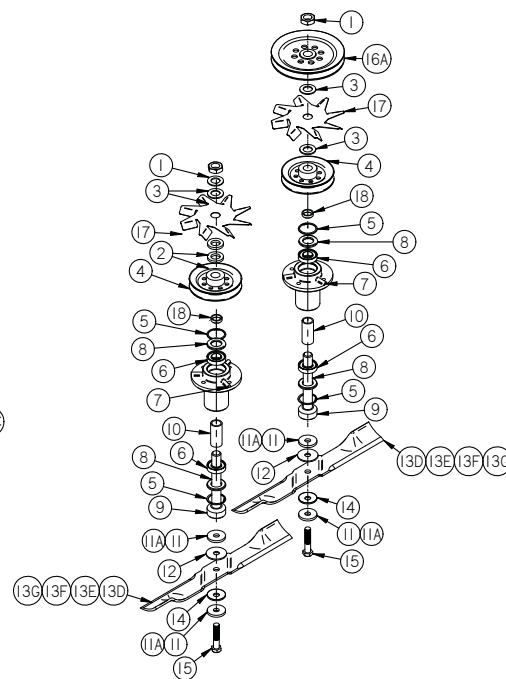
SE 50"/60" MODEL SPINDLE HUB ASSEMBLY



50" Setup



60" Setup

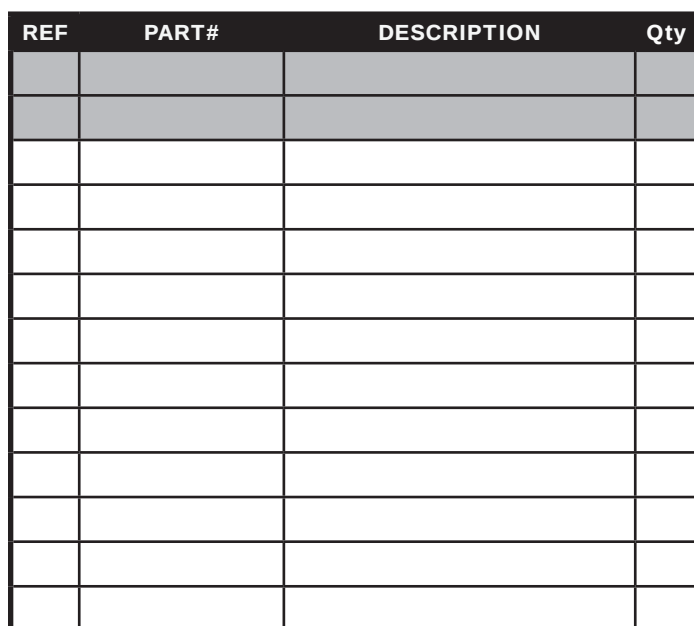


REF	PART#	DESCRIPTION	Qty
	300441	Complete Spindle Hub Assembly	
1	N-167	1"-14 Jam Nut Zinc	3
2	W-146	1" x 1-3/4" Washer	4
3	W-137	1" x 2" Belleville Washer	6
4	9907525X100S	5.25" Pulley	3
5	788080	Snap Ring (F/10161)	
6	30218	Bearing (F/10161)	
7	F-102	1/4"-28 Grease Fitting (F/10161)	3
8	300443	Seal - Oil Hub Deck	
9	30217	Short Blade Shaft (F/10161)	3
10	30219	Deck Hub Spacer (F/10161)	
11	W-182	1/4" Blade Spacer (F/X Blade)	6
11A	30242	1/2" Blade Spacer (Optional)	
12	W-101	5/8" Fiber Washer	3
13	30227-50X	X Blade	3
13A	300089	50" X Blade Kit	
13B	30227-H	Standard Blade	
13C	30227-N	Heavy Duty Blade	

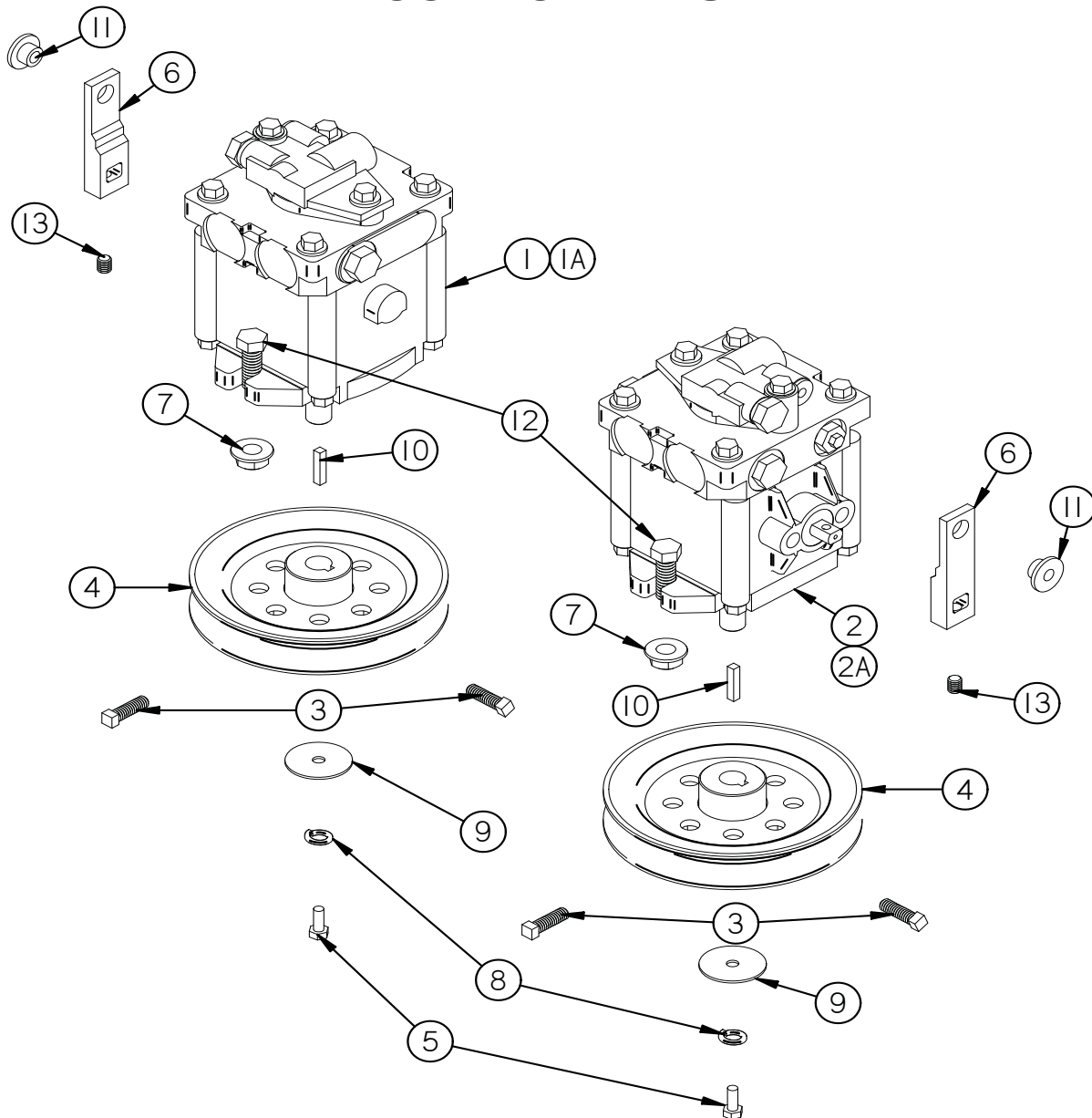
REF	PART#	DESCRIPTION	Qty
13D	30227-60X	X Blade	3
13E	300090	60" X Blade Kit	
13F	30227-60H	Standard Blade	
13G	30227-60N	Heavy Duty Blade	
14	W-100	5/8" Belleville Washer	3
15	B-121-L	5/8"-18x3" Long Bolt	3
16	300037	Pulley-Top Center (50")	1
16A	300059	Pulley-Top Center (60")	1
17	300058	Fan&Decal (Center F/50") (On All 3 F/60")	1
18	300448	Bushing	3
19	2010B81W	Engine-Deck B-81 (50")	1
19A	2010B85W	Engine-Deck B-85 (60")	1
20	2006B112R	Deck Belt B-112 (50")	1
20A	2006B130R	Deck Belt B-130 (60")	1
21	2006B64R	Engine-Pump Belt B-64	1

CE WHEEL MOTOR

NEED PARKER PARTS

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SE 34",44",50",60" DRIVE COMPONENTS

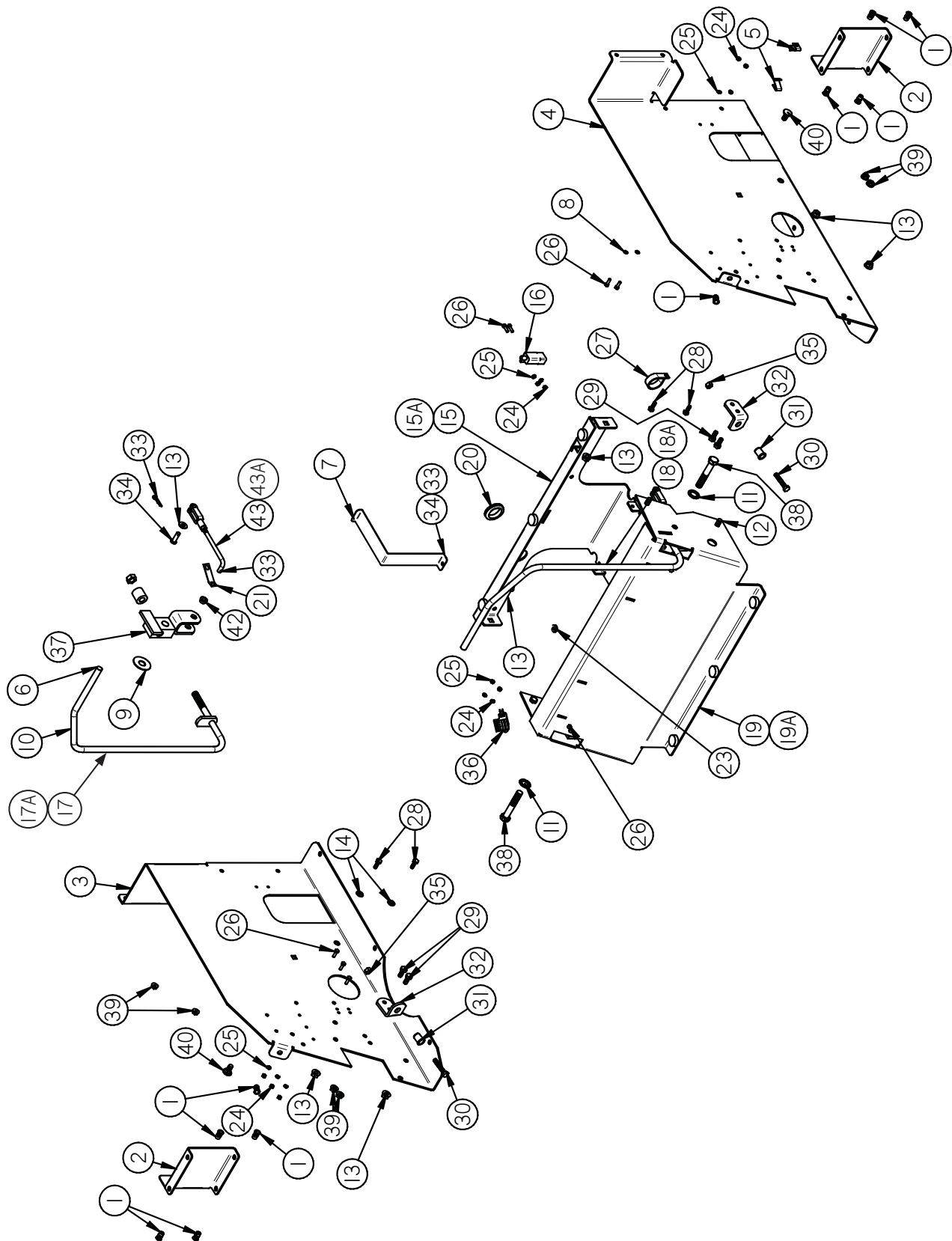


REF	PART#	DESCRIPTION	Qty
1	200029	Pump - LH 10A-316 LT	1
1A	200309	Pump - Hydro-Gear 12cc LH 60" Only	1
2	200028	Pump - RH 10A-418 LT	1
2A	200310	Pump - Hydro-Gear 12cc RH 60" Only	1
3	S-108	5/16"-18x1" Square Set	4
4	200031	Pump Pulley	2
5	B-269	M6-1.00 x 16 Bolt	2
6	200280	Arm - Control Pump Hydrogear	2

REF	PART#	DESCRIPTION	Qty
7	N-154	7/16"-14 Whiz Flange Nut	4
8	W-179	M6 Lock Washer	2
9	W-134	1/4" Fender Washer	2
10	K-112	Square Key (5mX5mX25m)	2
11	20222	Nylon Bushing	2
12	B-153	7/16"-14 x 1-1/4" Bolt	4
13	S-104	5/16"-18x3/8" Socket Set	2

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SE 34",44",50",60" DRIVE
FRAME AND COMPONENTS



DIXIE CHOPPER

SE 34",44",50",60" DRIVE FRAME AND COMPONENTS CONT'D

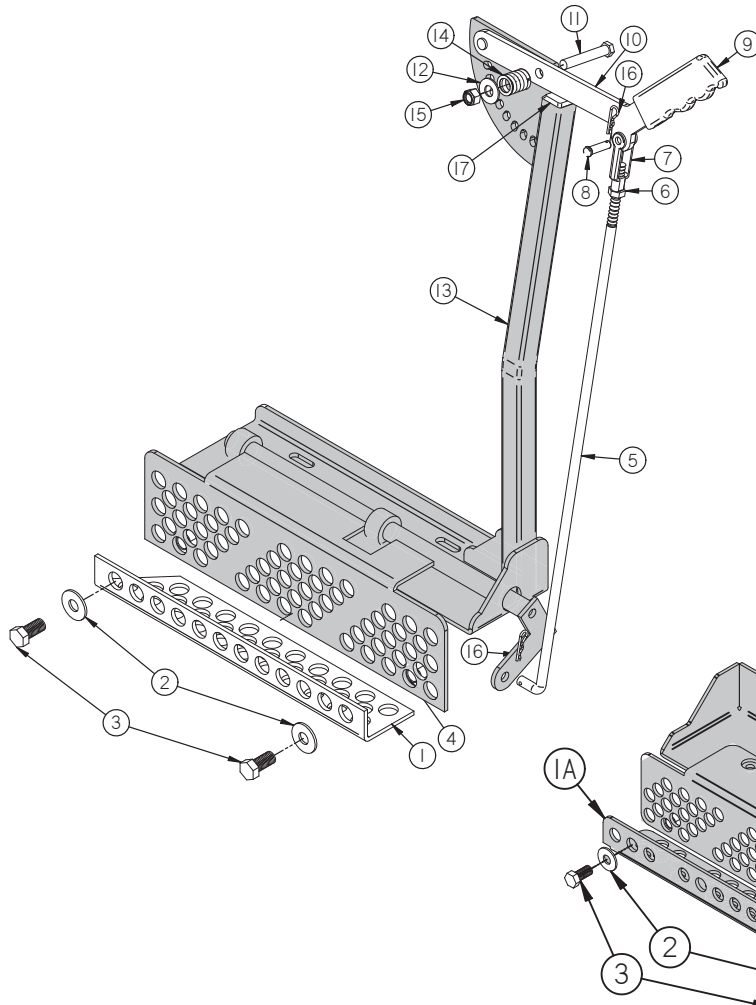
REF	Part#	DESCRIPTION	Qty
25	W-180	M5 Lock Washer	11
26	B-258	M5-.8x16mm HHCS	11
27	C-113	Rubber Coated Clamp	1
28	B-102	1/4"-20x3/4" HHCS	5
29	B-107	5/16"-18x3/4" Bolt	4
30	B-105	5/16"-18x1-3/4" Full Thread	2
31	N-153	5/16"-18 Nut Insert	2
32	400083	Bracket - Stop Steering LT	2
33	20224	Cotter Pin	4
34	P-101	5/16"x1" Clevis Pin	2
35	N-103	5/16"-18 Std. Hex Nut	2
36	500013	Steering Lever Switch	2
37	200037	Steering Block	2
38	B-197	Bolt - 1/2"-13X4-1/2" HHCS	2
39	N-103-W	5/16"-18 Whiz Flange Nut	6
40	B-110	3/8"-16x3/4" Carriage Bolt	2
42	20222	Nylon Insert	2
43	400097	Rod-Steer Block to Pump Arm (Includes:Nut & Yoke)	2
43A	400443	Rod - Linkage Brake/Steering w/ Nut & Yoke (2550,2750,2760HP)	2

REF	PART#	DESCRIPTION	Qty
1	N-152	1/4"-20 Nut Insert	10
2	400464	Bracket - Support Tank Fuel 4 Gal SE	2
3	400462	Fender - Inner RH 4 Gal SE	1
4	400461	Fender - Inner LH 4 Gal SE	1
5	C-101	Clip - Wire J Hook	2
6	400228	Caps - End Plastic Black	
7	400098	Battery Strap	1
8	W-175	M5 Flat Washer	2
9	W-140	1-5/8"OD. x 5/8"ID. Nylon Washer	2
10	400201	Grip - Foam	
11	W-109	1/2" Flat Washer	2
12	B-137	3/8"-16x3/4" Bolt	4
13	N-108	3/8"-16 Whiz Flange Nut	6
14	W-171 1/2"	Tef on Washer	2
15	100114	Bracket - Battery Crossmember LT 34/44	1
15A	400092	Bracket - Battery Crossmember LT 50/60 (To Fasten: B-102, W-153,N-152, one of each for 50/60, two of each for 34/44)	1
16	500019	Seat Switch	1
17	400278	Assembly - Lever Steering RH LT34/44	1
17A	400280	Assembly - Lever Steering RH 50/60	1
18	400279	Assembly - Lever Steering LH LT34/44	1
18A	400281	Assembly - Lever Steering LH 50/60	1
19	400169	Front Panel F/34" & 44"	1
19A	400102	Front Panel F/50" & 60"	1
20	900069	Rubber Grommet	1
21	20223	Backing Clip	2
23	400124	Grommet for Front Panel	1
24	N-179	M5-.8 Hex Nut	11

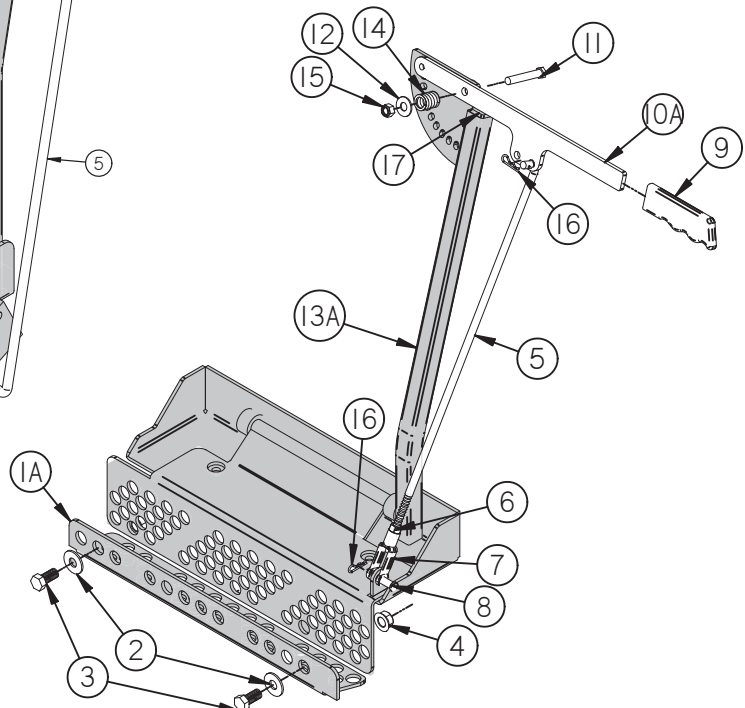
DIXIE CHOPPER

34" & 44" OCDC ASSEMBLY

34" OCDC



44" OCDC



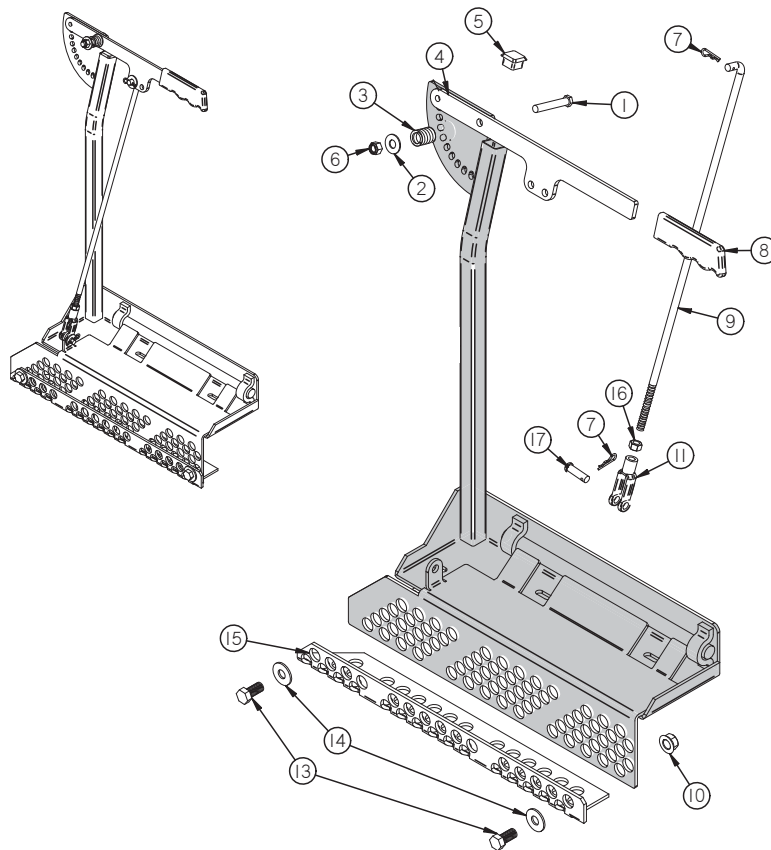
REF	PART#	DESCRIPTION	Qty
	300161	Complete 34" OCDC Assembly	
	300157	Complete 44" OCDC Assembly	
1	224000920415	Screen - Lower OCDC 42/34 (Optional)	
1A	300160	Screen - Lower 44" OCDC LT (Optional)	
2	W-109	1/2" Flat Washer (Opt.)	
3	B-138	1/2"-13 x 1" HH Bolt (Opt.)	
4	N-157	1/2"-13 Whiz Flange Nut (Opt.)	
5	97122	Rod - Adjustment OCDC 42/44/50/60 (Inc. Ref# 6&7)	1
6	N-150	3/8"-24 Fine Hex Nut	1
7	N-155	3/8"-24 Adj. Yoke	1
8	P-102	3/8" x 1-1/4" Clevis Pin	1

REF	PART#	DESCRIPTION	Qty
9	67258	Handle Grip	1
10	900098	34" Handle Weldment	1
10A	900014	44" Handle Weldment	1
11	B-179	3/8"-16 x 2-1/2" Bolt	1
12	W-104	3/8" Flat Washer	1
13	300164	Weldment - OCDC 34" LT	1
13A	300159	Weldment - OCDC 44" LT	1
14	20252	Spring	1
15	N-107	3/8"-16 Nylon Lock Nut	1
16	20224	Hair Pin Clip	2
17	68142	Plug - Plastic 1 X 1	1

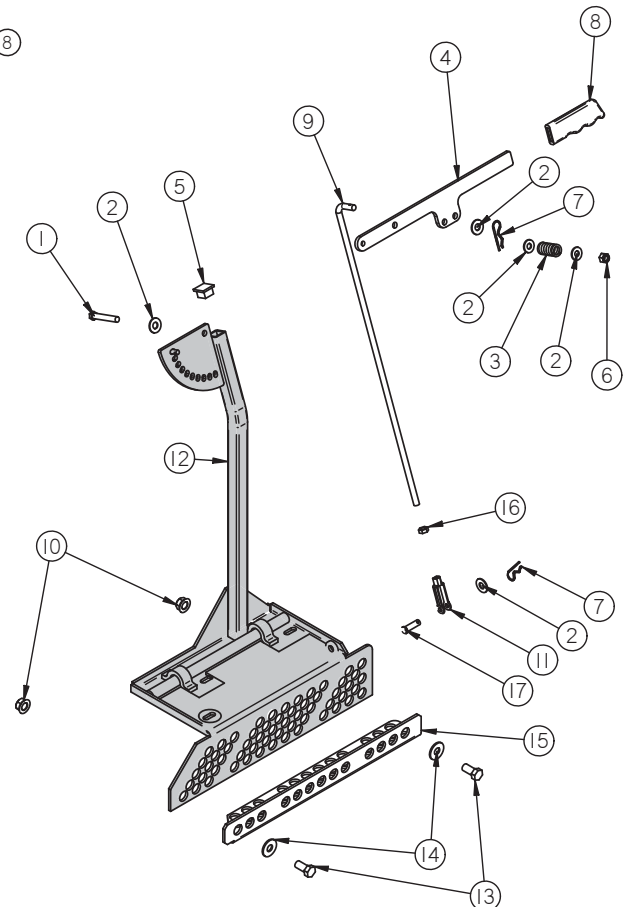
DIXIE CHOPPER®

50" & 60" OCDC ASSEMBLY

60" OCDC



50" OCDC

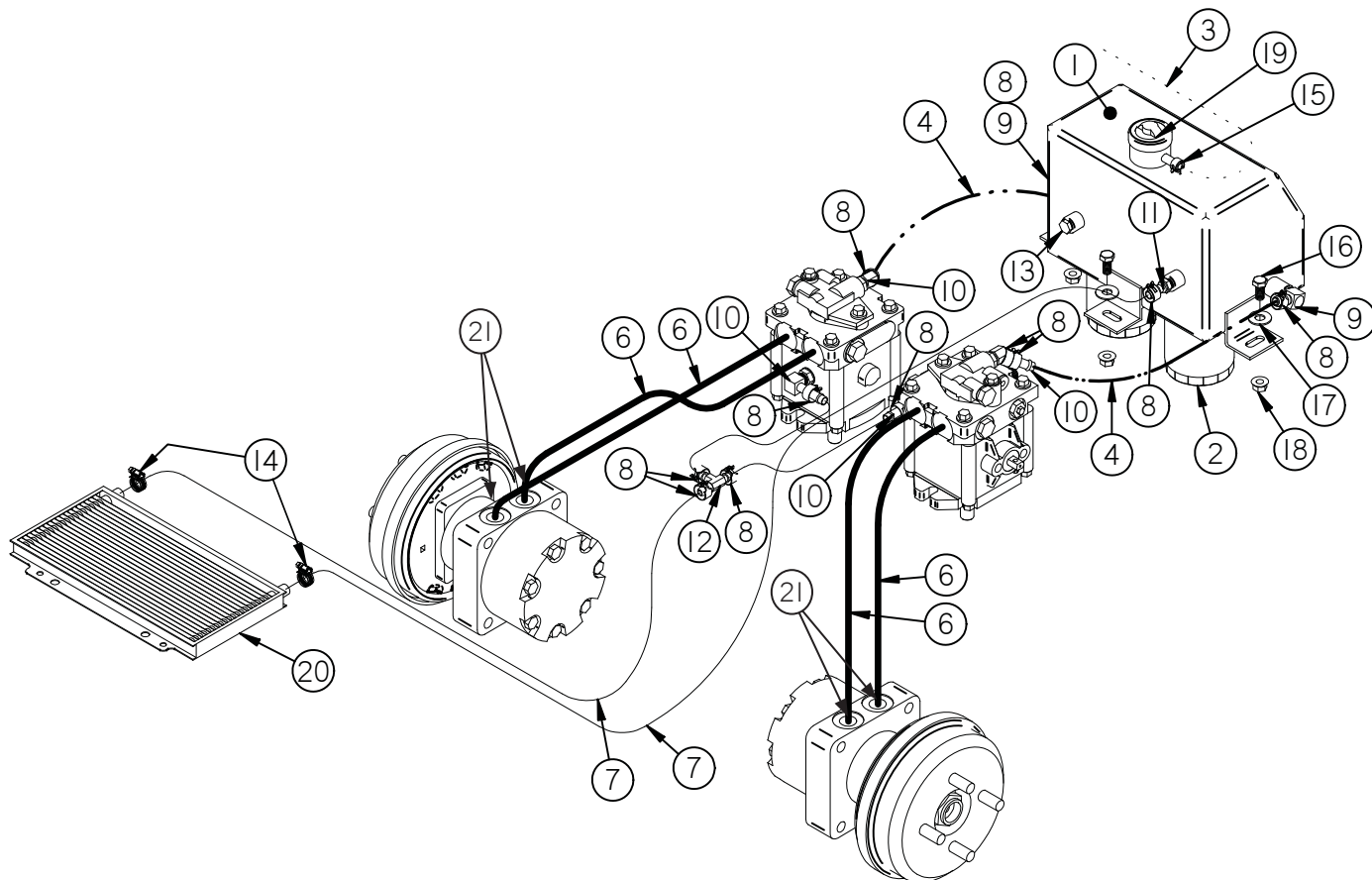


REF	PART#	DESCRIPTION	Qty
	300350	Assembly-60" OCDC	
	68122-50	Assembly-50" OCDC	
1	B-179	3/8"-16x2-1/2" Bolt	1
2	W-104	3/8" Flat Washer	1
3	20252	Spring 1	
4	900014	Handle	1
5	68142	1" x 1" Plastic Plug	1
6	N-107	3/8"-16 Nyloc Nut	1
7	20224	Clip	2
8	67258	Handle Grip	1

REF	PART#	DESCRIPTION	Qty
9	68130	60" Control Rod (Inc. #9,11,16)	1
9A	97122	50" Control Rod (Inc. #9,11,16)	1
10	N-157	1/2"-13 Whiz Flange Nut	2
11	N-155	3/8"-24 Yoke	1
12	68122-50W	Weldment - 50 Heavy Duty OCDC	
13	B-138	1/2"-13x1" Bolt	2
14	W-109	1/2" Std. Flat Washer	2
15	68136	Screen - Lower 60" OCDC (Optional)	1
15A	68135	Screen - Lower 50" OCDC (Optional)	1
16	N-150	3/8"-24 Hex Nut	1
17	P-102	3/8"x1-1/4" Clevis Pin	1

DIXIE CHOPPER

50" & 60" HYDRAULIC HOSE ROUTING

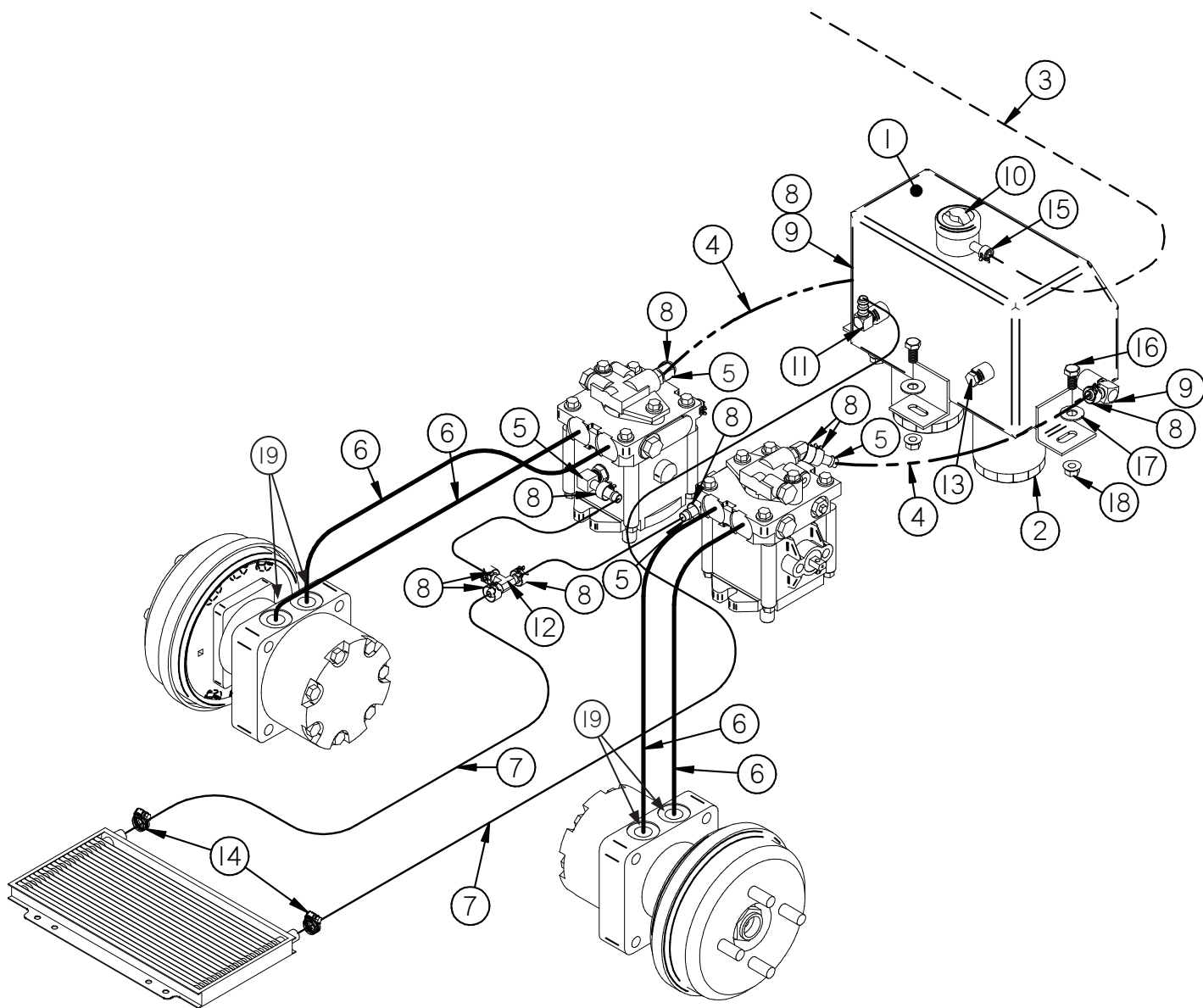


REF	PART#	DESCRIPTION	Qty
1	200033	Hydraulic Tank w/Cap	1
2	68140	Hydraulic Filter	2
3	97374	Black Hose (5/16")	/ft.
4	200027	3/8" Braided Black Hose	/ft.
6	200307	Hose - Hydraulic High Pres. f/Parker	4
7	60109	3/8" Black Hose	/ft.
8	67013	Clamp (Green)	12
9	60125	3/8" Pipe to 3/8" Barb 90°	2
10	65072	3/8" O-ring to 3/8" Barb	4

REF	PART#	DESCRIPTION	Qty
11	67014	1/4" Thread-3/8" Barb St.	1
12	67008	Brass T 3/8" Barb	1
13	65009	Plug 1/4"	1
14	68231	Clamp #4	2
15	72012	Clamp (Black)	1
16	B-137	3/8"-16x3/4" Bolt	3
17	W-104	3/8" Flat Washer	3
18	N-108	3/8"-16 Whiz Flange Nut	3
19	40117-C	Cap for Tank	
20	60103-L	Oil Cooler	1
21	200308	Adapter - 5/8" SAE - 1/2" JIC	4

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34" & 44" HYDRAULIC HOSE ROUTING DIAGRAM

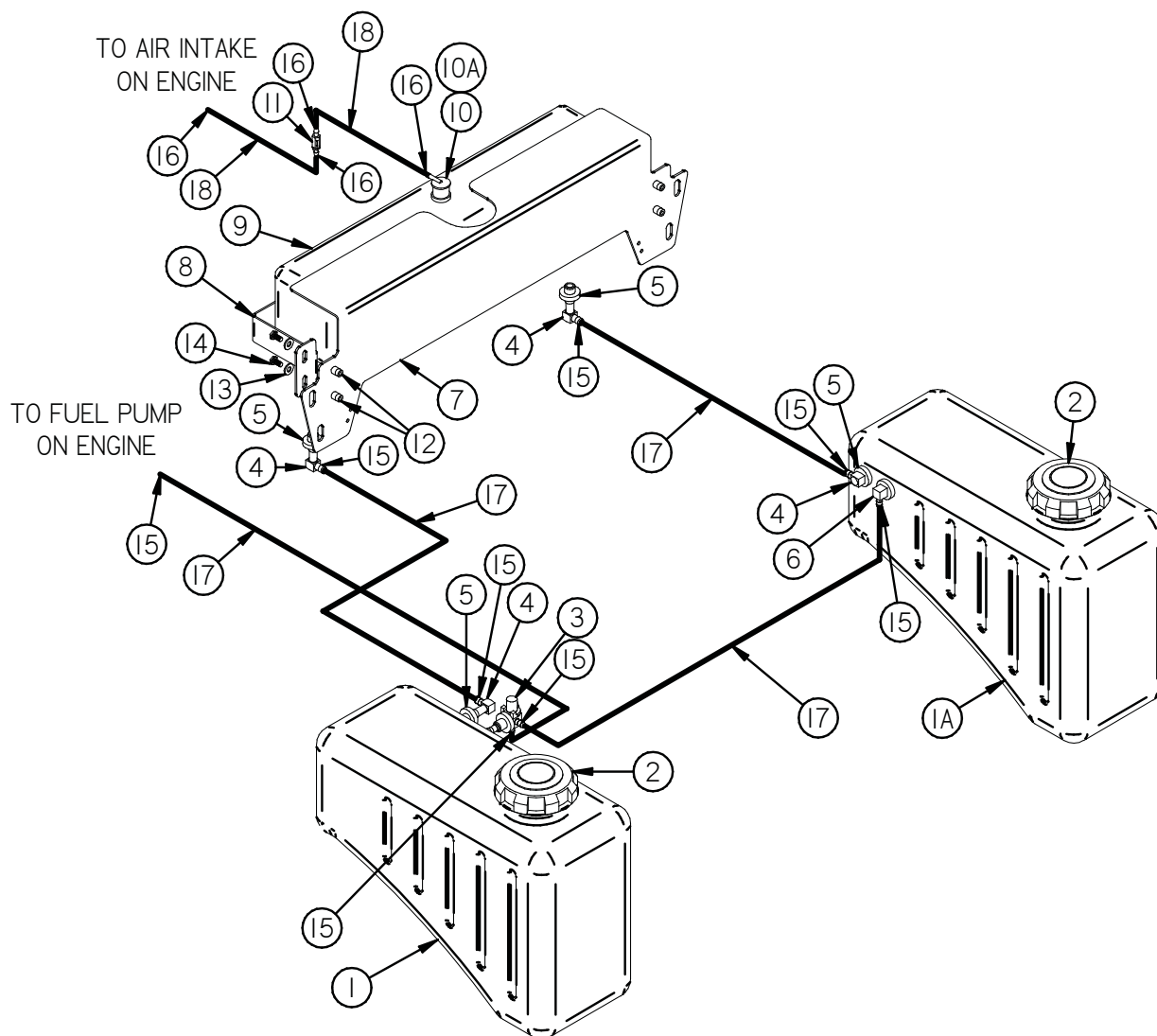


REF	PART#	DESCRIPTION	Qty
1	200033	Hydraulic Tank w/Cap	1
2	68140	Hydraulic Filter	2
3	97374	Black Hose (5/16")	/ft.
4	200027	3/8" Braided Black Hose	/ft.
5	67015	3/8" O-ring-3/8" Barb 90°	4
6	200307	Hose - Hydraulic High Pres. f/Parker	4
7	60109	3/8" Black Hose	/ft.
8	67013	Clamp (Green)	12
9	60125	3/8" Pipe to 3/8" Barb 90°	2

REF	PART#	DESCRIPTION	Qty
10	40117-C	Cap for Tank	
11	67019	1/4" Thread-3/8" Barb 90°	1
12	67008	Brass T 3/8" Barb	1
13	65009	Plug 1/4"	1
14	68231	Clamp #4	2
15	72012	Clamp (Black)	1
16	B-137	3/8"-16x3/4" Bolt	3
17	W-104	3/8" Flat Washer	3
18	N-108	3/8"-16 Whiz Flange Nut	3
19	200308	Adapter - 5/8" SAE - 1/2" JIC	4

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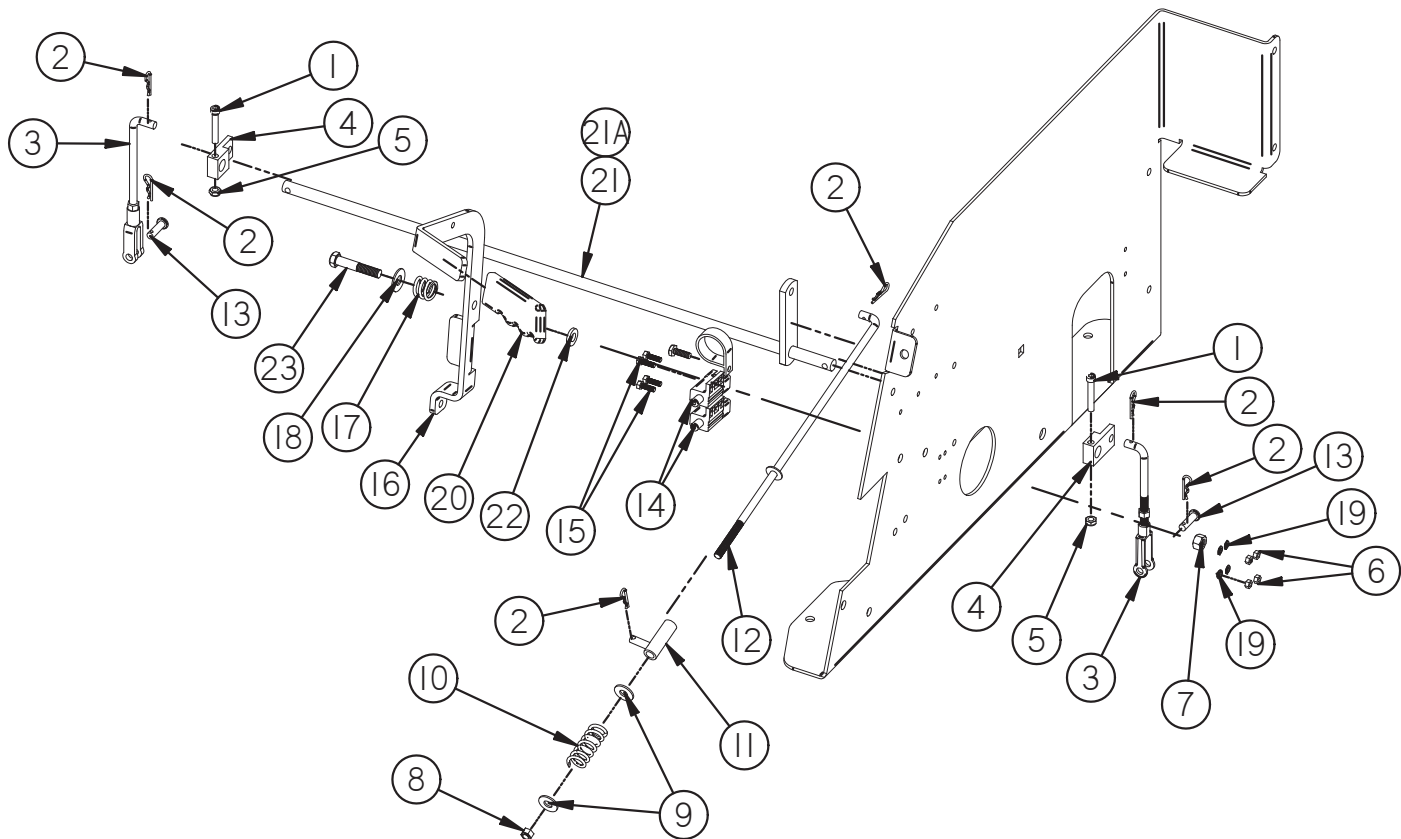
SE 34",44",50",60" FUEL COMPONENTS



REF	PART#	DESCRIPTION	Qty	REF	PART#	DESCRIPTION	Qty
1	400482	Tank - Fuel 4 Gallon Large Neck EPA RH	1	10	600400	Valve - Rollover 23/64 insert	1
1A	400481	Tank - Fuel 4 Gallon Large Neck EPA LH	1	10A	600403	Bushing - Rollover Valve 23/64 insert	1
2	400454	Cap - Tank Fuel 3.5 Ratchet 1 Way Check	2	11	600401	Valve - Anti-Backf re 3/16 X 3/16	1
3	400444	Assembly - Adapter Tank 20\" w/Shut-off	1	12	N-152S	Nutsert - 1/4\"-20, Flng, Znc (.027-.165)	4
4	72219	Fitting - Gas Tank Elbow 1/4 Barb	4	13	W-153	Washer - 1/4 SS Flat	4
5	40220	Bushing - Gas Tank	4	14	B-103	Bolt - 1/4-20X1/2 HHCS FT SS	4
6	400360	Assembly - Adapter Tank 20\"	1	15	40213	Clamp - Hose 1/4 (red)	8
7	400488	Guard - Expansion Tank Small Rollbar	1	16	C-125	Clamp - Spring Hose 3/16	4
8	400490	Bracket - Mount Small Expansion Tank	1	17	600398	Hose - Gas Line 1/4\" EPA 15g/m2/24h	/in.
9	400452	Tank - Expansion .8 Gallon	1	18	600399	Hose - Gas Line 3/16\" EPA 15g/m2/24h	/in.

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SE 34",44",50",60" BRAKE COMPONENTS

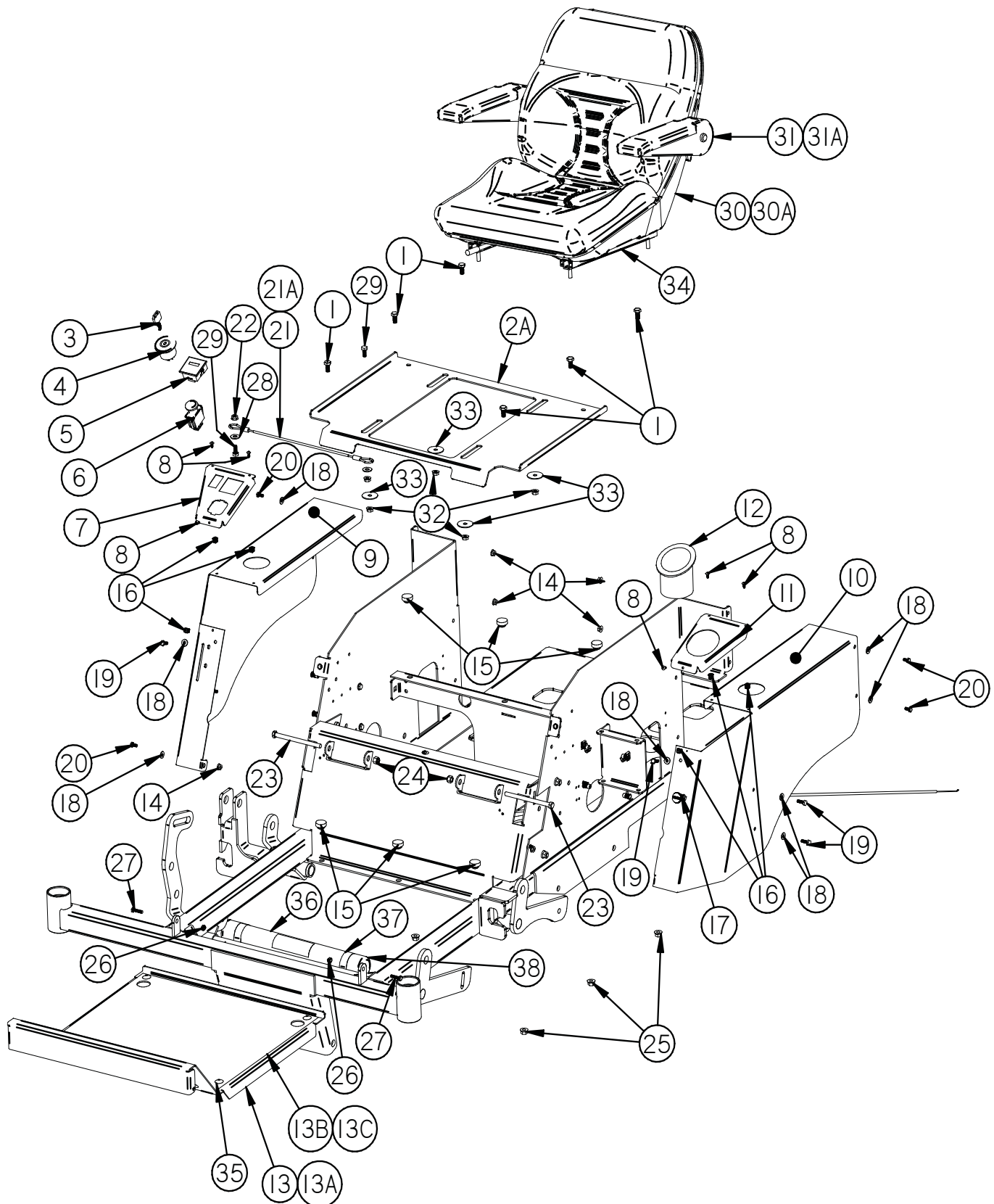


REF	PART#	DESCRIPTION	Qty
1	B-268	Bolt - 1/4"-20x1-1/2" SHCS	2
2	20224	Clip - Pin Hair #13	6
3	400443	Rod - Linkage Brake/Steering w/Nut & Yoke	2
4	400094	Arm - Pivot Shaft Brake	2
5	N-176	1/4"-20 Nyloc Nut	2
6	N-179	M5-.8 Hex Nut	4
7	N-107	3/8"-16 Nylon Lock Nut	1
8	N-144	5/16"-18 Nyloc Jam	1
9	W-113	5/16" Flat Washer	2
10	400096	Spring	1
11	100042	Trunnion - Linkage Brake LT	1
12	400093	Rod - Brake - Cross LT	1
13	P-101	5/16"x1" Clevis Pin	2

REF	PART#	DESCRIPTION	Qty
14	500019	Brake Switch	2
15	B-258	M5-.8x18mm HHCS Bolt	4
16	400089	Brake Handle	1
17	400090	Spring - Brake Handle LT	1
18	W-104	3/8" Flat Washer	1
19	W-180	M5 Lock Washer	4
20	67258-R	Black Handle Grip	1
21	100115A	Weldment - Rod Brake Pivot Cr. LT 34/44	1
21A	400095	Weldment - Rod Brake Pivot Cr. LT 50/60	1
22	W-125	3/8"x7/8" Plastic Washer	1
23	B-124	3/8"-161-3/4" HHCS	1

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SE 34",44",50",60" BODY COMPONENTS



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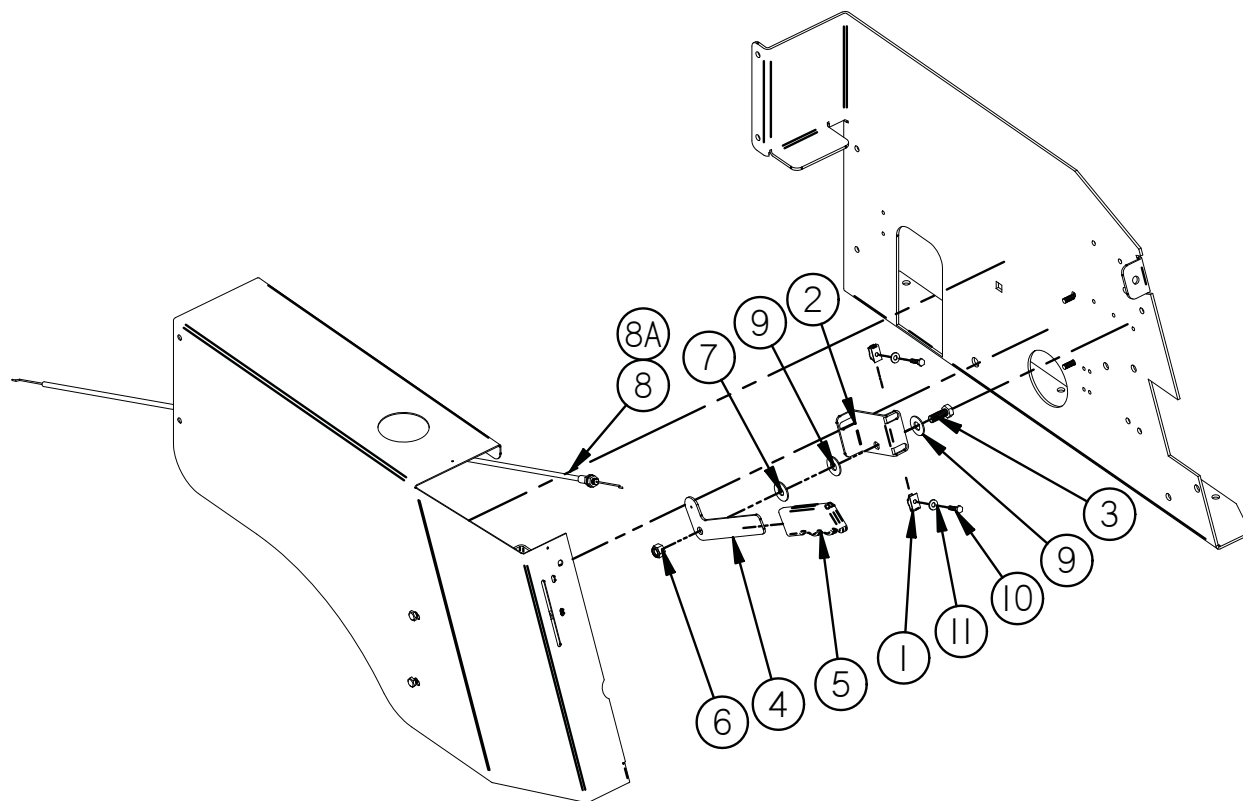
SE 34",44",50",60" BODY COMPONENTS (CONT'D)

REF	PART#	DESCRIPTION	Qty
1	B-137	3/8"-16x3/4" Bolt	6
2	400170	Seat Pan (34"/44")	1
2A	400172	Seat Pan (50"/60") - F/Suspension Seat SN-SE6047708 & Up	1
3	500018	Molded Key	1
4	500017	Ignition Switch	1
5	500015	Hour Meter	1
6	500016	PTO Switch	1
7	400485	Panel - Gauge 4 Gal Fender	1
8	S-118	#8x1/2" Phillips Screw	6
9	400460	Fender - Outer Shell RH 4 Gal f/Lg	1
10	400459	Fender - Outer Shell LH 4 Gal f/Lg	1
11	400463	Holder - Cup 4 Gal Fender	1
12	400112	Plastic Cup Holder	1
13	400431	Pan - Floor 34/44 SE 2010	1
13A	400432	Pan - Floor 50/60 SE 2010	1
13B	400421	Mat - Pan Floor 34/44	1
13C	400422	Mat - Pan Floor 50/60	1
14	N-101	1/4"-20 S.S. Whiz Nut	6
15	900068	Rubber Pad	6
16	N-190	Plastic Nut Insert	6
17	600072	Choke	1
18	W-153	1/4" S.S. Flat Washer	12

REF	PART#	DESCRIPTION	Qty
19	B-209	1/4"-20x3/4" S.S. HHCS	6
20	B-103	1/4"-20x1/2" S.S. Bolt	6
21	40218	Seat Cable	1
21A	40218	Seat Cable (F/2760HP)	2
22	N-103-W	5/16"-18 Whiz Flange Nut (Use 4 on 2760HP Models)	2
23	B-229	3/8"-16x5" HHCS	2
24	N-107	3/8"-16 Nylon Lock Nut	2
25	N-108	3/8"-16 Whiz Flange Nut	6
26	N-176	1/4"-20 Nyloc Nut	2
27	B-172	1/4"-20x1" HH Bolt	2
28	W-113	5/16" Std. Flat Washer (Use 4 on 2760HP Models)	2
29	B-107	5/16"-18x3/4" Bolt (Use 4 on 2760HP Models)	2
30	400388	Seat - Michigan w/armrests	1
30A	400321	Seat - Michigan V5300 W/Suspension (Only on 2760HP Models)	1
31	400328	Seat - Michigan Complete	
31A	400333	Kit - Armrest f/400328	
32	N-103-W	Nut - 5/16"-18 Whiz Flange	4
33	W-118	5/16" x 1-1/2" Washer	4
34	90502S	Switch F/Seat	1
35	C-123	Clip - Christmas Tree 3/4 OAL	6
36	900066	Tube - Document 44" SE	1
37	C-109C	Clip - Strap f/C-109	2
38	900017	Cap - Soft Vinyl 2 1/2	2

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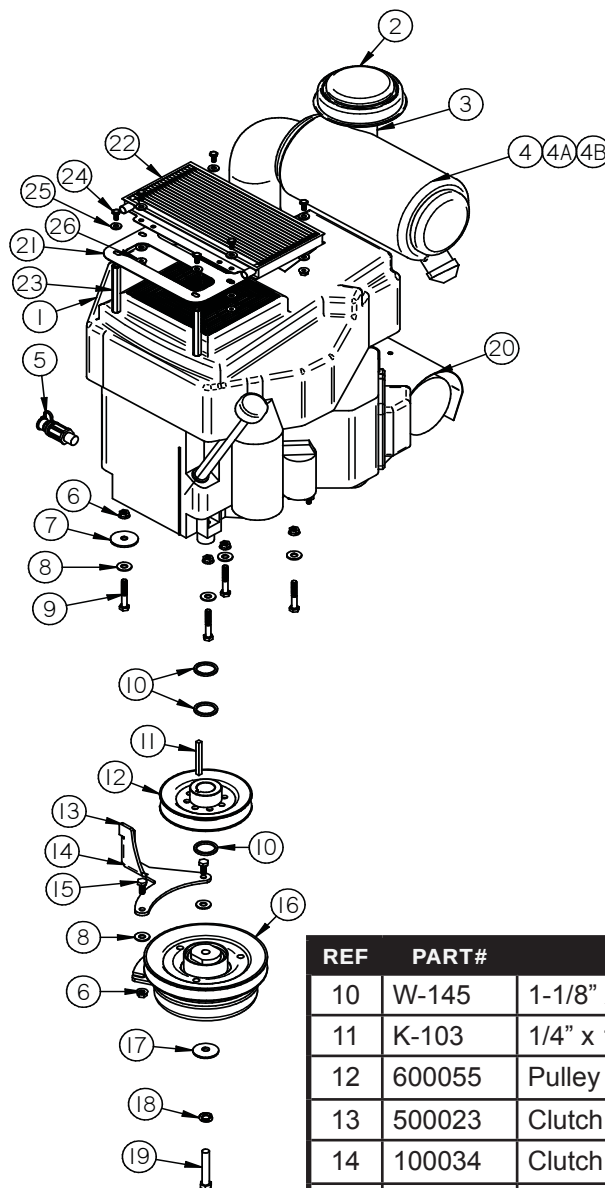
SE 34",44",50",60" THROTTLE COMPONENTS



REF	PART#	DESCRIPTION	Qty
1	C-105	10-24 Clip (Fold over nut)	2
2	400104	Bracket - Throttle LT	1
3	B-108	3/8"-16x1" Bolt	1
4	400103	Throttle Handle	1
5	400125	Black Handle Grip	1
6	N-107	3/8"-16 Nylon Lock Nut	1
7	W-125	3/8"x7/8" Plastic Washer	1
8	600075	Throttle Cable	1
8A	600083	Throttle Assembly (Including Reference #'s: 1-4 and 6-11)	
9	W-113	Washer - 5/16 Flat	2
10	B-203	#10-24x3/4" S.S. Hex Bolt	2
11	W-152	#10 S.S. Washer	2

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25Hp KOHLER ENGINE

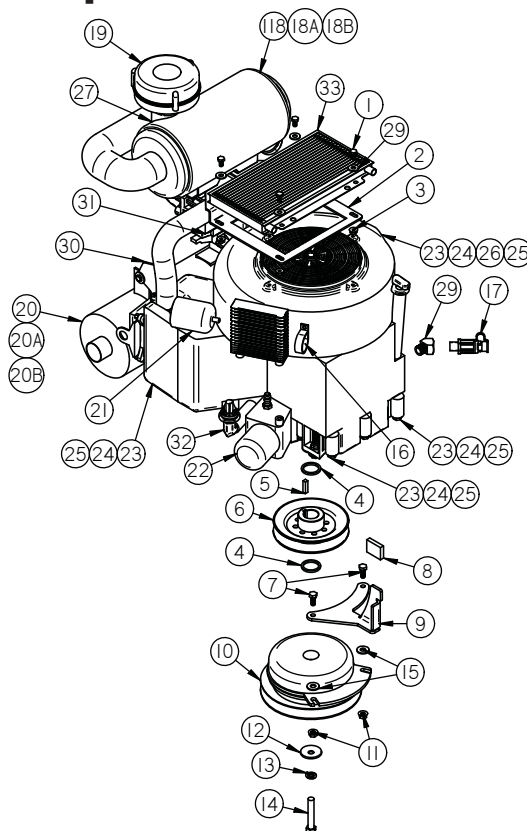


REF	PART#	DESCRIPTION	Qty
1	600395	Engine - Kohler 25HP CV730-3111	1
2	25-324-01	Kohler Turbo Pre-Cleaner	1
3	90125	Worm Clamp	1
4	25-083-02	Primary Filter	1
4A	25-083-03	Secondary Filter	1
5	600161	Drain Hose Assembly	1
6	N-103-W	5/16"-18 Whiz Flange Nut	6
7	W-107	3/8" x 1-5/8" Belleville	1
8	W-113	5/16" Flat Washer	6
9	B-156	5/16"-18x2" Gr.5 HH Bolt	4

REF	PART#	DESCRIPTION	Qty
10	W-145	1-1/8" x 1-3/4" Washer	3
11	K-103	1/4" x 1" Square Key	1
12	600055	Pulley	1
13	500023	Clutch Bracket Sleeve	1
14	100034	Clutch Bracket	1
15	B-107	5/16"-18x3/4" Bolt	2
16	500012	Clutch Assembly	1
17	W-144	Belleville Washer	1
18	W-108	Lock Washer	1
19	B-273	7/16"-20x2-1/2" Gr.8 HHCS	1
20	600011	25Hp Kohler Muff er	1
21	400017	Bracket - Kohler 23-25-28Hp Oil	1
22	60103-L	Cooler - New Short Oil Cooler	1
23	600016	Bolt - Kohler Oil Cooler	2
24	B-103	Bolt - 1/4-20X1/2 HHCS FT SS	6
25	W-153	Washer - 1/4 SS Flat	10
26	N-101	Nut - 1/4 - 20 SS Whiz	4

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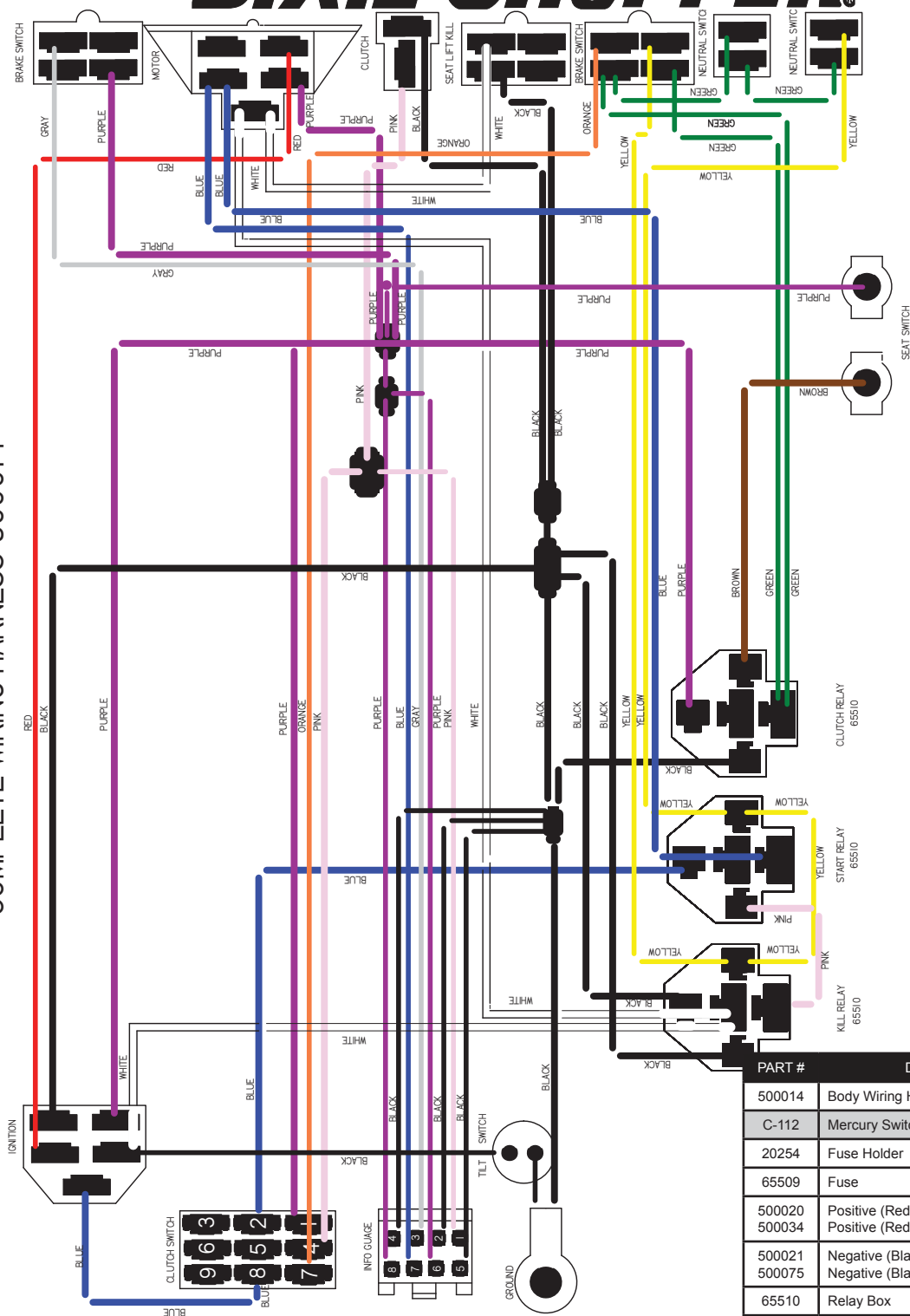
27Hp GENERAC ENGINE



REF	PART#	DESCRIPTION	Qty
	600388	Engine - Generac 27HP#0050584 EPA 2011	1
1	B-103	Bolt - 1/4-20X1/2 HHCS FT SS	4
2	400105	Oil Cooler Bracket	1
3	N-101	Nut - 1/4 - 20 SS Whiz	4
4	W-145	1-1/8"X1-3/4" Flat Washer	2
5	K-103	1/4" X1" Square Key	1
6	600055	Pulley	1
7	B-107	5/16"-18x3/4" Bolt	4
8	500023	Clutch Bracket Sleeve	1
9	100034	Clutch Bracket	1
10	500012	Clutch Assembly	1
11	N-103-W	5/16"-18 Whiz Flange Nut	4
12	W-144	7/16" Stainless Belleville Washer	1
13	W-108	7/16" Lock Washer	1
14	B-273	7/16"-20x2-1/2" HHCS Gr. 8	1
15	W-113	5/16" Flat Washer	4
16	C-108	2 1/4" Rubber Coated Clamp	1
17	600161	Drain Hose Assembly	1

REF	PART#	DESCRIPTION	Qty
18	0E3655	Complete Canister	1
18A	0E3557	Primary Filter	1
18B	0E3656	Secondary Filter	1
19	90115	Pre-Cleaner Turbinator	1
20	600061	Kit Generac Muff er	1
20A	600032	Muff er 25,27 Hp	
20B	0C4138	Generac Muff er Gasket	2
21	97392	Fuel Filter	1
22	070185B	Oil Filter	1
23	B-156	5/16"-18x2" HH GR5 Bolt	4
24	W-113	5/16" Standard Flat Washer	4
25	N-103-W	5/16"-18 Whiz Flange Nut	4
26	W-107	3/8"x1-5/8" Belleville Washer	1
27	90125	Worm Clamp	1
28	W-153	Washer - 1/4 SS Flat	4
29	600085	3/8"-Fitting 45 deg (34"/44" Only)	1
30	600058	Right Muff er Bracket	1
31	600057	Left Muff er Bracket	1
32	60130	1/4"-90 Degree Fitting (34"/44" Only)	1
33	60103-L	Oil Cooler	1

SELT 34 & 44" BODY WIRING DIAGRAM 2004 CONFIGURATION COMPLETE WIRING HARNESS 500014



PART #	DESCRIPTION	Qty.
500014	Body Wiring Harness	1
C-112	Mercury Switch Clamp	1
20254	Fuse Holder	1
65509	Fuse	1
500020	Positive (Red) (50"/60")	1
500034	Positive (Red) (34"/44")	
500021	Negative (Black) 50/60	1
500075	Negative (Black) 34/44	1
65510	Relay Box	3
20225-B	Battery Boot	1
B-102	Bolt f/Battery	2
N-102	Nut f/Battery	2
W-102	Washer f/Battery	2
500036	Sheath f/Positive Bat. Cable (34"/44")	1
500035	Harness-Electric Switch Seat Gray	1
500097	Assembly - Weather Proof Delay Adapt	1
500062	Clutch Wiring Pigtail	1
500088	Module - Weather Proof Delay	1

DIXIE CHOPPER

General Bolt Torque Specifications

STANDARD DRY TORQUE IN FOOT-POUNDS

Bolt Size Inches	Coarse Thread /Inches	SAE 0-1-2 Low Carbon Steel	SAE Grd. 3 Medium Carbon Steel	SAE Grd. 5 Med. Carbon Heat T. Steel	SAE Grd. 6 Med. Carbon Treat. Steel	SAE Grd. 7 Med. Carbon Alloy Steel	SAE Grd. 8 Med. Carbon Alloy Steel
1/4	20	6	9	10	12.5	13	14
5/16	18	12	17	19	24	25	29
3/8	16	20	30	33	43	44	47
7/16	14	32	47	54	69	71	78
1/2	13	47	69	78	106	110	119
9/16	12	69	103	114	150	154	169
5/8	11	96	145	154	209	215	230
3/4	10	155	234	257	350	360	380
7/8	9	206	372	382	550	570	600
1	8	310	551	587	825	700	840
1-1/8	7	480	794	872	1304	1325	1430
1-1/8	7	675	1105	1211	1815	1825	1975

To determine the torque for a fine thread bolt, increase the above coarse thread ratings by 9%.

DIXIE CHOPPER®

REVISION HISTORY

8/31/10-FLOOR PANS AND MATS CHANGED PER ECOS 10070 & 10075

2/11/11-BRAKE GRIP 67258 CHANGED TO 67258-R PER ECO 10131

2/11/11-BATTERY CABLE 20226-B FOR 34/44 CHANGED TO 500075 PER ECO 10215

2/14/11-REPLACED 400101/400097 WITH 400443. 400097 STILL ON 2734/2744. PGS 25,26,32. PER ECO 10146

3/15/11-CHANGED ENGINE PART NUMBERS FOR EPA (600147 TO 600395/600090 TO 600388) PER ECO 10205

3/15/11-MOVED DOCUTUBE TO UNDER FLOOR PAN USING C-109C PER ECO 10197

3/15/11-REPLACED DECAL 30590 WITH 800295 PER ECO 10170

3/16/11-REPLACED 5/16" FUEL LINE (97374) WITH 1/4" FUEL LINE (600398) PER ECO 10160

3/29/11-ADDED FASTENER KIT FOR ROLL BAR ASSEMBLY PER ECO 10216

3/29/11-UPDATED BELTS PER ECO 10218

3/31/11-UPDATED FENDER COMPONENTS PER ECO 10208



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