



DIXIE CHOPPER™

The World's Fastest Lawn Mower

**Serial Numbers
11CLXXXXXXXXXXXXXX
and Higher**



Model # _____

Engine Model # _____

Serial # _____

Engine Serial # _____

Date Purchased _____

Engine Spec. # _____

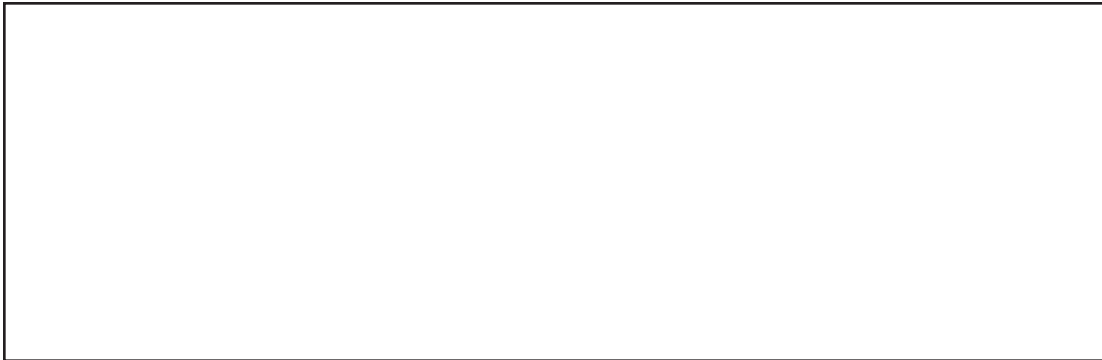
2011 CLASSIC/CLASSIC HP PARTS MANUAL

DIXIE CHOPPER

Congratulations on your purchase of a **DIXIE CHOPPER** lawn mower. We believe you have exercised excellent judgement, and are most appreciative of your patronage.

**Your DIXIE CHOPPER Dealer is your #1 SOURCE
for
DIXIE CHOPPER parts and service !**

Please call or visit your nearest authorized Dixie Chopper
Dealer for
additional service information.



AUTHORIZED DEALER

Let us know how you are getting along with your new CHOPPER!
www.dixiechopper.com

Dixie Chopper reserves the right to make changes or add improvements to its products at any time without incurring any obligation to make such changes to products previously manufactured. Neither Dixie Chopper, nor its dealers, accept responsibility for variations which may be evident in the actual specifications of its products and the statements and descriptions contained in this publication.

DIXIE CHOPPER[®]

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CLASSIC QUICK REFERENCE PARTS

MODEL	2550	2750	2760
Engine	Kohler 25Hp	Generac 27Hp	Generac 27Hp
Deck	50"	50"	60"
Left rear Tire/Rim Assembly	400259	400259	400259
Right rear Tire/Rim Assembly	400258	400258	400258
Rear Tire only	400153	400153	400153
Rear Rim only	400257	400257	400257
Front Tire/Rim	400438	400438	400438
Belts			
Engine Transmission Belt	2010B42W	2010B42W	2010B42W
Engine-Deck Belt	2010B85W	2010B85W	2010B87W
Deck Belt	2006B112R	2006B112R	2006B130R
Filters			
Fuel Filter	901246	900647	901246
Nelson Air Filter (Primary)			901392
Nelson Air Filter (Secondary)			901395
Zinga-Hydro Filter	68140	68140	68140
Donaldson Air (Primary)	900610	900610	
Donaldson Air (Secondary)	900612	900612	
Blades			
X-Blade (Standard)	30227-50X	30227-50X	30227-60X
Optional	30227-50T	30227-50T	30227-60T
Various Parts BOTH MODELS			
Fiber Washer	W-101		
Spindle Bearing (F/10161 Set-Up)	30218		
Deck Roller (Ctr)	30240-0		
Choke Control	600072		
Throttle Cable	600075		
Fuel Cap	400454		
Control Lever Grip F/Throttle	20257		
Decal Kit	800231	800264	800266

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CLASSIC HP QUICK REFERENCE PARTS

MODEL	2750HP	3060HP	3360HP	3372HP
Engine	Generac 27Hp	Kohler 30Hp	Generac 33Hp	Generac 33Hp
Deck	50"	60"	60"	72"
Left rear Tire/Rim Assembly	400255	400255	400255	400255
Right rear Tire/Rim Assembly	400256	400256	400256	400256
Rear Tire only	97200	97200	97200	97200
Rear Rim only	400254	400254	400254	400254
Front Tire/Rim	400438	400438	400438	400438
Belts				
Engine Transmission Belt	2010B42W	2010B42W	2010B42W	2010B41W
Engine-Deck Belt	2010B85W	2010B87W	2010B87W	2010B89W
Deck Belt	2006B112R	2006B130R	2006B130R	2006B160R
Filters				
Fuel Filter	900647	901246	900647	900647
Nelson Air Filter (Primary)		901392		
Nelson Air Filter (Secondary)		901395		
Zinga-Hydro Filter	68140	68140	68140	68140
Donaldson Air (Primary)	900610		900610	900610
Donaldson Air (Secondary)	900612		900612	900612
Blades				
X-Blade (Standard)	30227-50X	30227-60X	30227-60X	30227-72X
Optional	30227-50T	30227-60T	30227-60T	30227-72T
Various Parts BOTH MODELS				
Fiber Washer	W-101			
Spindle Bearing (F/10161 Set-Up)	30218			
Deck Roller (Ctr)	30240-0			
Choke Control	600072			
Throttle Cable	600075			
Fuel Cap	400454			
Control Lever Grip F/Throttle	20257			
Decal Kit	800232	800267	800268	800229

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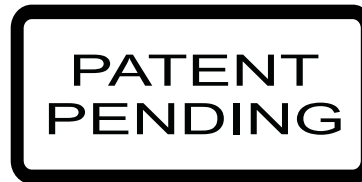
DECALS



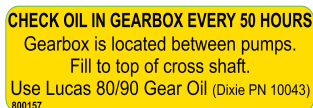
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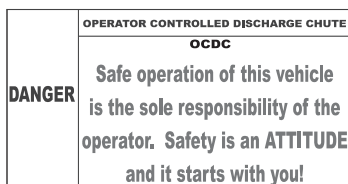
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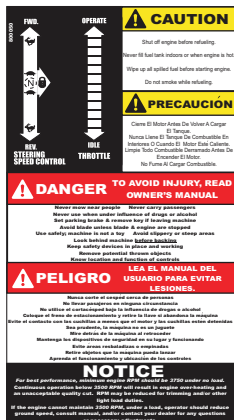
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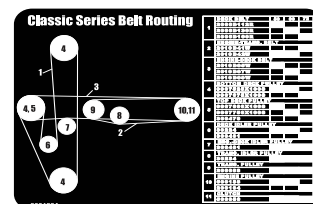
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11A



13

REF	PART#	DESCRIPTION	Qty
1	800263	Decal - Classic 2550	1
1A	800264	Decal - Classic 2750	1
1B	800266	Decal - Classic 2760	1
2	800265	Decal - Classic 2750HP	1
2A	800267	Decal - Classic 3060HP	1
2B	800268	Decal - Classic 3360HP	1
2C	800269	Decal - Classic 3372HP	1
3	65413	Patent Pending (T-Box)	1
4	800157	Oil Gearbox Check	1
5	97072	OCDC Decal	1

REF	PART#	DESCRIPTION	Qty
6	800018	Docu-Tube Decal	1
7	97514	Horn Warning	1
8	800050	Right Fender Combo f/Cooler	1
9	800061	Lucas Oil Decal	1
10	65408	50 inch Cut Decal	2
11	65409	60 inch Cut Decal	2
11A	65437	72 inch Cut Decal	2
12	800183A	Belt Information Classic	1
13	30229	Deck Danger Decal	2

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DECALS (CONT'D)

CAUTION
Shut off engine before refueling.
Never fill fuel tank indoors or when engine is hot.
Wipe up all spilled fuel before starting engine.
Do not smoke while refueling.

PRECAUCIÓN
Cierra El Motor Antes De Volver A Cargar El Tanque.
Nunca Llene El Tanque De Combustible En Interiores O Cuando El Motor Está Caliente.
Limpie Todo Combustible Derramado Antes De Encender El Motor.
No Fume Al Cargar Combustible.

DANGER TO AVOID INJURY, READ OWNER'S MANUAL
Never mow near people. Never carry passengers.
Never use when under influence of drugs or alcohol.
Set parking brake & remove key if leaving machine.
Avoid blade unless blade & engine are stopped.
Use safety; machine is not a toy. Avoid slippery or steep areas.
Lock behind machine before backing.
Keep safety devices in place and working.
Remove potential thrown objects.
Keepy location and function of controls.

PELIGRO LEA EL MANUAL DEL USUARIO PARA EVITAR LESIONES.
Nunca corte el césped cerca de personas.
No utilice el cortacésped bajo la influencia de drogas o alcohol.
Coloque el freno de estacionamiento y retire la llave si abandona la máquina.
Evite el contacto con las cuchillas a menos que el motor y las cuchillas estén detenidas.
Sea prudente, la máquina no es un juguete.
Mire detrás de la máquina al retroceder.
Mantenga los dispositivos de seguridad en su lugar y funcionando.
Evite áreas resbaladizas o empinadas.
Retire objetos que la máquina pueda lanzar.
Aprenda el funcionamiento y ubicación de los controles.

NOTICE
For best performance, minimum engine RPM should be 3750 under no load.
Continuous operation below 3500 RPM will result in engine over-heating and an unacceptable quality cut. RPM may be reduced for trimming and/or other light load duties.
If the engine cannot maintain 3500 RPM, under a load, operator should reduce ground speed, consult manual, and/or contact your dealer for any questions or necessary adjustments.

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CAUTION
Shut off engine before refueling.
Never fill fuel tank indoors or when engine is hot.
Wipe up all spilled fuel before starting engine.
Do not smoke while refueling.

PRECAUCIÓN
Cierra El Motor Antes De Volver A Cargar El Tanque.
Nunca Llene El Tanque De Combustible En Interiores O Cuando El Motor Está Caliente.
Limpie Todo Combustible Derramado Antes De Encender El Motor.
No Fume Al Cargar Combustible.

DANGER TO AVOID INJURY, READ OWNER'S MANUAL
NEVER MOW SIDE HILL OVER 5° - STOP BLADE & BACK SLOWLY IF MACHINE STOPS GOING UP HILL.
NEVER MOW UP HILL OVER 10° - STOP BLADE & BACK SLOWLY IF MACHINE STOPS GOING UP HILL.
NEVER MOW SLOPE OVER 15° - STOP BLADE & BACK SLOWLY IF MACHINE STOPS GOING UP HILL.

PELIGRO LEA EL MANUAL DEL USUARIO PARA EVITAR LESIONES.
NUNCA CORTE EL CESPED LATERALMENTE CON UNA INCLINACION MAYOR A 5° - DETENGA LA CUCHILLA Y RETROCEDE LENTAMENTE SI LA MAQUINA DEJA DE IR HACIA ARRIBA.
NUNCA CORTE EL CESPED HACIA ARRIBA CON UNA INCLINACION MAYOR A 10° - DETENGA LA CUCHILLA Y RETROCEDE LENTAMENTE SI LA MAQUINA DEJA DE IR HACIA ARRIBA.
NUNCA CORTE CESPED EN PENDIENTES CON UNA INCLINACION MAYOR A 15° - DETENGA LA CUCHILLA Y RETROCEDE LENTAMENTE SI LA MAQUINA DEJA DE IR HACIA ARRIBA.

NOTICE
WARRANTY TO BE USED ONLY TO COVER CORRECTION OF MANUFACTURING DEFECTS. IT WILL NOT BE USED TO COVER LACK OF MAINTENANCE, OPERATOR MIS-USE, NORMAL WEAR, ACCIDENTS, CUSTOMER DIS-SATISFACTION OR TRANSPORTATION CHARGES TO AND FROM THE SERVICING DEALER.

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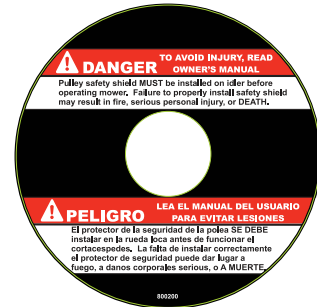
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LUBRICATE DECK SPINDLES EVERY 100 HOURS OR ANNUALLY

We Recommend Using LUCAS X-Tra H/D Grease Dixie Chopper Part #900088

LUCAS OIL PRODUCTS INC.

17



18



19

REF	PART#	DESCRIPTION	Qty
14	800048	Decal - Right Fender	1
15	800047	Decal - Left Fender	1
16	800295	Decal - Indiana/USA 2010	1
17	800060	Lucas - Decal Hub (Left Side Fender)	1

REF	PART#	DESCRIPTION	Qty
18	800200	Decal - Safety Pulley Idler	1
19	800210	Decal - Guard Rear 2008	1

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DECALS (CONT'D)



21



22

- 5.00"
 - 4.75"
 - 4.50"
 - 4.25"
 - 4.00"
 - 3.75"
 - 3.50"
 - 3.25"
 - 3.00"
 - 2.75"
 - 2.50"
 - 2.25"
 - 2.00"
 - 1.75"
 - 1.50"
- 800118

23

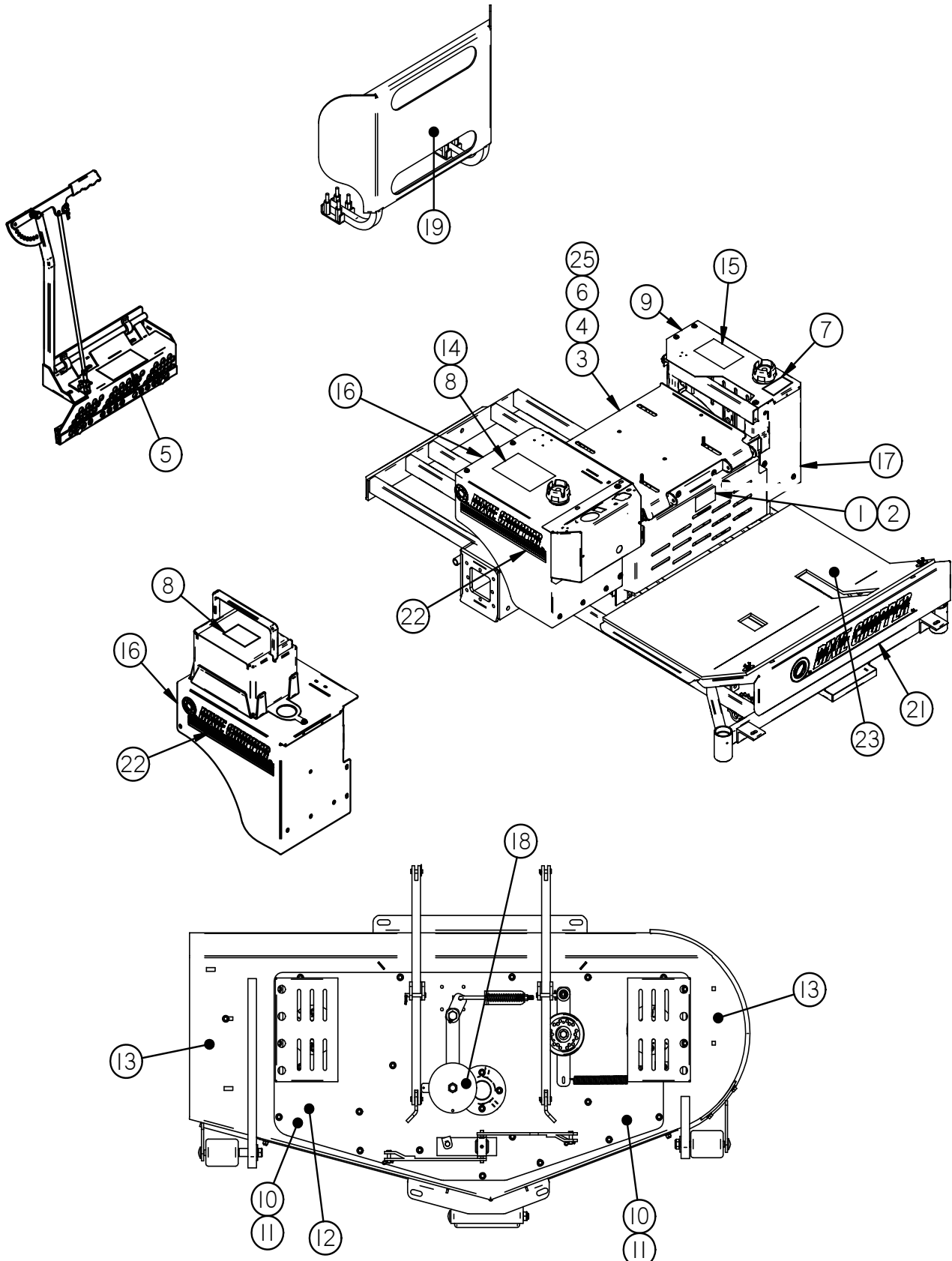
CAUTION: LUCAS OIL ONLY!
 Lucas 15/40 Magnum oil is the exclusive choice for VTC. If this is not available, a 20W50 motor oil with a quart of Lucas Hydraulic Booster is acceptable. (Minimum viscosity must be at least 10 cSt @ 100°C.)
DO NOT add automatic transmission fluid, Hytran, or multi-vis oils with less than 20W50 viscosity. Oil change intervals should be every 1000 hours or immediately if moisture is present.
CHECK FLUID LEVEL EVERY 50 HOURS

25

REF	8PART#	DESCRIPTION	Qty
21	800206	Floor Pan Decal	1
22	800203	Fender Decal	2
23	800118	Decal - Electric Deck Lift Indicator Height (Standard on some models)	1
25	97013A	Lucas Oil Decal (Oil Tank)	1

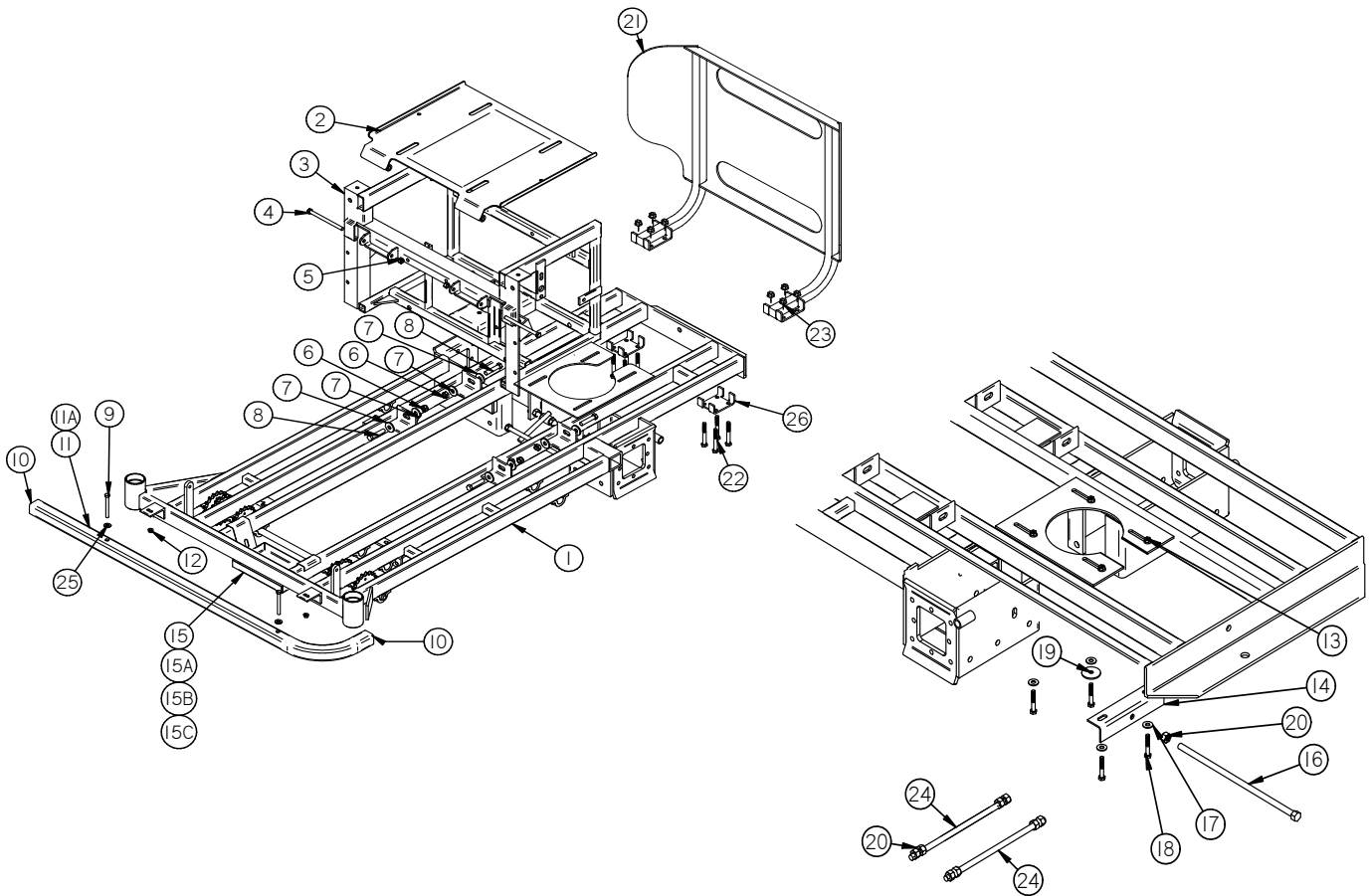
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DECAL PLACEMENT



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50/60 FRAME

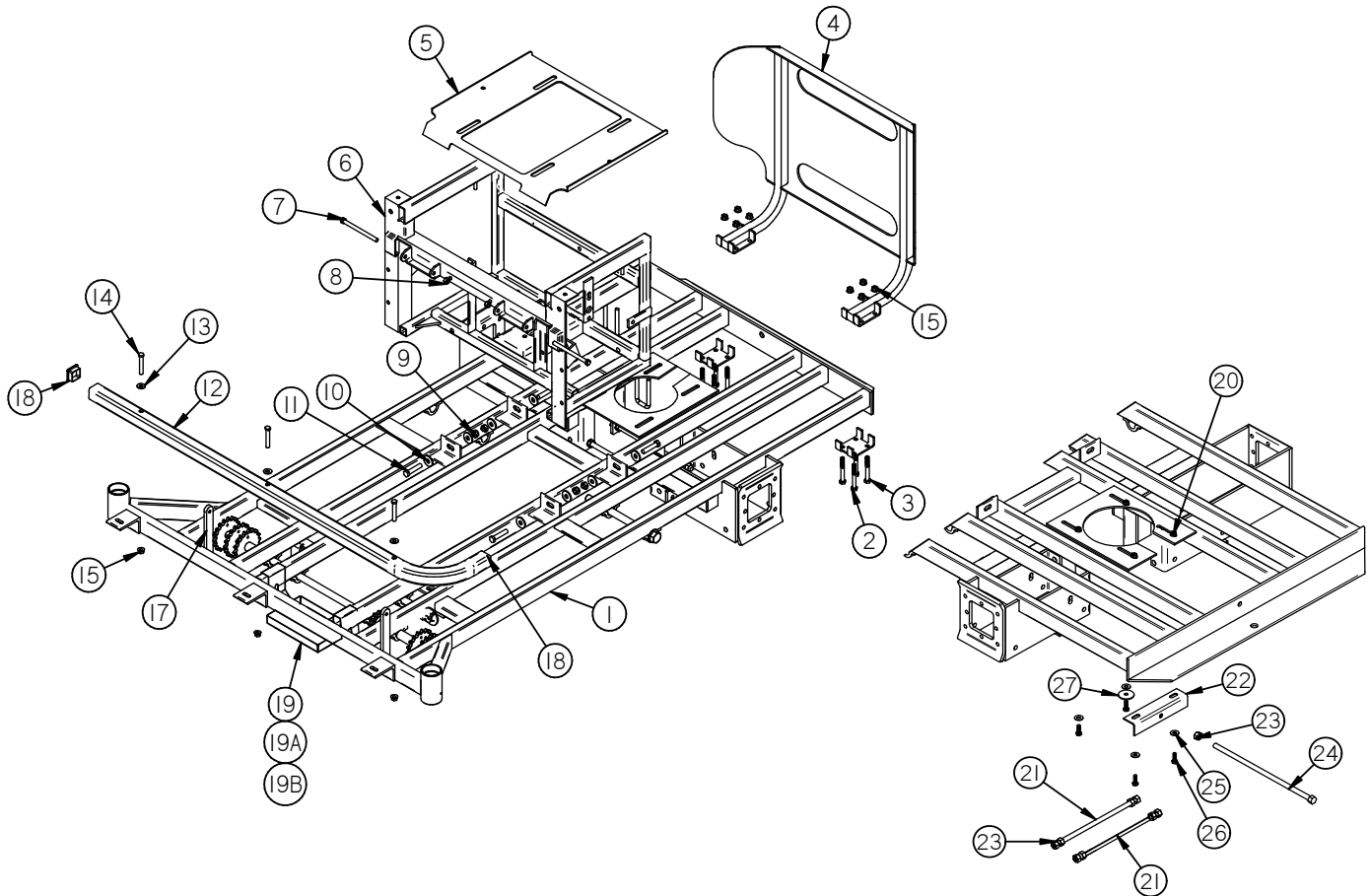


REF	PART#	DESCRIPTION	Qty
1	100025	Weldment - 50/60 Frame	1
2	400420	Pan - Seat 2010 (f/Seat Belt)	1
3	100179	Weldment - Low Ride Transmission Frame	1
4	B-229	3/8"-16 x 5" Bolt	2
5	N-107	3/8"-16 Nyloc Nut	2
6	N-135	7/16"-20 Nyloc Nut	4
7	W-168	7/16" Hardened Flat Washer	8
8	B-199	7/16"-20 x 2" Bolt	4
9	B-165	3/8"-16x2" Bolt	2
10	97169	Plastic Cap	2
11	10100-ST	Bumper - Square	1
11A	67045-60S	Bumper - 60" Solid (Optional)	
12	N-108	3/8"-16 Whiz Flange Nut	2
13	N-103-W	5/16"-18 Whiz Flange Nut	4
14	600129	Pull Stop Weldment	1

REF	PART#	DESCRIPTION	Qty
15	400065	Tray - Standard Battery Box	1
15A	B-190	3/8"-16x1 1/2" Carriage Bolt	2
15B	N-108	3/8"-16 Whiz Flange Nut	2
15C	97145	Tray (3360HP Only)	1
16	B-280	1/2"-13x14" Engine Adjustment Bolt	1
17	W-113	5/16" Standard Flat Washer	4
18	B-156	5/16"-18x2" Bolt	4
19	W-107	3/8" ID. x 1 5/8" OD. Bellville Washer	1
20	N-110	1/2"-13 Nut	9
21	400274	Crash Guard	1
22	B-140	Bolt - 3/8-16 X 3 HHCS Bolt	8
23	N-108	Nut - 3/8"-16 Whiz	8
24	72222	1/2"-13x12 1/2" All thread	2
25	W-160	10mm Flat Washer	2
26	97131	Bracket MOUNT BRACKET 1 X 3	2

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72 FRAME

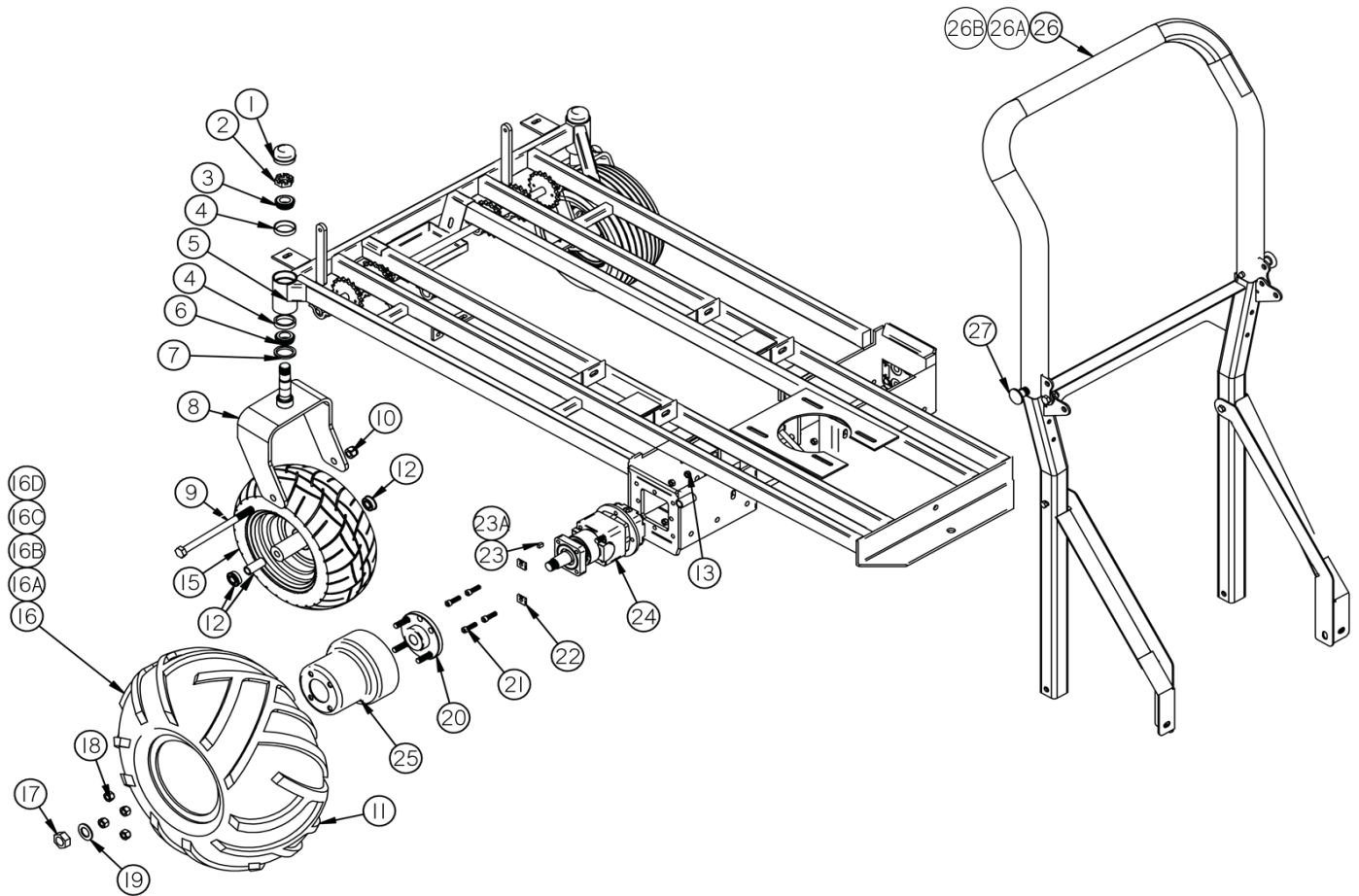


REF	PART#	DESCRIPTION	Qty
1	100067	Frame - Xtreme 72"	1
2	B-140	Bolt - 3/8"-16X3 HHCS PT Gr.5 Zinc	4
3	97131	Bracket MOUNT BRACKET 1 X 3	2
4	400274	Rear Guard	1
5	400420	Pan - Seat 2010 (f/Seat Belt)	1
6	100179	Weldment - Low RideTransmission Frame	1
7	B-229	3/8"-16 x 5" Bolt	2
8	N-107	3/8"-16 Nylon Locknut	2
9	N-135	7/16"-20 Nyloc Nut	4
10	W-168	7/16" Standard Flat Washer	8
11	B-199	7/16"-20 x 2" Grade 8 Bolt	4
12	67045-72	Bumper - XXW	1
13	W-160	10mm Flat Washer	3
14	B-179	3/8"-16x2-1/2" Bolt	3
15	N-108	3/8"-16 Whiz Flange Nut	11
16	W-109	1/2" Flat Washer	6
17	400008	Mount - Floor Pan Hinge Frame	2

REF	PART#	DESCRIPTION	Qty
18	97169	Bumper Cap	2
19	97145	Diesel Battery Box	1
19A	B-190	3/8"-16x1 1/2" Carriage Bolt	2
19B	N-108	3/8"-16 Whiz Flange Nut	2
20	N-103-W	5/16"-18 Whiz Flange Nut	4
21	72222	All thread 1/2"-13x12-1/2"	2
22	600129	Pull Stop Weldment	1
23	N-110	1/2"-13 Nut	9
24	B-281	1/2"-13 X 15" Engine Adjustment Bolt	1
25	W-113	5/16" Standard Flat Washer	4
26	B-156	5/16"-18 X 2" Gr. 5 Bolt	4
27	W-107	3/8" X 1-5/8" Belleville Washer	1

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2550, 2750, 2760 WHEELS & TIRES

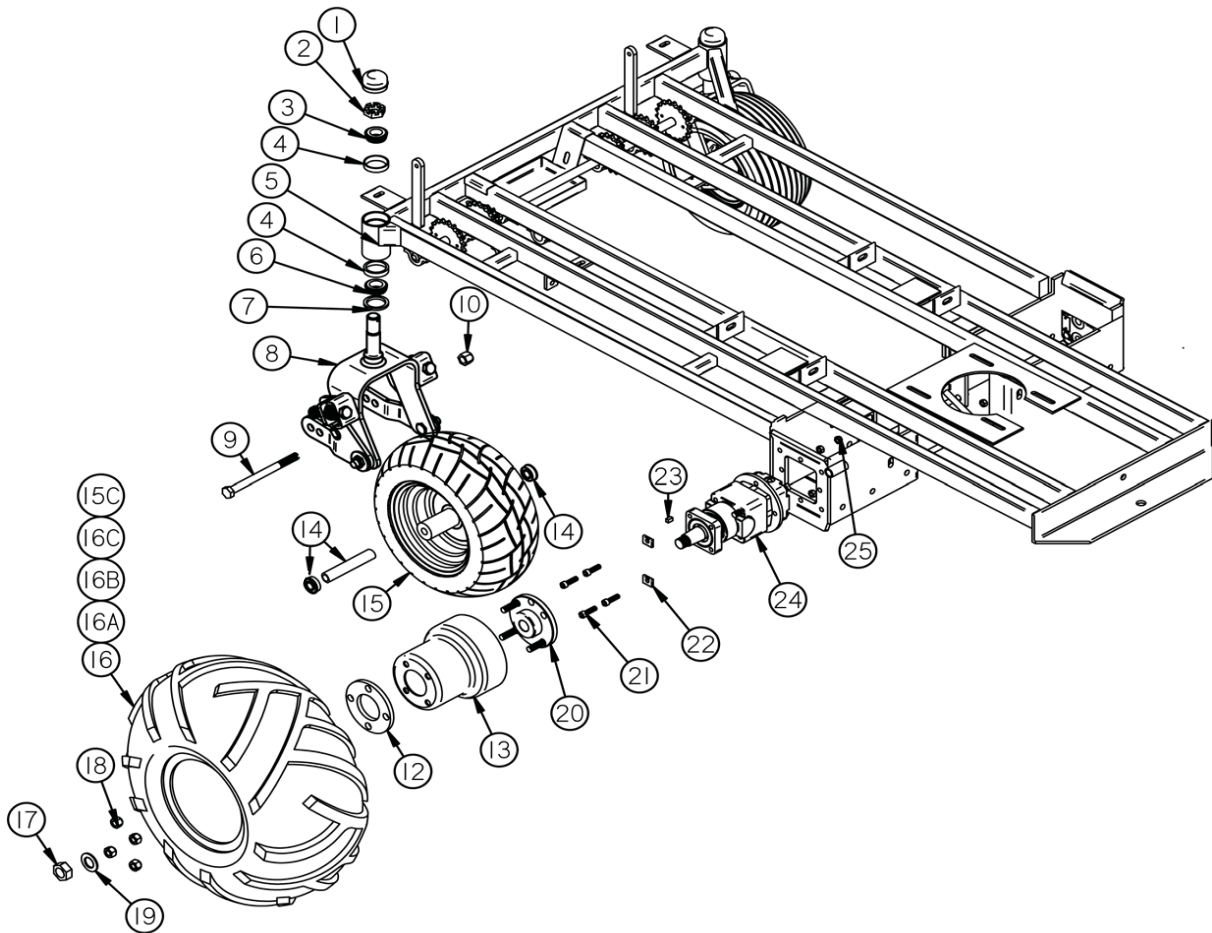


REF	PART#	DESCRIPTION	Qty
1	10220	Dust Cap	2
2	N-183	1"-14 Nyloc Jam Nut	2
3	10207	Top Bearing	2
4	10206	Outer Bearing Race	4
5	F-100	3/16" Drive-In Grease Fitting	2
6	97171	Bottom Bearing	2
7	10208	Seal	2
8	100090	Front Fork Weldment	2
9	B-122	Bolt - 5/8"-11x7"	2
10	N-115	Nut - 5/8"-11 Nyloc	2
12	900340	Wheel Bearing Kit	2
13	N-127	3/8" Fine Thread Lock Nut	8
15	400438	Front Wheel Assembly	2

REF	PART#	DESCRIPTION	Qty
16	400259	24-11x10 Turf Boss IV Assembly (Right)	1
16A	400258	24-11x10 Turf Boss IV Assembly (Left)	1
16B	400153	Turf Boss IV Tire Only	
16C	400257	Rim	
16D	10127-S	Valve Stem	
17	901092	Wheel Motor Axle Nut	
18	N-113	1/2"-20 Wheel Lug Nut	8
19	W-137	1"x2" Belleville Washer	2
20	67002	Wheel Flange w/studs	2
21	B-183	1 1/4" x 3/8" Allen Head Wheel Motor Bolt	8
22	W-138	3/8" ID. x 1" OD. Wheel Motor Square Washer	4
23	901096	1/4" Key	
24	67118-W	Wheelmotor - White 18CID W8038	
25	67266	Brake Drum	2
26	900393	Assembly - Bar Roll Clas/XC Gas/LP/CNG	1
26A	900414	Kit - Hardware FV Rollbar CL/XC G,P,CNG	1
26B	902148	Channel - for .188 thick tube FV ROPS	2
27	900410	Pin Assy - Full Vision Rollbar	2

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3060HP, 3360HP WHEELS & TIRES



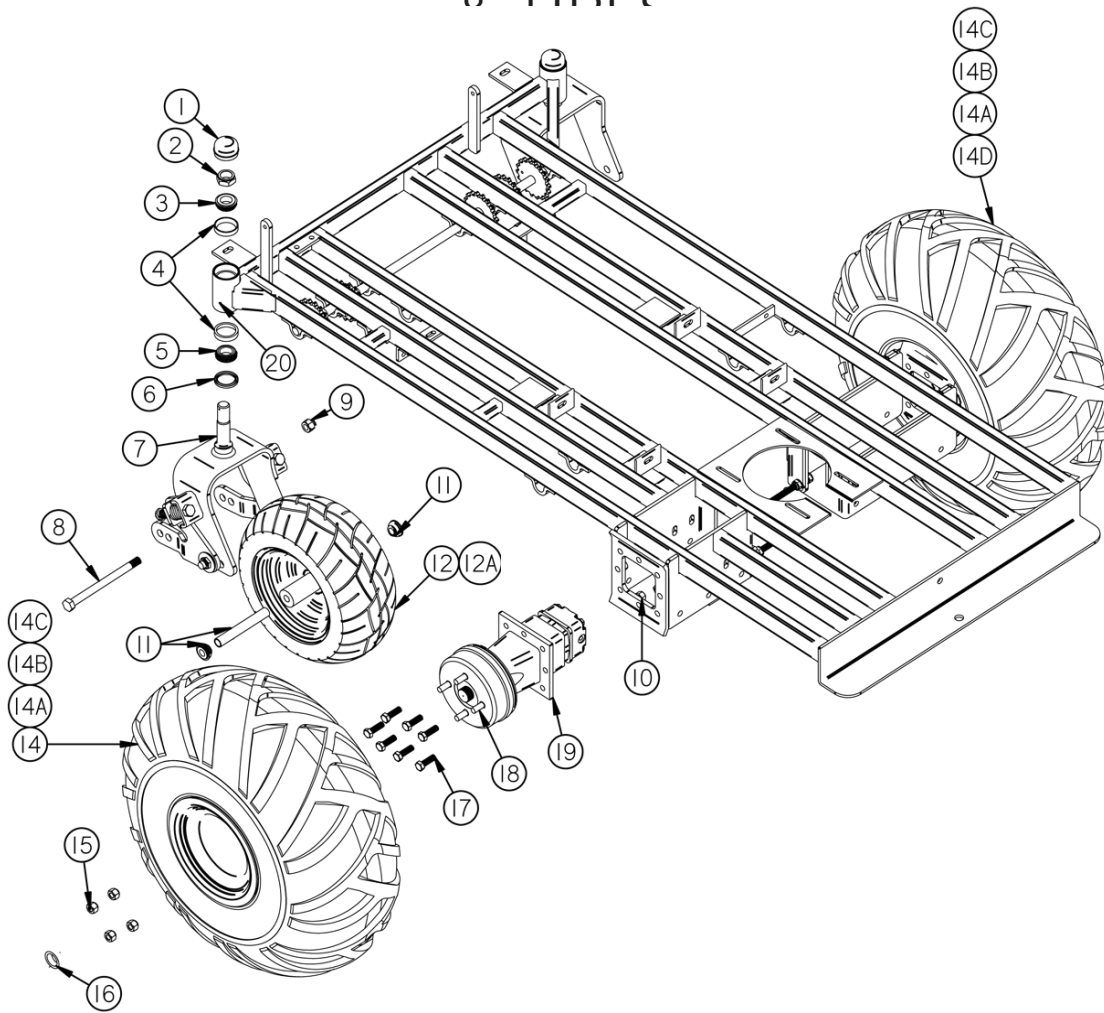
REF	PART#	DESCRIPTION	Qty
1	10220	Dust Cap	2
2	N-183	1"-14 Jam Nyloc Nut	2
3	10207	Top Bearing	2
4	10206	Outer Bearing Race	4
5	F-100	3/16" Drive-In Grease Fitting	2
6	97171	Bottom Bearing	2
7	10208	Seal	2
8	100200	Springer Front Fork Assembly	2
9	B-122	Bolt - 5/8"-11x7" Hex Head	2
10	N-156	Nut - 5/8"-11 Jam	2
12	W-142	5"OD x 33/64"IDx 3/8" Thick Wheel Spacer (2760HP Only)	1
13	67266	Brake Drum	2
14	900340	Wheel Bearing Kit	2
15	400438	Front Wheel Assembly	2

REF	PART#	DESCRIPTION	Qty
16	400255	Left Turf Boss III Assembly	1
16A	400256	Right Turf Boss III Assembly	1
16B	97200	Turf Boss III Tire	
16C	400254	Non-Reinforced Rim	
15C	10127-S	Valve Stem	
17	901092	Wheel Motor Axle Nut	
18	N-113	1/2"-20 Wheel Lug Nut	8
19	W-137	1"x2" Bellville Washer	2
20	67002	Wheel Flange w/studs	2
21	B-183	1 1/4" x 3/8" Allen Head Wheel Motor Bolt	8
22	W-138	3/8" ID. x 1" OD. Wheel Motor Square Washer	4
23	901096	1/4" Key	
24	67118-W	Wheelmotor - White 18CID W8038	
25	N-127	3/8" Fine Thread Lock Nut	8

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3372HP

WHEELS

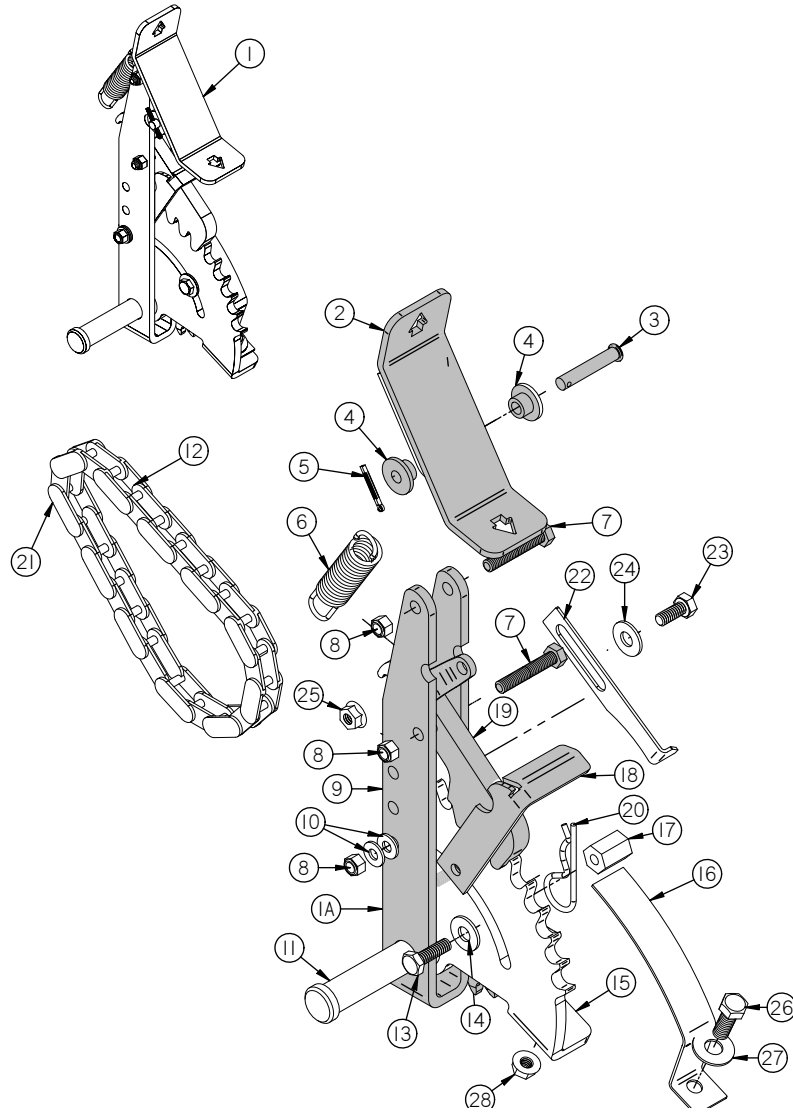


REF	PART#	DESCRIPTION	Qty
1	10220	Dust Cap	2
2	N-183	1"-14 Jam Nyloc	2
3	10207	Top Bearing	2
4	10206	Outer Bearing Race	4
5	97171	Bottom Bearing	2
6	10208	Seal	2
7	100210	Springer Front Fork	2
8	B-235	Heavy Duty - 5/8"-11x9" Bolt	2
9	N-115	Nut - 5/8"-11 Nyloc	2
10	N-146	Wheel Motor Nut - 1/2"-13 Lock Nut Stover	8
11	900340	Wheel Bearing Kit	2
12	400439	Front Tire Assembly	2
12A	10127-S	Valve Stem	

REF	PART#	DESCRIPTION	Qty
14	400255	Left Tire Assembly (LH Rear 25x12x9)	1
14A	97200	Turf Boss III Tire	
14B	400254	Rim - Chrome 9x10	
14C	10127-S	Valve Stem	
14D	400256	Right Tire Assembly (RH Rear 25x12x9)	1
14A	97200	Turf Boss III Tire	
14B	400254	Rim - Chrome 9x10	
14C	10127-S	Valve Stem	
15	N-113	Lug Nut	8
16	901097	Wheel Motor Axle Nut	
17	B-123	Wheel Motor Bolt - 1/2"-13x1-1/2"	14
18	300339102	Key	
19	200024	Wheel Motor - 1.5" Shaft 24cu.in.	
20	F-100	3/16" Drive-In Grease Fitting	2

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FOOT PEDAL ASSEMBLY

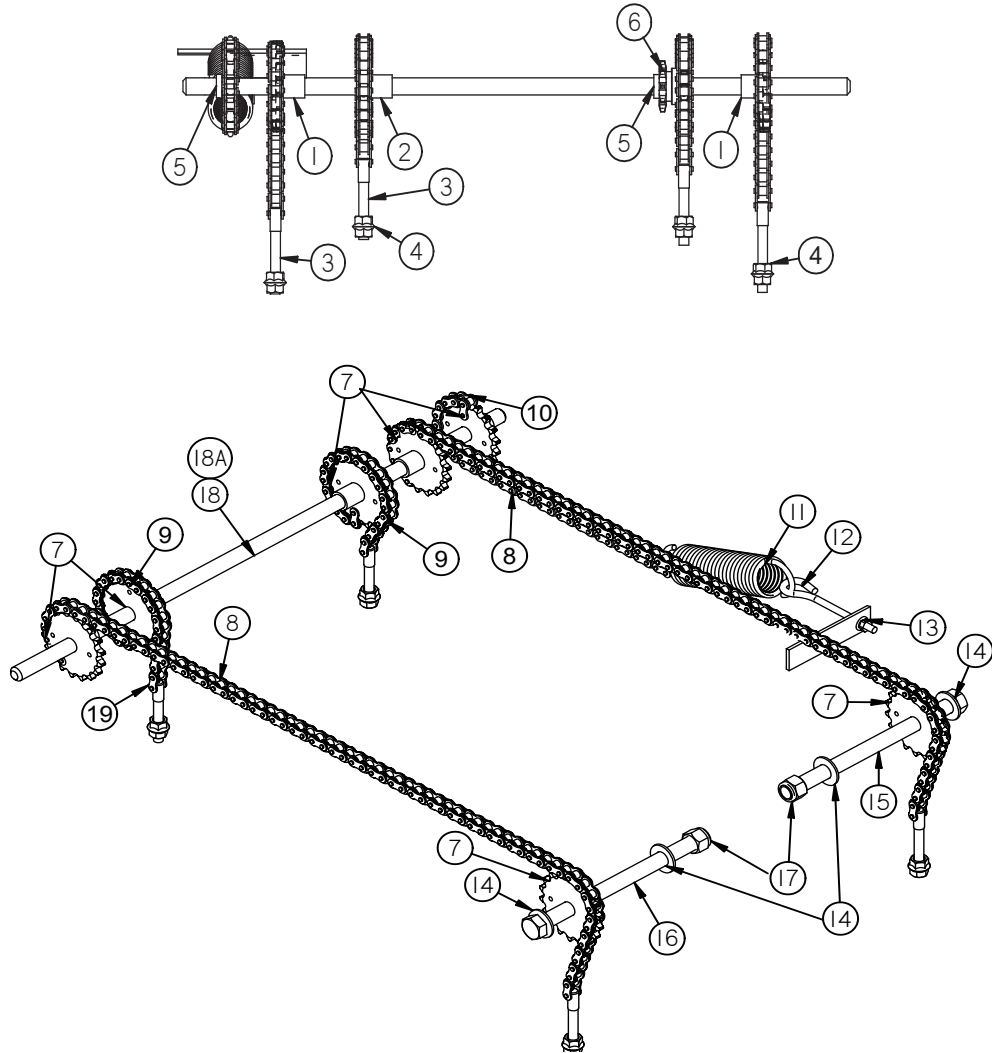


REF	PART#	DESCRIPTION	Qty
1	100136	Assembly - Foot Pedal (Incl. 1A,11,15,16,22)	1
2	100143	Weldment - Pad Pedal Foot	1
3	P-121	Pin - 5/16" X 1-3/4" Clevis	1
4	20222	Bushing - Nylon	2
5	P-108	Pin - 3/32" X 1-1/2" Cotter	1
6	100151	Spring - Pedal Foot	1
7	B-105	Bolt - 5/16"-18 X 1-3/4" Full Thread	2
8	N-131	5/16"-18 Nyloc Nut	3
9	100137	Weldment - Arm Lift 2006	1
10	W-164	5/16" Spring Washer	2
11	100152	Pin - Pedal Foot	1
12	68219	#50 Chain (Incl Ref. #20)	1
13	B-131	5/16"-18 X 1" Bolt	1
14	W-113	5/16" Standard Flat Washer	1

REF	PART#	DESCRIPTION	Qty
15	100146	Weldment - Sprocket Quarter	1
16	100150	Indicator - Control Height	1
17	N-130	5/16"-18 X 3/4" Coupling Nut	1
18	100153	Lock - Pedal (Incl. #8,10)	1
19	100156	Pawl - Pedal Foot	1
20	30213	#27 Hair Clip Pin	1
21	10232	#50 Master Link	1
22	300008	Pointer - Height Deck	1
23	B-107	5/16"-18 X 3/4" HHCS Bolt	1
24	W-113	5/16" Flat Washer	1
25	N-103-W	5/16"-18 Whiz Flange Nut	1
26	B-108	3/8"-16 X 1" HHCS Bolt	1
27	W-104	3/8" Flat Washer	1
28	N-108	3/8"-16 Whiz Flange Nut	1

DIXIE CHOPPER

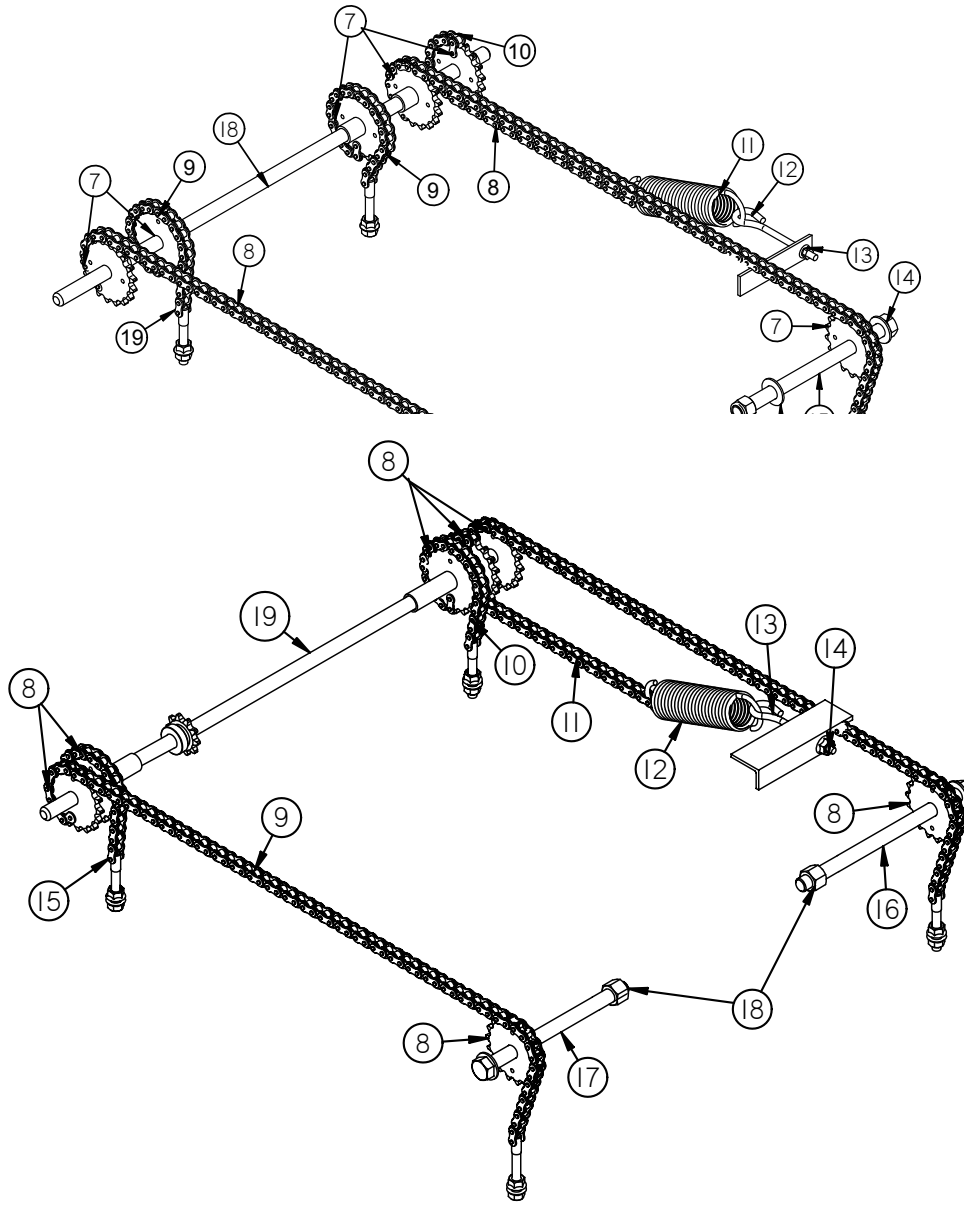
50/60 DECK LIFT SYSTEM



REF	PART#	DESCRIPTION	Qty	REF	PART#	DESCRIPTION	Qty
1	68112	1" Bushing	2	11	97455	200 lb. Return Spring (Not On 2760)	1
2	68106	1-3/16" Bushing	1	12	B-241	3/8"-16 Eye Bolt	1
3	S-114	1/2"-13 Stud	4	13	N-108	3/8"-16 Whiz Flange Nut	1
4	N-157	1/2"-13 Whiz Flange Nut	8	14	W-154	3/4" Flat Washer	4
5	68105	3/8" Bushing	2	15	B-237	3/4"-9x7.5" Bolt	1
6	68104	#50 Small Sprocket	1	16	B-237	3/4"-9x7.5"	1
7	68103	Deck Lift Sprocket #50	7	17	N-158	3/4"-9 Nyloc Nut	2
8	990710003	#50 Rear Deck Lift Chain	2	18	68114	3/4"x28" Rod	1
9	68217	#50 Front Deck Lift Chain	2	18A	68110	3/4" x 34 3/4" Rod (3060HP, 3360HP Only)	1
10	990710002	#50 Return Spring Chain	1	19	10232	#50 Master Link	10

DIXIE CHOPPER

72" DECK LIFT SYSTEM



REF	PART#	DESCRIPTION	Qty
1	68108	2-7/8" Long Bushing	2
2	65047	3/4" Long Bushing	2
3	S-114	1/2"-13 Stud	4
4	N-157	1/2"-13 Whiz Flange Nut	8
5	68105	3/8" Long Bushing	1
6	68104	#50 Small Sprocket	1
7	68106	1-3/16" Bushing	1
8	68103	Deck Lift Sprocket #50	7
9	990710005	#50-67P Rear Deck Lift Chain	2
10	68217	#50 Front Deck Lift Chain	2
11	990710002	#50 Return Spring Chain	1

REF	PART#	DESCRIPTION	Qty
12	97456	225 lb. Return Spring	1
13	B-241	3/8"-16 Eye Bolt	1
14	N-108	3/8"-16 Whiz Flange Nut	1
15	W-154	3/4" Flat Washer	4
16	B-240	3/4"-9x11" Bolt	1
17	B-239	3/4"-9x10" Bolt	1
18	N-158	3/4"-9 Nyloc Nut	2
19	68110	3/4" x 34-3/4" Rod	1
20	10232	#50 Master Link	10

DIXIE CHOPPER

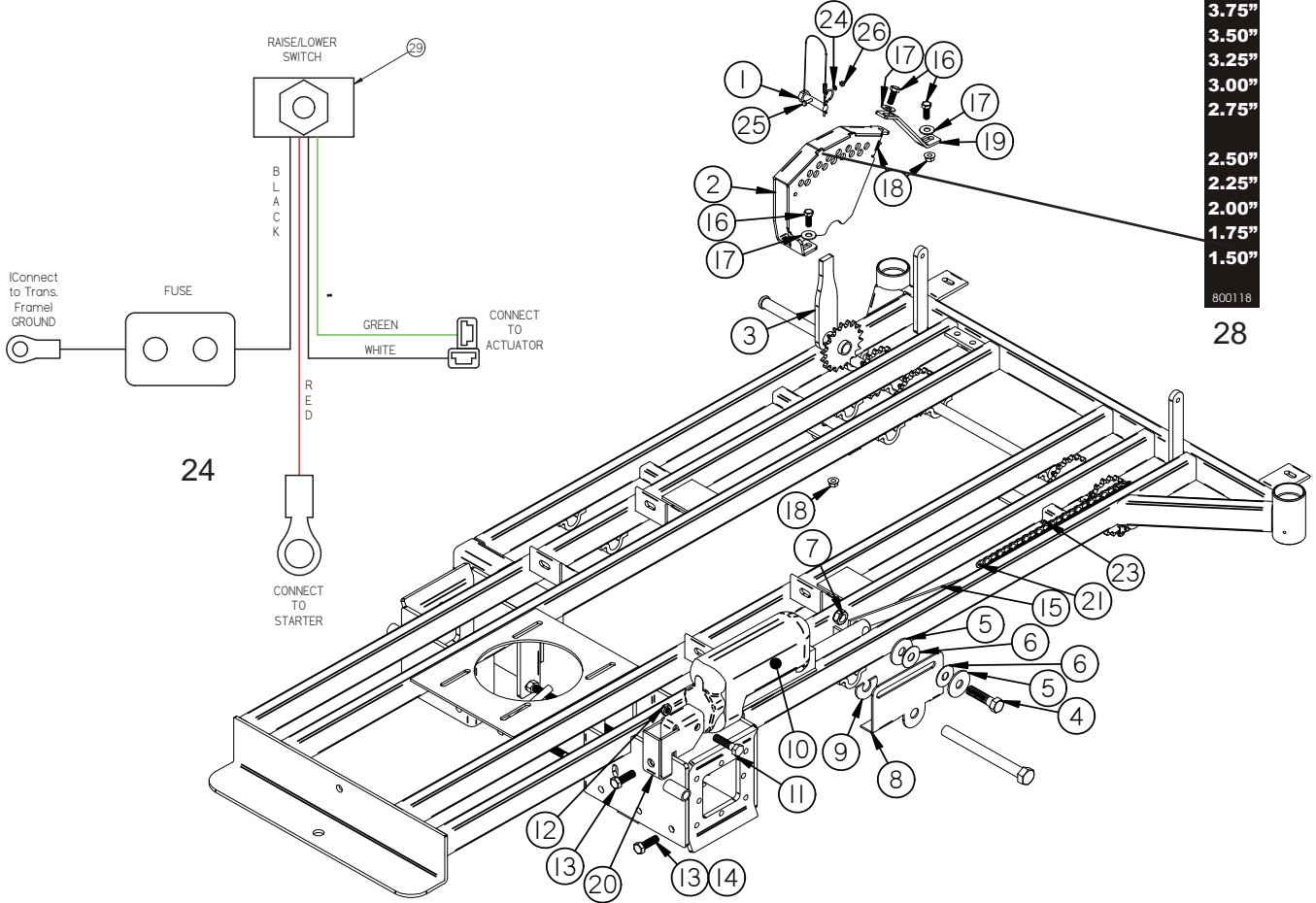
CLASSIC 2760

ELECTRIC DECK LIFT

- 5.00"
- 4.75"
- 4.50"
- 4.25"
- 4.00"
- 3.75"
- 3.50"
- 3.25"
- 3.00"
- 2.75"
- 2.50"
- 2.25"
- 2.00"
- 1.75"
- 1.50"

800118

28

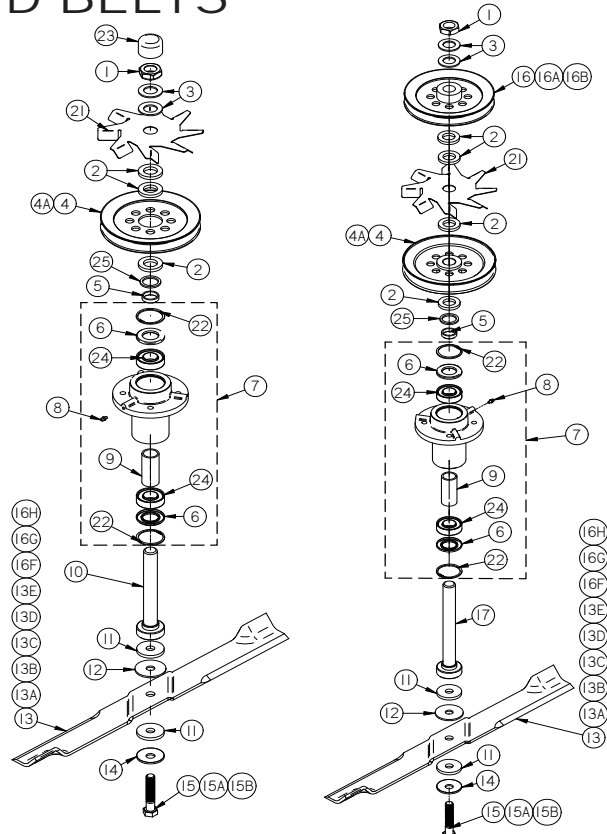
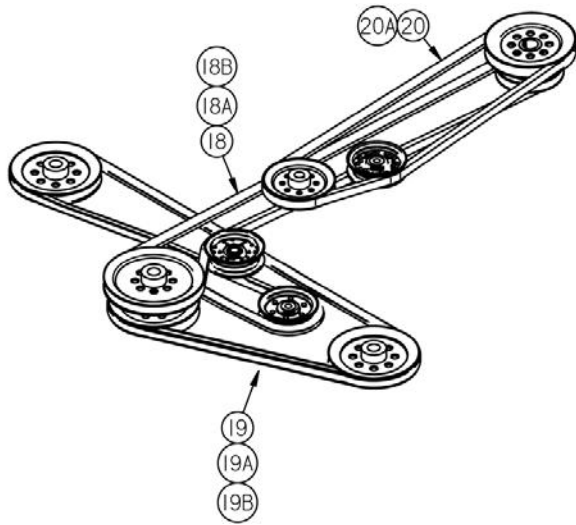


REF#	PART#	DESCRIPTION	QTY
	300235	Kit - Electric Deck Lift 50/60 Frames	
	900235	Kit - Hardware (Inc. Items in Grey)	1
1	300250B	Pin-Clevis 1/2" w/Lanyard and Clip	1
2	300236	Weldment-Housing Adjustment Height	1
3	300240	Weldment-Arm Sprocket	1
4	B-181	Bolt-5/8"-11 x 2.5 HHCS	1
5	W-156	Washer-9/16" Flat	2
6	W-140	Washer-5/8" Nylon Flat	2
7	N-156	Nut-5/8"-11 Nyloc Jam	1
8	300244	Bracket-Mounting Front Actuator	1
9	300249	Shim-.875 ID	1
10	500092	Actuator-Lift Deck Electric 2006	1
11	B-195	Bolt-1/2"-13 x 2-1/2" HHCS	1
12	N-126	Nut-1/2"-13 Nyloc Jam	1
13	B-123	1/2"-13 x 1 1/2" HH Bolt	2
14	N-157	Nut-1/2"-13 Whiz Flange	1

REF#	PART#	DESCRIPTION	QTY
15	300248	Arm-Chain Actuator	1
16	B-108	Bolt-3/8"-16 x 1" HHCS	3
17	W-104	Washer-3/8" Flat	3
18	N-108	Nut-3/8"-16 Whiz Flange	3
19	300239	Brace-Support Housing Adj. Height	1
20	300245	Weldment-Bracket Mounting Rear Actuator	1
21	10232	#50 Master Link	2
22	800118	Decal - Height Indicator	1
23	990710002	#50 Return Spring Chain	1
24	W-175	M5 Flat Washer	1
25	B-258	M5-.8X16mm HHCS Bolt	1
26	N-179	M5 - .8 HH Nut	1
	67017	90 Degree Fitting	1
	67014	3/8" Barbed Insert X 1/4" MPT Fitting	1
	500040	Wiring Harness	1

DIXIE CHOPPER

HUBS AND BELTS

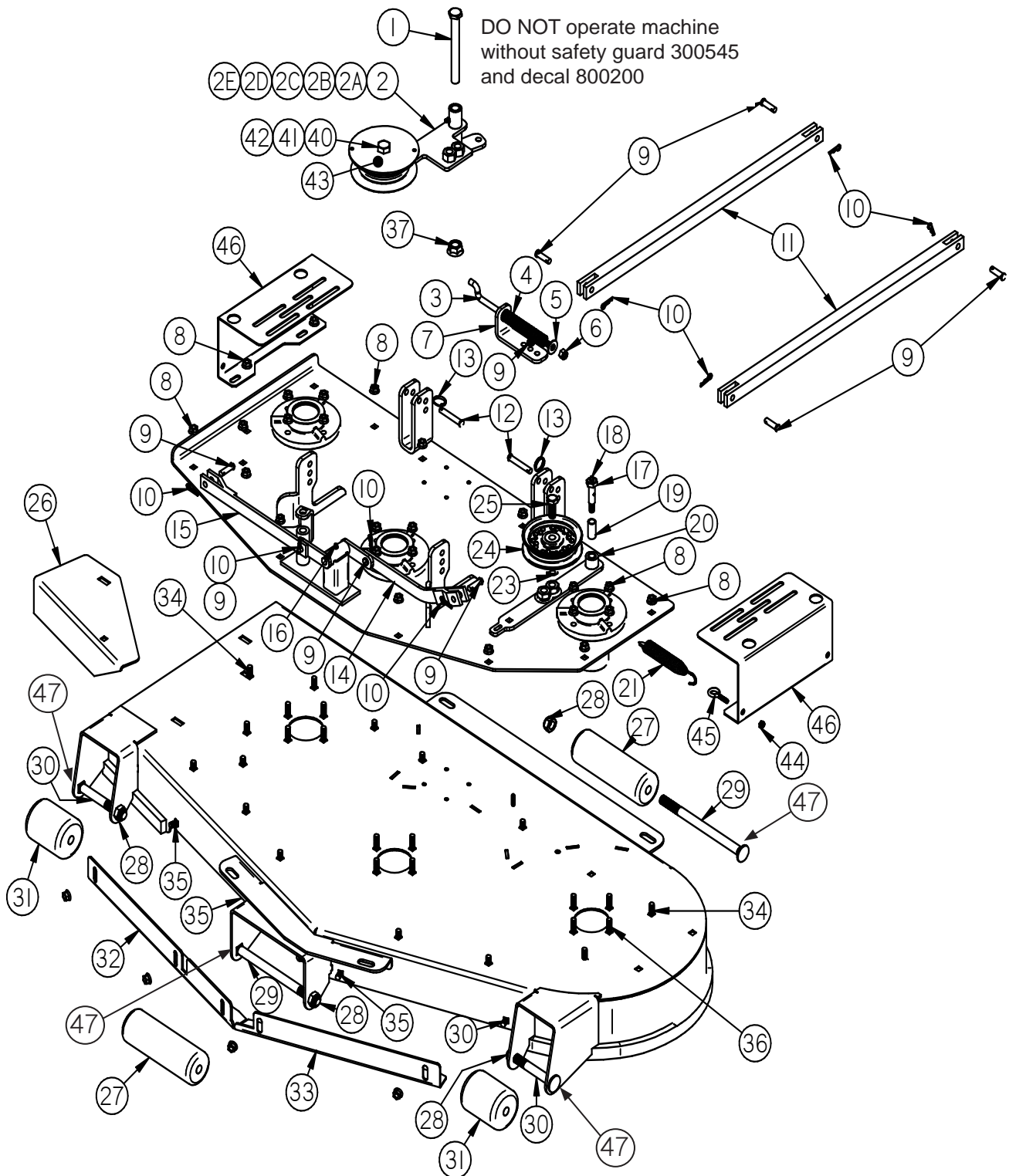


REF	PART#	DESCRIPTION	Qty
	300441	Outside Complete Spindle Asm.	
	300442	Center Complete Spindle Asm.	
1	N-167	1" Nut	3
2	W-146	1/4" Washer	7
3	W-137	1" Belleville Washer	6
4	9907525X100S	5.25" Pulley (2550, 2750, 2750HP, 2760, 3060HP)	3
4A	9907675X100S	6.75" Pulley (3372)	3
5	300448	Bushing	3
6	300443	Seal - Oil Hub Deck	
8	F-102	Grease Fitting	3
9	30219	Inner Deck Hub Spacer	
10	30217	Short Blade Shaft	2
11	W-182	2" OD x .656 ID x 1/4" Thick Washer	3
12	W-101	Fiber Washer	3
13	30227-50X	50" X Style Blade	3
13A	30227-H	50" Standard High Lift Blade (Optional)	
13B	30227-N	50" Heavy Duty High Lift Blade (Optional)	
13C	30227-60X	60" X Style Blade	3
13D	30227-60H	60" Standard High Lift Blade (Optional)	
13E	30227-60N	60" Heavy Duty High Lift Blade (Optional)	
13F	30227-72X	72" X Style Blade (3372)	3
13G	30227-72H	72" Standard High Lift Blade (Optional)	
13H	30227-72N	72" Heavy Duty High Lift Blade (Optional)	

REF	PART#	DESCRIPTION	Qty
14	W-100	5/8" Belleville Washer	3
15	B-121	2.5" Blade Bolt (use w/o blade spacer)	
15A	B-121-L	3" Blade Bolt (use with blade spacer)	3
15B	B-121-LL	3.25" Blade Bolt (use with Whiz-Mow)	
16	9907600X100S	6" Pulley (2550, 2750 2750HP)	1
16A	9907750X100S	7.50" Pulley (2760, 3060HP, 3360HP)	
16B	300470	8.5 Split Pulley (3372)	1
17	30217-L	Long Blade Shaft	1
18	2010B85W	Engine - Deck Belt (2550, 2750, 2750HP)	1
18A	2010B87W	Engine - Deck Belt (2760, 3060HP, 3360HP)	1
18B	2010B89W	Engine - Deck Belt (3372)	1
19	2006B112R	Deck Belt (2550, 2750, 2750HP)	1
19A	2006B130R	Deck Belt (2760, 3060HP, 3360HP)	
19B	2006B160R	Deck Belt B-160 (3372)	
20	2010B41W	Engine-Trans. Belt B-41 (3372HP)	1
20A	2010B42W	Engine-Trans. Belt B-42	1
21	300058	Fan - 1" x 8 1/4" Steel Gray & Decal (2550, 2750, 2750HP Only)	3 1
22	788080	Retainer Ring	
23	67255	Spindle Hub Caps	2
24	30218	Bearing - Hub	
25	W-131	1/8" Washer	3

DIXIE CHOPPER[®]

CLASSIC/CLASSIC HP 50" HEAVY DUTY DECK



DIXIE CHOPPER

CLASSIC/CLASSIC HP 50" HEAVY DUTY DECK

REF	PART#	DESCRIPTION	Qty
	300503	50" Heavy duty deck complete (inc.- deck decals & items on page 22)	1
1	B-306	5/8"-11x5-1/2" HHCS	1
2	300530	Deck - Engine Idler Arm Assembly	1
2A	100231	Weldment - Arm Idler Engine/Deck Pulley	1
2B	300401	4" Deep Flat Idler Pulley	1
2C	B-306	5/8"-11x5-1/2" HHCS	1
2D	W-135	5/8" Flat Washer	1
2E	W-111	5/8" Lock Washer	1
3	300184	Idler Tension Rod	1
4	97390	Spring	1
5	W-104	3/8" Flat Washer	1
6	N-107	3/8"-16 Nyloc Nut	1
7	300393	Idler Spring Tension Bracket	1
8	N-108	3/8"-16 Whiz Flange Nut	32
9	P-102	3/8" x 1.25 Clevis Pin	4
10	20224	Hairpin Clip	4
11	30214-86	Stabilizer Bar	2
12	P-103	3/8" x 2.25 Clevis Pin	2
13	C-104	Ring Clip	2
14	30232	Left Scissor Arm	1
15	30231	Right Scissor Arm	1
16	F-100	3/16" Drive In Grease Fitting	1
17	B-118-G	1/2" x 1.5 Shoulder Bolt	1
18	F-102	Grease Fitting	1
19	65276	Brass Bushing	1
20	300510	Idler Arm	1
21	300324	Spring	1
22	65308-L	Idler Spring Tab	1
23	W-112	1/2" Lock Washer	1
24	30224	Flat Idler Pulley	1
25	B-117	1/2"-13x1.25 Bolt	1

REF	PART#	DESCRIPTION	Qty
26	300385	Baffle - Wiper Blade	1
27	30240-O	Long Roller (7.5 Long)	2
28	N-156	5/8"-11 Nyloc Jam Nut	4
29	B-255	5/8"-11x9" Carriage Bolt	2
30	B-278	5/8"-11x5" Carriage Bolt	2
31	67240	Short Roller	2
32	300386	50" Deck Blow-out Baffle Right	1
33	300387	50" Deck Blow-out Baffle Left	1
34	B-135	3/8"-16x1" Carriage Bolt	5
35	B-110	3/8"-16x3/4" Carriage Bolt	17
36	B-136	3/8"-16x1.25" Carriage Bolt	12
37	N-195	5/8"-11 Whiz Flange Nut	2
38	300379	50" Heavy Duty Deck Weldment	1
39	300380	50" Top Plate Weldment	1
40	B-181	5/8"-11x2-1/2" Bolt	1
41	300531	Safety Guard	1
42	65278	Spacer	1
43	800200	Safety Decal	1
44	B-296	1/4"-20x1" Eye Bolt	1
45	N-176	1/4"-20 Nyloc Nut	1
46	300044	Pulley Guard	2
47	W-194	Washer - 7/8" SAE Flat, Zinc	4

Reference page 4 for safety decal and page 17 for spindle, hubs, blades, and belts.

DIXIE CHOPPER

CLASSIC/CLASSIC HP

60" DECK

REF	PART#	DESCRIPTION	Qty
	300504	60" Deck complete (inc.-deck decals & items on page 22)	
1	B-306	5/8"-11x5 1/2" HHCS	1
2	300530	Deck - Engine Idler Arm Assembly	1
2A	100231	Weldment - Arm Idler Engine/Deck Pulley	1
2B	300401	4" Deep Flat Idler Pulley	1
2C	W-135	5/8" Flat Washer	1
2D	W-111	5/8" Lock Washer	1
2E	B-306	5/8"-11x5 1/2" HHCS	1
3	300184	Idler Tension Rod	1
4	97390	Spring	1
5	W-104	3/8" Flat Washer	1
6	N-107	3/8"-16 Nyloc Nut	1
7	300393	Idler Spring Tension Bracket	1
8	N-108	3/8"-16 Whiz Flange Nut	32
9	P-102	3/8" x 1.25 Clevis Pin	4
10	20224	Hairpin Clip	4
11	30214-86	Stabilizer Bar	2
12	P-103	3/8" x 2.25 Clevis Pin	2
13	C-104	Ring Clip	2
14	F-100	3/16" Drive In Grease Fitting	1
15	30231	Right Scissor Arm	1
16	30232	Left Scissor Arm	1
17	B-118-G	1/2" x 1.5 Shoulder Bolt	1
18	F-102	Grease Fitting	1
19	65276	Brass Bushing	1
20	300510	Idler Arm	1
21	300324	Spring	1
22	65308-L	Idler Spring Tab	1
23	W-112	1/2" Lock Washer	1
24	300401	Flat Idler Pulley	1
25	B-117	1/2"-13x1.25 Bolt	1

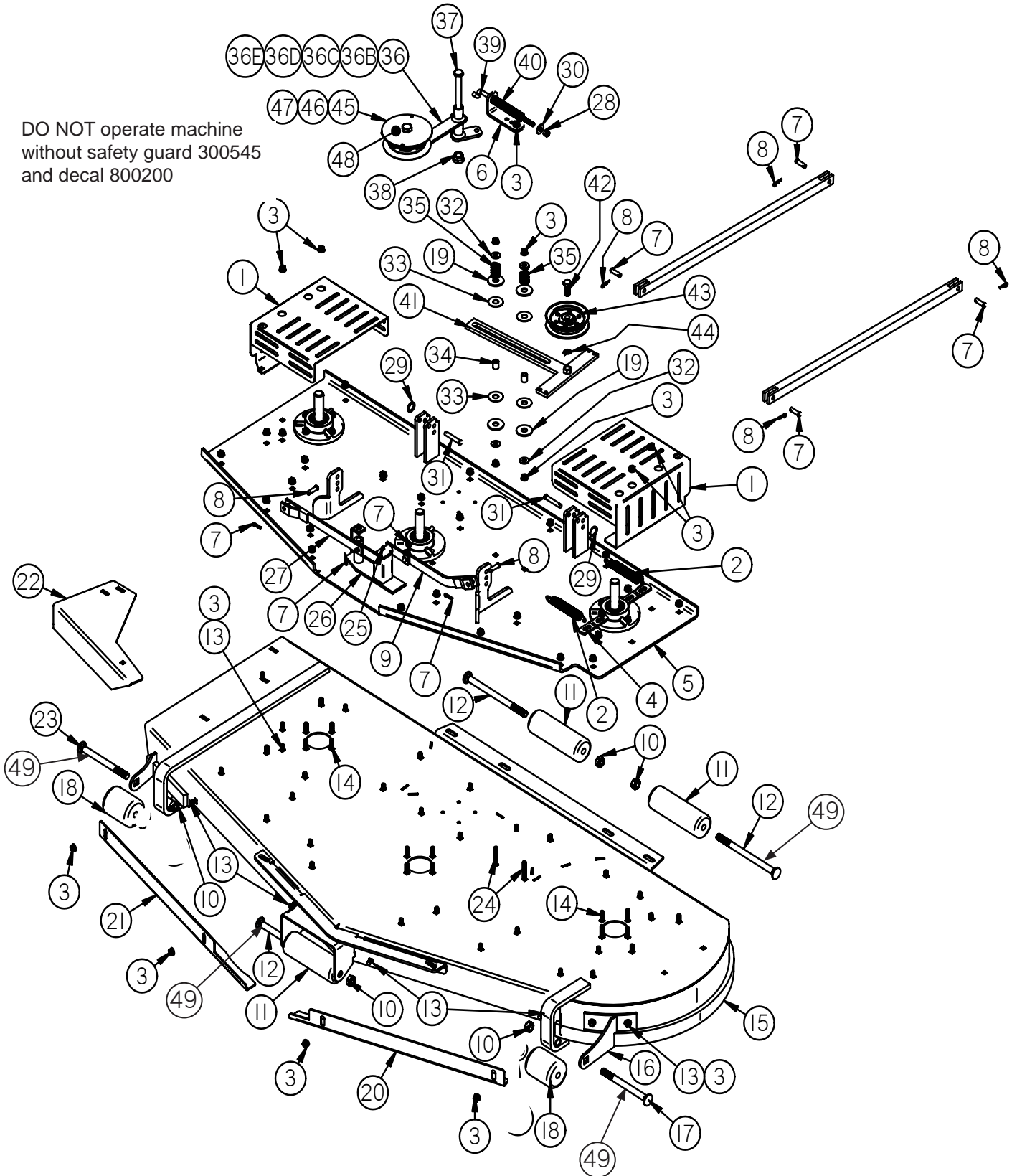
REF	PART#	DESCRIPTION	Qty
26	300332	Baffle - Wiper Blade	1
27	30240-O	Long Roller (7.5 Long)	2
28	N-156	5/8"-11 Nyloc Jam Nut	4
29	B-255	5/8"-11x9" Carriage Bolt	2
30	B-278	5/8"-11x5" Carriage Bolt	2
31	67240	Short Roller	2
32	300344	Right 60" Bolt-on Blow-out Baffle	1
33	300345	Left 60" Bolt-on Blow-out Baffle	1
34	B-135	3/8"-16x1" Carriage Bolt	3
35	B-110	3/8"-16x3/4" Carriage Bolt	16
36	B-136	3/8"-16x1.25" Carriage Bolt	12
37	N-195	5/8"-11 Whiz Flange Nut	2
38	300056	Pulley Guard	2
39	300333	Weldment - Roller Bracket	1
41	B-135	3/8"-16x1" Bolt	7
42	300343	60" Deck Weldment	1
43	300347	60" Top Plate Weldment	1
44	B-181	5/8"-11x2-1/2" Bolt	1
45	300531	Safety Guard	1
46	65278	Spacer	1
47	800200	Safety Decal	1
48	W-194	Washer - 7/8" SAE Flat, Zinc	4

Reference page 4 for safety decal and page 17 for spindle, hubs, blades, and belts.

DIXIE CHOPPER

72" DECK

DO NOT operate machine
without safety guard 300545
and decal 800200



DIXIE CHOPPER

72" DECK

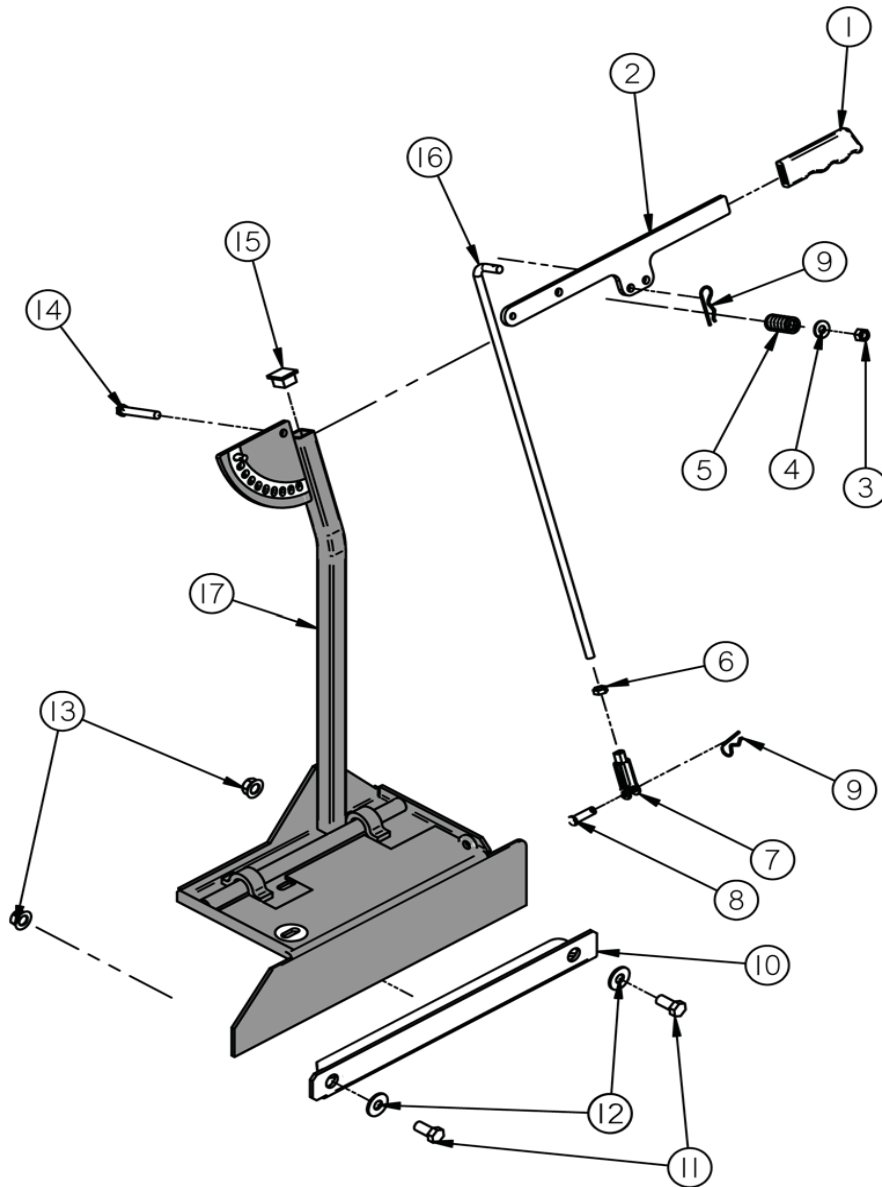
REF	PART#	DESCRIPTION	Qty
	300505	72" Complete Deck (inc.-deck decals & items on page 22)	
1	300057	Pulley Guard	2
2	300324	Spring	2
3	N-108	3/8" Whiz Flange Nut	52
4	65308	Idler Spring Tab	2
5	300253	72" Top Plate Weldment	1
6	300393	Idler Spring Tension Bracket	1
7	20224	Hairpin Clip	10
8	P-102	3/8"x1.25" Clevis Pin	6
9	30232	Left Scissor Arm	1
10	N-156	5/8"-11 Nyloc Jam Nut	5
11	30240-O	Long Roller	3
12	B-255	5/8"-11x9" Carriage Bolt	3
13	B-110	3/8"-16x3/4" Carriage Bolt	30
14	B-136	3/8"-16x1.25" Carriage Bolt	10
15	300355	72" Deck Weldment	1
16	300359	Weldment - Roller Bracket 72"	1
17	B-253	5/8"-11x6" Carriage Bolt	1
18	67240	Short Roller	2
20	300357	72" Left Bolt-On Blowout Baffle	1
21	300358	72" Right Bolt-on Blowout Baffle	1
22	300356	72" Baffle - Wiper Blade	1
23	B-254	5/8"-11x7" Carriage Bolt	1
24	B-223	3/8"-16x2-1/4" Carriage Bolt	2
25	F-100	3/16" Drive In Grease Fitting	1
26	67131	Scissor Link Tower Weldment	1
27	30231	Right Scissor Arm	1
28	N-107	3/8"-16 Nyloc Nut	1
29	C-104	Ring Clip	2
30	W-104	3/8" Flat Washer	1
31	P-103	3/8" x 2" Clevis Pin	2
32	W-104	3/8" Flat Washer	4
33	W-140	5/8" ID. x 1-5/8" OD. Nylon Washer	4
34	61250	T-Idler Slide Bushing	2

REF	PART#	DESCRIPTION	Qty
35	W-149	5/8" Wafer Spring Washer	6
36	300530	Deck-Engine Idler Arm Assembly	1
36B	300401	4" Deep Flat Idler	1
36C	W-135	5/8" Flat Washer	1
36D	W-111	Lock Washer	1
36E	B-306	5/8"-11x5-1/2" HHCS	1
37	B-306	5/8"-11x5-1/2" HHCS	1
38	N-195	5/8"-11 Whiz Flange Nut	2
39	300184	Idler Tension Rod	1
40	97390	Spring	1
41	68225	T-Idler Slide	1
42	B-117	1/2"-13x1.25" Bolt	1
43	30224	Flat Idler Pulley	1
44	W-112	1/2" Lock Washer	1
45	B-181	5/8"-11x2-1/2" Bolt	1
46	300531	Safety Guard	1
47	65278	Spacer	1
48	800200	Safety Decal	1
49	W-194	Washer - 7/8" SAE Flat, Zinc	4

Reference page 3 for safety decal and page 12 For spindle, hubs, blades, and belts.

DIXIE CHOPPER

50" OCDC

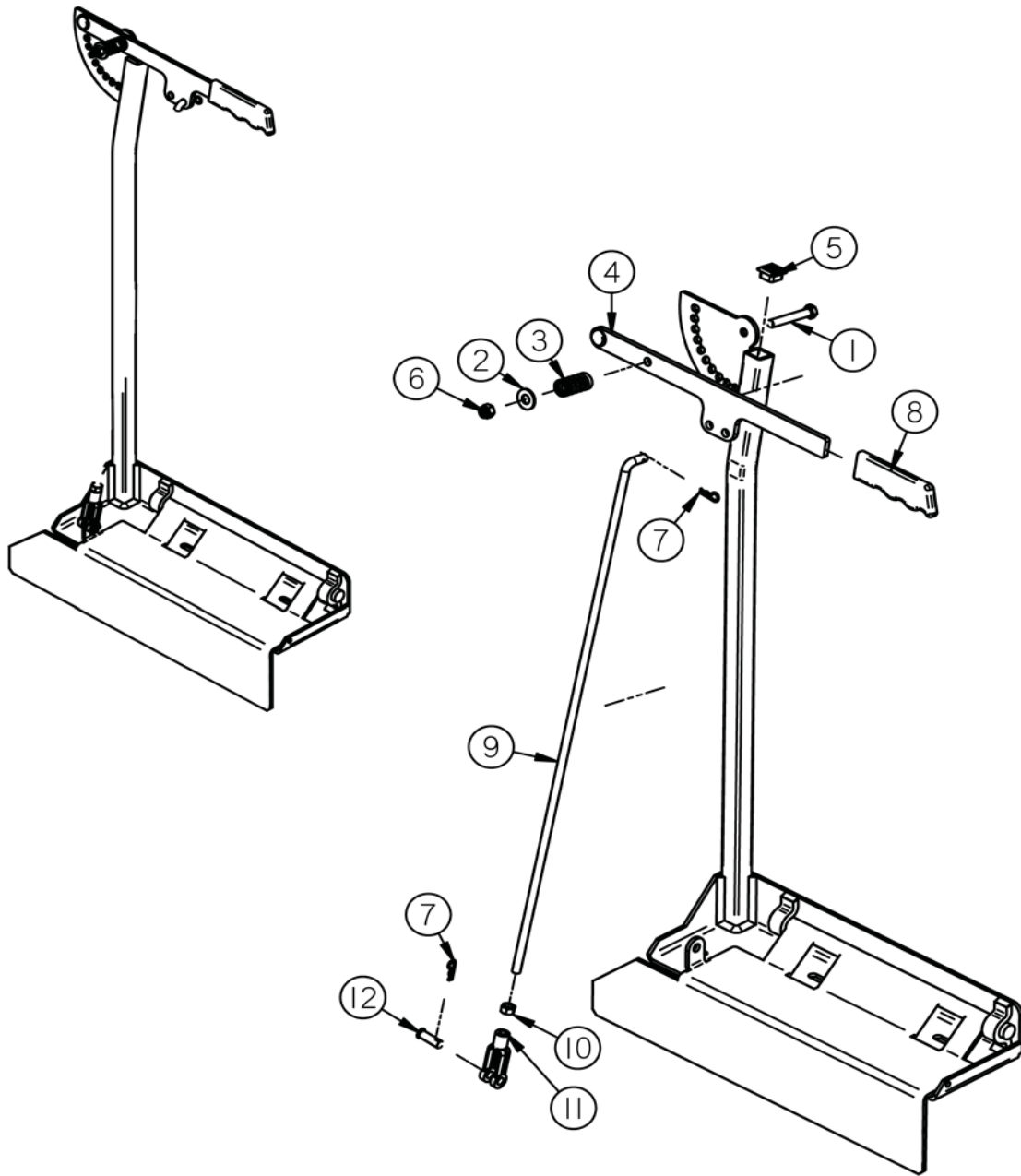


REF	PART#	DESCRIPTION	Qty
	68122-50	OCDC Assembly	
	B-135	3/8"-16x1" Bolt (OCDC Hardware Fasten to Deck - 3 Each)	
	N-108	3/8" Whiz Flange Nut	
1	67258	Handle Grip	1
2	900014	Handle	1
3	N-107	3/8"-16 Nylon Lock Nut	1
4	W-104	3/8" Flat Washer	1
5	20252	Spring	1
6	N-150	3/8"-24 Hex Nut (Fine Thread)	1
7	N-155	3/8"-24 Adj. Yoke	1
8	P-102	3/8" x 1 1/4" Clevis Pin	1

REF	PART#	DESCRIPTION	Qty
9	20224	Hair Pin Clip	2
10	68135	Lower Screen (Optional)	1
11	B-138	1/2"-13x1" Bolt	2
12	W-109	1/2" Flat Washer	2
13	N-157	1/2"-13 Whiz Flange Nut	2
14	B-179	3/8"-16x2 1/2" Bolt	1
15	68142	Plastic Plug	1
16	97122	Control Rod (Includes #6,7,16)	1

DIXIE CHOPPER

60" OCDC

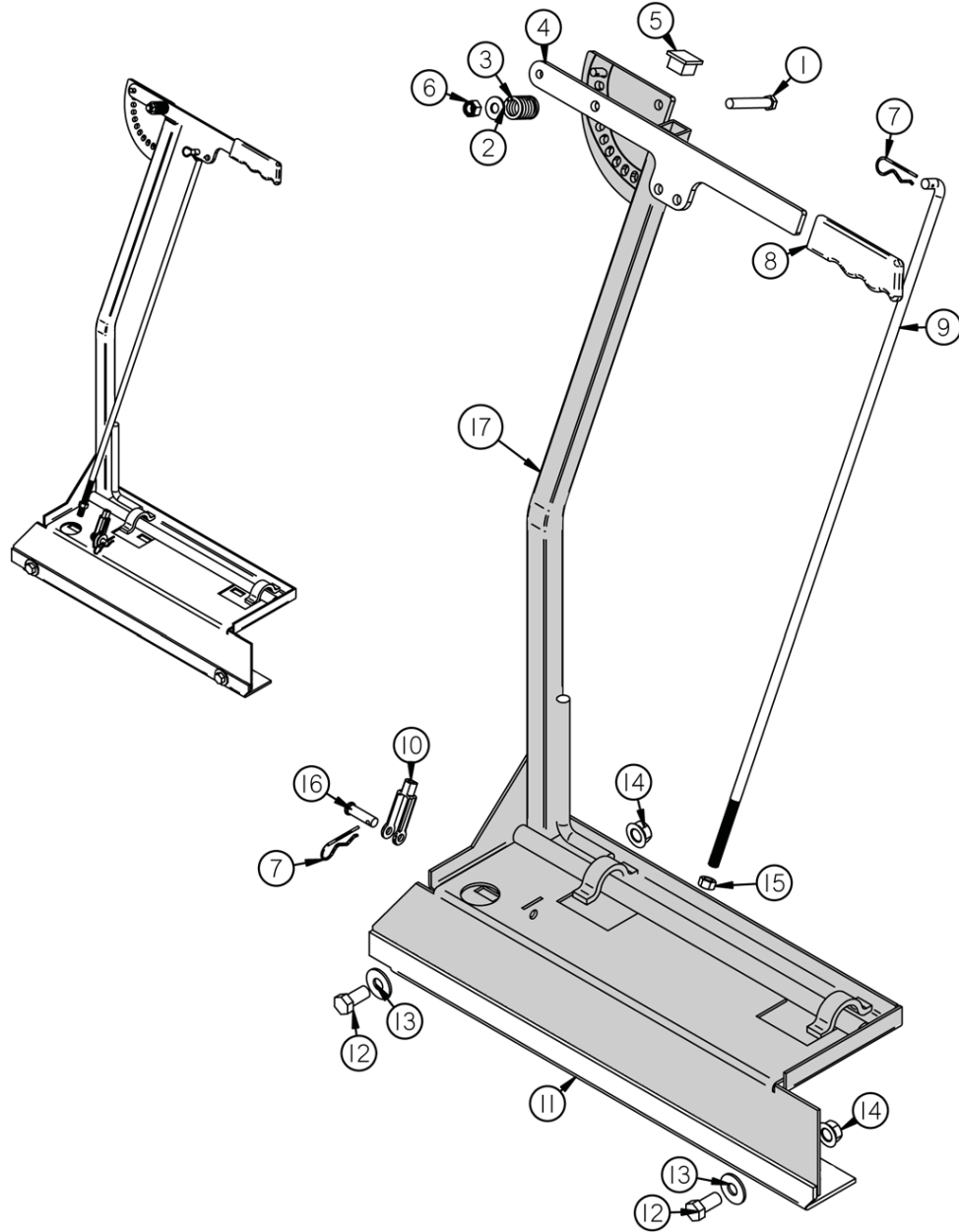


REF	PART#	DESCRIPTION	Qty
	300350	Assembly - 60" OCDC	
	B-135 N-108	3/8"-16x1" (Carriage Bolt Hardware to Bolt to Deck) 3/8"-16 Whiz Flange Nut (Deck 3 Each)	
1	B-179	3/8"-16 x2.5" Bolt	1
2	W-104	3/8" Standard Flat Washer	1
3	20252	Spring	1
4	900014	Handle	1
5	68142	1"x1" Plastic Plug	1
6	N-107	3/8"-16 Nyloc Nut	1
7	20224	Clip	2
8	67258	Handle Grip	1

REF	PART#	DESCRIPTION	Qty
9	68130	Control Rod (Inc. #9,10,11)	1
10	N-150	3/8"-24 Nut	1
11	N-155	3/8"-24 Yoke	1
12	P-102	3/8"x1.25" Clevis Pin	1
	68136	Lower Screen (Optional Part Not Shown)	1
	W-109	1/2" Standard Flat Washer	2
	B-138	1/2"-13x1" Bolt	2
	N-157	1/2"-13 Whiz Flange Nut	2

DIXIE CHOPPER

72" OCDC

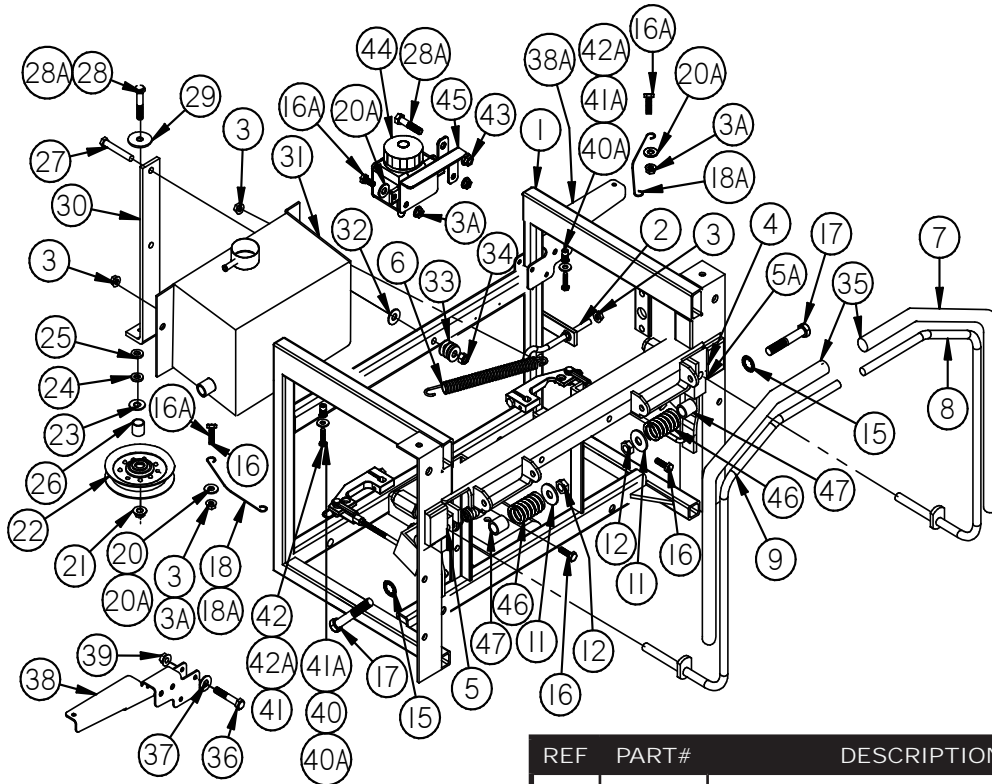


REF	PART#	DESCRIPTION	Qty
	72122	Assembly - 72" OCDC	
	B-135 N-108	3/8"-16x1" (Carriage Bolt Hardware to Bolt to Deck) 3/8"-16 Whiz Flange Nut (Deck 3 Each)	
1	B-179	3/8"-16 x2.5" Bolt	1
2	W-104	3/8" Standard Flat Washer	1
3	20252	Spring	1
4	900014	Handle	1
5	68142	1"x1" Plastic Plug	1
6	N-107	3/8"-16 Nyloc Nut	1
7	20224	Clip	2
8	67258	Handle Grip	1

REF	PART#	DESCRIPTION	Qty
9	68130	Control Rod (Inc. #9,10,15)	1
10	N-155	3/8"-24 Yoke	1
11	72123	Lower Screen (Optional)	1
12	B-138	1/2"-13x1" Bolt	2
13	W-109	1/2" Standard Flat Washer	2
14	N-157	1/2"-13 Whiz Flange Nut	2
15	N-150	3/8"-24 Nut	1
16	P-102	3/8"x1.25" Clevis Pin	1

DIXIE CHOPPER

TRANSMISSION FRAME ASSEMBLY

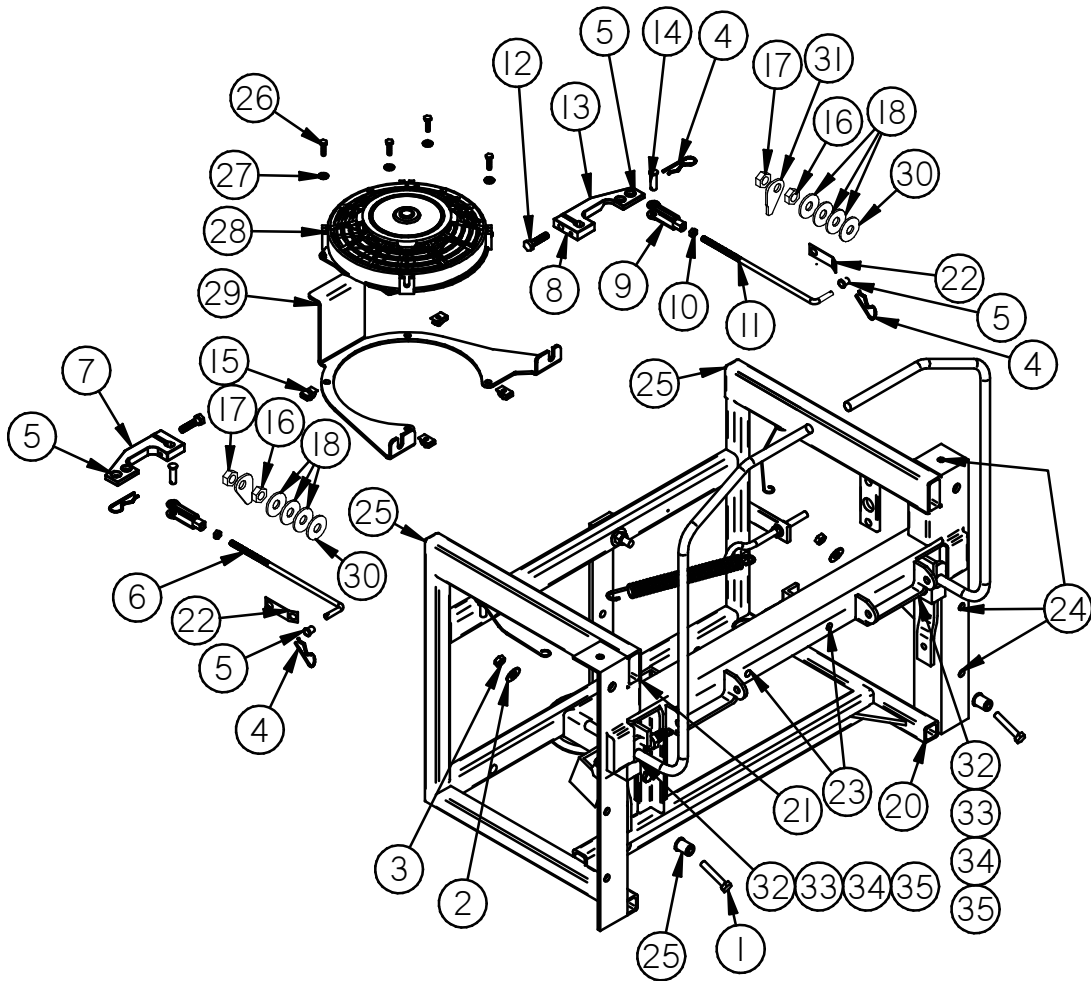


REF	PART#	DESCRIPTION	Qty
1	100179	Low Ride Transmission Frame	1
2	B-150	5/16" x 2-1/2" Eye Bolt	1
3	N-103-W	5/16"-18 Whiz Flange Nut	10
3A	N-103-W	5/16"-18 Whiz Flange Nut (HP Models)	13
4	W-140	5/8" ID. x 1-5/8" OD. Nylon Washer	2
5	200117	Steering Block Weldment Left	1
5A	200118	Right Side	
6	300324	Spring	1
7	400201	Foam Lever Sleeve	
8	400283	Assembly - Lever Steering LH Commercial	1
9	400282	Assembly - Lever Steering RH Commercial	1
11	W-109	Washer - 1/2 Flat	2
12	N-143	Nut - 1/2 - 13 Nyloc	2
15	W-157	1/2" Star-tooth washer	2
16	B-107	5/16"-18x3/4" Gr. 5 Bolt	3
16A	B-107	5/16"-18x3/4" Gr. 5 Bolt (HP Models)	6
17	B-332	Bolt - 1/2-13X5 HHCS PT Gr.5 Zinc	2
18	40218	Seat Strap	1
18A	40218	Seat Strap (HP Models)	2
20	W-113	5/16" Standard Flat Washer	2
20A	W-113	5/16" Standard Flat Washer (HP Models)	5
21	N-117	3/8"-16 Large Flange Lock Nut	1
22	30234	Pulley - V Idler	1
23	W-124	3/8" Machine Washer .120" (As needed)	
24	W-123	3/8" Machine Washer .060" (As needed)	
25	W-176	3/8" Machine Washer .031" (As needed)	

REF	PART#	DESCRIPTION	Qty
26	97415	Spacer	1
27	B-165	3/8"-16x2" Bolt	1
28	B-124	3/8"-16x1-3/4" Gr. 5 Bolt	1
28A	B-124	3/8"-16x1-3/4" Gr. 5 Bolt (HP Models)	2
29	W-104	3/8 Standard Flat Washer	1
30	100011	Idler Arm	1
31	200008	Hydraulic Tank	1
32	W-125	3/8" x 7/8" Plastic Washer	1
33	W-126	3/8" Dish Spring Washer	3
34	N-107	3/8"-16 Nylon Lock Nut	1
35	400228	Black Lever Steering Caps	
36	B-248	Bolt - 1/4-20X2 HHCS PT Gr.5 Zinc	4
37	W-104	3/8" Flat Washer (3372 Only)	2
38	400500	Brace - Fender Double Bolt Tube Right	1
38A	400501	Brace - Fender Double Bolt Tube Left (HP Models)	1
39	N-102	Nut - 1/4 - 20 Whiz	4
40	B-172	1/4"-20x1" Bolt	1
40A	B-172	1/4"-20x1" Bolt (HP Models)	2
41	W-102	1/4" Flat Washer	1
41A	W-102	1/4" Flat Washer (HP Models)	2
42	N-152	1/4"-20 Nut Insert	1
42A	N-152	1/4"-20 Nut Insert (HP Models)	2
43	N-108	3/8"-16 Whiz Flange Nut (HP Models)	1
44	200234	Oil Overflow Tank (HP Models)	1
45	200325	Bracket - Overflow Tank Holder	1
46	100107	Spring - Suspension Lower Fork Front Spr	2
47	10203	Spacer - Wheel Front	2

DIXIE CHOPPER

TRANSMISSION FRAME ASSEMBLY

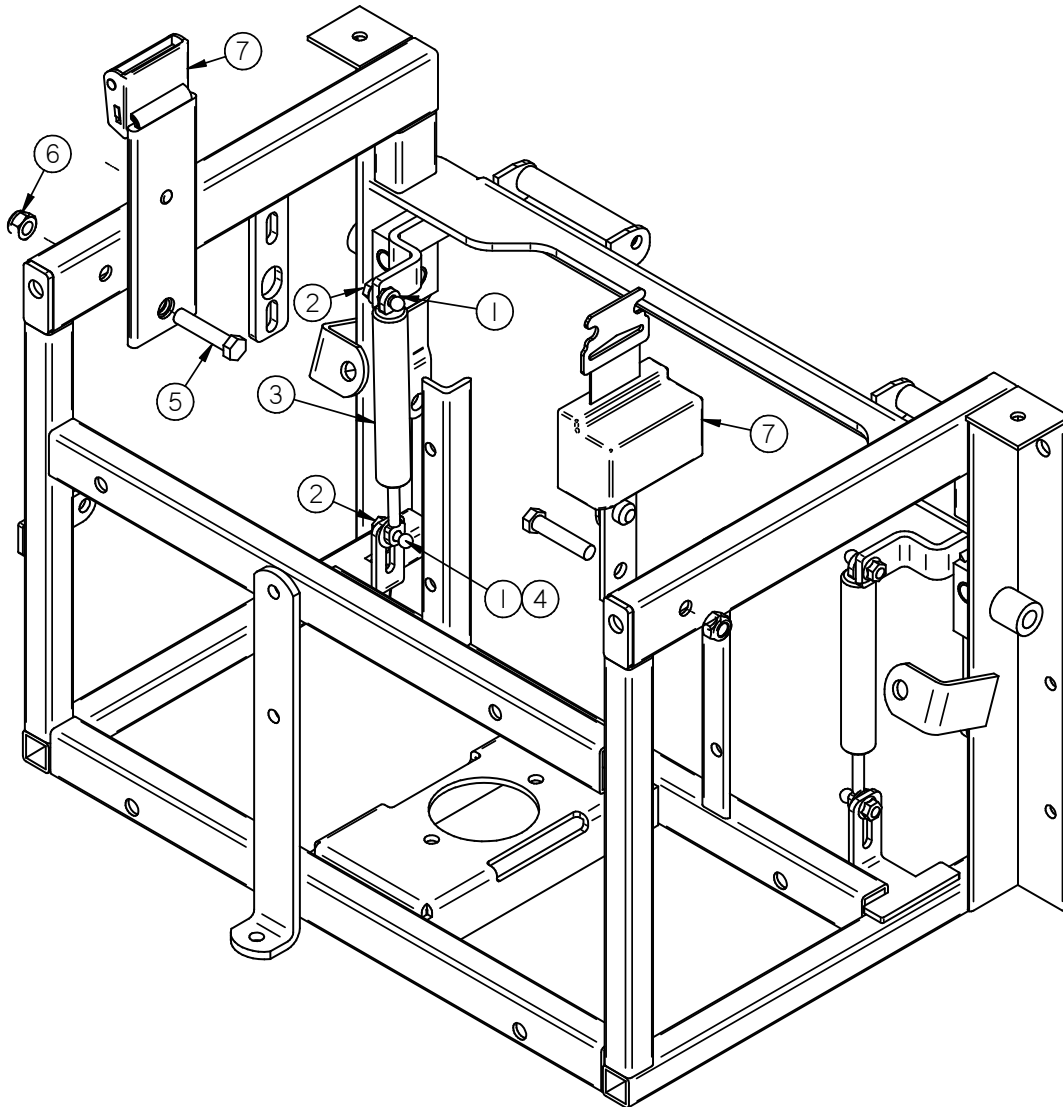


REF	PART#	DESCRIPTION	Qty
1	B-129	5/16"-18x2 1/4" Full Thread Bolt	2
2	W-113	5/16" Standard Flat Washer	2
3	N-103	5/16"-18 Standard Hex Nut	2
4	20224	Hairpin Clip	4
5	20222	Plastic Bushing	4
6	200020	Right Pump Control Rod (Incl. #6,9,10)	1
7	200315	Arm - Control Pump LH Hydro-Gear 16&21 P	1
8	P-118	3/16" x 1-1/2" Roll Pin	2
9	20214	5/16"-24 Yoke	2
10	N-105	5/16"-24 Hex Nut	2
11	200019	Left Pump Control Rod (Incl. #9,10,11)	1
12	B-131	5/16"-18x1" Gr. 5 Bolt	2
13	200314	Arm - Control Pump RH Hydro-Gear 16&21 P	1
14	P-101	5/16"x1" Clevis Pin	2
15	C-105	U-Clip	4
16	N-198	Nut - 1/2"-13 Two Way Lock Zinc	2
17	N-143	Nut - 1/2" - 13 Nyloc	2

REF	PART#	DESCRIPTION	Qty
18	W-110	Washer - 1/2 Machine	6
20	68142	Plastic Plug 1"x 1"	2
21	67256	Plastic Plug 1"x 2"	2
22	20223	Backing Clip	2
23	N-188	1/4"-20 AR Series Threaded Insert	2
24	N-152	1/4"-20 Nut Insert	6
25	N-153	5/16"-18 Nut Insert	4
26	B-203	10-24x3/4" Bolt (HP Machines Only)	4
27	W-152	#10 Washer	4
28	200043	Electric Fan	1
29	200042	Electric Fan Mount	1
30	W-157	Washer - 1/2 Star Tooth	2
31	200247	Actuator - Switch Steering IE	2
32	500013	Switch - Steering Arm SE	2
33	B-258	Bolt - M5X.8X16 HHCS FT 8.8 Zinc	4
34	W-180	Washer - M5 Lock	4
35	N-179	Nut - M5 - .8 HHCS	4

DIXIE CHOPPER

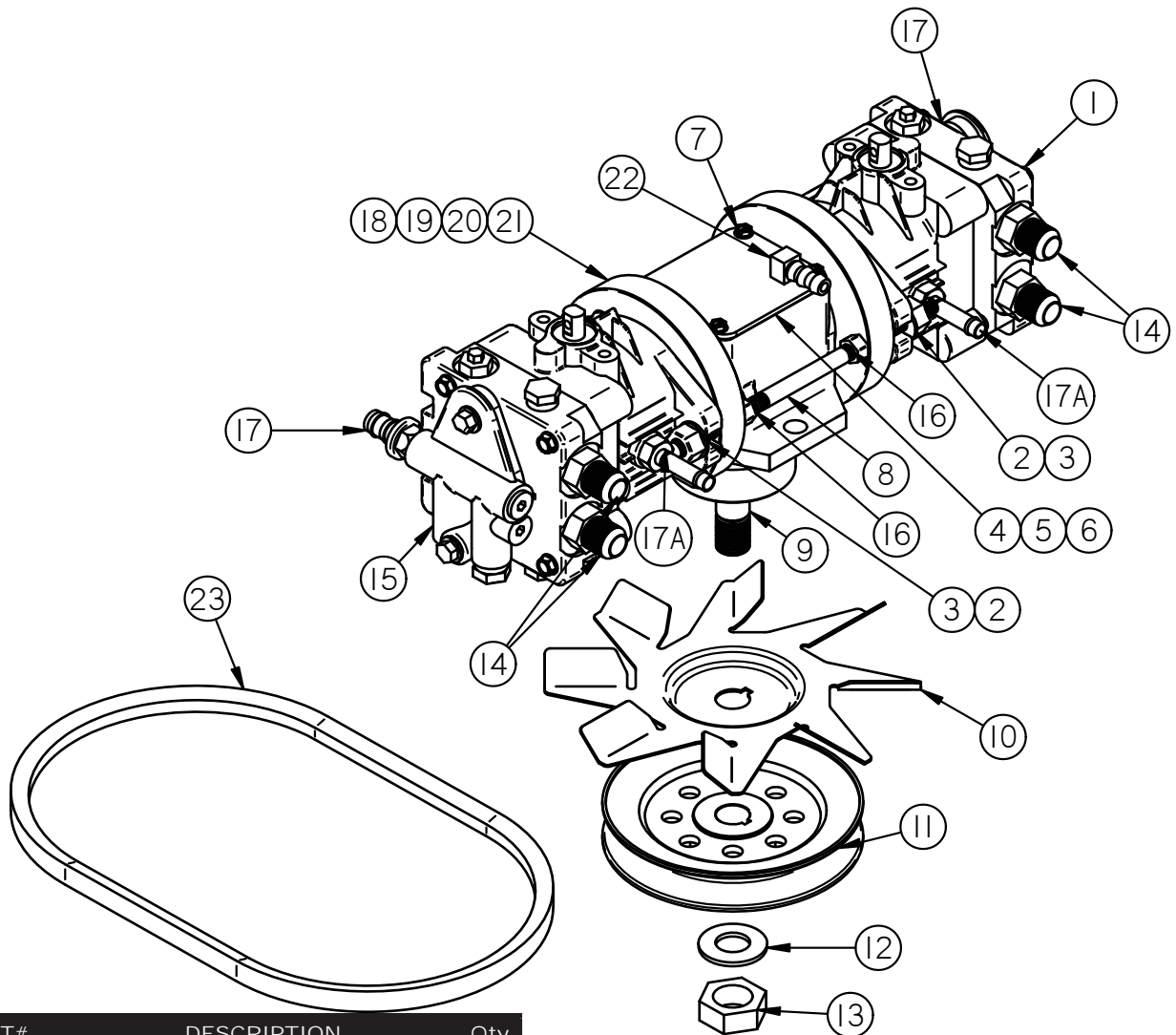
DAMPER & SEAT BELT INSTALLATION



REF	PART#	DESCRIPTION	Qty
1	200116	Ball Stud (Optional)	4
2	N-103-W	5/16"-18 Whiz Flange Nut (Optional)	4
3	200114	Damper - AVM XP7062 (Optional)	2
4	W-113	5/16" Flat Washer	2
5	B-199	Bolt - 7/16-20X2 HHCS PT Gr.8 Zinc	2
6	N-135	Nut - 7/16 - 20 Nyloc	2
7	900388	Belt - Seat Retractable Classic/Xcaliber	1

DIXIE CHOPPER

TRANSMISSION & DRIVE 2550, 2750,
2760, 2750HP, 3060HP, 3360HP

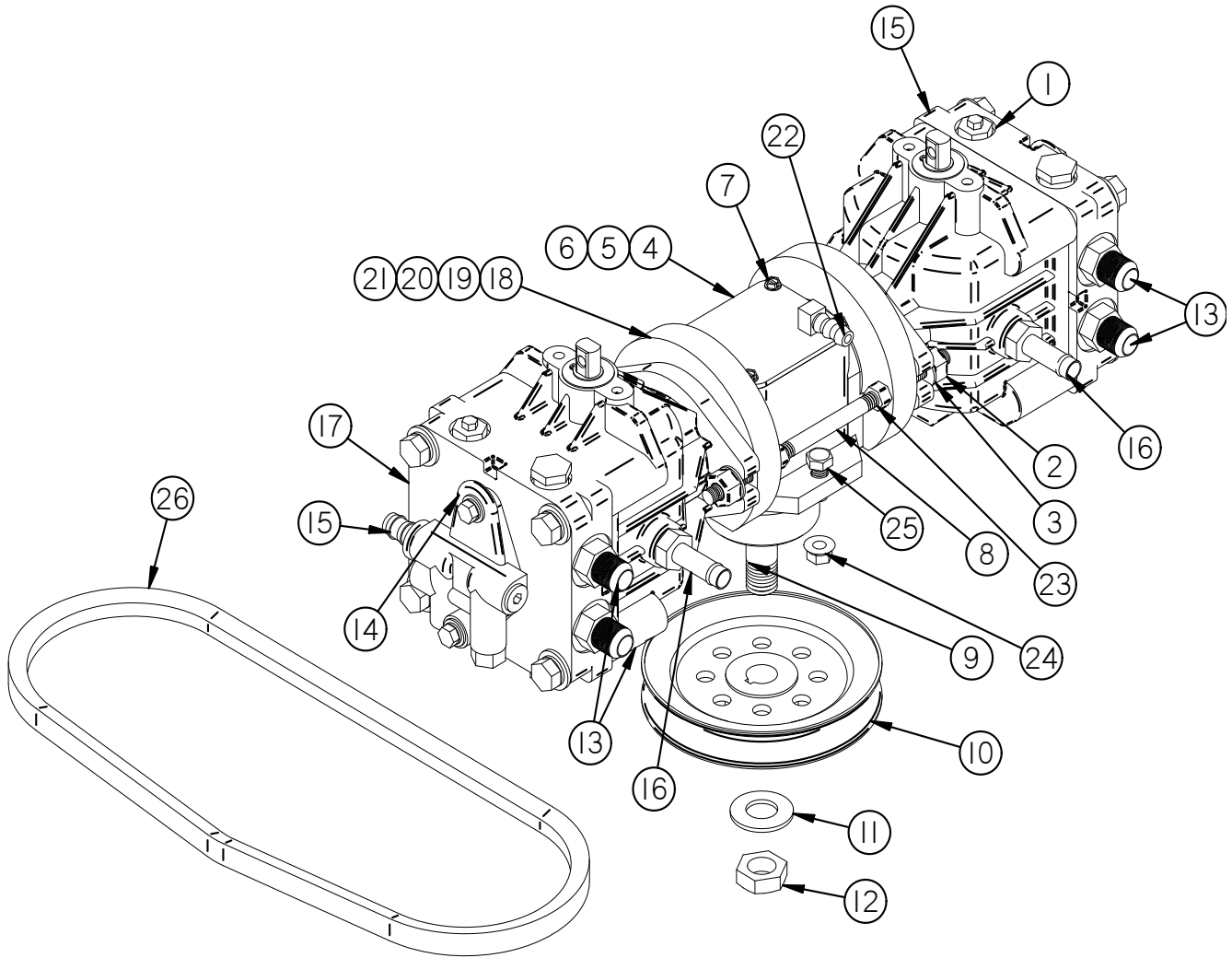


REF	PART#	DESCRIPTION	Qty
1	200012	Pump - RH 16 Series	1
2	N-168	Nut - 3/8"-24	4
3	W-169	Washer - 5/16" Grade 8 Flat	4
4	200107	T Gear Box (Complete Gear Box Only)	1
5	788101	T Box Gasket	1
6	772150	T Box Cover Plate	1
7	792025	T Box Cover Plate Bolt	4
8	65206	3/8" Threaded Rod	2
9	K-109	Woodruff Key 3/16"x 5/8"	1
10	200040	Fan - Transmission (Optional)	
11	200083	Pulley - Transmission 5.75" Deep Groove	1
12	W-132	3/4" Belleville Washer	1
13	N-114	Nut - 3/4"-16	1
14	65004	High Pressure Port Fitting	4
15	200013	Pump - LH 16 Series	1

REF	PART#	DESCRIPTION	Qty
16	N-184	Nut - 3/8"-24	4
17	200311	Fitting - 1/2" ORB - 1/2" Bead 45 Degree	2
17A	65072	Fitting - 3/8" ORB x 3/8" BEAD	2
18	200003	Housing - Bell 2003 16 Series Pump	2
19	788030B	Bearing Plate Gasket	2
20	792026	Bell Housing Bolt	8
21	65024	Pump O-Ring	2
22	68031	T Box Fitting (Brass)	1
23	2010B42W	Belt - V 42" B section Wrapped	1

DIXIE CHOPPER

TRANSMISSION & DRIVE 3372HP

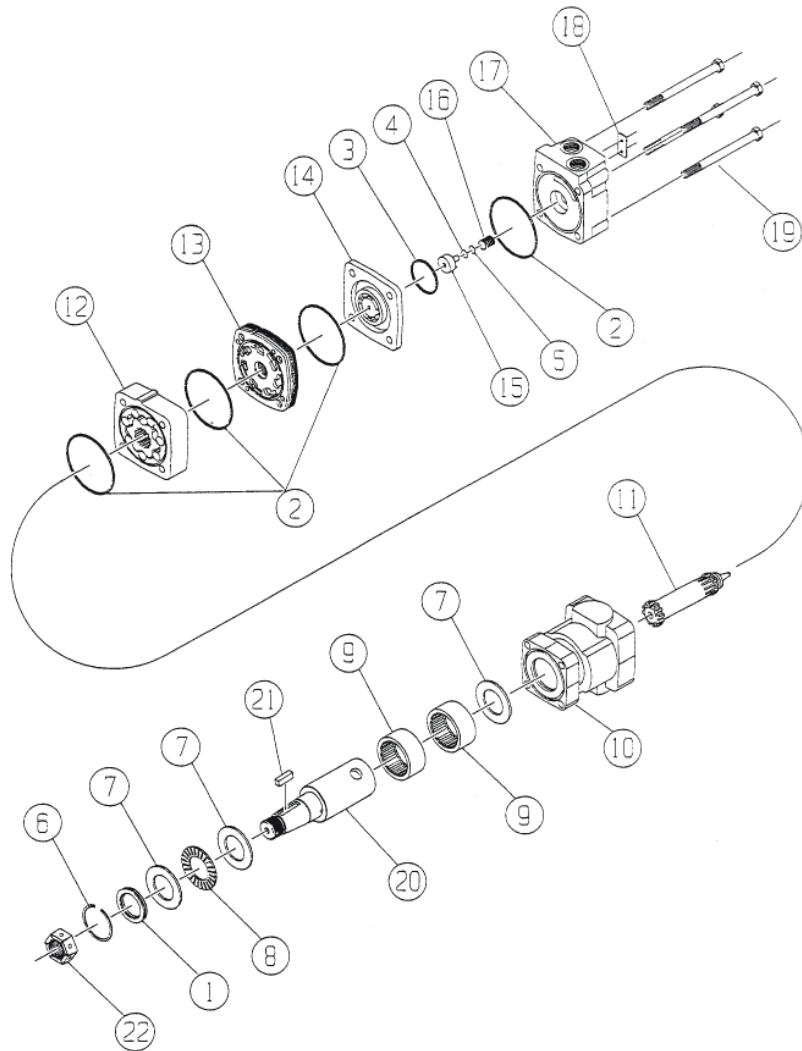


REF	PART#	DESCRIPTION	Qty
1	200313	Pump - Hydro-Gear 21cc LH XCAL	1
2	N-157	Nut - 1/2"-13 Whiz	4
3	W-169	5/16" Grade 8 Flat Washer	4
4	200107	T-Gear Box (Complete Gear Box Only)	1
5	788101	T-Box Gasket	1
6	772150	T-Box Cover Plate	1
7	792025	T-Box Cover Plate Bolt	4
8	S-121	All Thread - 1/2" -13 x 9"	2
9	K-109	Woodruff Key 3/16"x5/8"	1
10	200083	5.75" Deep Groove Pulley	1
11	W-132	3/4" Belleville Washer	1
12	N-114	3/4"-16 Jam Nut	1
13	65004	High Pressure Port Fitting	4

REF	PART#	DESCRIPTION	Qty
14	200312	Pump - Hydro-Gear 21cc RH XCAL	1
15	200311	Fitting - 1/2" ORB - 1/2" Bead 45 Degree	2
16	72021	Fitting - 90 1/2 x 3/8 Big Pump	2
17		Dump Valve	
18	72001	Bell Housing - Gear Box Pump Flange 72"	2
19	788030B	Bearing Plate Gasket	2
20	792026	Bell Housing Bolt	8
21	72024	O-Ring - 4" x 4 1/4" O-Ring f/72	2
22	68031	T-Box Fitting (Brass)	1
23	N-185	Nut - 1/2 - 13 HHCS Gr.8	4
24	N-108	3/8"-16 Whiz Flange Nut	2
25	B-108	3/8" -16 X 1" HHCS Bolt	2
26	2010B41W	Engine - Transmission Belt (3372)	1

DIXIE CHOPPER

18 Cu. In. WHEEL MOTOR 2550, 2750,
2760, 2750HP, 3060HP, 3360HP

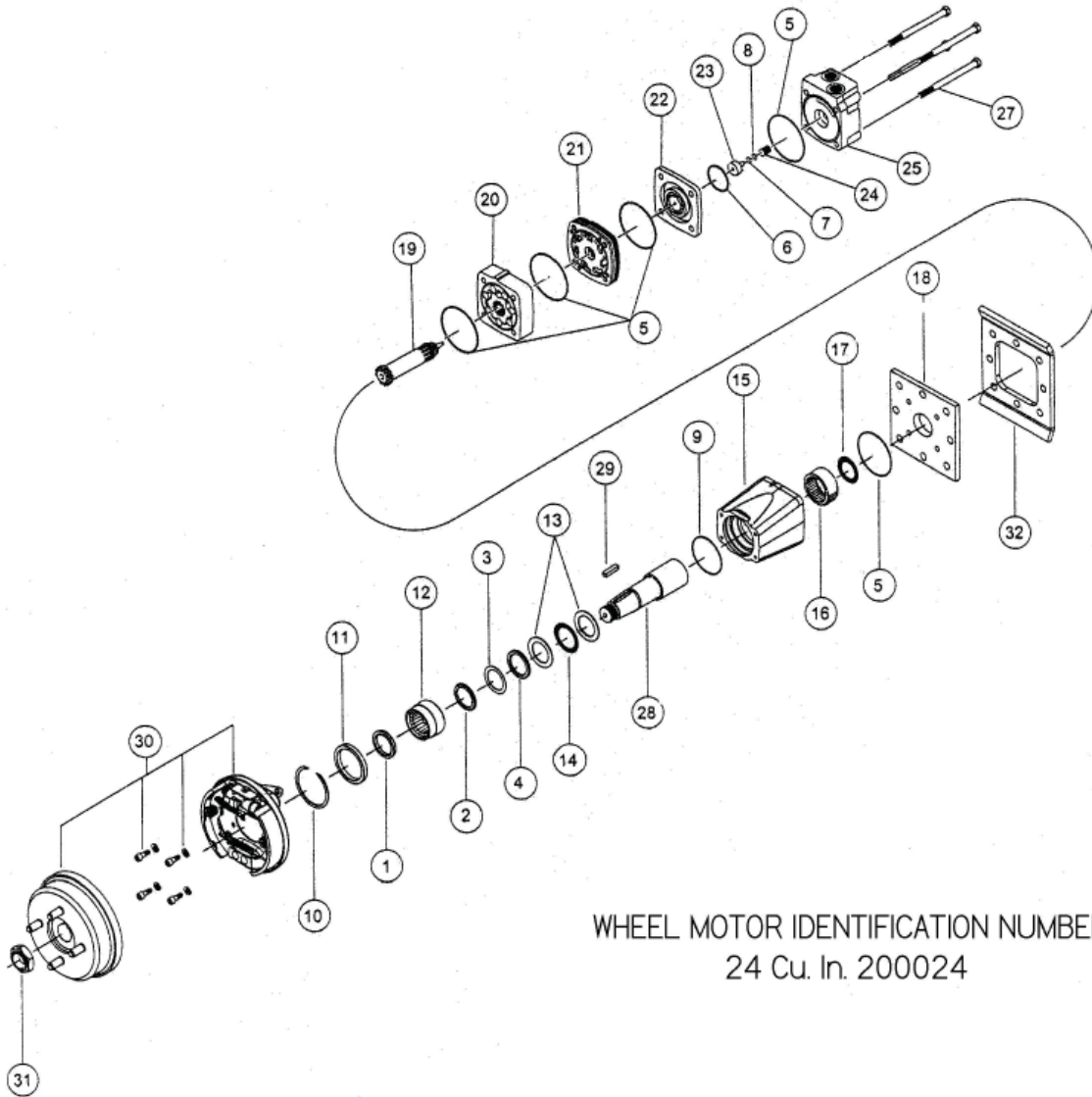


REF	PART#	DESCRIPTION	Qty
	67118-W	Complete 18 Cu. In. Wheel Motor Identification# W80380	2
	901086	Seal Kit - Contains Items 1-5	
1	901075	Dust/Shaft Seal	1
2	In-Kit	Body Seal	4
3	In-kit	Commutator Seal	1
4	In-Kit	O-Ring Seal	1
5	In-Kit	Teflon Back-up Seal	1
6	901076	Snap Ring	1
7	PB018054	Thrust Washer	3
8	901071	Thrust Bearing	1
9	901072	Housing Bearing	2
10	901078	Housing	1

REF	PART#	DESCRIPTION	Qty
11	901068	Drive Link (18 cu.in.)	1
12	901082	Rotor Assembly (18 cu.in.)	1
13	PB015008	Manifold	1
14	901067	Commutator Assembly 18 cu.in.	1
15	901073	Endcover Piston	1
16	901074	Piston Spring	1
17	901079	Endcover	1
18	N/A	ID Tag	1
19	901090	Assembly Bolts (18 cu.in.)	4
20	901095	Shaft	1
21	901096	Shaft Key	1
22	901092	Shaft Nut	1

DIXIE CHOPPER

24 Cu. In. WHEEL MOTOR W/ BRAKE 3372HP



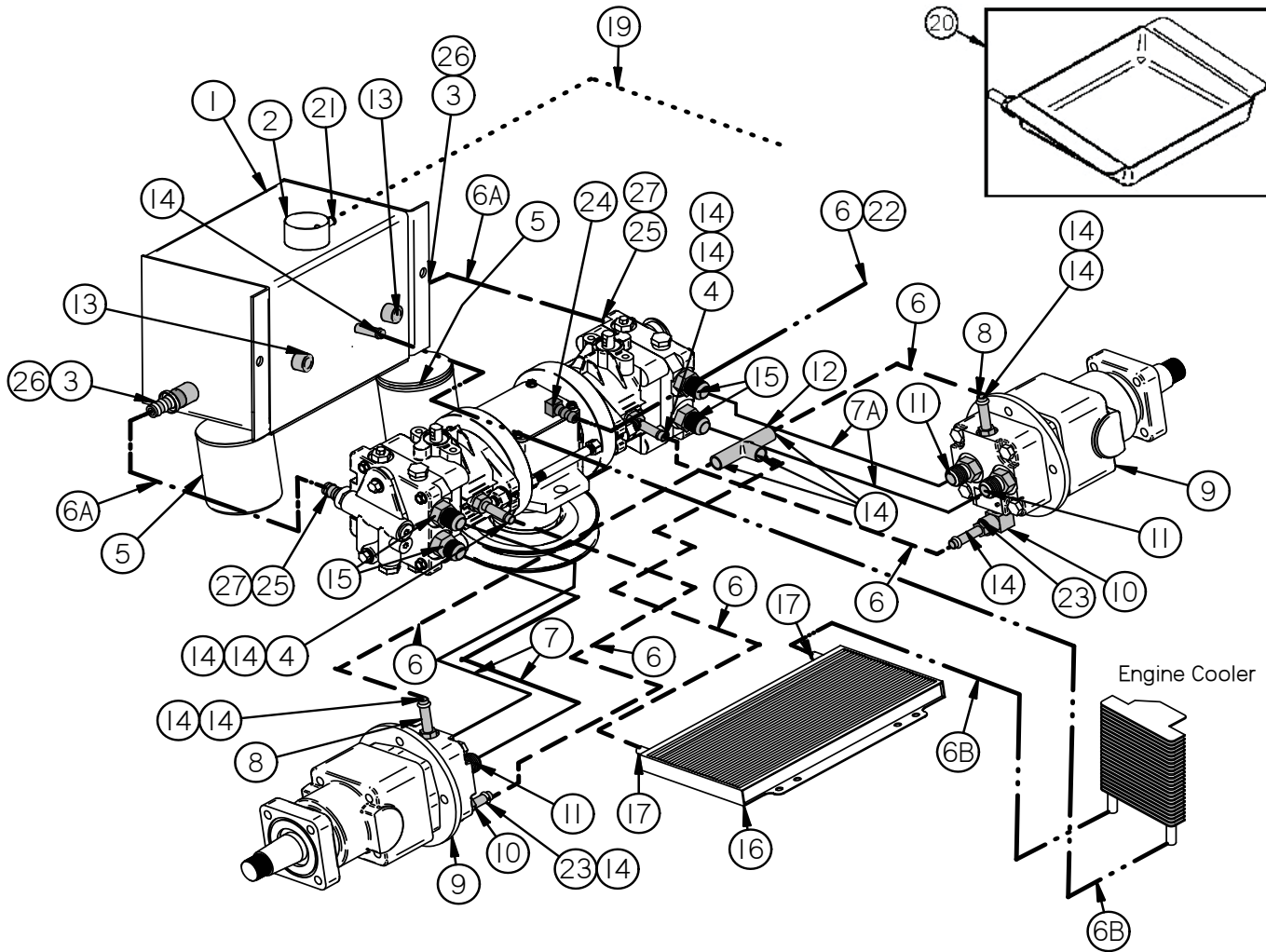
WHEEL MOTOR IDENTIFICATION NUMBER
24 Cu. In. 200024

REF #	PART #	DESCRIPTION	QTY.
	901023	Seal Kit - Contains Items 1-9	
1	In-Kit	Dust Seal	1
2	In-Kit	Metal Back Up Ring	1
3	In-Kit	Back Up Seal	1
4	In-Kit	Shaft Seal	1
5	In-Kit	Body Seal	5
6	In-Kit	Commutator Seal	1
7	In-Kit	O-Ring Seal	1
8	In-Kit	Back Up Seal	1
9	In-Kit	Housing Seal	1
10	901061	Retaining Ring	1
11	901062	Bearing Spacer	1
12	901010	Front Housing Bearing	1
13	901009	Thrust Washer	2
14	300018003	Front Thrust Bearing	1
15	901019	"35" Housing	1
16	901043	Rear Housing Bearing	1

REF #	PART #	DESCRIPTION	QTY
17	901017	Rear Thrust Bearing	1
18	901005	Mid Mount Plate	1
19	901007	24 Drive Link	1
20	300332024	24 Rotor Set	1
21	901008	Manifold	1
22	901004	Commutator Assembly	1
23	901012	Piston	1
24	901013	Piston Spring	1
25	901020	Endcover	1
27	901025	24 Rotor Bolts	7
28	901018	Shaft	1
29	300339102	Shaft Key	1
30	901015	Brake Kit	1
31	901097	Lock Nut	1
32	200016	Wheel Motor Bracket Face Plate	1

DIXIE CHOPPER

2550, 2750, 2760, 2750HP, 3060HP HYDRAULIC HOSE DIAGRAM



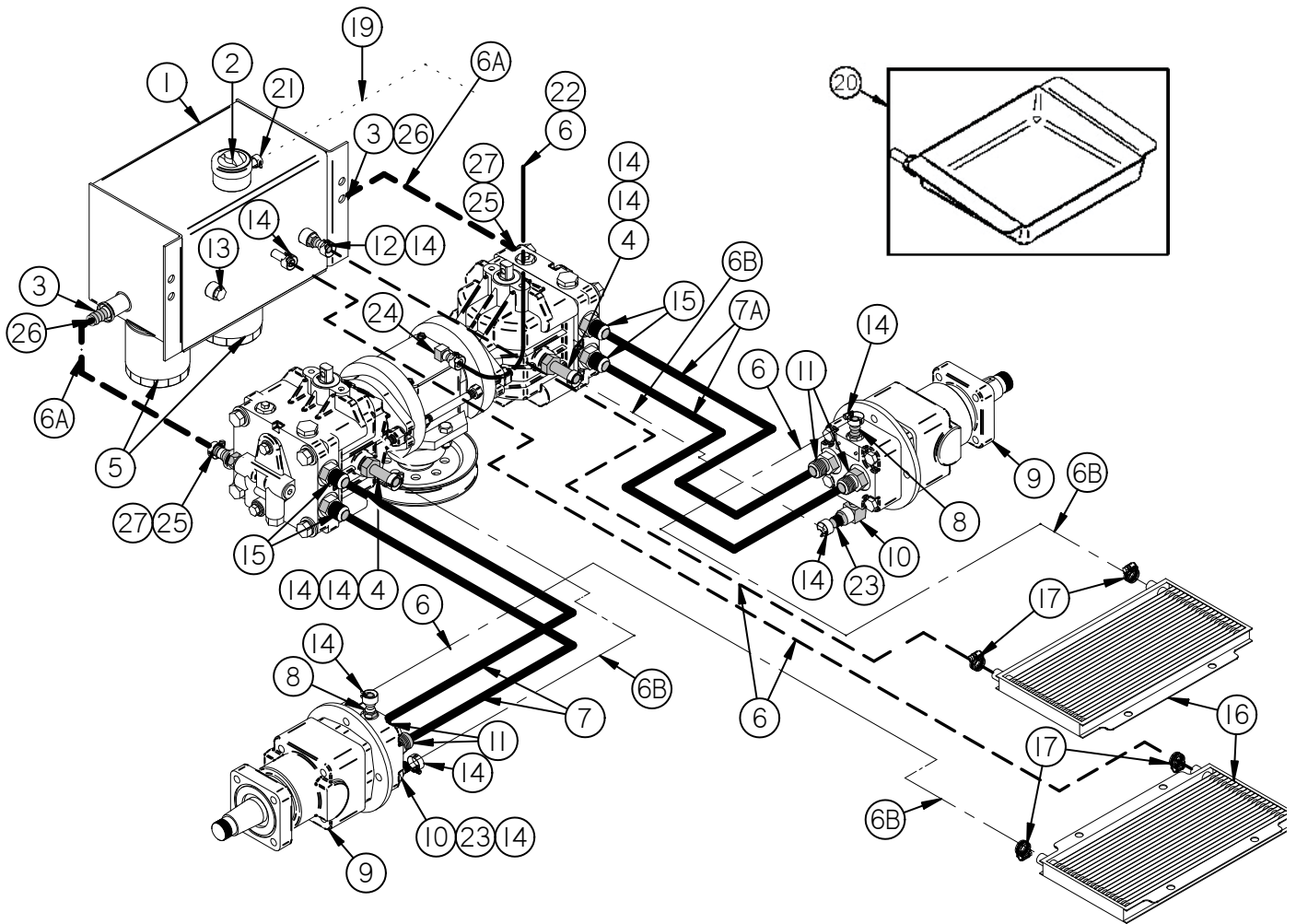
REF	PART#	DESCRIPTION	Qty
1	200008	Hydraulic Tank w/Cap	1
2	40117-R	Oil Cap	
3	200223	Straight 3/8" NPT x 1/2" Pushlock	2
4	67015	Fitting - 3/8 O-Ring - 3/8" Bead 90	2
5	68140	Filter - Hydro Zinga 40 Micron	2
6	65108	3/8" Clear Hose	/in.
6A	200025	1/2" Black Ribbed Hose (Exterior Braided)	/in.
6B	60109	3/8" Black Hose	/in.
7	65073	High Pressure Black Hydro Hose (2550, 2750HP, 2750) (2760, 3060)	4 2
7A	65074	High Pressure Black Hydro Hose (2760)	2
8	67016	1/4" O-ring x 3/8" Barb Straight (2550, 2750) (2760)	2 1
9	67118-W	Wheelmotor - White 18CID W8038	2
10	67017	90 - Degree Fitting (2760)	2 3
11	87104	Steel Fitting	4

REF	PART#	DESCRIPTION	Qty
12	67008	3/8" Tee	1
13	65009	3/8" Pipe Plug	1
14	67013	3/8" Clamps	14
15	65004	High Pressure Port Fitting	4
16	60103-L	Oil Cooler	1
17	68231	#4 Micro Hose Clamp	2
19	97374	5/16" Black Hose	/in.
20	900018	Optional - Drain Pan for Hydro Filter	
21	72012	5/16" Clamp	1
22	28534	T-Box Plug	1
23	67014	Brass Fitting (2760)	2 3
24	68031	1/8" x 3/8" 90 Deg. Brass Fitting	1
25	200311	Fitting - 1/2" ORB - 1/2" Bead 45	2
26	200226	1/2" Clamp	2
27	97098	1/2" Clamp	2

DIXIE CHOPPER

3360HP

HYDRAULIC HOSE DIAGRAM

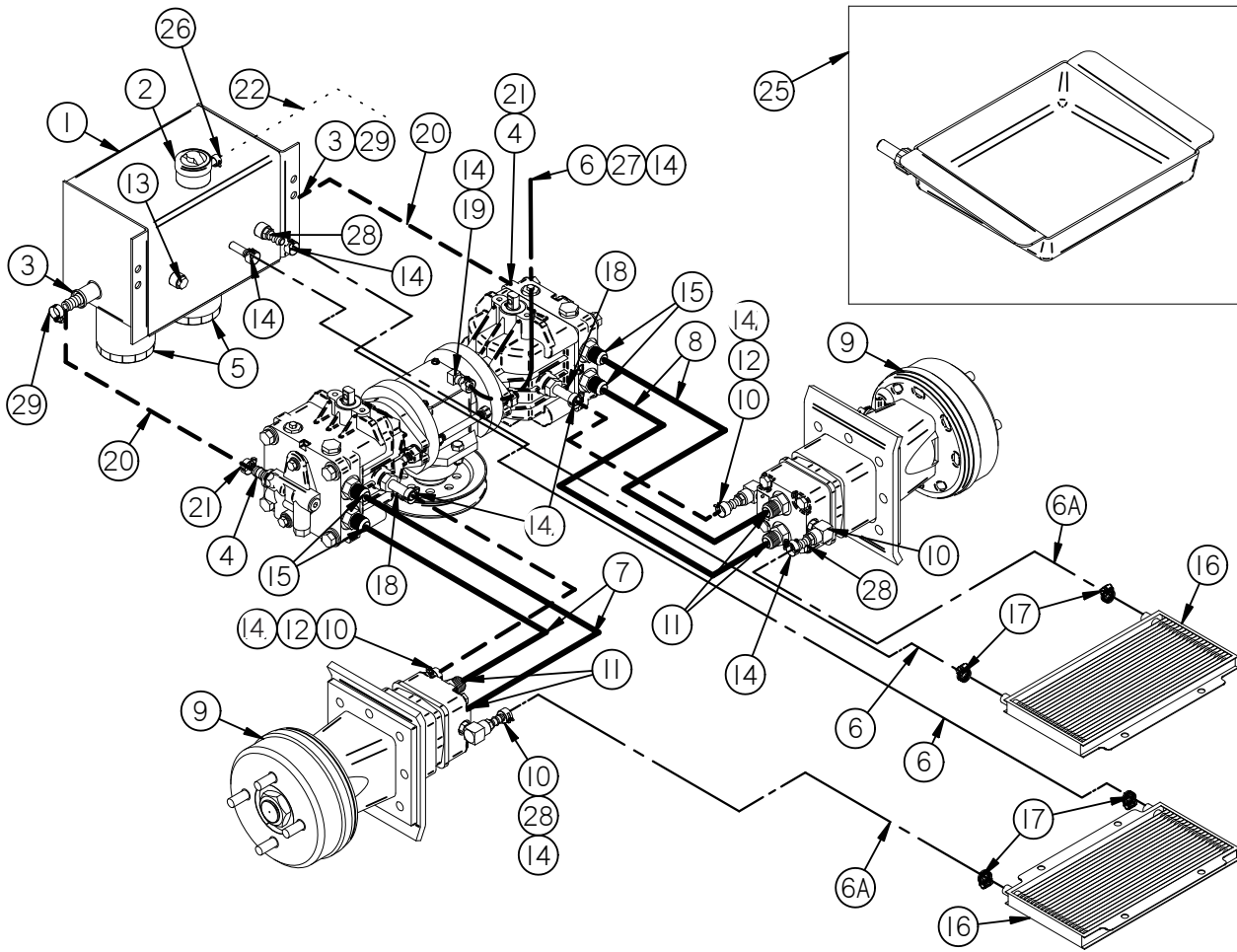


REF	PART#	DESCRIPTION	Qty
1	200008	Hydraulic Tank w/Cap	1
2	40117-R	Oil Cap	
3	200223	Straight 3/8" NPT x 1/2" Pushlock	2
4	67015	Fitting - 3/8 O-Ring - 3/8" Bead 90	2
5	68140	Filter - Hydro Zinga 40 Micron	2
6	65108	3/8" Clear Hose	/in.
6A	200025	1/2" Black Ribbed Hose (Exterior Braided)	/in.
6B	60109	3/8" Black Hose	/in.
7	65073	High Pressure Black Hydro Hose	2
7A	65074	High Pressure Black Hydro Hose	2
8	67016	1/4" O-ring x 3/8" Barb Straight	2
9	67118-W	Wheelmotor - White 18CID W8038	2
10	67017	90 - Degree Fitting	2
11	87104	Steel Fitting	4

REF	PART#	DESCRIPTION	Qty
12	67014	Brass Fitting	1
13	65009	3/8" Pipe Plug	1
14	67013	3/8" Clamps	11
15	65004	High Pressure Port Fitting	4
16	60103-L	Oil Cooler	2
17	68231	#4 Micro Hose Clamp	4
19	97374	5/16" Black Hose	/in.
20	900018	Optional - Drain Pan for Hydro Filter	
21	72012	5/16" Clamp	1
22	28534	T-Box Plug	1
23	67014	Brass Fitting	2
24	68031	1/8" x 3/8" 90 Deg. Brass Fitting	1
25	200311	Fitting - 1/2" ORB - 1/2" Bead 45	2
26	200226	1/2" Clamp	2
27	97098	1/2" Clamp	2

DIXIE CHOPPER

3372HP HYDRAULIC HOSE DIAGRAM W/ WHITE HYDRAULIC PUMPS

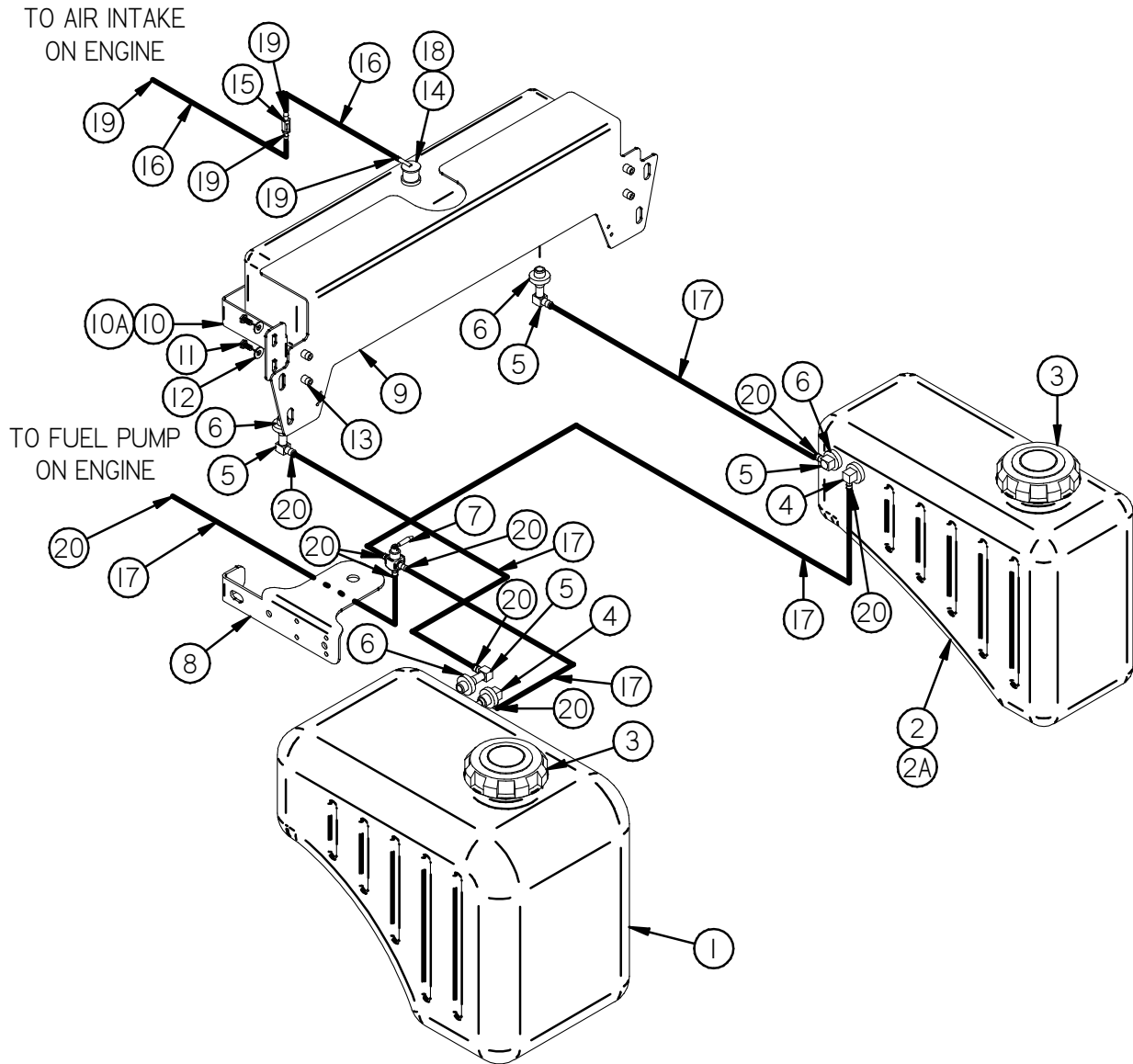


REF	PART#	DESCRIPTION	Qty
1	200008	Hydraulic Tank and Cap	1
2	40117-R	Oil Cap	
3	200223	Straight 3/8" MPT x 1/2" Pushlock	2
4	200311	Fitting - 1/2" ORB - 1/2" Bead 45 Degree	2
5	68140	Filter - Hydro Zinga 40 Micron	2
6	65108	3/8" Clear Hose	/in.
6A	60109	3/8" Black Hose	/in.
7	65073	High Pressure Black Hydro Hose Left	2
8	65074	High Pressure Black Hydro Hose Right	2
9	200024	Wheel Motor - 1.5" Shaft 24cu.in.	2
10	67017	90 - Degree Fitting	4
11	87104	Steel Fitting	4
12	67014	Fitting - 3/8 Barbed Insert x 1/4 MPT	2

REF	PART#	DESCRIPTION	Qty
13	65009	3/8" Pipe Plug	1
14	67013	3/8" Clamps	10
15	65004	High Pressure Port Fitting	4
16	60103-L	Oil Cooler	2
17	68231	#4 Micro Hose Clamp	4
18	72021	Fitting - 90 1/2 x 3/8 Big Pump	2
19	68031	T-Box Fitting (Brass)	1
20	200025	1/2" Black Ribbed Hose (Exterior Braided)	/in.
21	97098	1/2" Clamp	4
22	97374	5/16" Black Hose	/in.
25	900018	Optional - Drain Pan for Hydro Filter	
26	72012	5/16" Clamp	1
27	28534	T-Box Plug	1
28	67014	Brass Fitting	3
29	200226	1/2" Clamp	2

DIXIE CHOPPER

FUEL SYSTEM

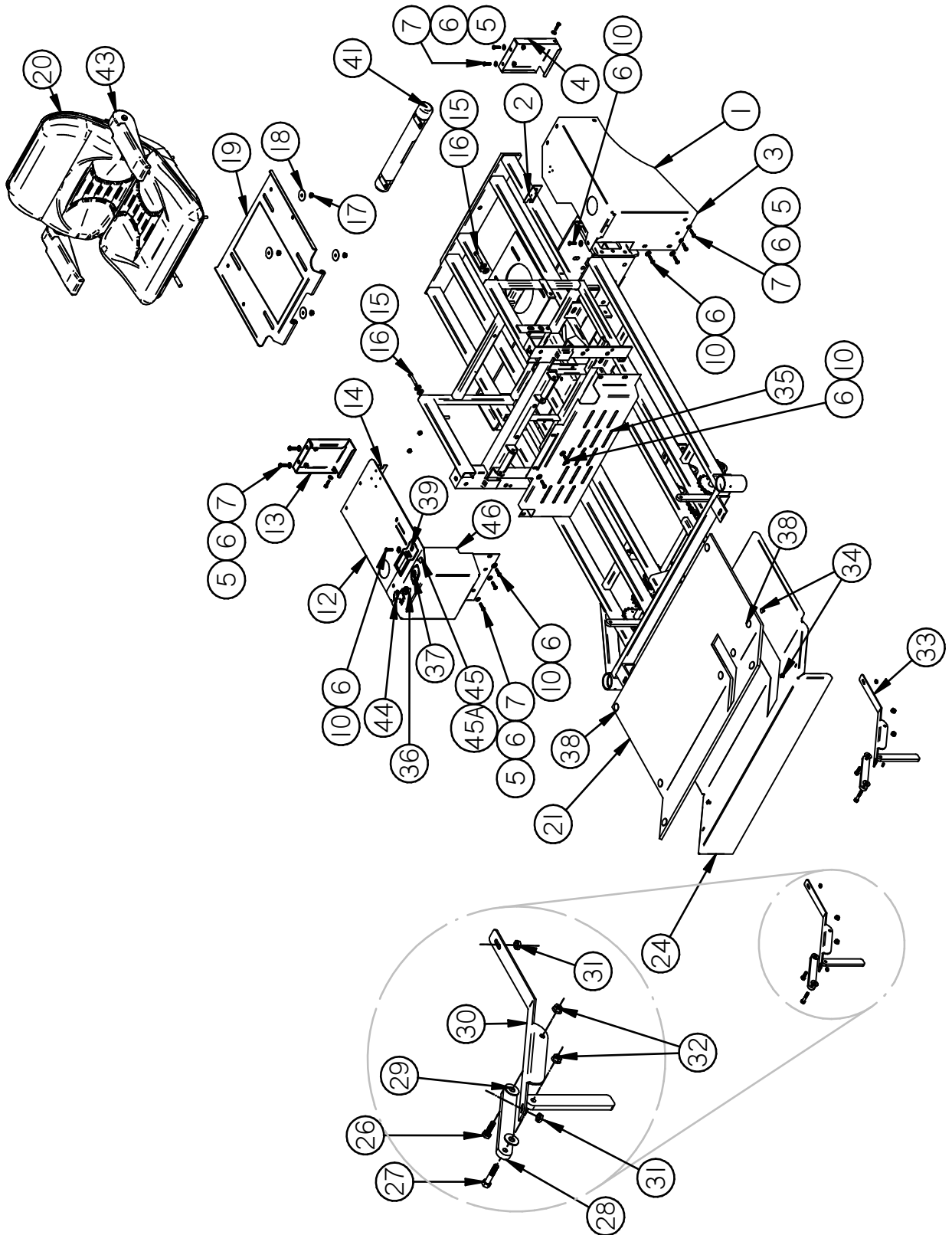


REF	PART#	DESCRIPTION	Qty
1	400484	Tank - Fuel 7 Gallon Large Neck EPA RIGH	1
2	400481	Tank - Fuel 4 Gallon Large Neck EPA LEFT	1
2A	400477	Fender - LH 7 Gal Low Ride f/Lg Neck HP Models	1
3	400454	Cap - Tank Fuel 3.5 Ratchet 1 Way Check	2
4	400360	Assembly - Adapter Tank 20"	2
5	72219	Fitting - Gas Tank Elbow 1/4 Barb	4
6	600153	Bushing - Gas Tank	4
7	400358	Valve - Ball Reserve	1
8	400445	Bracket - Ball Valve Mount CL/XC Gas	1
9	400487	Guard - Expansion Tank Large Rollbar	1
10	400489	Bracket - Mount Large Expansion Tank HP Models	1
10A	400490	Bracket - Mount Small Expansion Tank	1

REF	PART#	DESCRIPTION	Qty
11	B-103	Bolt - 1/4-20X1/2 HHCS FT SS	4
12	W-153	Washer - 1/4 SS Flat	4
13	N-152S	Nutsert - 1/4"-20, Flng, Znc (.027-.165)	4
14	600400	Valve - Rollover 23/64 insert	1
15	600401	Valve - Anti-Backfire 3/16 X 3/16	1
16	600399	Hose - Gas Line 3/16" EPA 15g/m2/24h	/in.
17	600398	Hose - Gas Line 1/4" EPA 15g/m2/24h	/in.
18	600403	Bushing - Rollover Valve 23/64 insert	1
19	C-125	Clamp - Spring Hose 3/16	4
20	40213	Clamp - Hose 1/4 (red)	10

DIXIE CHOPPER

2550, 2750, 2760
BODY



DIXIE CHOPPER

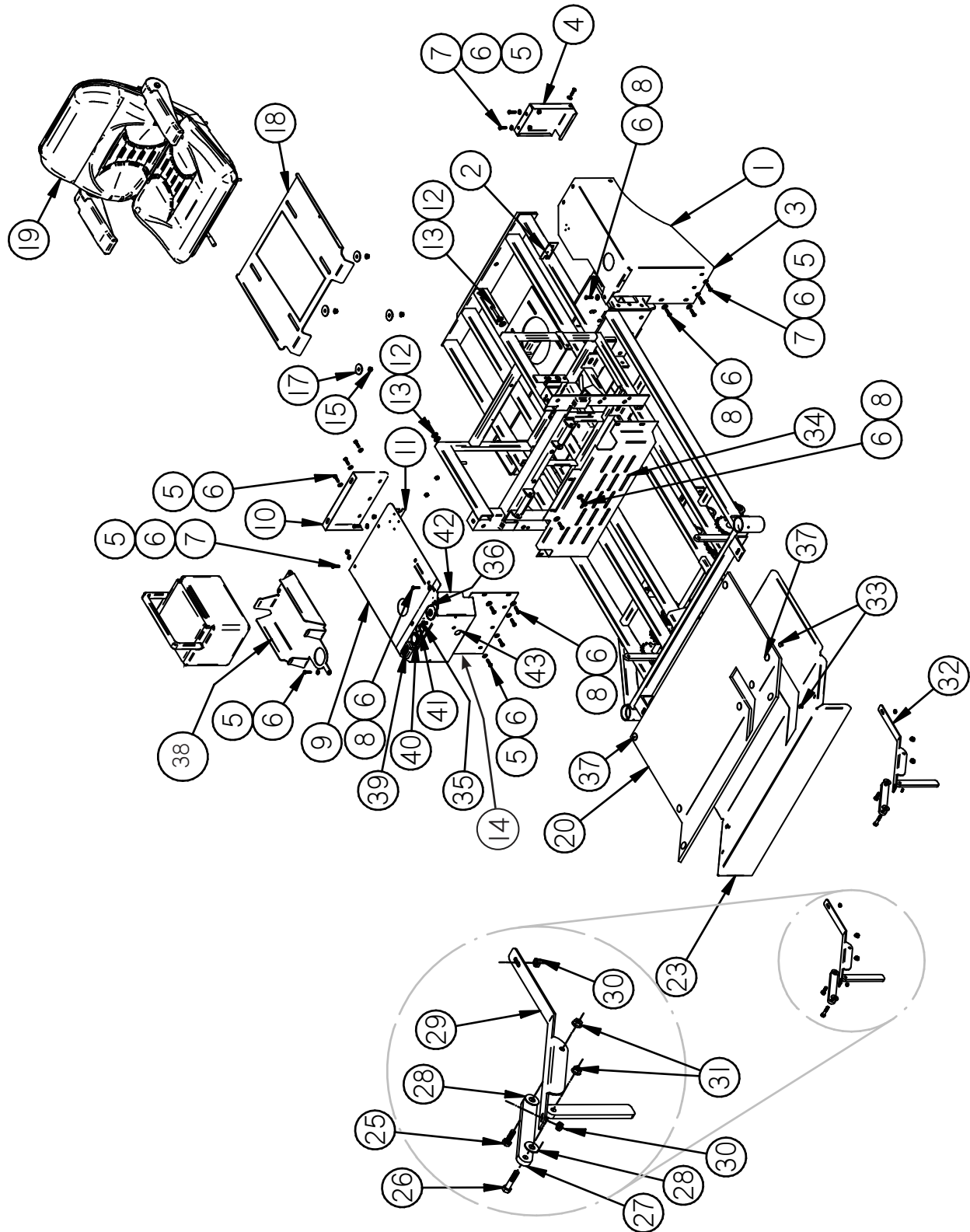
2550, 2750, 2760 BODY

REF	PART#	DESCRIPTION	Qty
1	400475	Fender - LH 4 Gal Low Ride f/Lg Neck	1
2	400479	Tab - Left Fender Mounting angled cutoff	
3	400469	Bracket - Tank Fuel 4 Gal LF CL/XC	1
4	400471	Bracket - Tank Fuel 4 Gal LR CL/XC	1
5	B-103	1/4"-20x1/2" Stainless Bolt	10
6	W-153	1/4" Stainless Flat Washer	18
7	N-101	1/4"-20 Stainless Whiz Flange Nut	10
10	B-209	1/4"-20x3/4" Stainless Bolt	8
11	400468	Bracket - Tank Fuel 4 Gal RF CL/XC	1
12	400476	Fender - RH 4 Gal Low Ride f/Lg Neck	1
13	400470	Bracket - Tank Fuel 4 Gal RR CL/XC	1
14	400480	Tab - Right Fender Mounting angle cutoff	
15	B-105	5/16"-18x1-3/4" Bolt	2
16	W-113	5/16" Standard Flat Washer	6
17	N-103-W	5/16"-18 Whiz Flange Nut	4
18	W-118	5/16" Fender Flat Washer	4
19	400420	Pan - Seat 2010 (f/Seat Belt)	
20	400388	Seat - Michigan	1
21	400428	Mat - Pan Floor Classic 50/60	1

REF	PART#	DESCRIPTION	Qty
24	400433	Pan - Floor 50/60 Classic 2010	1
26	B-131	5/16"-18x1" Grade 5 Bolt	2
27	B-174	5/16"-18x1 1/4" Bolt	2
28	400007	Connecting Arm	2
29	W-125	3/8" x 7/8" Plastic Washer	4
30	400006	Floor Pan Mounting Bracket (Right)	1
31	N-176	1/4"-20 Nylon Lock Nut	4
32	N-131	5/16"-18 Nylon Lock Nut	4
33	400005	Floor Pan Mounting Bracket (Left)	1
34	B-346	Bolt - 1/4-20X3/4 FH CARR Gr.5 Zinc	4
35	400241	Stainless Steel Front Panel	1
36	600072	Choke	1
37	500017	Ignition Switch	1
38	C-123	Clip - Christmas Tree 3/4 OAL	8
39	400167	Hourmeter Bracket	1
41	900066	Tube - Document	2
43	400333	Arm Rest Kit	1
44	500016	PTO Switch	1
45	400266	1/2" Plastic Plug	1
45A	500051	Deck Lift Switch (2760 Only)	
46	400472	Panel - Gauge 4 Gal Classic	1
	400063	3 Gal. Cooler Bracket (Optional) Incl. 1 Decal Part # 800048	
	400177	Igloo Cooler (Optional) Incl. 1 Decal Part # 800050	

DIXIE CHOPPER

2750HP, 3060HP, 3360HP
BODY



DIXIE CHOPPER[®]

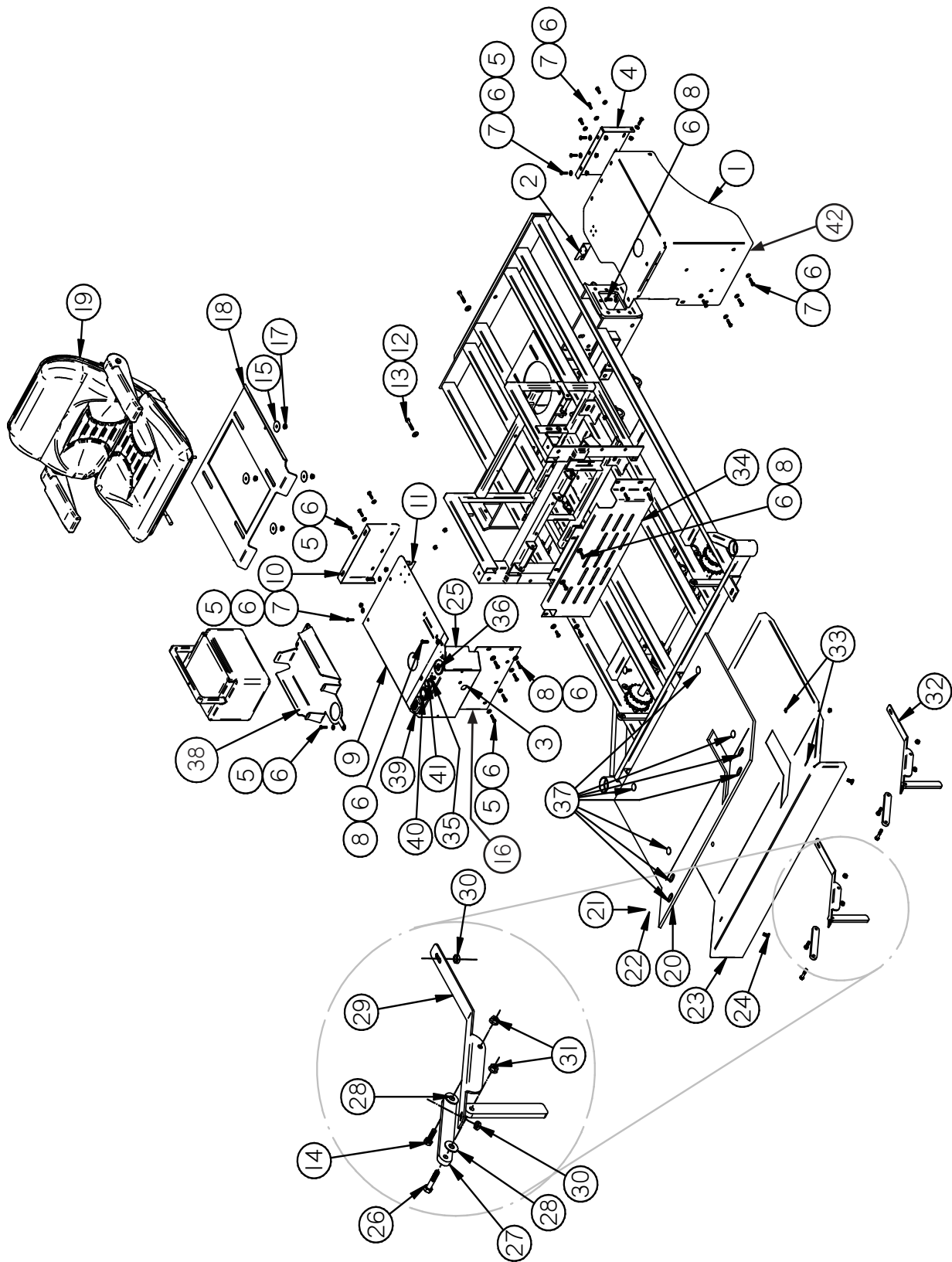
2750HP, 3060HP, 3360HP BODY

REF	PART#	DESCRIPTION	Qty
1	400475	Fender - LH 4 Gal Low Ride f/Lg Neck	1
2	400479	Tab - Left Fender Mounting angled cutoff	
3	400469	Bracket - Tank Fuel 4 Gal LF CL/XC	1
4	400471	Bracket - Tank Fuel 4 Gal LR CL/XC	1
5	B-103	1/4"-20x1/2" Stainless Bolt	17
6	W-153	1/4" Stainless Flat Washer	25
7	N-101	1/4"-20 Stainless Whiz Flange Nut	9
8	B-209	1/4"-20X3/4" Stainless Bolt	8
9	400478	Fender - RH 7 Gal Low Ride f/Lg Neck	1
10	400504	Bracket - Tank Fuel 7 Gal RR CL/XC	1
11	400480	Tab - Right Fender Mounting angle cutoff	
12	B-105	5/16"-18x1-3/4" Bolt	2
13	W-113	5/16" Standard Flat Washer	6
14	400502	Bracket - Tank Fuel 7 Gal RF CL/XC	1
15	W-118	5/16"x1.5" Fender Washer	4
17	N-103-W	5/16"-18 Whiz Flange Nut	4
18	400420	Pan - Seat 2010 (f/Seat Belt)	
19	400321	Seat - Michigan V5300 W/Suspension	1

REF	PART#	DESCRIPTION	Qty
20	400428	Mat - Pan Floor Classic 50/60	1
23	400433	Pan - Floor 50/60 Classic 2010	1
25	B-131	5/16"-18x1" Grade 5 Bolt	2
26	B-174	5/16"-18x1 1/4" Bolt	2
27	400007	Connecting Arm	2
28	W-125	3/8" Plastic Washer	4
29	400006	Floor Pan Mounting Bracket (Right)	1
30	N-176	1/4"-20 Nylon Lock Nut	4
31	N-131	5/16"-18 Nylon Lock Nut	4
32	400005	Floor Pan Mounting Bracket (Left)	1
33	B-157	1/4"-20x1/2" Carriage Bolt	4
34	400241	Stainless Steel Front Panel	1
35	600072	Choke	1
36	20245	Ignition Switch	1
37	C-111	Plastic cap For Floor Pan	8
38	400474	Bracket - Cooler Drink & Lunch	1
39	500037	Tachometer/Hourmeter	1
40	68239	Volt Meter	1
41	500016	PTO Switch	1
42	400473	Panel - Gauge 7 Gal Fender Btm Mount	1
43	500053	Accessory Plug	1

DIXIE CHOPPER

3372HP BODY



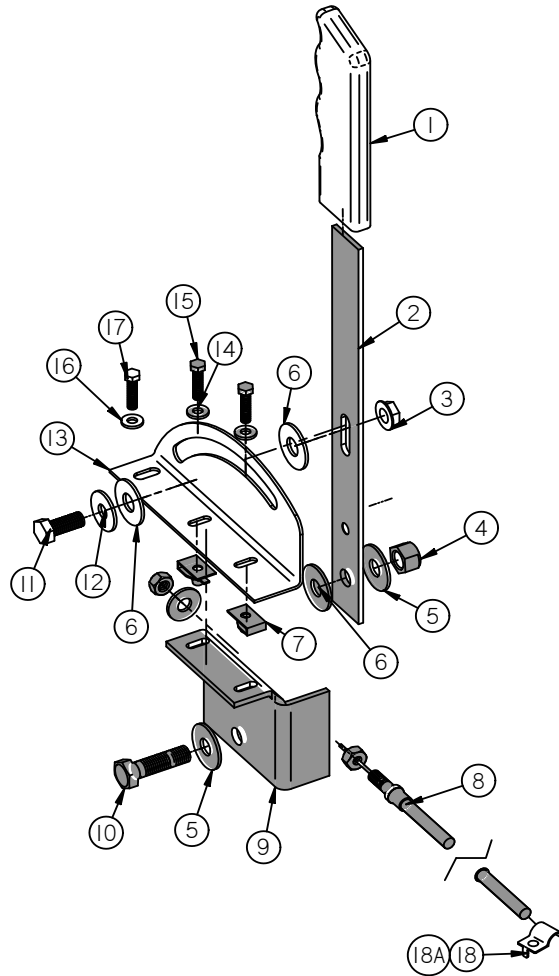
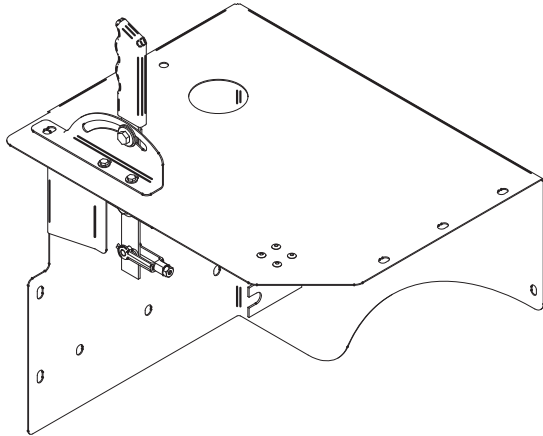
DIXIE CHOPPER

3372HP BODY

REF	PART#	DESCRIPTION	Qty	REF	PART#	DESCRIPTION	Qty
1	400477	Fender - LH 7 Gal Low Ride f/Lg Neck	1	22	W-106	3/8" Fender Washer	2
2	400479	Tab - Left Fender Mounting angled cutoff		23	400434	Pan - Floor 72 Classic 2010	1
3	500053	Accessory Plug	1	24	B-104	5/16"-18x3/4" Carriage Bolt	2
4	400505	Bracket - Tank Fuel 7 Gal LR CL/XC	1	25	400473	Panel - Gauge 7 Gal Fender Btm Mount	1
5	B-103	1/4"-20x1/2" Stainless Bolt	24	26	B-174	5/16"-18x1-1/4" Bolt	2
6	W-153	1/4" Stainless Flat Washer	32	27	400007	Connecting Arm	2
7	N-101	1/4"-20 Stainless Whiz Flange Nut	8	28	W-125	3/8" Plastic Washer	4
8	B-209	1/4"-20X3/4" Stainless Bolt	8	29	400006	Floor Pan Mounting Bracket (Right)	1
9	400478	Fender - RH 7 Gal Low Ride f/Lg Neck	1	30	N-176	1/4"-20 Nylon Lock Nut	4
10	400504	Bracket - Tank Fuel 7 Gal RR CL/XC	1	31	N-131	5/16"-18 Nylon Lock Nut	4
11	400480	Tab - Right Fender Mounting angle cutoff		32	400005	Floor Pan Mounting Bracket (Left)	1
12	B-105	5/16"-18x1-3/4" Bolt	2	33	B-157	1/4"-20x1/2" Carriage Bolt	4
13	W-113	5/16" Standard Flat Washer	8	34	400241	Stainless Steel Front Panel	1
14	B-131	5/16"-18x1" Grade 5 Bolt	4	35	600072	Choke	1
15	W-118	5/16"x1.5" Fender Washer	4	36	500017	Ignition Switch	1
16	400502	Bracket - Tank Fuel 7 Gal RF CL/XC	1	37	C-111	Plastic Cap For Floor Pan	8
17	N-103-W	5/16"-18 Whiz Flange Nut	4	38	400474	Bracket - Cooler Drink & Lunch f/Lg Neck	1
18	400420	Pan - Seat 2010 (f/Seat Belt)		39	500037	Tachometer/Hourmeter	1
19	400321	Seat - Michigan V5300 w/Suspension	1	40	68239	Volt Meter	1
20	400427	Mat - Pan Floor Classic 72	1	41	500016	PTO Switch	1
21	N-106	5/16"-18 Wing Nut	2	42	400503	Bracket - Tank Fuel 7 Gal LF CL/XC	1

DIXIE CHOPPER

THROTTLE ASSEMBLY

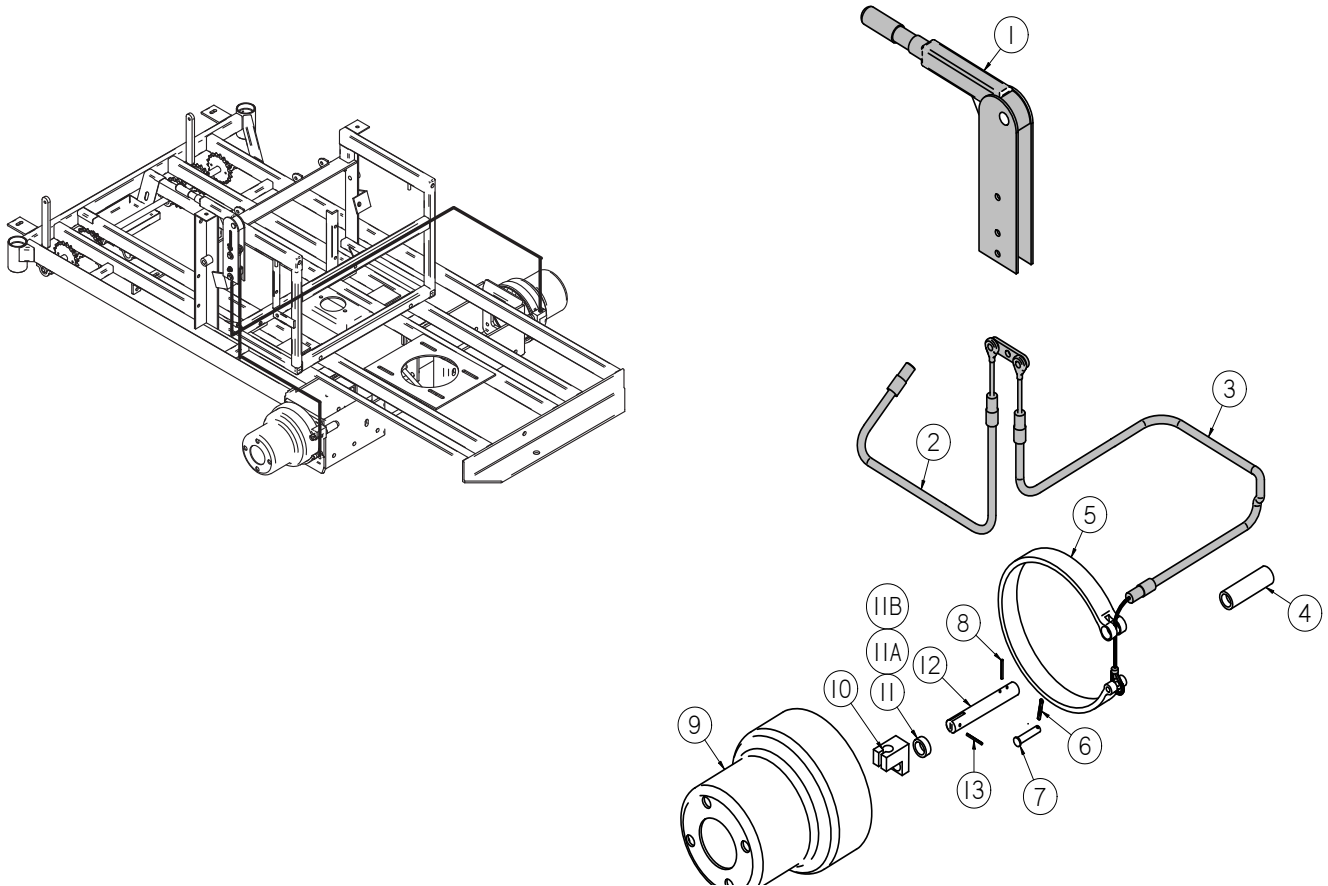


REF	PART#	DESCRIPTION	Qty
	600156	Complete Throttle Assembly 2,5 - 11,15,16	
1	67258	Handle Grip (Black)	1
2	600062	Handle - Throttle F/All Models	1
3	N-134	5/16" Flange Lock Nut	1
4	N-107	3/8" - 16 Nyloc Nut	1
5	W-113	Washer - 5/16 Flat	2
6	W-125	3/8" Nylon Washer (1 in Throttle Assembly)	3
7	C-105	Clip Nut	2
8	600075	Throttle Cable Washer Hex Nut	1 2 2

REF	PART	DESCRIPTION	Qty
9	97011	Lower Throttle Mounting Bracket	1
10	B-108	3/8"-16 x1" Bolt	1
11	B-313	5/16"-18 x 7/8" Bolt	1
12	W-113	5/16" Flat Washer	1
13	65270	Upper Stainless Throttle Bracket	1
14	W-152	#10 Stainless Washer	2
15	B-203	10-24x3/4" Stainless Bolt	2
16	W-153	1/4" Stainless Flat Washer	1
17	B-209	1/4"-20x3/4" Bolt	1
18	C-107	Clamp - Kohler	1
18A		Clamp - Generac	2

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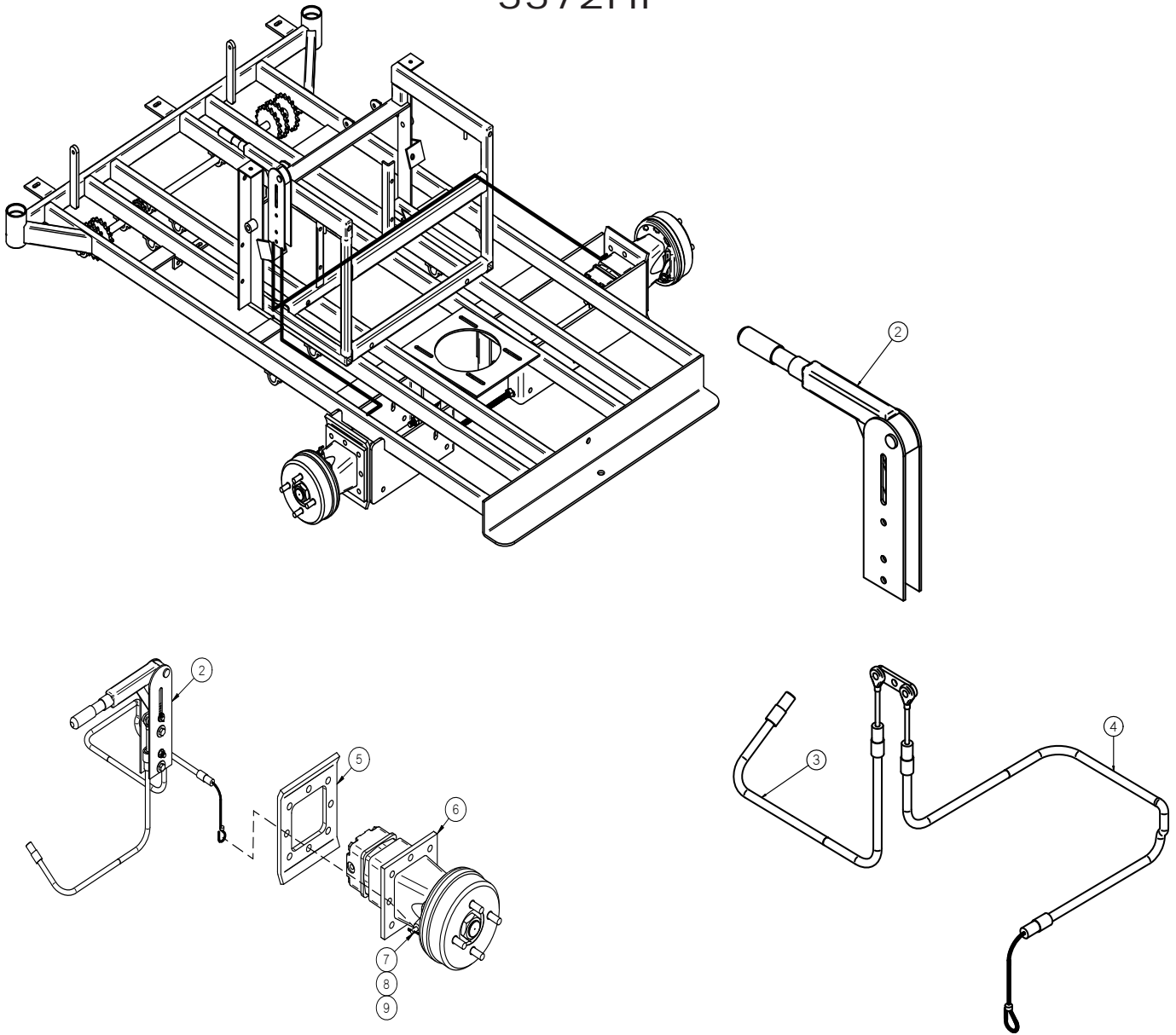
BRAKE ASSEMBLY 2550, 2750,
2760, 2750HP, 3060HP, 3360HP



REF	PART#	DESCRIPTION	Qty
1	400349	Brake Handle Assembly (Incl. 2,3)	
2		Right Brake Cable (Long)	
3		Left Brake Cable (Short)	
4	65277	Bushing (Welded on Frame)	2
5	65244	Brake Band	2
6	P-108	3/32" x 1 1/2" Cotter Pin	2
7	P-102	3/8" x 1 1/4" Clevis Pin	2
8	P-118	3/16" x 1 1/2" Roll Pin	2
9	67266	Brake Drum	2
10	991100025	Brake Cable Retainer	2
11	65278	(1/2" Long Spacer)Use #65278 and #30112 or	
11A	65284	(5/16" Long)#65284 to	
11B	30112	(1/8" Long)place brake band fully onto brake drum.	
12	65243	Brake Shaft	2
13	P-100	3/16" x 1" Roll Pin	2

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DUAL BRAKE ASSEMBLY 3372HP

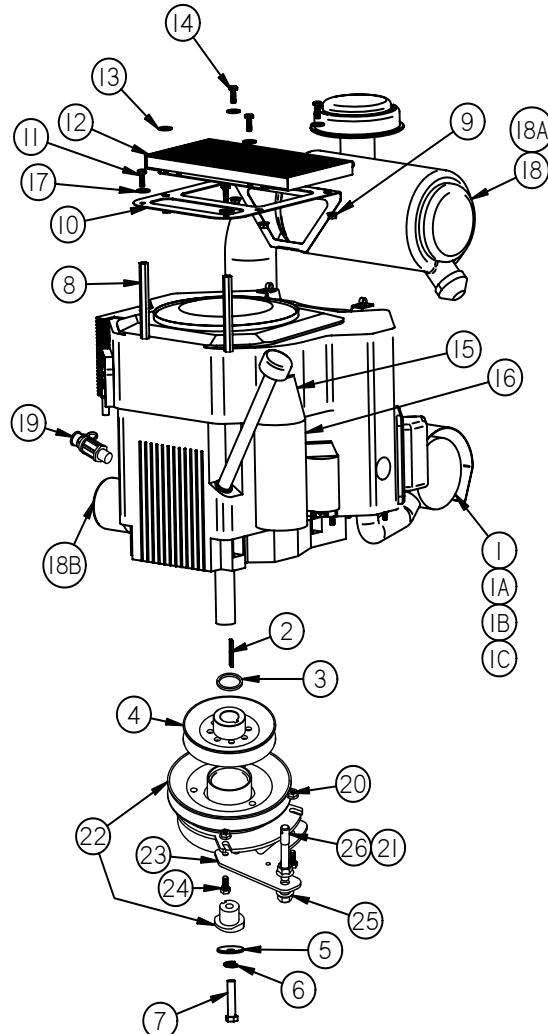


REF	PART#	DESCRIPTION	Qty
	N/A	Complete Brake	
2	400349	Brake Handle Assembly (Incl. 3,4)	1
3		Right Brake Cable (Long)	
4		Left Brake Cable (Short)	
5	200016	Wheel Motor Face Plate (Welded On Frame)	
6	200018	18 Cu. In. Wheel Motor w/Brake	
7	P-112	5/16" x 3/4" Clevis Pin	2
8	W-102	1/4" Flat Washer	
9	P-117	1/8" x 2" Cotter Pin	

DIXIE CHOPPER

2550

ENGINE - KOHLER



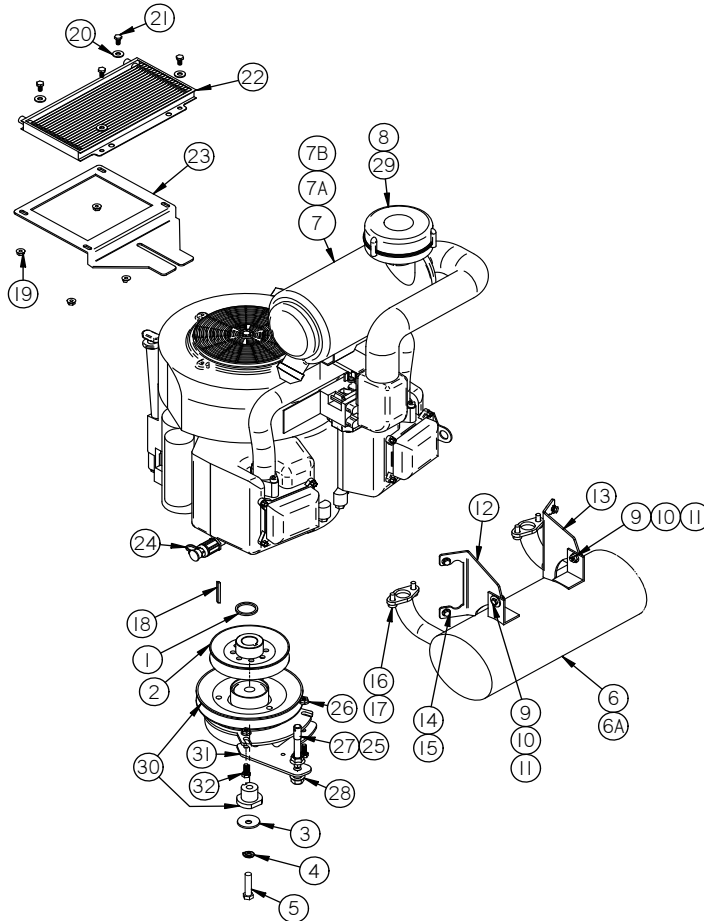
REF	PART#	DESCRIPTION	Qty
	600396	Engine - Kohler 25HP CV730-3114	
1		Muffler Assembly	
1A	600157	Muffler - Hp Plus One - 27Hp	1
1B	600059	Tailpipe - Optional	1
1C	600060	Clamp - Optional	1
2	K-100	1/4" Key	1
3	W-178	1-1/4" x 1 1/2" x 1/8" Washer	2
4	600138	Pulley - 5"x1.25" Engine	1
5	W-144	7/16" Belleville Washer	1
6	W-108	7/16" Lock Washer	1
7	B-273	7/16"-20 x 2 1/2" Gr. 8 Bolt	1
8	600016	Bolt - 1/2" x 4" Hex Kohler Oil Cooler	2
9	N-102	1/4"-20 Whiz Flange Nut	4
10	400017	Bracket - Kohler Oil Cooler	1
11	B-103	1/4"-20x1/2" Stainless Steel Bolt	2
12	60103-L	Oil Cooler	1
13	W-102	1/4" Flat Washer	4

REF	PART#	DESCRIPTION	Qty
14	B-101	1/4" - 20 x 1/2" Bolt	4
15	C-113	Horn Clamp	
16	C-112	Mercury Switch Clamp	
17	W-153	1/4" Stainless Steel Washer	2
18	901392	Primary Air Filter	
18A	901395	Secondary Air Filter	
18B	901436	Oil Filter	
19	600161	Valve - Drain Pan Oil	1
20	N-103-W	5/16"-18 Whiz Flange Nut	2
21	200025	1/2" Braided Hose (2 1/2" Long)	/in.
22	500056	Clutch Assembly	1
23	100180	Clutch Bracket	1
24	B-107	5/16"-18x3/4" Bolt	2
25	N-157	1/2"-13 Whiz Flange Nut	2
26	S-127	1/2"-13x3-1/2" All Thread	1

DIXIE CHOPPER

2750, 2760, 2750HP

ENGINE - 27HP GENERAC

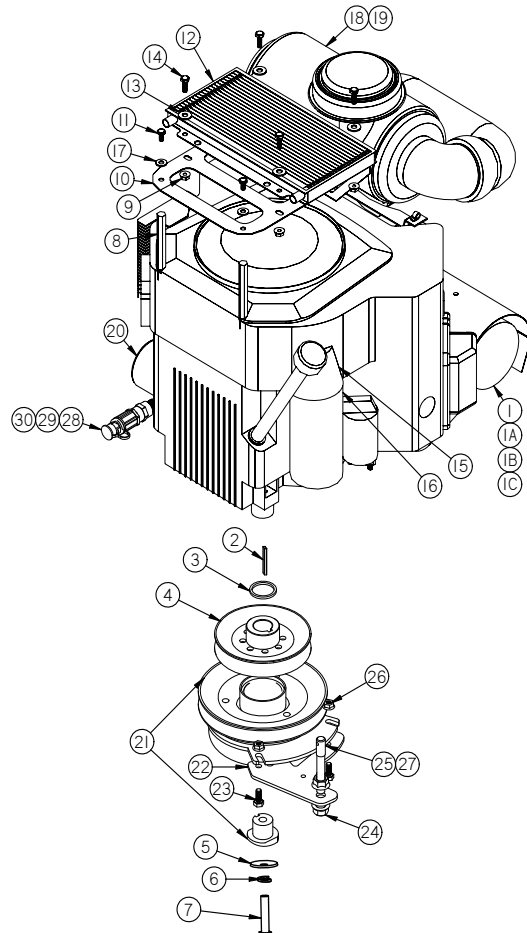


REF	PART#	DESCRIPTION	Qty	REF	PART#	DESCRIPTION	Qty
	600392	Engine - Generac 27HP#0054632 EPA 2011		16	900445	Stud - M8 - 1.25 X 10MM	4
1	W-178	1-1/4" X 1-1/2" X 1/8" Thick Washer	1	17	900456	Nut - Lock Flange M8 - 1.25	4
2	600138	Pulley - 5"x1.25" Engine	1	18	K-103	1/4" X 1" Long Key	1
3	W-144	7/16" Stainless Belleville Washer	1	19	N-102	1/4"-20 Whiz Flange Nut	4
4	W-108	7/16" Lock Washer	1	20	W-102	1/4" Washer	4
5	B-273	7/16"-20 X 2-1/2" Gr.8 Bolt	1	21	B-101	1/4"-20 X 1/2" Bolt	4
6	600032	Muffler Only	1	22	60103-L	Oil Cooler	1
6A	900513	Gasket - Generac Muffler		23	400105	Bracket - Oil Cooler Generac	1
7	900611	Canister - Donaldson Air Cleaner		24	600161	Valve - Drain Pan Hose	1
7A	900610	Primary Element Donaldson Air Cleaner		25	200025	1/2" Braided Hose (2-1/2" Long)	/in.
	900612	Secondary Element Donaldson Air Cleaner		26	N-103-W	5/16"-18 Whiz Flange Nut	2
8	90125	Clamp	1	27	S-127	1/2"-13x3-1/2" All Thread	1
9	B-107	5/16"-18 X 3/4" Bolt	2	28	N-157	1/2"-13 Whiz Flange Nut	2
10	W-113	5/16" Flat Washer	2	29	90115	Turbo Precleaner	1
11	N-103-W	5/16"-18 Whiz Flange Nut	2	30	500056	Clutch Assembly	1
12	600057	Bracket - LH Muffler	1	31	100180	Clutch Bracket	1
13	600058	Bracket - RH Muffler	1	32	B-107	5/16"-18 X 3/4" Bolt	2
14	W-179	M6 Lock Washer	4				
15	B-269	M6-16 X 1.00 Bolt	4				

DIXIE CHOPPER

3060HP

ENGINE - 30HP KOHLER

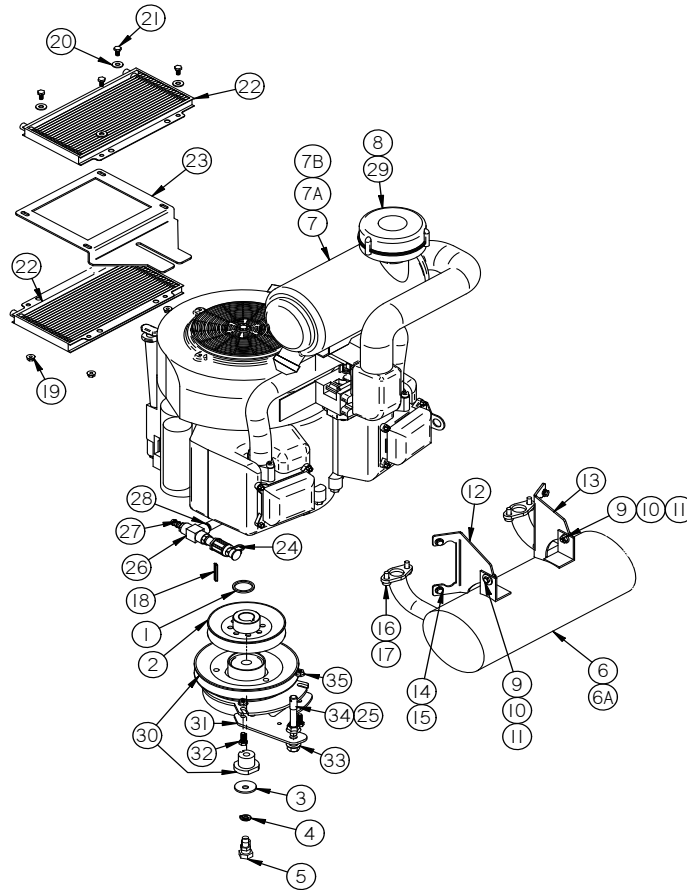


REF	PART#	DESCRIPTION	Qty
	600394	Engine - Kohler 30HP CV750-3029	
1		Muffler Assembly	
1A	600157	Muffler - Hp Plus One - 27Hp	1
1B	600059	Tailpipe - (Optional)	1
1C	600060	Clamp - (Optional)	1
2	K-100	1/4" Key	1
3	W-178	1-1/4" x 1 1/2" x 1/8" Washer	1
4	600138	Pulley - 5"x1.25" Engine	1
5	W-144	7/16" Belleville Washer	1
6	W-108	7/16" Lock Washer	1
7	B-273	7/16"-20 x 2 1/2" Gr. 8 Bolt	1
8	600016	Bolt - 1/2" x 4" Hex Kohler Oil Cooler	2
9	N-102	1/4"-20 Whiz Flange Nut	4
10	400017	Bracket - Kohler Oil Cooler	1
11	B-103	1/4"-20x1/2" Stainless Steel Bolt	2
12	60103-L	Oil Cooler	1
13	W-102	1/4" Flat Washer	4
14	B-101	1/4"-20x1/2" Bolt	4

REF	PART#	DESCRIPTION	Qty
15	C-113	Horn Clamp	
16	C-112	Mercury Switch Clamp	
17	W-153	1/4" Stainless Steel Washer	2
18	901392	Primary Air Filter	
19	901395	Secondary Air Filter	
20	901436	Oil Filter	
21	500056	Clutch Assembly	1
22	100180	Clutch Bracket	1
23	B-107	5/16"-18x3/4" Bolt	2
24	N-157	1/2"-13 Whiz Flange Nut	2
25	S-127	1/2"-13x3-1/2" All Thread	1
26	N-103-W	5/16"-18 Whiz Flange Nut	2
27	200025	1/2" Braided Hose (2 1/2" Long)	/in.
28	60115	Fitting - 3/8" Close Nipple	1
29	200023	Fitting - 3/8" Coupler Pipe	1
30	600161	Valve - Drain Pan Oil	1

DIXIE CHOPPER

3360HP, 3372HP ENGINE - 33HP GENERAC

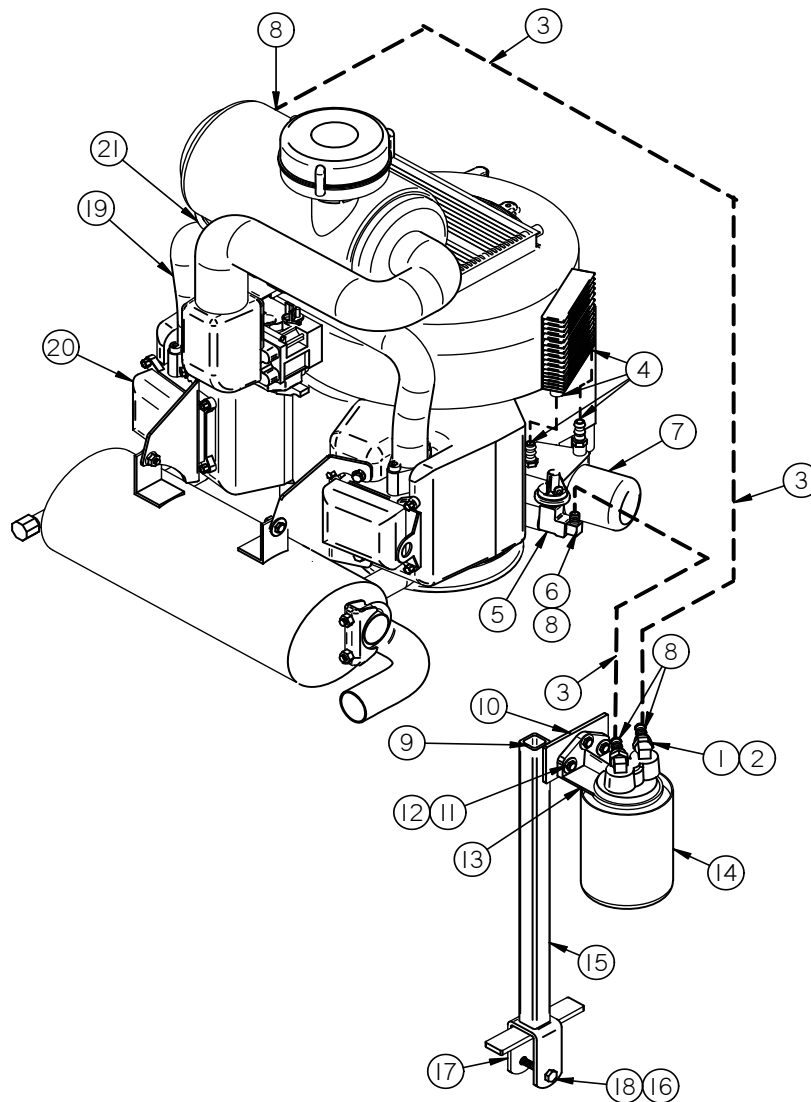


REF	PART#	DESCRIPTION	Qty
	600390	Engine - Generac 33HP#0060700 EPA 2011	
1	W-178	1-1/4" X 1-1/2" X 1/8" Thick Washer	1
2	200104	Pulley - 5 X 6 X 1-1/4" Engine	1
3	W-144	7/16" Stainless Belleville Washer	1
4	W-108	7/16" Lock Washer	1
5	B-273	7/16"-20 X 2-1/2" Gr.8 Bolt	1
6	600032	Muffler Only	1
6A	900513	Gasket - Generac Muffler	
7	900611	Canister - Donaldson Air Cleaner	
7A	900610	Primary Element Donaldson Air Cleaner	
	900612	Secondary Element Donaldson Air Cleaner	
8	90125	Clamp	1
9	B-107	5/16"-18 X 3/4" Bolt	2
10	W-113	5/16" Flat Washer	2
11	N-103-W	5/16"-18 Whiz Flange Nut	2
12	600057	Bracket - LH Muffler	1
13	600058	Bracket - RH Muffler	1
14	W-179	M6 Lock Washer	4
15	B-269	M6-16 X 1.00 Bolt	4

REF	PART#	DESCRIPTION	Qty
16	900445	Stud - M8 - 1.25 X 10MM	4
17	900456	Nut - Lock Flange M8 - 1.25	4
18	K-103	1/4" X 1" Long Key	1
19	N-102	1/4"-20 Whiz Flange Nut	4
20	W-102	1/4" Washer	4
21	B-101	1/4"-20 X 1/2" Bolt	4
22	60103-L	Oil Cooler	2
23	400105	Bracket - Oil Cooler Generac	1
24	600161	Valve - Drain Pan Oil	1
25	200025	1/2" Braided Hose (2-1/2" Long)	/in.
26	60102	3/8" Black Pipe Tee	1
27	87113	3/8" Male Pipe 3/8" Barb - Straight	1
28	72230	3/8" Black Pipe Nipple 3" Long	1
29	90115	Turbo Pre-cleaner	1
30	500056	Clutch Assembly	1
31	100180	Clutch Bracket	1
32	B-107	5/16"-18 X 3/4" Bolt	2
33	N-157	1/2"-13 Whiz Flange Nut	2
34	S-127	1/2"-13x3-1/2" All Thread	1
35	N-103-W	5/16"-18 Whiz Flange Nut	2

DIXIE CHOPPER

3360HP, 3372HP GENERAC ENGINE OIL ROUTING

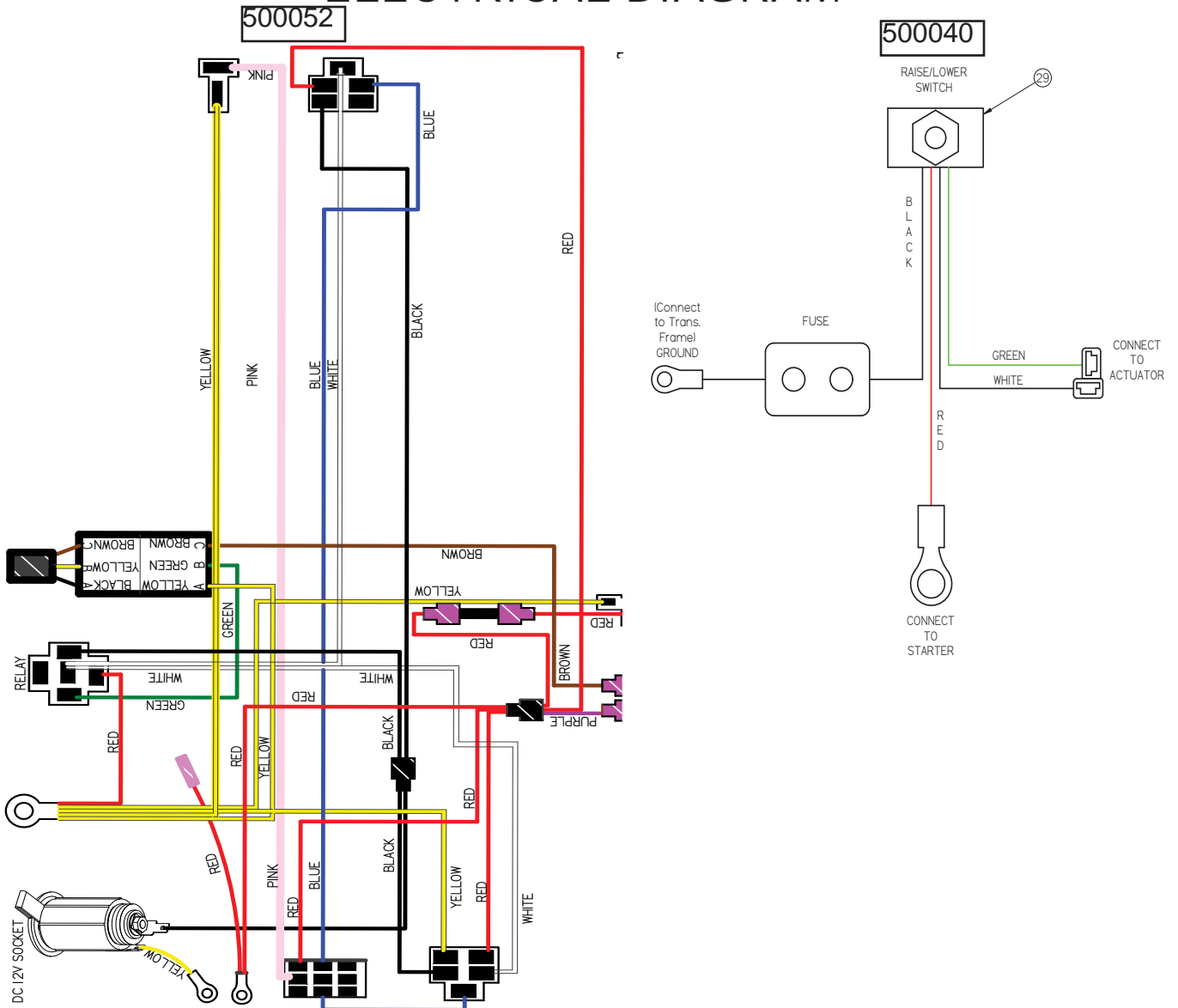


REF	PART#	DESCRIPTION	Qty
1	60113	1/8" x 3/8" 90 Deg. Fitting	2
2	60116	3/8" Swivel to 3/8" Barb	2
3	60109	3/8" Line	/in.
4	68231	#4 Worm Clamps	4
5	67022	1/4" Street Tee	1
6	67019	Hose Barb Brass	1
7	900464	Oil Filter	
8	67013	Green Clamps	4
9	68142	Plastic Plug 1x1	1
10	N-102	1/4"-20 Whiz Flange Nut	3
11	B-172	1/4"-20x1" Bolt	3

REF	PART#	DESCRIPTION	Qty
12	W-102	1/4" Flat Washer	3
13	60122	Amsoil Filter Head	1
14	60119	Amsoil Filter	1
15	100173	Amsoil Filter Mount	1
16	B-165	3/8"-16x2" Bolt	1
17	N-107	3/8"-16 Nyloc Nut	1
18	W-104	3/8" Standard Flat Washer	1
19	97392	Fuel Filter	
20	900633	Spark Plug	
21	900615	Starter	

DIXIE CHOPPER

2550, 2750, 2760 ELECTRICAL DIAGRAM

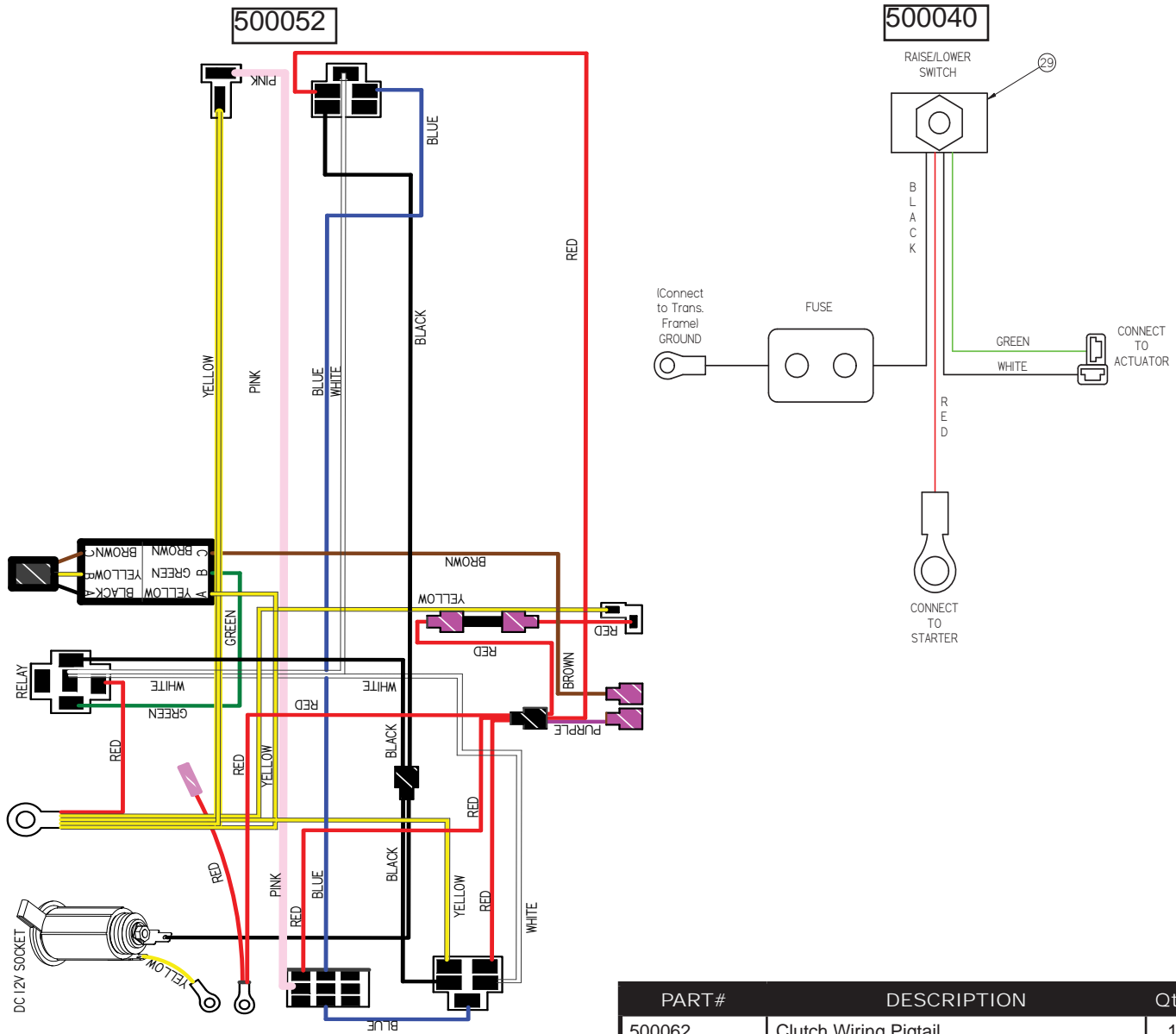


PART #	DESCRIPTION	Qty
500081	Harness - Wiring CL/XC Gas/LP 2010	1
500040	Harness - Lift Deck Electric (2760 Only) Optional - All Other Models	1
500017	Ignition Switch	1
500018	Ignition Switch Key	1
500037	Hour Meter/Tech	1
400167	Tach Bracket	1
N/A	Battery	1
400065	Standard Battery Tray	1
20228	Battery Strap	1
20227-72	Battery Cable Positive 72"	1
20226-B	Battery Cable Ground 12"	1
500062	Pigtail - Wiring Clutch	1

PART #	DESCRIPTION	Qty
500088	Module - Weather Proof Delay	1
20225-B	Battery Boot	1
40229	Mercury Switch	1
C-112	Clamp For Mercury Switch	1
500082	Seat Relay	1
500035	Seat Relay Pigtail	1
65509	Fuse	
20254	Fuse Holder	
60117	Low Oil Horn	1
C-113	Horn Clamp	1
900394	Wrap - Spiral Black 3/4" OD X .065 Thick	1
97379	Kit - Light F/Gauges	1

DIXIE CHOPPER

2750HP, 3060HP, 3360HP, 3372HP ELECTRICAL DIAGRAM



PART#	DESCRIPTION	Qty
500081	Harness - Wiring CL/XC Gas/LP 2010	1
500040	Harness - Lift Deck Electric (Optional)	
500017	Ignition Switch	1
500018	Ignition Switch Key	1
500037	Hour Meter/Tach	1
400167	Tach Bracket	1
97325	Battery	1
97145	Diesel Battery Tray	1
20228	Battery Strap	1
97323	Battery 2Ga. Cable Positive 80"	1
97322	Battery Cable Ground 12"	1

PART#	DESCRIPTION	Qty
500062	Clutch Wiring Pigtail	1
500088	Module - Weather Proof Delay	1
500010	Boot - Red Batter Boot f/2 Ga. Wire	1
40229	Mercury Switch	1
C-112	Clamp for Mercury Switch	1
500082	Seat Relay	1
65509	Fuse	
20254	Fuse Holder	
60117	Low Oil Horn	1
C-113	Horn Clamp	1
200043	Electrical Fan	1
900394	Wrap - Spiral Black 3/4" OD X .065 Thick	/ft.
97379	Kit - Light F/Gauges	1

DIXIE CHOPPER®

General Bolt Torque Specifications STANDARD DRY TORQUE IN FOOT-POUNDS

Bolt Size Inches	Coarse Thread /Inches	SAE 0-1-2 Low Carbon Steel	SAE Grd. 3 Medium Carbon Steel	SAE Grd. 5 Med. Carbon Heat T. Steel	SAE Grd. 6 Med. Carbon Treat. Steel	SAE Grd. 7 Med. Carbon Alloy Steel	SAE Grd. 8 Med. Carbon Alloy Steel
1/4	20	6	9	10	12.5	13	14
5/16	18	12	17	19	24	25	29
3/8	16	20	30	33	43	44	47
7/16	14	32	47	54	69	71	78
1/2	13	47	69	78	106	110	119
9/16	12	69	103	114	150	154	169
5/8	11	96	145	154	209	215	230
3/4	10	155	234	257	350	360	380
7/8	9	206	372	382	550	570	600
1	8	310	551	587	825	700	840
1-1/8	7	480	794	872	1304	1325	1430
1-1/8	7	675	1105	1211	1815	1825	1975

To determine the torque for a fine thread bolt, increase the above coarse thread ratings by 9%.

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NOTES



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