

DIXIE CHOPPER

The World's Fastest Lawn Mower

Serial Numbers
8077984
and Higher



Model # _____

Engine Model # _____

Serial # _____

Engine Serial # _____

Date Purchased _____

Engine Spec. # _____

**2008 SE-34,44,50,60
SILVER EAGLE PARTS MANUAL**

DIXIE CHOPPER

Congratulations on your purchase of a **DIXIE CHOPPER** lawn mower. We believe you have exercised excellent judgement, and are most appreciative of your patronage.

**Your DIXIE CHOPPER Dealer is your #1 SOURCE
for
DIXIE CHOPPER parts and service !**

Please call or visit your nearest authorized Dixie Chopper
Dealer for
additional service information.



AUTHORIZED DEALER

Let us know how you are getting along with your new CHOPPER!

www.dixiechopper.com

Dixie Chopper reserves the right to make changes or add improvements to its products at any time without incurring any obligation to make such changes to products previously manufactured. Neither Dixie Chopper, nor its dealers, accept responsibility for variations which may be evident in the actual specifications of its products and the statements and descriptions contained in this publication.

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SILVER EAGLE MODEL'S QUICK REFERENCE PARTS

MODEL	2734	2744
Engine	Generac 27Hp	Generac 27Hp
Deck	34"	44"
Rear Tires		
Rear Rims		
Rear Tire/Rim Complete (Right/Left)	400262/400261	400285
Front Tire/Rim Complete	400253	400253
Belts		
Clutch-Pump(2) Wrapped	2006B57R	2006B57R
Engine-Deck Belt	2006B92W	2006B92W
Deck Belt	2006B80R	2006B94R
Filters		
Fuel Filter	0F0106	0F0106
Kohler Air Filter		
Kohler Foam Filter		
Zinga-Hydro Filter	68140	68140
Oil Filter	070185D	070185D
Donaldson Air (Primary)	0E3557	0E3557
Donaldson Air (Secondary)	0E3656	0E3656
Blades		
X-Blade		30227-50X
Standard	63227-H	
Various Parts BOTH MODELS		
Fiber Washer	W-101	W-101
Deck Roller (Ctr)	30240-O	30240-O
Choke Control	600072	600072
Throttle Cable	600075	600075
Fuel Cap	600035	600035
Control Lever Grip F/Throttle	400125	400125
Magic Mulcher (Optional)	30302	30302
Mesh Litter Bag (Optional)	BAG-101	BAG-101

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SILVER EAGLE MODEL'S

QUICK REFERENCE PARTS

MODEL	2550	2750	2760HP
Engine	Kohler 25Hp	Generac 27Hp	Generac 27Hp
Deck	50"	50"	60"
Rear Tires			
Rear Rims			
Rear Tire/Rim Complete (Right/Left)	400285	400285	400285
Front Tire/Rim Complete	400253	400253	400253
Belts			
Clutch-Pump(2) Wrapped	2006B64R	2006B64R	2006B64R
Engine-Deck Belt	2006B81W	2006B81W	2006B85W
Deck Belt	2006B112R	2006B112R	2006B130R
Filters			
Fuel Filter	24-050-10	0F0106	0F0106
Kohler Air Filter	45-083-02		
Kohler Foam Filter	45-083-01		
Zinga-Hydro Filter	68140	68140	68140
Oil Filter	12-050-01	070185D	070185D
Donaldson Air (Primary)			0E3557
Donaldson Air (Secondary)			0E3656
Blades			
X Blade	30227-50X	30227-50X	30227-60X
Heavy-Duty Blade	30227-N	30227-N	30227-60N
High Lift Blade	30227-H	30227-H	30227-60H
Various Parts BOTH MODELS			
Fiber Washer	W-101	W-101	W-101
Deck Roller (Ctr)	30240-O	30240-O	30240-O
Choke Control	600072	600072	600072
Throttle Cable	600075	600075	600075
Fuel Cap	600035	600035	600035
Control Lever Grip F/Throttle	400125	400125	400125
Magic Mulcher (Optional)	30302	30302	30302
Mesh Litter Bag (Optional)	BAG-101	BAG-101	BAG-101

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DECALS



1



2



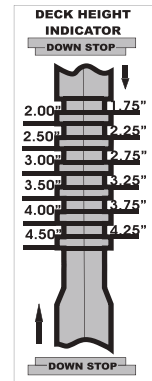
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5



5A



3



6



7

CAUTION: LUCAS OIL ONLY!
Lucas 15/40 Magnum oil is the exclusive choice for VTC. If this is not available, a 20W50 motor oil with a quart of Lucas Hydraulic Booster is acceptable. (Minimum viscosity must be at least 10 cSt @ 100 C.)
DO NOT add automatic transmission fluid, Hytran, or multi-vis oils with less than 20W50 viscosity.
Oil change intervals should be every 1000 hours or immediately if moisture is present.
CHECK FLUID LEVEL EVERY 50 HOURS

97013A

8

REF	PART#	DESCRIPTION	Qty
1	800036	Fender	2
2	800035	Floor Pan	1
3	800038	Deck Height	1
4	800034	6x6 Eagle	1
5	800175	Decal - Model Silver Eagle	1

REF	PART#	DESCRIPTION	Qty
5A	800176	Decal - Model Silver Eagle Hp	1
6	30229	Deck Danger	2
7	800018	Docu-Tube	1
8	97013A	Caution Lucas Oil Only	1

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DECALS (CONT'D)

CAUTION

Shut off engine before refueling.
Never fill fuel tank indoors or when engine is hot.
Wipe up all spilled fuel before starting engine.
Do not smoke while refueling.

PRECAUCIÓN

Cierre El Motor Antes De Volver A Cargar El Tanque.
Nunca Llene El Tanque De Combustible En Interiores O Cuando El Motor Está Caliente.
Limpie Todo Combustible Derramado Antes De Encender El Motor.
No Fume Al Cargar Combustible.

DANGER TO AVOID INJURY, READ OWNER'S MANUAL.

NEVER MOW SIDE HILL OVER 5°
NEVER MOW UP HILL OVER 10°
NEVER MOW SLOPE OVER 15°

PELIGRO

NUNCA CORTE EL CESPED LATERALMENTE CON UNA INCLINACIÓN MAYOR A 5°
NUNCA CORTE CESPED CUESTA ARRIBA CON UNA INCLINACIÓN MAYOR A 10°
NUNCA CORTE CESPED EN PENDIENTES CON UNA INCLINACIÓN MAYOR A 15°

NOTICE

WARRANTY TO BE USED ONLY TO COVER CORRECTION OF MANUFACTURING DEFECTS. IT WILL NOT BE USED TO COVER LACK OF MAINTENANCE, OPERATOR MIS-USE, NORMAL WEAR, ACCIDENTS, CUSTOMER DIS-SATISFACTION OR TRANSPORTATION CHARGES TO AND FROM THE SERVICING DEALER.

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CAUTION

Shut off engine before refueling.
Never fill fuel tank indoors or when engine is hot.
Wipe up all spilled fuel before starting engine.
Do not smoke while refueling.

PRECAUCIÓN

Cierre El Motor Antes De Volver A Cargar El Tanque.
Nunca Llene El Tanque De Combustible En Interiores O Cuando El Motor Está Caliente.
Limpie Todo Combustible Derramado Antes De Encender El Motor.
No Fume Al Cargar Combustible.

DANGER TO AVOID INJURY, READ OWNER'S MANUAL.

Never move near people. Never carry passengers.
Never use when under influence of drugs or alcohol.
Set parking brake & remove key if leaving machine.
Avoid blade unless blade & engine are stopped.
Use safety: machine is not a toy. Avoid slippery or steep areas.
Look behind machine before backing.
Keep safety devices in place and working.
Remove potential thrown objects.
Know location and function of controls.

PELIGRO

Nunca corte el césped cerca de personas.
No llevar pasajeros en ninguna circunstancia.
No utilice el cortacésped bajo la influencia de drogas o alcohol.
Códese el freno de estacionamiento y retire la llave si abandona la máquina.
Evite el contacto con las cuchillas a menos que el motor y las cuchillas estén detenidas.
Sea prudente, la máquina no es un juguete.
Mire detrás de la máquina al retroceder.
Mantenga los dispositivos de seguridad en su lugar y funcionando.
Evite áreas resbaladizas o empinadas.
Retire objetos que la máquina pueda lanzar.
Aprenda el funcionamiento y ubicación de los controles.

NOTICE

For best performance, minimum engine RPM should be 3750 under no load. Continuous operation below 3500 RPM will result in engine over-heating and an unacceptable quality cut. RPM may be reduced for trimming and/or other light load duties.
If the engine cannot maintain 3500 RPM, under a load, operator should reduce ground speed, consult manual, and/or contact your dealer for any questions or necessary adjustments.

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CAUTION

Safe operation of this vehicle is the sole responsibility of the operator. Safety is an ATTITUDE and it starts with you!

11

34" CUT

12

44" CUT

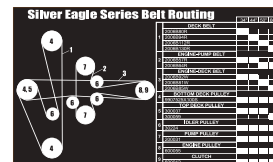
12A

50" CUT

12B

60" CUT

12C



13



14



16



15



18

DECK SPINDLES MUST BE LUBRICATED EVERY 100 HOURS

We Recommend Using
LUCAS 15-40 The WD-Grease
Dixie Chopper Part #800060

"No Grease...No Warranty"

17



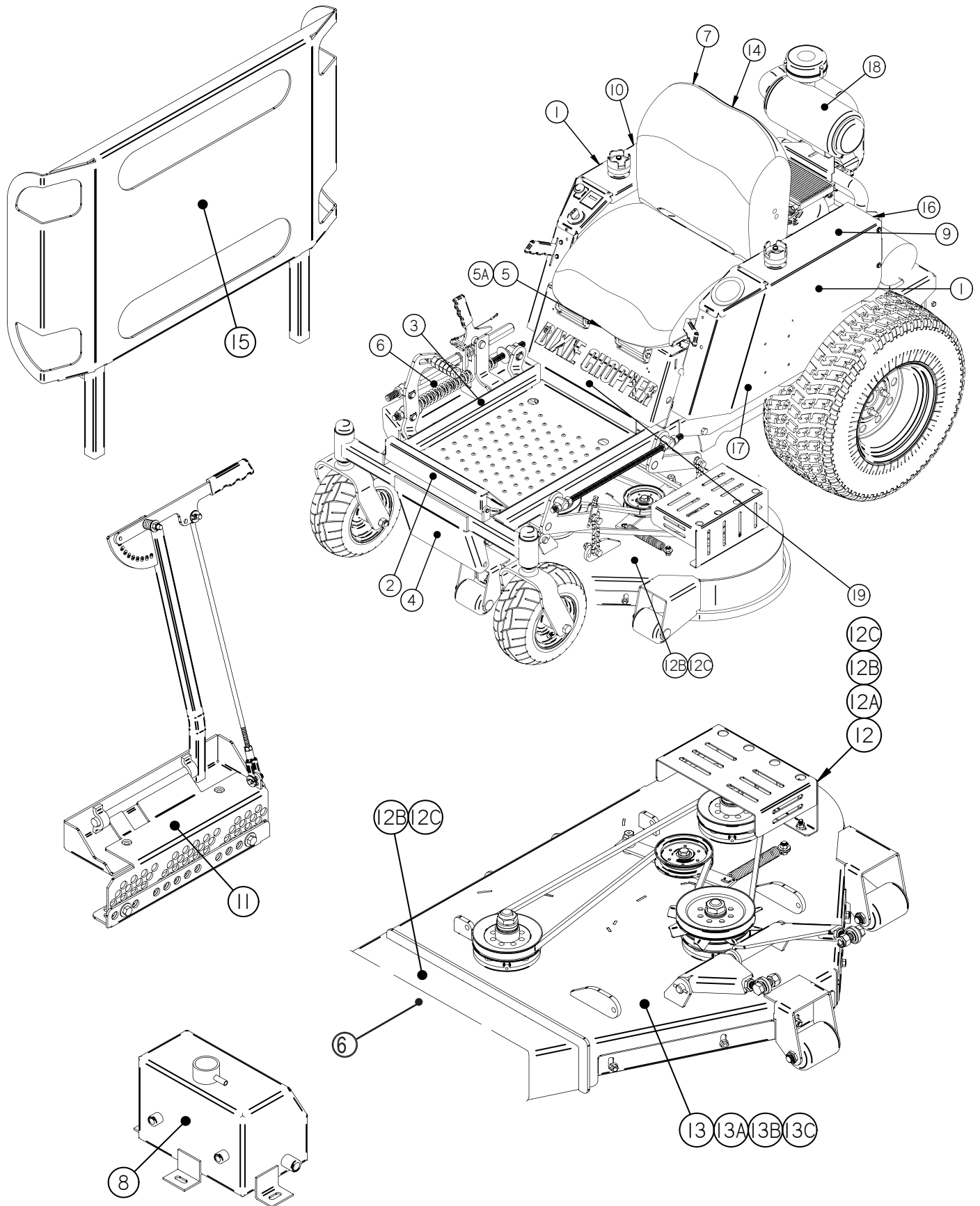
19

REF#	PART#	DESCRIPTION	Qty
9	800047	Fender Left Combo	1
10	800048	Fender Right Combo	1
11	97072	OCDC Safety	1
12	800071	34" Cut	1
12A	800072	44" Cut	1
12B	65408	50" Cut	2
12C	65409	60" Cut	2

REF	PART#	DESCRIPTION	Qty
13	800187	Decal - Route Belt 2008	1
14	30590	USA	1
15	800193	Decal - Rear Guard (LT-60)	1
16	800061	Lucas Engine Oil	1
17	800060	Lucas Grease-Deck Spindle	1
18	800059	Dixie Power/Torque... Not Talk (Generac Engine Only)	1
19	800181	Decal - Commercial	1

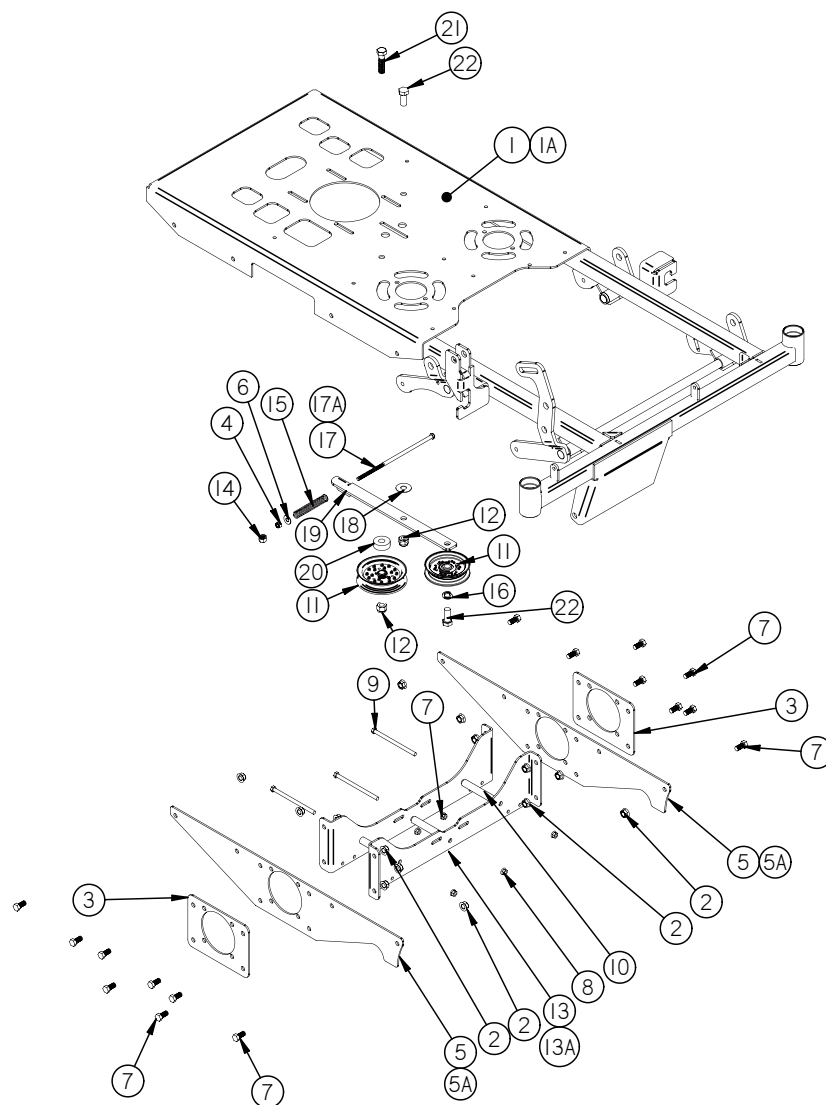
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DECAL PLACEMENT



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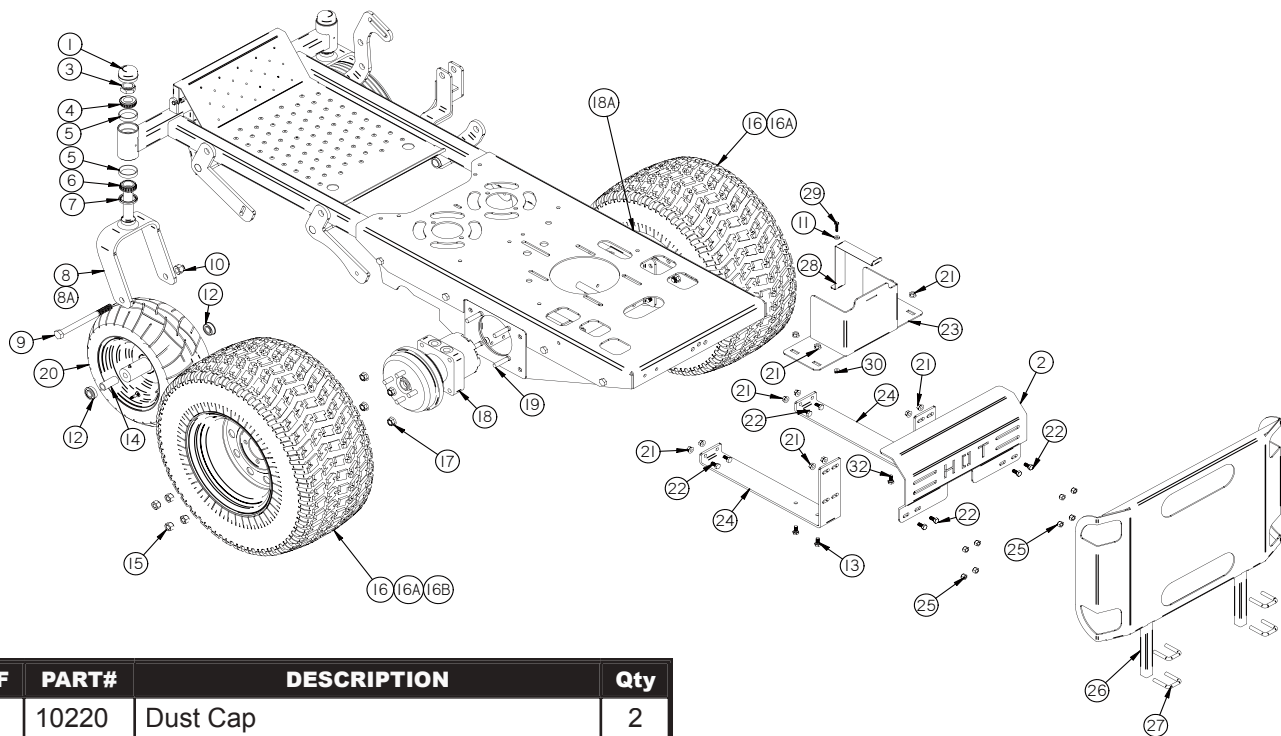
SE 34",44",50" & 60" FRAME



REF	PART#	DESCRIPTION	Qty	REF	PART#	DESCRIPTION	Qty
1	100108	Main Frame (34"/44")	1	12	N-115	5/8"-11 Nylon Insert Lock	2
1A	100033	Main Frame (50"/60")	1	13	100110	Crossmember (34"/44")	2
2	N-157	1/2"-13 Whiz Flange Nut	16	13A	100037	Crossmember (50"/60")	2
3	100035	Outer Wheel Motor Plate (F/All)	2	14	N-143	1/2"-13 Nylon Insert Lock	1
4	N-107	3/8"-16 Nyloc Nut	1	15	68280	Spring (20 lb.)	1
5	100109	Inner Wheel Motor Plate (34"/44")	2	16	W-111	5/8" Lock Washer	1
5A	100036	Inner Wheel Motor Plate (50"/60")	2	17	B-291	3/8"-16X8-1/4" HHCS (34"/44")	1
6	W-104	3/8" Flat Washer	1	17A	B-270	3/8"-16X11" HHCS (50"/60")	1
7	B-138	1/2"-13X1" HH Bolt	16	18	W-140	5/8"X1 5/8" Nylon Washer	1
8	N-108	3/8"-16 Whiz Flange Nut	3	19	200032	Engine to Pump Idler Arm	1
9	B-271	3/8"-16X6" HHCS	3	20	600095	5/8" X 2" Spacer	1
10	100038	Cross-member Sleeve	3	21	B-181	5/8"-11X2-1/2" Bolt	1
11	30224	Flat Idler Pulley	2	22	B-264	5/8"-11X1-1/2" Bolt	1

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SE 34",44",50",60" WHEELS & TIRES



REF	PART#	DESCRIPTION	Qty
1	10220	Dust Cap	2
2	600086	SE Muffler Guard (34", 44" Only)	1
3	N-183	1"-14 Jam Nyloc Nut	2
4	10207	Top Bearing	2
5	10206	Outer Bearing Race	4
6	97171	Bottom Bearing	2
7	10208	Seal	2
8	100090	Small HD Front Fork (34", 44", 50")	2
8A	100200	Springer Front Fork (60")	
9	B-122	5/8"-11 x 7-1/2" Bolt	2
10	N-115	5/8"-11 Nylon Insert Lock	2
11	W-153	1/4" SS Flat Washer	1
12	400275	Bearing	4
13	B-110	3/8"-16x3/4" Carriage Bolt	4
14	400276	Spacer	2
15	N-113	1/2"-20 Wheel Lug Nut	8
16	400285	Assembly-Turf Master (44", 50", 60")	2
16A	400261	Assembly - LH Tire/Rim (34" Only)	1
16B	400262	Assembly - RH Tire/Rim (34" Only)	
17	N-157	1/2"-13 Whiz Flange Nut	8
18	200049	SE Left Wheel Motor	1
18A	200050	SE Right Wheel Motor	1

REF	PART#	DESCRIPTION	Qty
19	B-284	1/2"-13 x 3" SHCS Gr.8	8
20	400253	Front Tire Assembly	2
21	N-108	3/8"-16 Whiz Flange Locknut	12
22	B-108	3/8"-16 x 1" Bolt	8
23	100112	Battery Case (34"/44" Only)	1
24	100040	Wheelie Bar	2
25	N-107	3/8"-16 Nyloc Nut	
26	400274	50/60" Crash Guard (50"/60" Only)	1
27	B-206	U-Bolt 3/8"-16(2"L x 1-3/8"W)	
28	400098	Battery Strap (34"/44" Only)	1
29	B-172	1/4"-20x1" Hex Bolt	1
30	N-102	1/4"-20 Whiz Nut	1

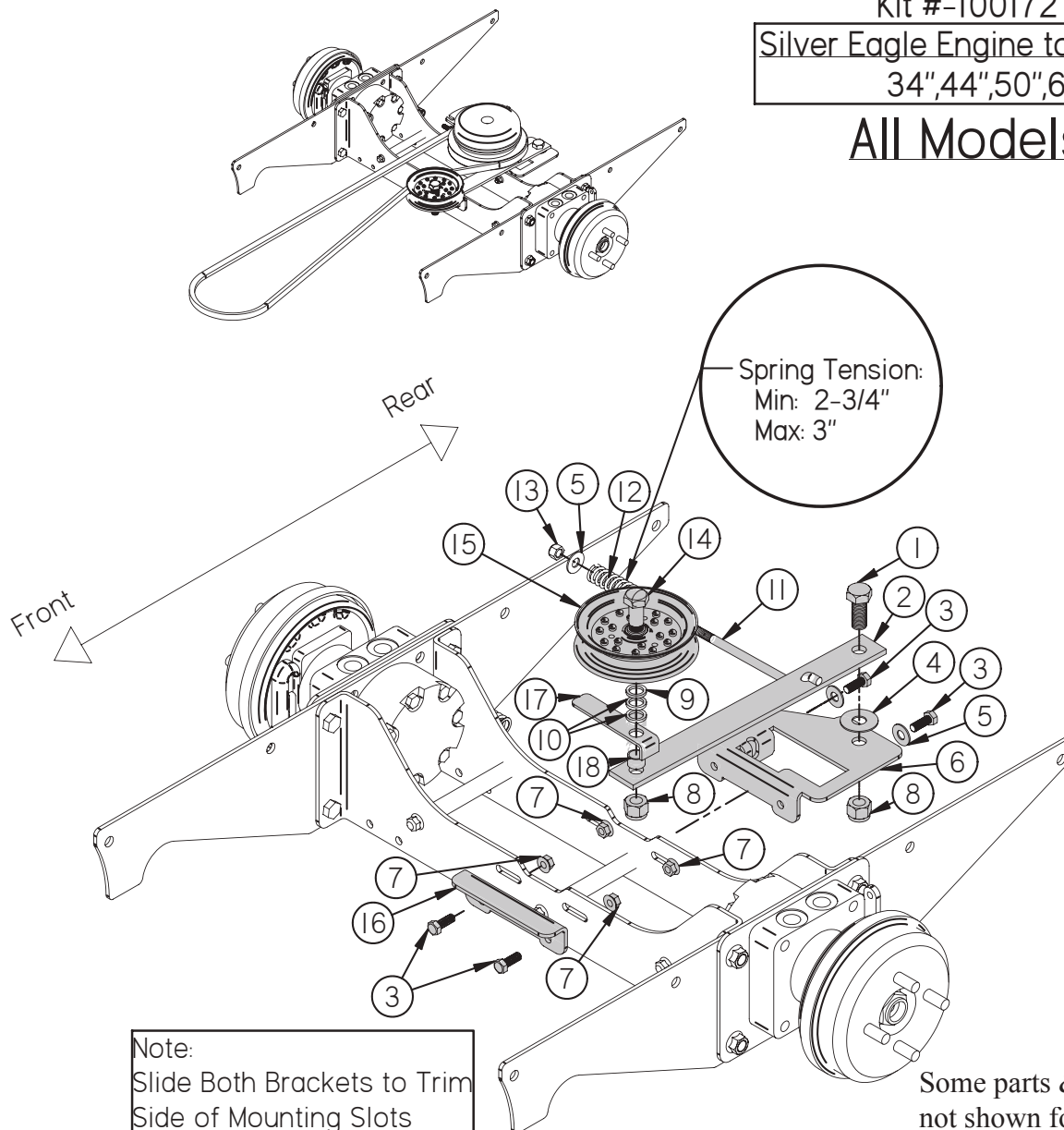
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SILVER EAGLE IDLER

Kit #-100172

Silver Eagle Engine to Deck Idler
34",44",50",60"

All Models

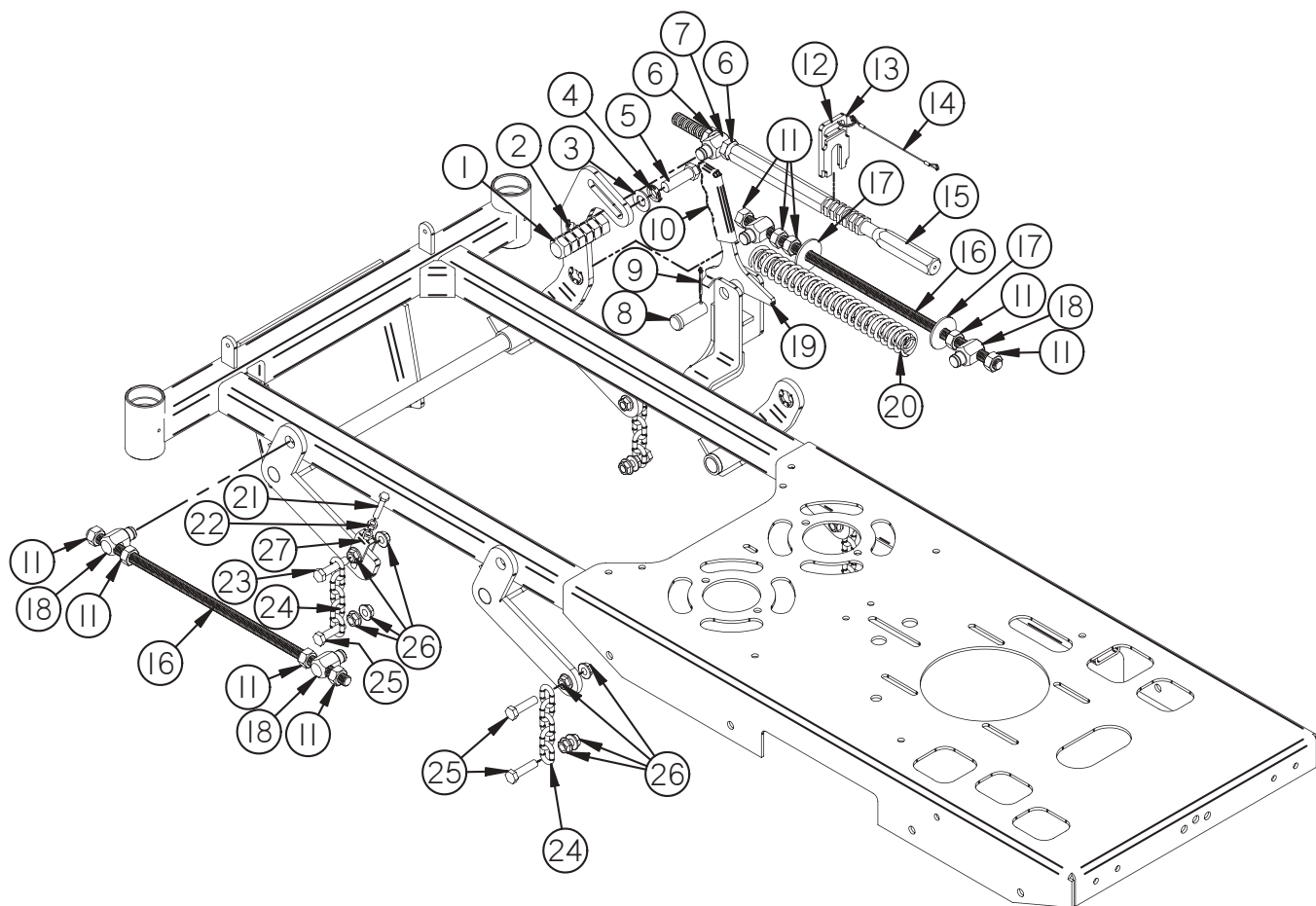


REF#	PART#	DESCRIPTION	QTY
	100172	Kit - Idler Engine to Deck	
1	B-264	5/8"-11x1-1/2" HHCS Bolt	1
2	100171	Arm - Idler	1
3	B-108	3/8"-16 x 1" HHCS Bolt	4
4	W-140	5/8"ID x 1-5/8"OD Nylon Washer	1
5	W-104	3/8" Flat Washer	3
6	100169	Bracket - Mounting Idler Arm LT 2006	1
7	N-108	3/8"-16 Whiz Nut	4
8	N-115	5/8"-11 Nyloc Nut	2

REF#	PART#	DESCRIPTION	QTY
9	W-119	5/8"ID x 1"OD Machined Washer	1
10	30112	Spacer - 1/8"x5/8"x7/8"	2
11	100041	Rod - Deck Idler S.E.	1
12	97390	40lb Engaging Spring	1
13	N-107	3/8"-16 Nyloc Nut	1
14	B-297	5/8"-11 x 2-3/4" Bolt	1
15	30224	Flat Idler Pulley	1
16	100170	Bracket - Rest Idler Arm	1
17	100174	Idler Pulley Belt Guide	1
18	65278	5/8" x 1/2" Long Bushing	1

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SE 34" & 44" DECK LIFT ASSEMBLY

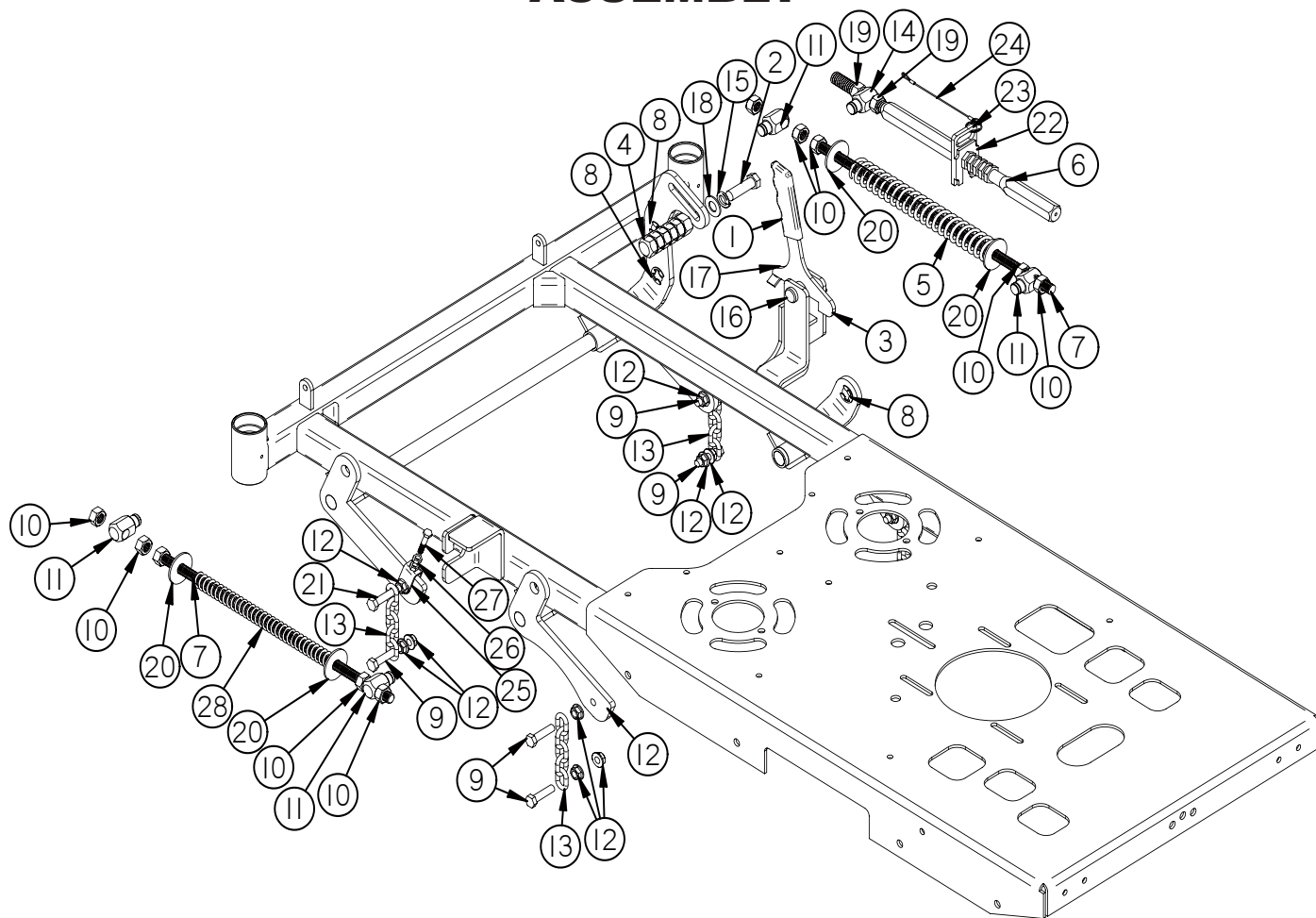


REF	PART#	DESCRIPTION	Qty
1	300041	Foot Pedal	1
2	C-116	E-Clip 3/4" ID	5
3	W-181	5/8" Flat Washer	1
4	W-111	5/8" Lock Washer	1
5	B-275	5/8"-18x2" HHCS	1
6	N-136	3/4" Std. Hex Nut	2
7	300031	Large Trunion	1
8	P-135	3/4" x 2" Clevis Pin	1
9	P-136	1/8" x 1-1/2" Cotter Pin	1
10	67258	Handle Grip Black	1
11	N-120	5/8"-11 STD Hex Nut	9
12	300035	Height Adjust Stopper	1
13	C-104	Kick Out Ring	1
14	300042	Wire Clip Attachment	1

REF	PART#	DESCRIPTION	Qty
15	300030	Deck Height Adj. Shaft	1
16	300027	All-Thread	2
17	W-177	5/8" x 2" Flat Washer	2
18	300028	Small Trunion	4
19	300032	Deck Lift Handle	1
20	300043	Double Spring	1
21	B-105	5/16"-18 x 1-3/4" Full Thread	1
22	N-103	5/16"-18 Std. Hex Nut	1
23	B-285	7/16"-14x2" HHCS (use with adj. hook setup)	1
24	300033	5 Link Chain	4
25	B-286	7/16"-14x1-3/4" HHCS	7
26	N-154	7/16"-14 Whiz FlangeNut	16
27	300045	Deck Chain Adj. Hook	1

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SE 50" DECK LIFT ASSEMBLY

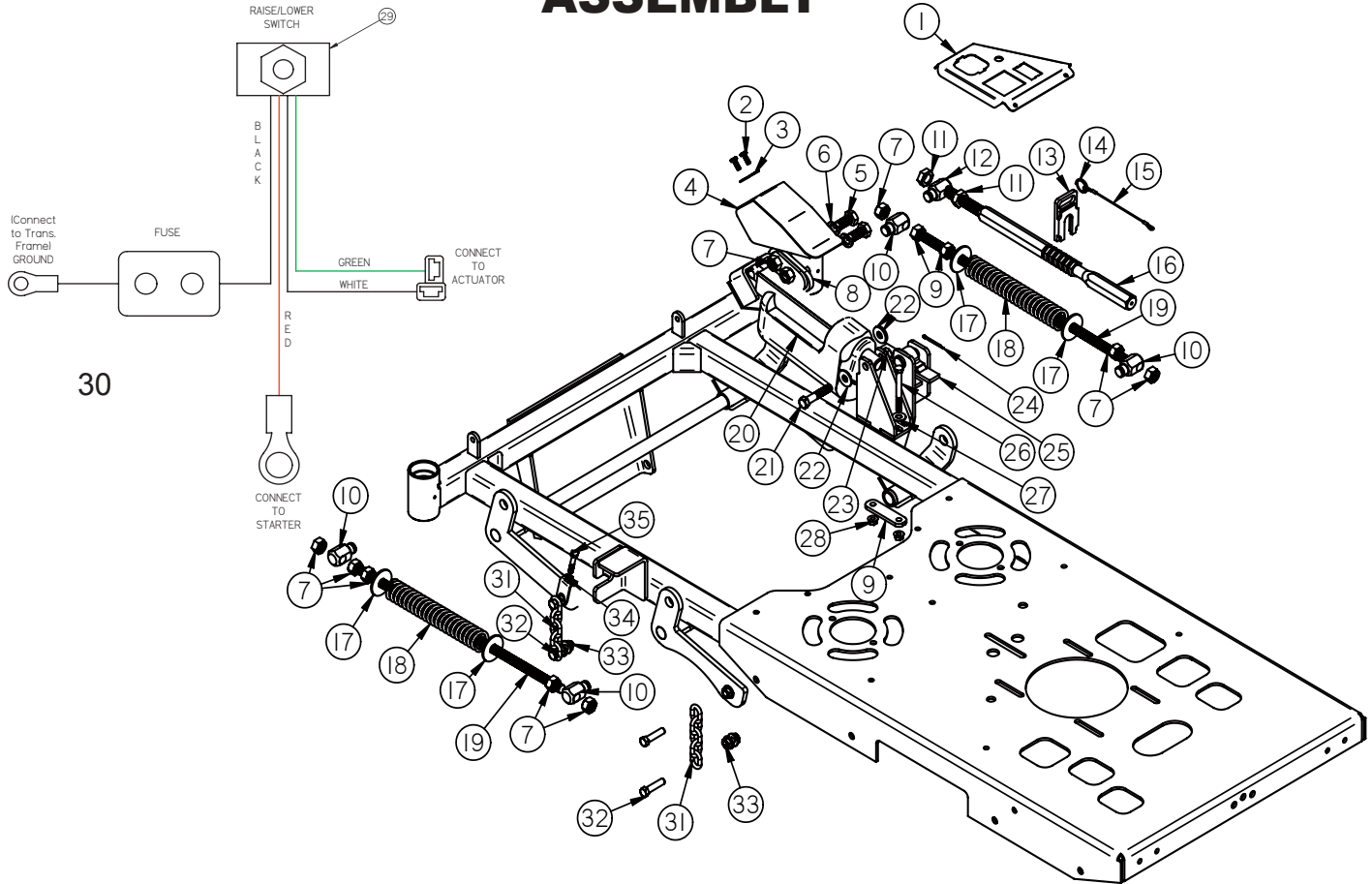


REF	PART#	DESCRIPTION	Qty
1	67258	Handle Grip Black	1
2	B-275	5/8"-18X2" HHCS	1
3	300032	Deck Lift Handle	1
4	300041	Foot Pedal	1
5	300088	Large Spring	1
6	300030	Deck Height Adj. Shaft	1
7	300027	All-Thread	2
8	C-116	E-Clip 3/4" ID	5
9	B-286	7/16"-14X1 3/4" HHCS	7
10	N-120	5/8"-11 STD Hex Nut	8
11	300028	Small Trunion	4
12	N-154	7/16"-14 Whiz FlangeNut	16
13	300033	5 Link Chain	4
14	300031	Large Trunion	1

REF	PART#	DESCRIPTION	Qty
15	W-111	5/8" Lock Washer	1
16	P-135	3/4" X 2" Clevis Pin	1
17	P-136	1/8" X 1 1/2" Cotter Pin	1
18	W-181	5/8" Flat Washer	1
19	N-136	3/4" STD Hex Nut	2
20	W-177	5/8" X 2" Flat Washer	4
21	B-285	7/16"-14X2" HHCS (use with adj. hook setup)	1
22	300035	Height Adjust Stopper	1
23	C-104	Kick Out Ring	1
24	300042	Wire Clip Attachment	1
25	300045	Deck Chain Adj. Hook	1
26	N-103	5/16"-18 STD Hex Nut	1
27	B-105	5/16"-18 X 1 3/4" Full Thread	1
28	300087	Small Spring	1

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SE 60" ELECTRIC DECK LIFT ASSEMBLY

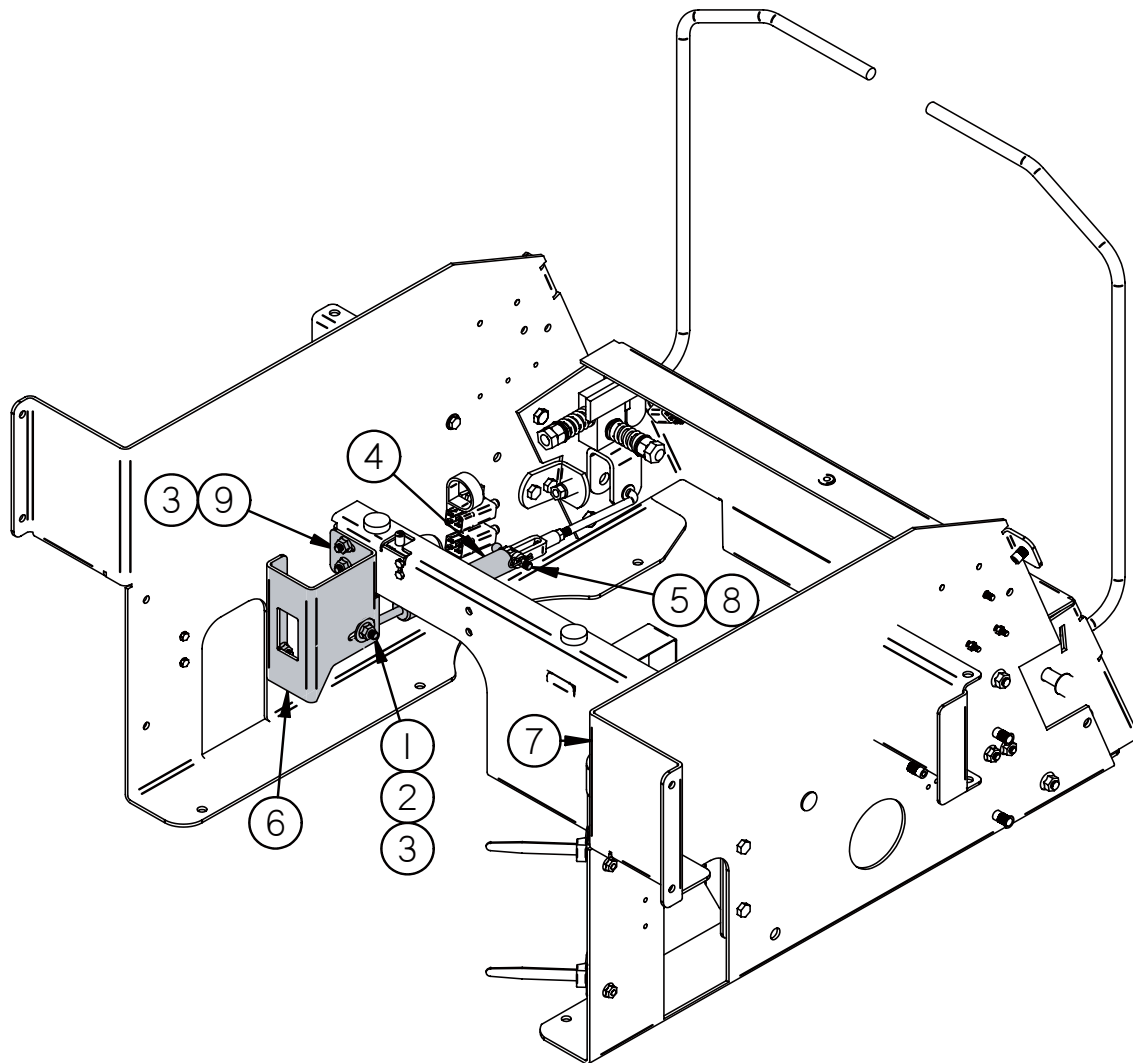


REF#	PART#	DESCRIPTION	QTY
1	400251	Guage Panel	1
2	B-102	1/4"-20x3/4" HHCS Bolt	2
3	W-102	1/4" Flat Washer	2
4	300406	Cover - Mount Actuator Front	1
5	B-188	5/8"-11x1-1/4" Bolt	2
6	W-111	5/8" Lock Washer	2
7	N-120	5/8"-11 Standard Hex Nut	12
8	300402	Weldment - Mount Actuator Front	1
9	300405	Plate - Mount Actuator Rear	1
10	300028	Small Trunion	4
11	N-136	3/4" Standard Hex Nut	2
12	300031	Large Trunion	1
13	300035	Height Adjust Stopper	1
14	C-104	Kick Out Ring	1
15	300042	Wire Clip Attachment	1
16	300030	Deck Height Adj. Shaft	1
17	W-177	5/8" x 2" Flat Washer	4
18	300043	Double Spring	2

REF#	PART#	DESCRIPTION	QTY
19	300027	All - Thread	2
20	500039	Actuator - Lift Deck Electric	1
21	B-195	1/2"-13x2-1/2" Bolt	1
22	W-109	1/2" Flat Washer	3
23	N-157	1/2"-13 Whiz Flange Nut	1
24	P-136	1/8" x 1-1/2" Cotter Pin	1
25	300403	Stop - Height	1
26	B-191	3/8"-16x3-1/2" HHCS Gr. 5 Bolt	2
27	W-104	3/8" Flat Washer	2
28	N-108	3/8"-16 Whiz Flange Nut	2
29	500051	Toggle Switch	
30	500040	Harness - Lift Deck Electric (Incl. #29)	1
31	300033	5 Link Chain	2
32	B-286	7/16"-14x1-3/4" HHCS Bolt	4
33	N-154	7/16"-14 Whiz Flange Nut	8
34	N-103	5/16"-18 Standard Hex Nut	1
35	B-105	5/16"-18x1-3/4" Full Thread Bolt	1

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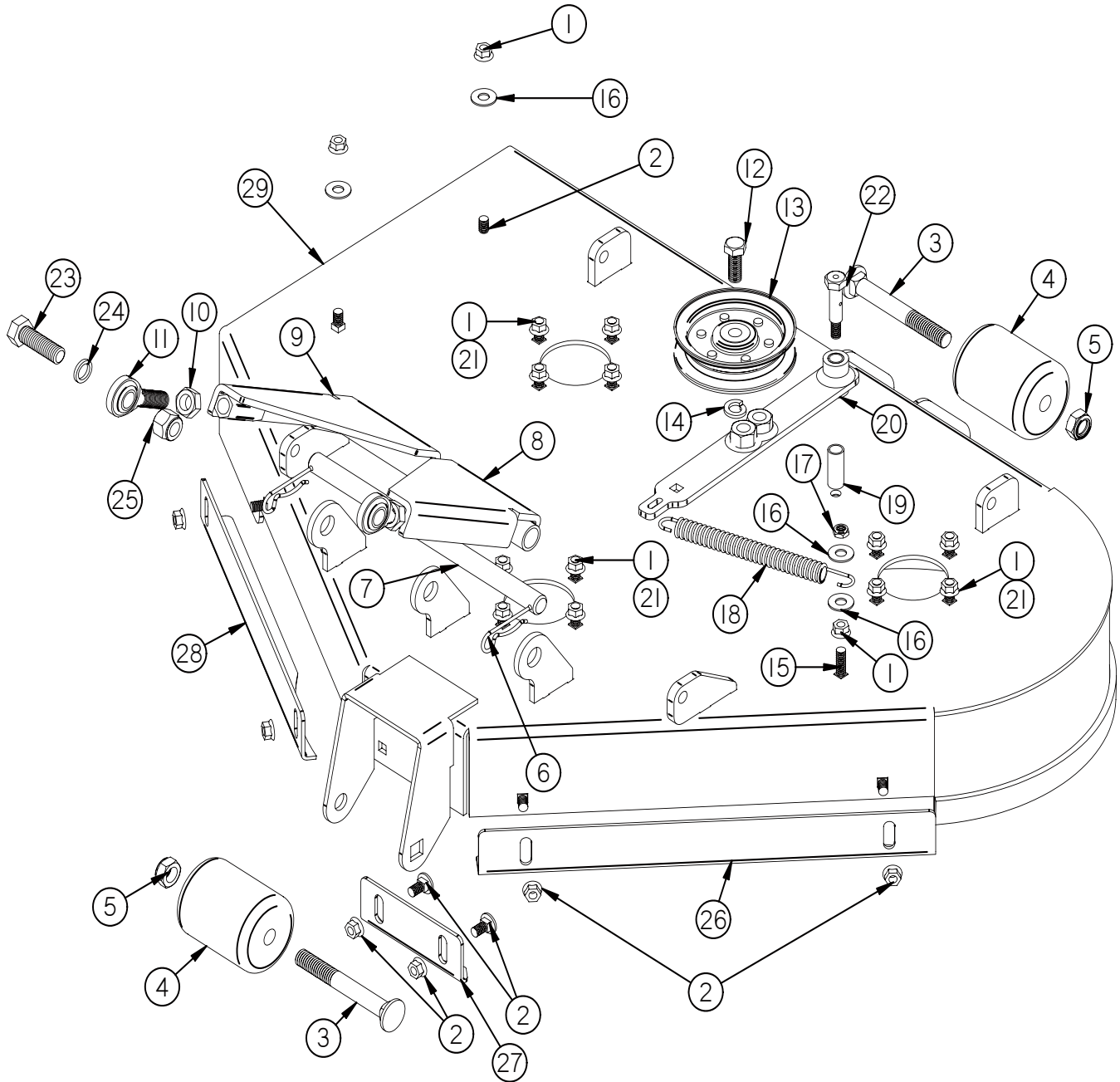
SE DAMPER INSTALLATION



REF	PART#	DESCRIPTION	Qty
1	200116	Ball Stud	2
2	W-104	Washer - 3/8" Flat	2
3	N-103-W	5/16"-18 Whiz Flange Nut	10
4	200114	Damper - AVM XP7062	2
5	200115	Pin - Ballvis 5/16" x 1.0"	2
6	200113	Bracket - Left Damper	1
7	200112	Bracket - Right Damper	1
8	20224	Hair Pin Clip	2
9	B-107	5/16"-18x3/4" Bolt	8

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SE-34" DECK ASSEMBLY



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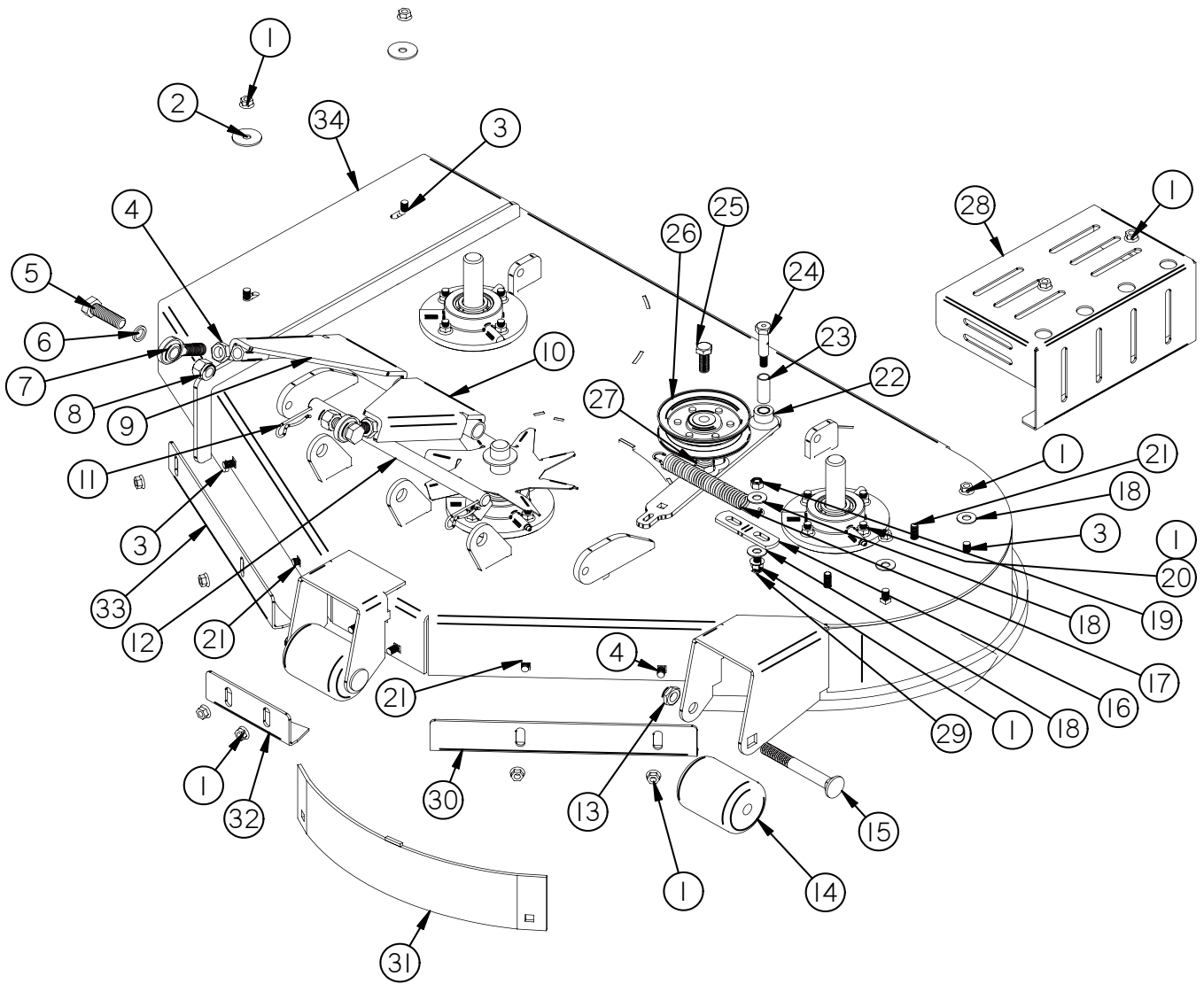
SE-34" DECK ASSEMBLY (CONT'D)

REF	PART#	DESCRIPTION	Qty
	300512	Complete 34" SE Deck Assembly	
1	N-108	3/8"-16 Whiz Flange Nut	21
2	B-110	3/8"-16 x 3/4" Carriage Bolt	8
3	B-278	5/8"-11 x 5" Carriage Bolt	2
4	67240	3-3/4" Deck Roller	2
5	N-156	5/8"-11 Jam Nyloc Hex Nut	2
6	30213	Hair Clip Pin	2
7	300050	Deck Stabilizer Rod	1
8	300039	LH Stabilizer Plate	1
9	300040	RH Stabilizer Plate	1
10	N-191	5/8"-18 Jam Nut	2
11	900070	5/8-18x1-3/4 Spherical Hyme Joint	2
12	B-117	1/2"-13 x 1-1/4" Bolt	1
13	300401	Flat Idler Pulley	1
14	W-112	1/2" Lock Washer	1
15	B-136	3/8"-16 x 1-1/4" Carriage Bolt	1
16	W-104	3/8" Flat Washer	2
17	N-107	3/8"-16 Nyloc Nut	1
18	300324	Deck Idler Spring	1
19	20276	Bronze Bushing	1
20	300510	Idler Arm Bracket	1
21	B-135	3/8"-16 x 1" Carriage Bolt	12
22	B-118	1/2" x 1-1/2" Shoulder Bolt	1
23	B-185	5/8"-11x2" HHCS Bolt	2
24	30112	Spacer 1/8"x5/8"x7/8"	2
25	N-115	5/8"-11 Nyloc Nut	2
26	300185	Baffle - Blow-out Left	1
27	300187	Baffle - Blow-out Center	1
28	300186	Baffle - Blow-out Right	1
29	300149	Weldment - Deck	1

Reference page 21 for spindle, hubs, blades, and belts.

DIXIE CHOPPER®

SE-44" DECK ASSEMBLY



DIXIE CHOPPER®

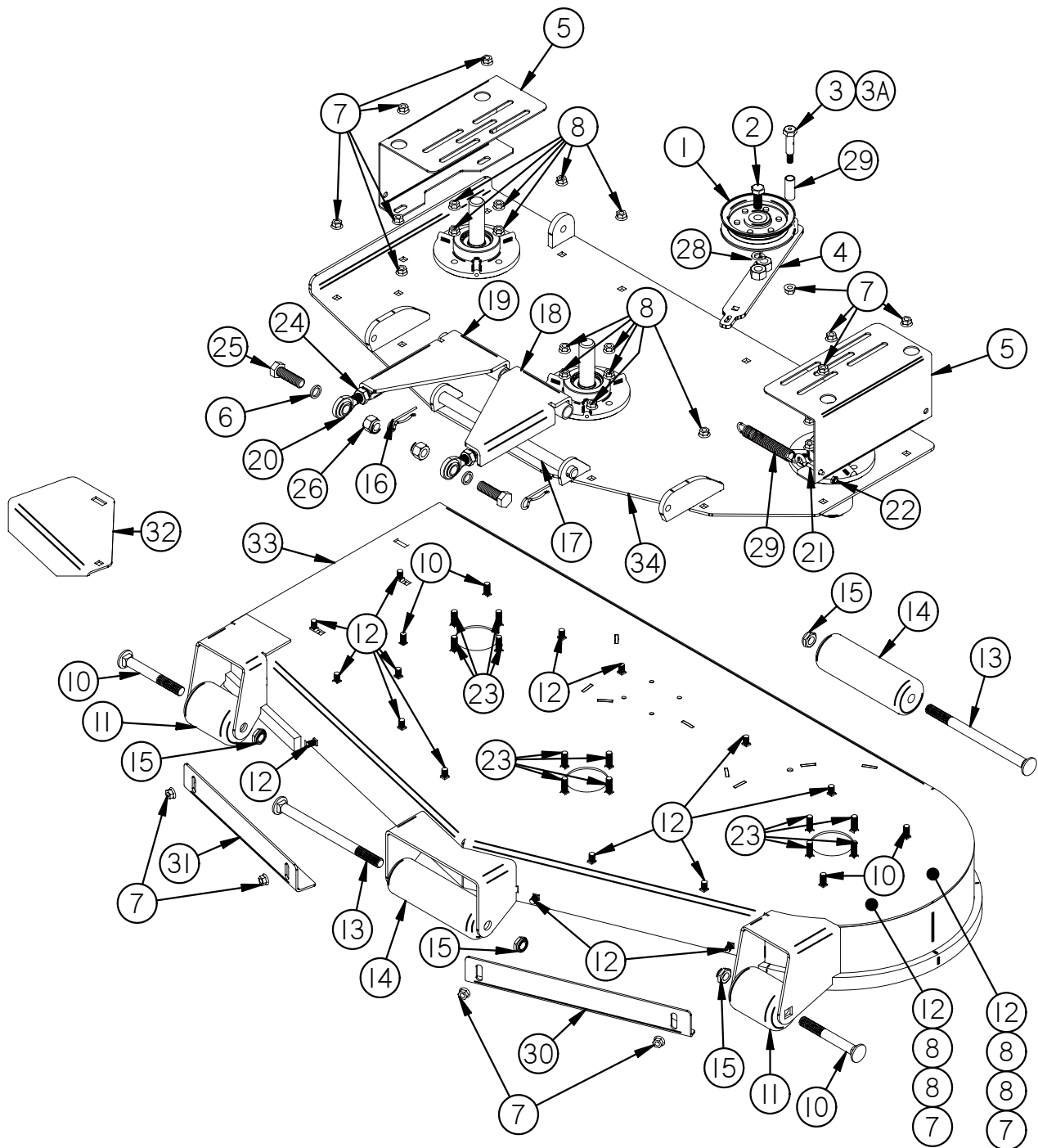
SE-44" DECK ASSEMBLY (CONT'D)

REF	PART#	DESCRIPTION	Qty
	300513	Complete 44" SE Deck Assembly	
1	N-108	3/8"-16 Whiz Flange Nut	25
2	W-106	3/8" Fender Thick Washer	2
3	B-110	3/8"-16 x 3/4" Carriage Bolt	8
4	N-191	5/8"-18 Jam Nut	2
5	B-185	5/8"-11 x 2" HHCS Bolt	2
6	30112	Spacer (1/8"Thick x 5/8"ID x 7/8"OD)	2
7	900070	Spherical Hyme Joint (5/8"-18 x 1-3/4")	2
8	N-115	5/8"-11 Nylon Insert Locknut	2
9	300040	RH Triangle Stabilizer Plate	1
10	300039	LH Triangle Stabilizer Plate	1
11	30213	Hair Clip Pin	2
12	300050	Deck Stabilizer Rod	1
13	N-156	5/8"-11 Jam Nyloc Nut	2
14	67240	3-3/4" Short Deck Roller	2
15	B-278	5/8"-11 x 5" Carriage Bolt	2
16	65308	Tab Idler Spring	1
17	300324	Spring	1
18	W-104	3/8" Standard Flat Washer	4
19	N-107	3/8"-16 Nylon Locknut	1
20	B-136	3/8" x 1-1/4" Carriage Bolt	12
21	B-135	3/8"-16 x 1" Carriage Bolt	4
22	300510	Idler Arm Bracket	1
23	20276	Bronze Bushing	1
24	B-118	1/2" x 1-1/2" Shoulder Bolt	1
25	B-117	1/2"-13 x 1-1/4" Bolt	1
26	300401	Flat Idler Pulley	1
27	W-112	1/2" Lock Washer	1
28	300056	Deck Pulley Guard	1
29	B-190	3/8"-16x1-1/2" Carriage Bolt	1
30	300153	Baffle - Blow-out Left	1
31	300156	Baffle - Blow-out Inner Center	1
32	300155	Baffle - Blow-out Outer Center	1
33	300154	Baffle - Blow-out Right	1
34	300158	Weldment - Deck	1

Reference page 21 for spindle, hubs, blades, and belts.

DIXIE CHOPPER

SE-50" DECK ASSEMBLY



DIXIE CHOPPER

SE-50" DECK ASSEMBLY (CONT'D)

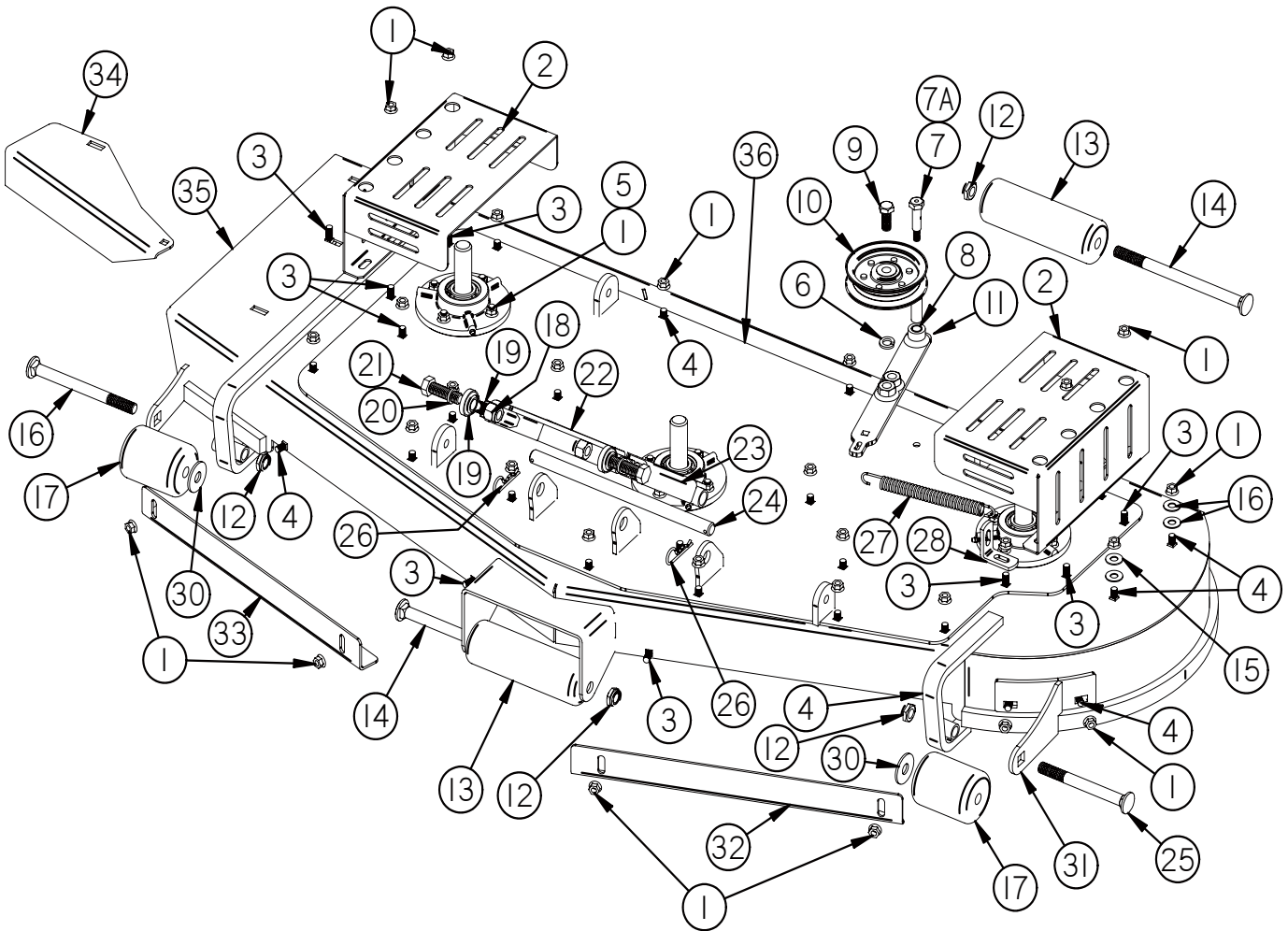
REF	PART#	DESCRIPTION	Qty
	300514	50" Complete Deck Assembly	
1	300401	Flat Idler Pulley	1
2	B-117	1/2"-13X1-1/4" Bolt	1
3 3A	B-118 B-118-G	1/2" x 1-1/2" Shoulder Bolt 1/2" x 1-1/2" Shoulder Bolt WGF (optional)	1
4	300510	Idler Arm Bracket	1
5	300044	Pulley Guard	2
6	30112	Spacer	2
7	N-108	3/8"-16 Whiz Flange Nut	34
8	W-104	Washer - 3/8" Flat	4
9	B-135	3/8"-16x1" Carriage Bolt	4
10	B-278	5/8"-11x5" Carriage Bolt	2
11	67240	Short Roller	2
12	B-110	3/8"-16x3/4" Carriage Bolt	18
13	B-255	5/8"-11x9" Carriage Bolt	2
14	30240-O	Long Roller	2
15	N-156	5/8"-11 Jam Nyloc Hex Nut	4
16	30213	Hair Clip Pin	2

REF	PART#	DESCRIPTION	Qty
17	300050	Deck Stabilizer Rod	1
18	300039	Triangle Stabilizer Bar LH	1
19	300040	Triangle Stabilizer Bar RH	1
20	900070	Spherical Hyme Joint	2
21	B-296	1/4"-20 x 1" Eye Bolt	1
22	N-176	1/4"-20 Nyloc Nut	1
23	B-136	3/8" x 1-1/4" Carriage Bolt	12
24	N-191	5/8"-18 Jam Nut	2
25	B-185	5/8"-11x2" HHCS Gr.5 Zinc Bolt	2
26	N-115	5/8"-11 Nylon Insert Lock Nut	2
27	20276	Bushing	1
28	W-112	1/2" Lock Washer	1
29	300324	Spring	1
30	300387	Baffle - Bolt on LH Deck	1
31	300386	Baffle - Bolt on RH Deck	1
32	300385	Baffle - Wiper Bolt on	1
33	300382	Weldment - Deck	1
34	300383	Weldment - Plate Top	1

Reference page 22 For spindle, hubs, blades, and belts.

DIXIE CHOPPER[®]

SE-60HP" DECK ASSEMBLY



DIXIE CHOPPER[®]

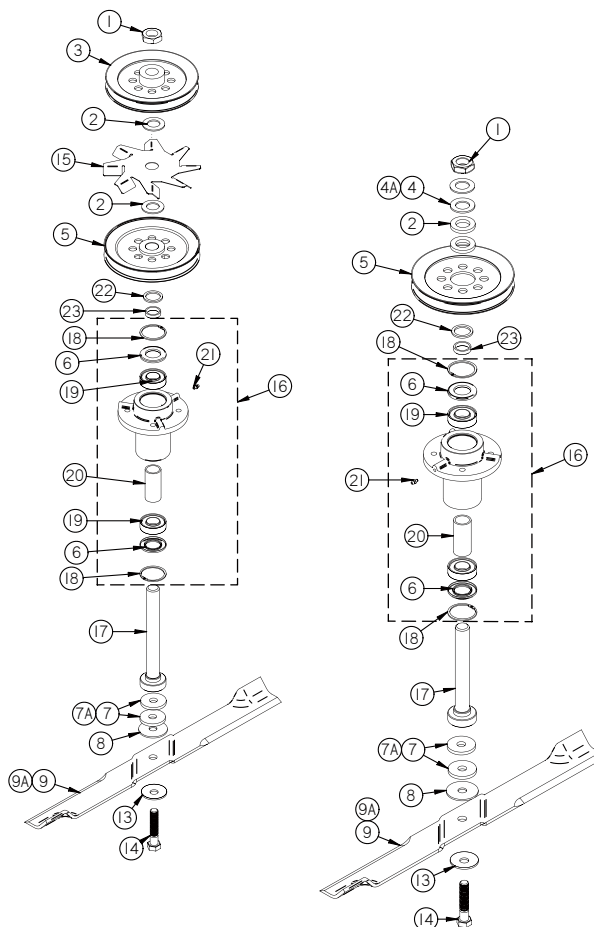
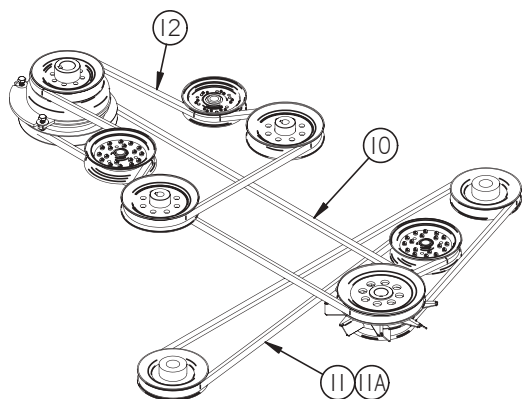
SE-60HP" DECK ASSEMBLY (CONT'D)

REF	PART#	DESCRIPTION	Qty
	300515	Complete - 60" Silver Eagle Deck Assembly	
1	N-108	3/8"-16 Whiz Flange Nut	43
2	300056	60" Deck Pulley Guard	2
3	B-135	3/8"-16x1" Carriage Bolt	5
4	B-110	3/8"-16x3/4" Carriage Bolt	26
5	B-136	3/8"-16x1-1/4" Carriage Bolt	12
6	W-112	1/2" Lock Washer	1
7	B-118	1/2"X1-1/2" Shoulder Bolt	1
7A	B-118-G	1/2"X1-1/2" Shoulder Bolt WGF (Optional)	
8	65276	Bushing	1
9	B-117	1/2"-13x1-1/4" Bolt	1
10	300401	Idler Pulley	1
11	300510	Idler Arm Bracket	1
12	N-156	5/8"-11 Jam Nyloc Hex Nut	4
13	30240-O	Long Roller	2
14	B-255	5/8"-11x9 Carriage Bolt	2
15	W-104	3/8" Flat Washer	4
16	B-254	5/8"-11x7" Carriage Bolt	1
17	67240	Short Roller	2
18	N-115	5/8"-11 Nylon Insert Lock	2
19	900070	Spherical Hyme Joint	2
20	30112	Spacer	2
21	B-185	5/8"-11x2 HHCS Gr. 5 Zinc	2
22	300040	Triangle Stabilizer Bar RH	1
23	300039	Triangle Stabilizer Bar LH	1
24	300050	Deck Lift Rod F/Triangle Stabilizer	1
25	B-253	5/8"-11x6" Carriage Bolt	1
26	30213	#27 Hair Pin Clip	2
27	300324	Spring	1
28	65308-L	Idler Spring Tab	1
29	N-191	5/8"-18 Jam Nut	2
30	W-135	5/8" Flat Washer	2
31	300333	Bracket - Roller Left	1
32	300345	Baffle - Deck Bolt on Left	1
33	300344	Baffle - Deck Bolt on Right	1
34	300332	Baffle - Wiper Deck	1
35	300201	Weldment - Deck	1
36	300203	Weldment - Plate Top	1

Reference page 22 for spindle, hubs, blades, and belts.

DIXIE CHOPPER®

SE 34"/44" MODEL SPINDLE HUB ASSEMBLY

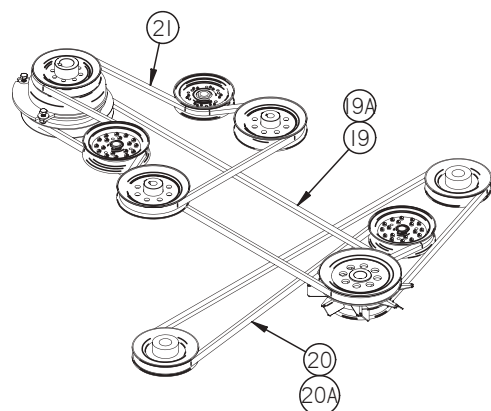


REF	PART#	DESCRIPTION	Qty
	300441	Short Spindle Assembly	
1	N-167	1"-14 Jam Nut Zinc	3
2	W-137	1" x 2" Belleville Washer	6
3	300037	Pulley Top Center Spindle	1
4	W-146	1" x 1-3/4" Washer (44")	2
4A	W-146	1" x 1-3/4" Washer (34")	4
5	9907525X100S	Pulley	3
6	300443	Seal - Oil Hub Deck	
7	W-182	1/4" Blade Spacer	6
7A	30242	1/2" Blade Spacer (Opt.)	
8	W-101	5/8" Fiber Washer	3
9	30227-50X	X Blade (44")	3
9A	63227-H	42" Std. Blade (34")	3
10	2006B92W	Engine-Deck Belt B-92	1
11	2006B94R	Deck Belt B-94 (44")	1
11A	2006B80R	Deck Belt B-80 (34")	1

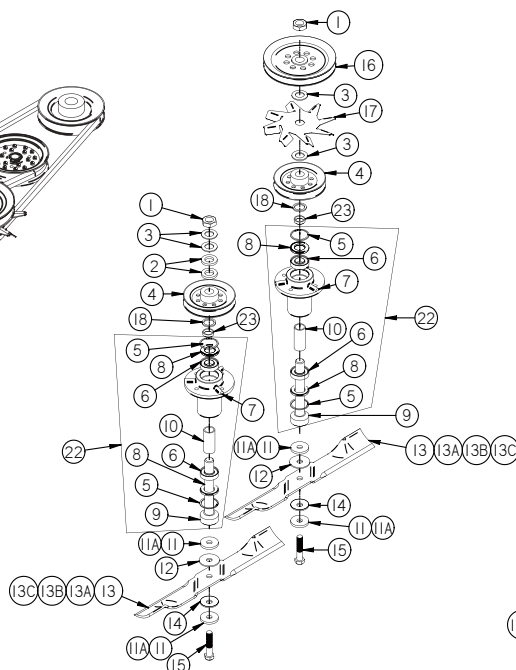
REF	PART#	DESCRIPTION	Qty
12	2006B57R	Engine-Pump Belt B-57	1
13	W-100	5/8" Belleville Washer	3
14	B-121-L	5/8"-18 x 3" Blade Bolt	3
15	300058	Deck Fan W/Decal (44" Only)	1
16	300440	Deck Hub (2 Snap Rings, 2 Hub Bearings, 2 Seals - Oil Hub & 1 Spacer)	
17	30217	Short Blade Shaft (F/10161)	3
18	788080	Snap Ring (F/10161)	
19	30218	Bearing (F/10161)	
20	30219	Deck Hub Spacer (F/10161)	
21	F-102	1/4"-28 Grease Fitting (F/10161)	3
22	W-131	1" x 1-1/2" Washer	3
23	300448	Bushing	3

DIXIE CHOPPER

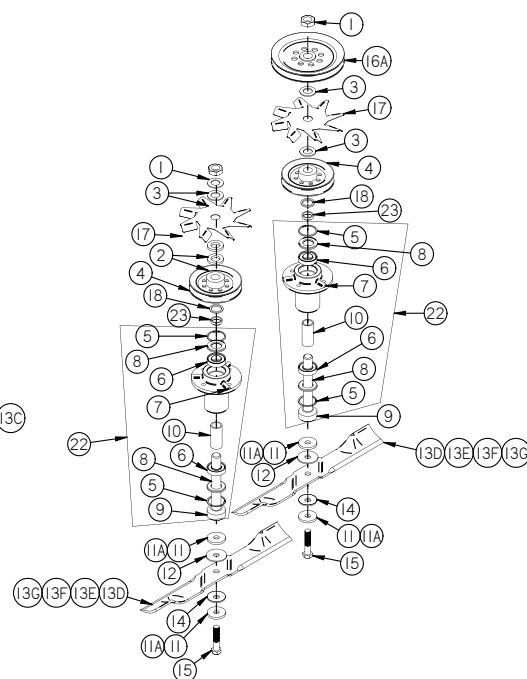
SE 50"/60" MODEL SPINDLE HUB ASSEMBLY



50" Setup



60" Setup

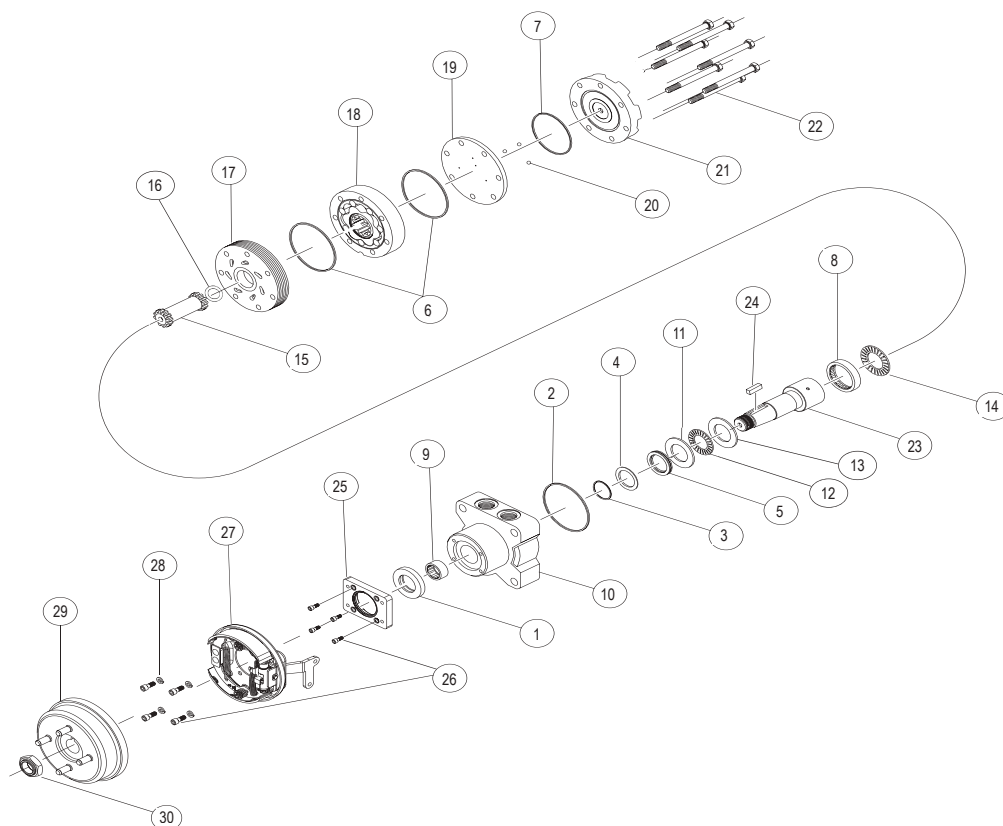


REF	PART#	DESCRIPTION	Qty
	300441	Complete Spindle Hub Assembly	
1	N-167	1"-14 Jam Nut Zinc	3
2	W-146	1" x 1-3/4" Washer	4
3	W-137	1" x 2" Belleville Washer	6
4	9907525X100S	5.25" Pulley	3
5	788080	Snap Ring (F/10161)	
6	30218	Bearing (F/10161)	
7	F-102	1/4"-28 Grease Fitting (F/10161)	3
8	300443	Seal - Oil Hub Deck	
9	30217	Short Blade Shaft (F/10161)	3
10	30219	Deck Hub Spacer (F/10161)	
11	W-182	1/4" Blade Spacer (F/X Blade)	6
11A	30242	1/2" Blade Spacer (Optional)	
12	W-101	5/8" Fiber Washer	3
13	30227-50X	X Blade	3
13A	300089	50" X Blade Kit	
13B	30227-H	Standard Blade	
13C	30227-N	Heavy Duty Blade	

REF	PART#	DESCRIPTION	Qty
13D	30227-60X	X Blade	3
13E	300090	60" X Blade Kit	
13F	30227-60H	Standard Blade	
13G	30227-60N	Heavy Duty Blade	
14	W-100	5/8" Belleville Washer	3
15	B-121-L	5/8"-18x3" Long Bolt	3
16	300037	Pulley-Top Center (50")	1
16A	300059	Pulley-Top Center (60")	1
17	300058	Fan&Decal (Center F/50") (On All 3 F/60")	1
18	W-131	1" x 1-1/2" Washer	3
19	2006B81W	Engine-Deck B-81 (50")	1
19A	2006B85W	Engine-Deck B-85 (60")	1
20	2006B112R	Deck Belt B-112 (50")	1
20A	2006B130R	Deck Belt B-130 (60")	1
21	2006B64R	Engine-Pump Belt B-64	1
22	300440	Short Spindle Assembly (2 Snap Rings, 2 Hub Bearings, 2 Seals - Oil Hub & 1 Spacer	
23	300448	Bushing	3

DIXIE CHOPPER[®]

CE WHEEL MOTOR

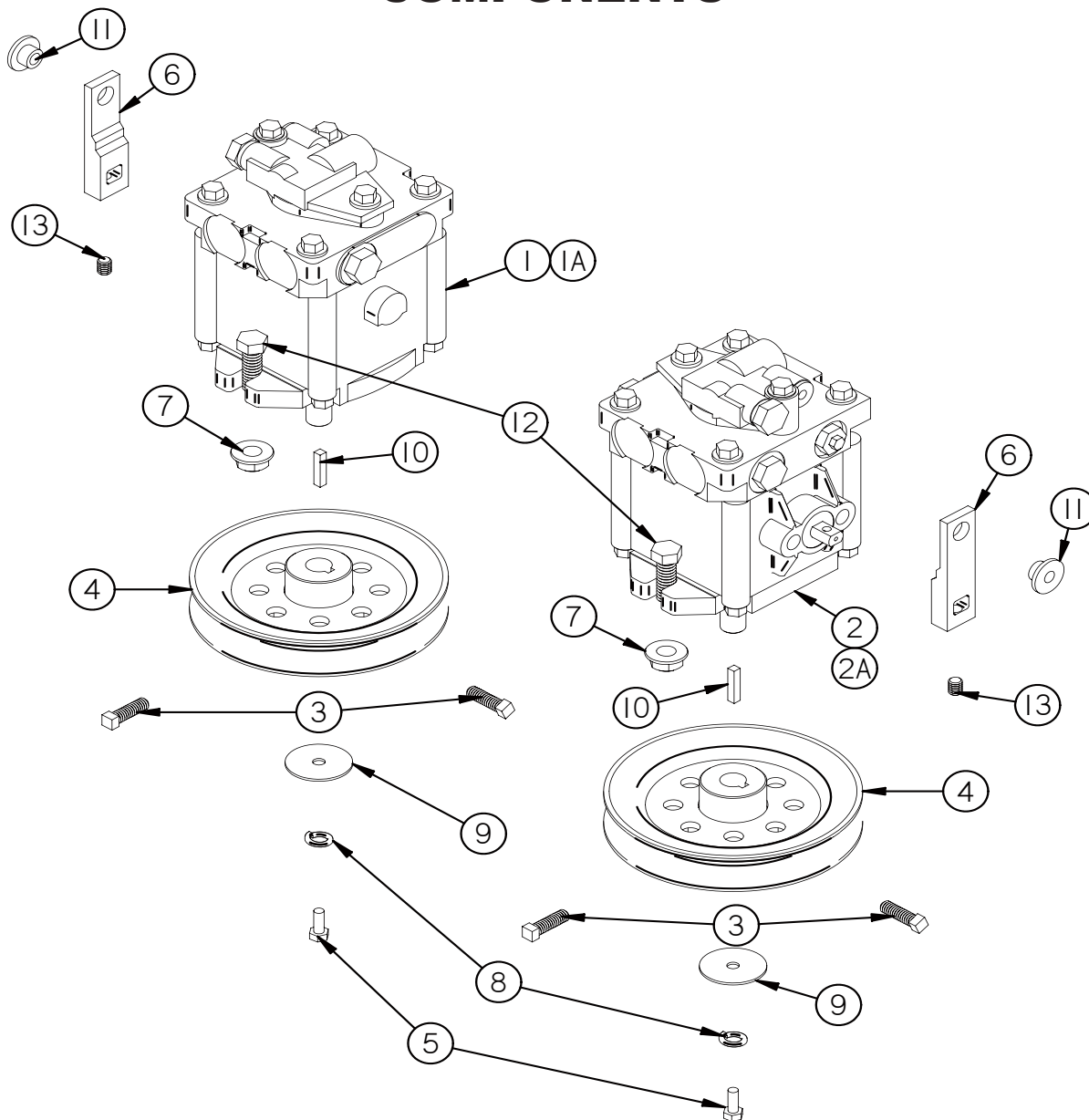


REF	PART#	DESCRIPTION	Qty
	200050	Right Wheel Motor	
	200049	Left Wheel Motor	
1-8	500444004	Seal Kit	
9	530018000	Front Housing Bearing	1
10	530013005	Setback Flange W/ Brake Mount	1
11	500018283	Front Thrust Washer	1
12	500018282	Front Thrust Bearing	1
13	300018002	Thrust Washer	1
14	500018059	Rear Thrust Bearing	1
15	500014009	Drive Link Kit	1
16	500018185	Drive Link Spacer Kit	1
17	500015006	Forward Manifold	1
18	500147002	Standard Rotor Kit	1

REF	PART	DESCRIPTION	Qty
19	500012001	Balance Plate	1
20	500018048	Steel Ball	1
21	600016001	End Cover	1
22	500445014	Bolt Set Kit	1
23	500011311	Shaft Kit	1
24	500449105	Key Kit	1
25	530018002	Brake Mounting Block	1
26	400180050	Mounting Bolt	4
27	400180046	Brake Kit (Right)	1
	400180047	Brake Kit (Left)	1
27	400180051	Brake Shoes Only	1
28	400180045	Lock Washer	4
29	300018106	4 Bolt Brake Hub	1
30	PW72693	Nut Kit	1

DIXIE CHOPPER

SE 34",44",50",60" DRIVE COMPONENTS

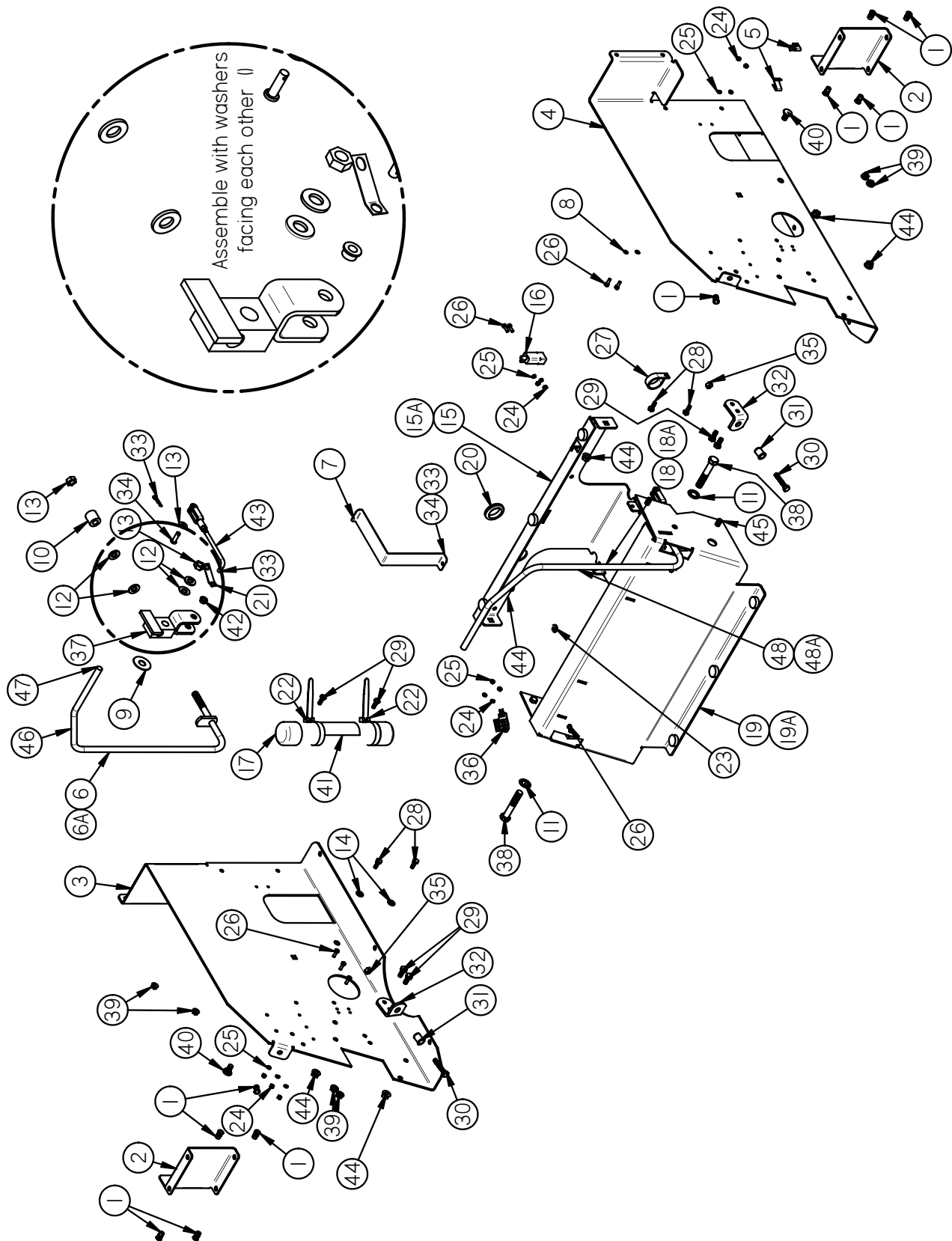


REF	PART#	DESCRIPTION	Qty
1	200051	LH Hydraulic Pump (White)	1
1A	200109	LH Hydraulic Pump (White 13) 60" Only	1
2	200052	RH Hydraulic Pump (White)	1
2A	200110	RH Hydraulic Pump (White 13) 60" Only	1
3	S-108	5/16"-18x1" Square Set	4
4	200031	Pump Pulley	2
5	B-269	M6-1.00 x 16 Bolt	2
6	200119	Pump Control Arm (White) (SE# 5046185 & up)	2

REF	PART#	DESCRIPTION	Qty
7	N-154	7/16"-14 Whiz Flange Nut	4
8	W-179	M6 Lock Washer	2
9	W-134	1/4" Fender Washer	2
10	K-112	Square Key (5mX5mX25m)	2
11	20222	Nylon Bushing	2
12	B-153	7/16"-14 x 1-1/4" Bolt	4
13	S-104	5/16"-18x3/8" Socket Set	2

DIXIE CHOPPER®

SE 34",44",50",60" DRIVE FRAME AND COMPONENTS



DIXIE CHOPPER

SE 34",44",50",60" DRIVE FRAME AND COMPONENTS CONT'D

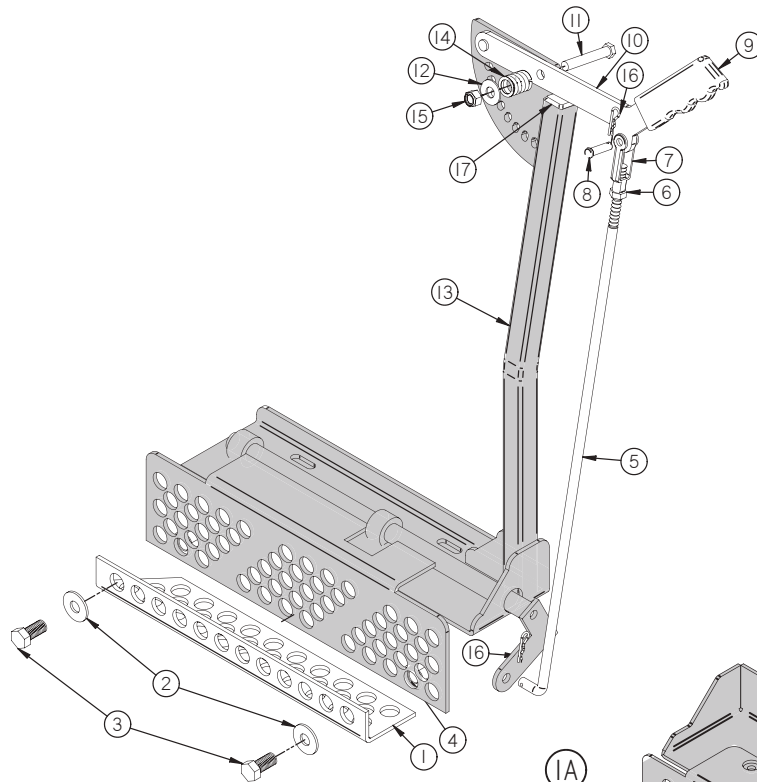
REF	Part#	DESCRIPTION	Qty
25	W-180	M5 Lock Washer	11
26	B-258	M5-.8x16mm HHCS	11
27	C-113	Rubber Coated Clamp	1
28	B-102	1/4"-20x3/4" HHCS	5
29	B-107	5/16"-18x3/4" Bolt	6
30	B-105	5/16"-18x1-3/4" Full Thread	2
31	N-153	5/16"-18 Nut Insert	2
32	400083	Bracket-Steer Stop	2
33	20224	Cotter Pin	4
34	P-101	5/16"x1" Clevis Pin	2
35	N-103	5/16"-18 Std. Hex Nut	2
36	500013	Steering Lever Switch	2
37	200037	Steering Block	2
38	B-197	1/2"-13x4-1/2" Bolt	2
39	N-103-W	5/16"-18 Whiz Flange Nut	6
40	B-110	3/8"-16x3/4" Carriage Bolt	2
41	900066	Document Tube	1
42	20222	Nylon Insert	2
43	400097	Rod-Steer Block to Pump Arm (Includes:Nut & Yoke)	2
44	N-108	3/8"-16 Whiz Flange Nut	6
45	B-137	3/8"-16x3/4" Bolt	4
46	400201	Grip - Foam	2
47	400228	Caps - End Plastic Black	2
48	200067	Left Steering Lever F/34"/44"	1
48A	200039	Left Steering Lever F/50"/60"	

REF	PART#	DESCRIPTION	Qty
1	N-152	1/4"-20 Nut Insert	10
2	400085	Tank Bracket	2
3	400080	Right Inner Fender	1
4	400081	Left Inner Fender	1
5	C-101	Wire Clip	2
6	200066	Right Steering Lever F/34" & 44"	1
6A	200038	Right Steering Lever F/50" & 60"	1
7	400098	Battery Strap	1
8	W-175	M5 Flat Washer	2
9	W-140	1-5/8"OD. x 5/8"ID. Nylon Washer	2
10	200232	1" OD. x 1/2" ID. x 1" Length	2
11	W-157	1" Startooth Washer	2
12	W-192	1" OD. x 1/2" ID. Belleville Washer	8
13	N-111	1/2"-13 Hex Nut Jam	4
14	W-171	1/2" Teflon Washer	2
15	100114	Upper Crossmember F/34" & 44"	1
15A	400092	Upper Crossmember F/50" & 60"	1
		To Fasten B-102, W-153,N-152 50/60 one each 34/44 two each	
16	500019	Seat Switch	1
17	900017	Cap for Tube	2
18	200067	Left Steering Lever F/34" & 44"	1
18A	200039	Left Steering Lever F/50" & 60"	1
19	400169	Front Panel F/34" & 44"	1
19A	400102	Front Panel F/50" & 60"	1
20	900069	Rubber Grommet	1
21	20223	Backing Clip	2
22	C-109	Clip and strap for Docu-tube	2
23	400124	Grommet for Front Panel	1
24	N-179	M5-.8 Hex Nut	11

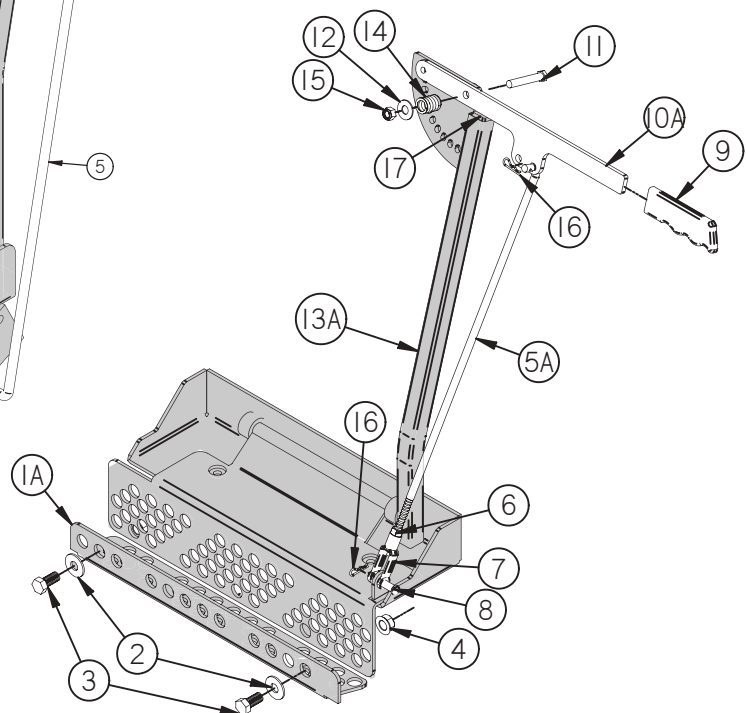
DIXIE CHOPPER[®]

34" & 44" OCDC ASSEMBLY

34" OCDC



44" OCDC



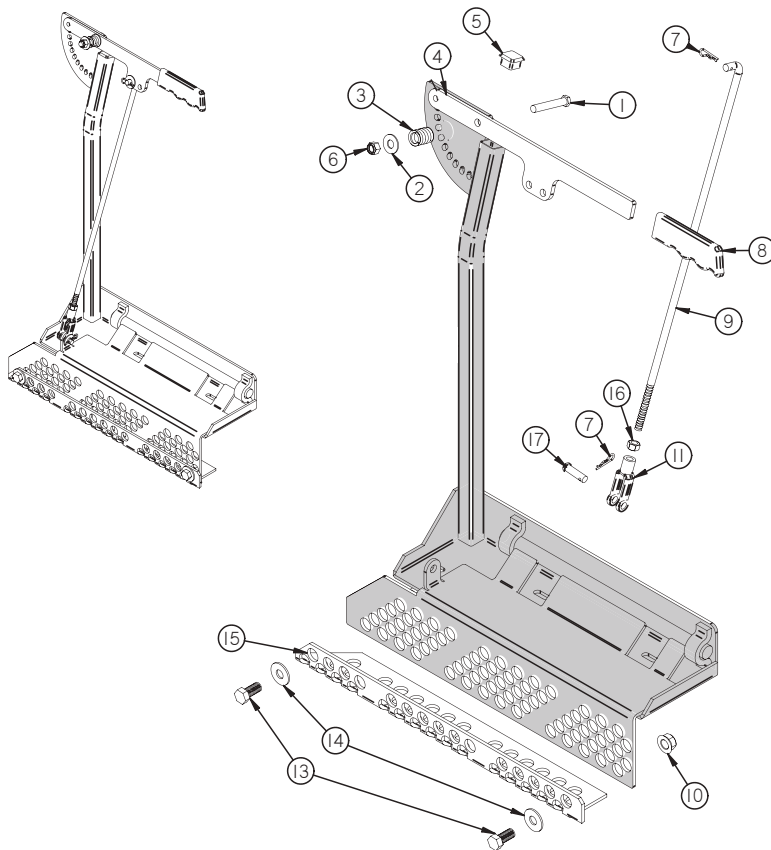
REF	PART#	DESCRIPTION	Qty
	300161	Complete 34" OCDC Assembly	
	300157	Complete 44" OCDC Assembly	
1	224000920415	34" Lower Screen (Optional)	
1A	300160	44" Lower Screen (Optional)	
2	W-109	1/2" Flat Washer (Opt.)	
3	B-138	1/2"-13 x 1" HH Bolt (Opt.)	
4	N-157	1/2"-13 Whiz Flange Nut (Opt.)	
5	300146	34" Control Rod (Inc. Ref# 6&7)	1
5A	97122	44" Control Rod (Inc. Ref# 6&7)	1
6	N-150	3/8"-24 Fine Hex Nut	1
7	N-155	3/8"-24 Adj. Yoke	1
8	P-102	3/8" x 1-1/4" Clevis Pin	1

REF	PART#	DESCRIPTION	Qty
9	67258	Handle Grip	1
10	900098	34" Handle Weldment	1
10A	900014	44" Handle Weldment	1
11	B-179	3/8"-16 x 2-1/2" Bolt	1
12	W-104	3/8" Flat Washer	1
13	300164	34" OCDC Weldment	1
13A	300159	44" OCDC Weldment	1
14	20252	Spring	1
15	N-107	3/8"-16 Nylon Lock Nut	1
16	20224	Hair Pin Clip	2
17	68142	Plug - Plastic 1 X 1	1

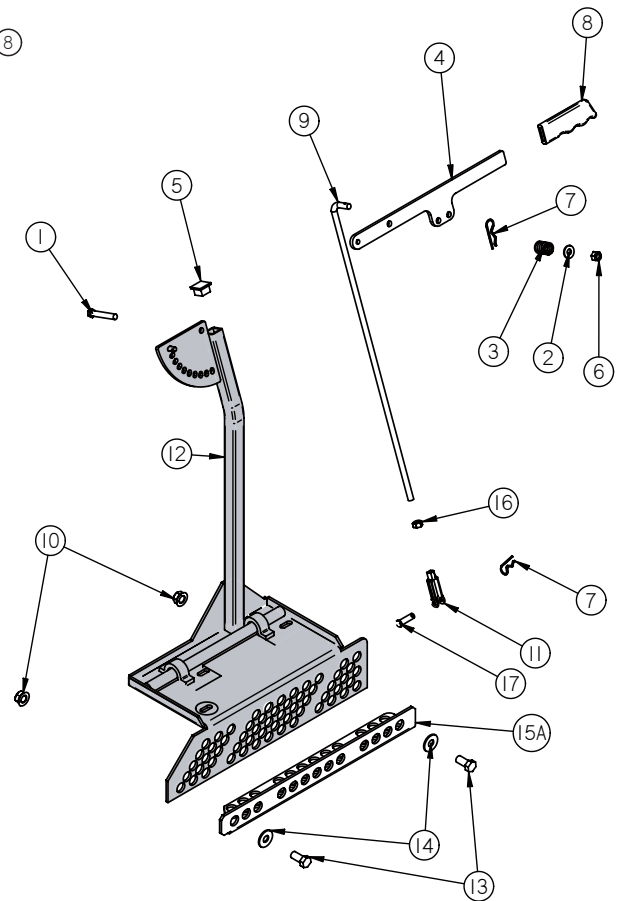
DIXIE CHOPPER®

50" & 60" OCDC ASSEMBLY

60" OCDC



50" OCDC

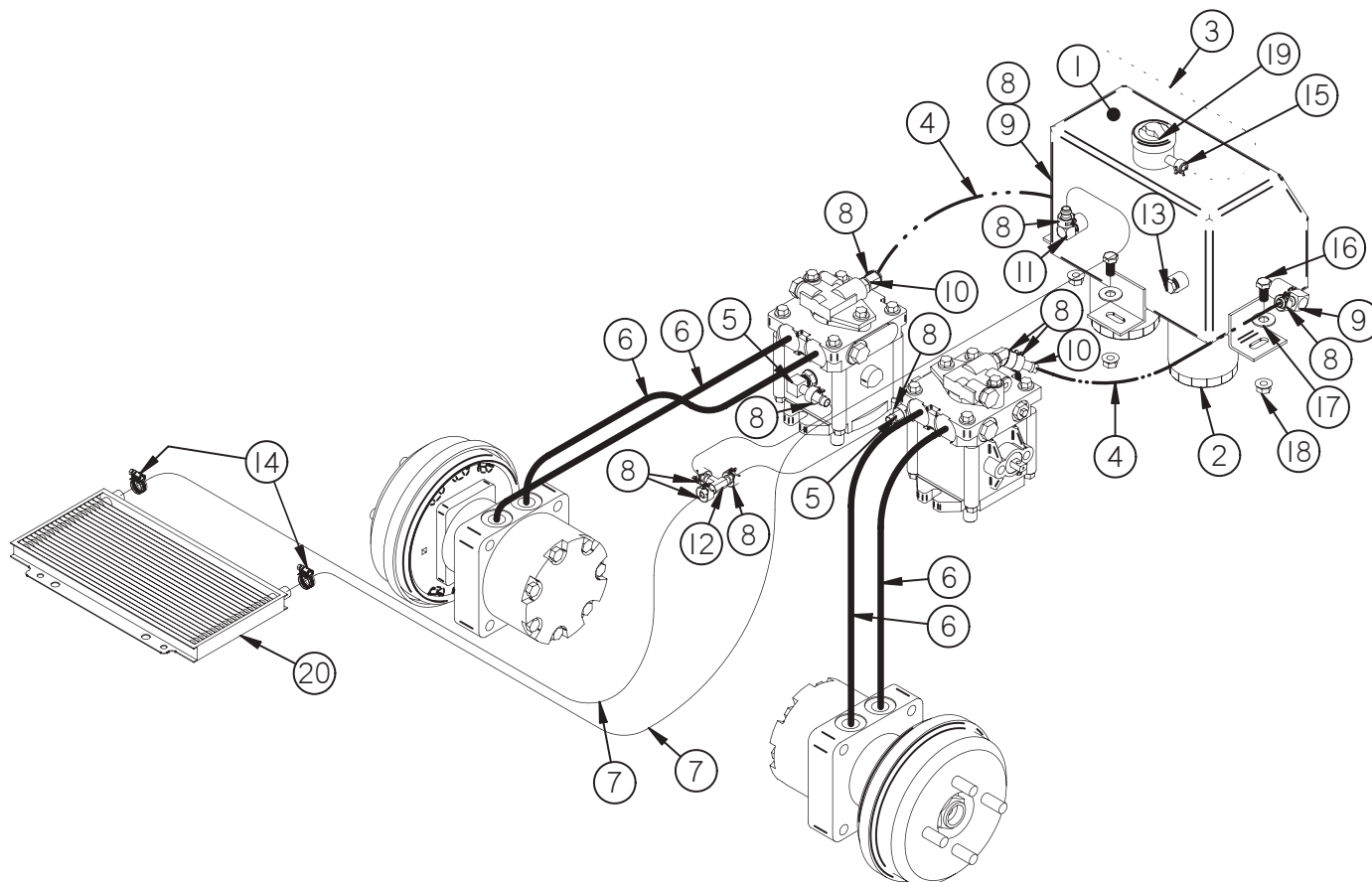


REF	PART#	DESCRIPTION	Qty
	300350	Assembly-60" OCDC	
	68122-50	Assembly-50" OCDC	
1	B-179	3/8"-16x2-1/2" Bolt	1
2	W-104	3/8" Flat Washer	1
3	20252	Spring	1
4	900014	Handle	1
5	68142	1" x 1" Plastic Plug	1
6	N-107	3/8"-16 Nyloc Nut	1
7	20224	Clip	2
8	67258	Handle Grip	1

REF	PART#	DESCRIPTION	Qty
9	68130	60" Control Rod (Inc. #9,11,16)	
9A	97122	50" Control Rod (Inc. #9,11,16)	1
10	N-157	1/2"-13 Whiz Flange Nut	2
11	N-155	3/8"-24 Yoke	1
12	68122-50W	OCDC Weldment	
13	B-138	1/2"-13x1" Bolt	2
14	W-109	1/2" Std. Flat Washer	2
15	68136	60" Lower Screen (Optional)	1
15A	68135	50" Lower Screen (Optional)	1
16	N-150	3/8"-24 Hex Nut	1
17	P-102	3/8"x1-1/4" Clevis Pin	1

DIXIE CHOPPER

2760 HYDRAULIC HOSE ROUTING

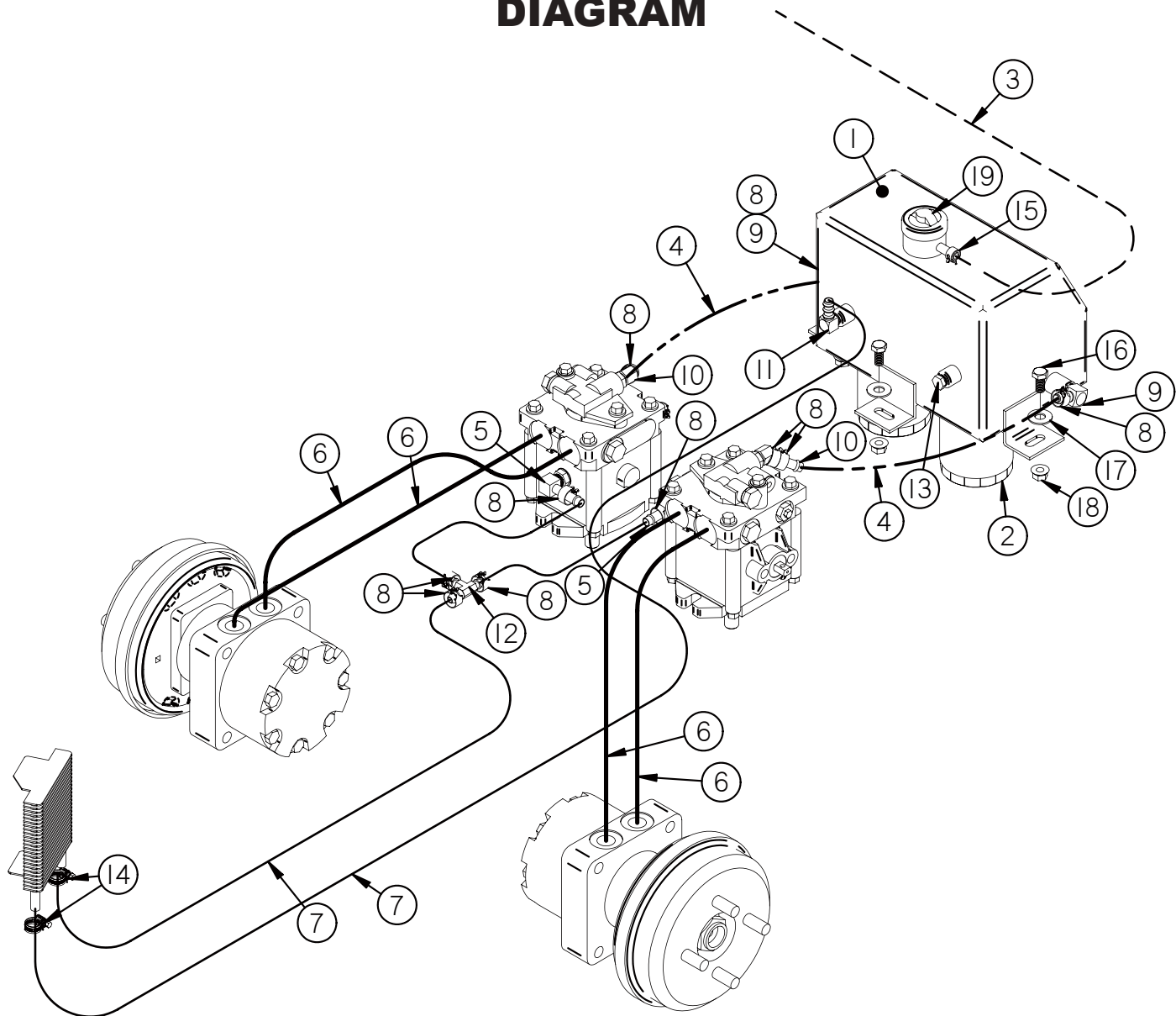


REF	PART#	DESCRIPTION	Qty
1	200033	Hydraulic Tank w/Cap	1
2	68140	Hydraulic Filter	2
3	97374	Black Hose (5/16") (4' Total)	/ft.
4	200027	3/8" Braided Black Hose (14" Total)	/ft.
5	67015	3/8" O-ring-3/8" Barb 90°	2
6	200036	High Pressure Hyd. Hose	4
7	60109	3/8" Black Hose (4'6" Total)	/ft.
8	67013	Clamp (Green)	12
9	60125	3/8" Pipe to 3/8" Barb 90°	2
10	65072	3/8" O-ring to 3/8" Barb	2

REF	PART#	DESCRIPTION	Qty
11	67014	1/4" Thread-3/8" Barb St.	1
12	67008	Brass T 3/8" Barb	1
13	65009	Plug 1/4"	1
14	68231	Clamp #4	2
15	72012	Clamp (Black)	1
16	B-137	3/8"-16x3/4" Bolt	3
17	W-104	3/8" Flat Washer	3
18	N-108	3/8"-16 Whiz Flange Nut	3
19	40117-C	Cap for Tank	
20	60103-L	Oil Cooler	1

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SE 34",44",50" HYDRAULIC HOSE ROUTING DIAGRAM

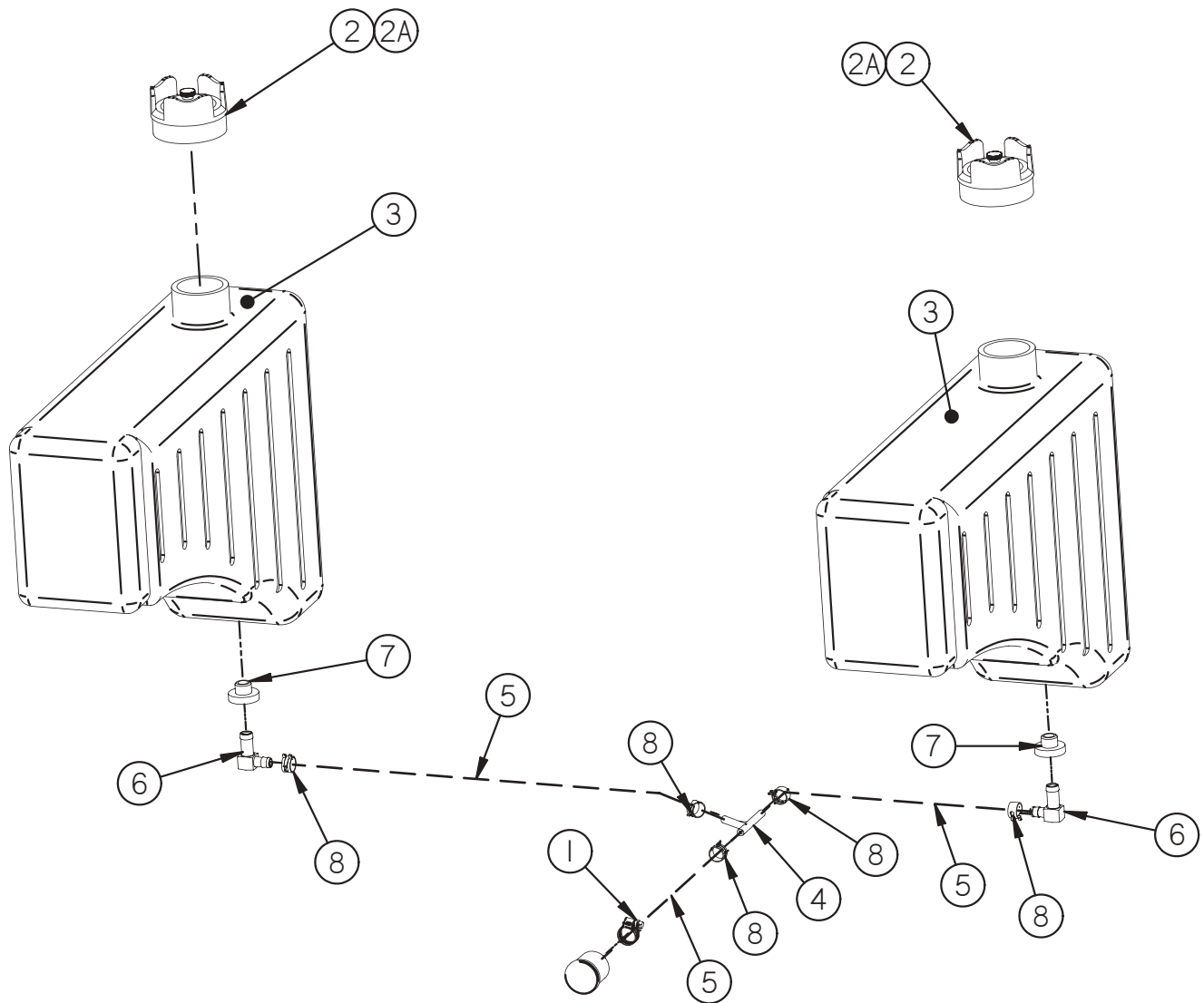


REF	PART#	DESCRIPTION	Qty
1	200033	Hydraulic Tank w/Cap	1
2	68140	Hydraulic Filter	2
3	97374	Black Hose (5/16") (4' Total)	/ft.
4	200027	3/8" Braided Black Hose (14" Total)	/ft.
5	67015	3/8" O-ring-3/8" Barb 90°	2
6	200036	High Pressure Hyd. Hose	4
7	60109	3/8" Black Hose (4'6" Total)	/ft.
8	67013	Clamp (Green)	12
9	60125	3/8" Pipe to 3/8" Barb 90°	2

REF	PART#	DESCRIPTION	Qty
10	600084	3/8" O-ring to 3/8" Barb 45°	2
11	67019	1/4" Thread-3/8" Barb 90°	1
12	67008	Brass T 3/8" Barb	1
13	65009	Plug 1/4"	1
14	68231	Clamp #4	2
15	72012	Clamp (Black)	1
16	B-137	3/8"-16x3/4" Bolt	3
17	W-104	3/8" Flat Washer	3
18	N-108	3/8"-16 Whiz Flange Nut	3
19	40117-C	Cap for Tank	

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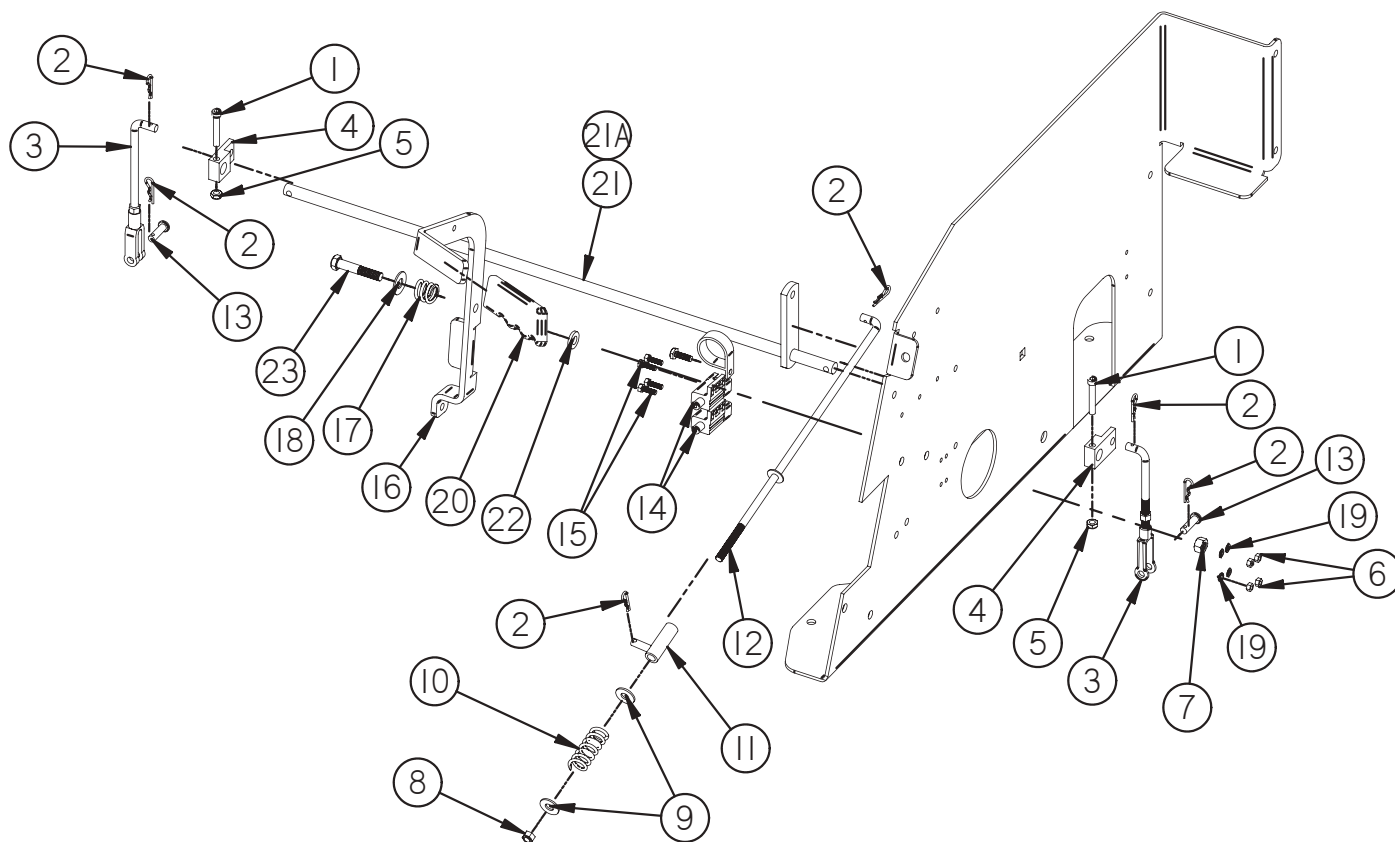
SE 34",44",50",60" FUEL COMPONENTS



REF	PART#	DESCRIPTION	Qty
1	68231	#4 Clamp	1
2	600035	Gas Cap	2
2A	40117-1	Gas Cap w/Guage(optional)	
3	40204-1	Gas Tank	2
4	97369	5/16" Gas Line "Y"	1
5	97374	5/16" Black Hose	/ft.
6	72218	Gas Tank Elbow	2
7	40220	Gas Tank Bushing	2
8	72012	5/16" Black Clamp	5

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SE 34",44",50",60" BRAKE COMPONENTS

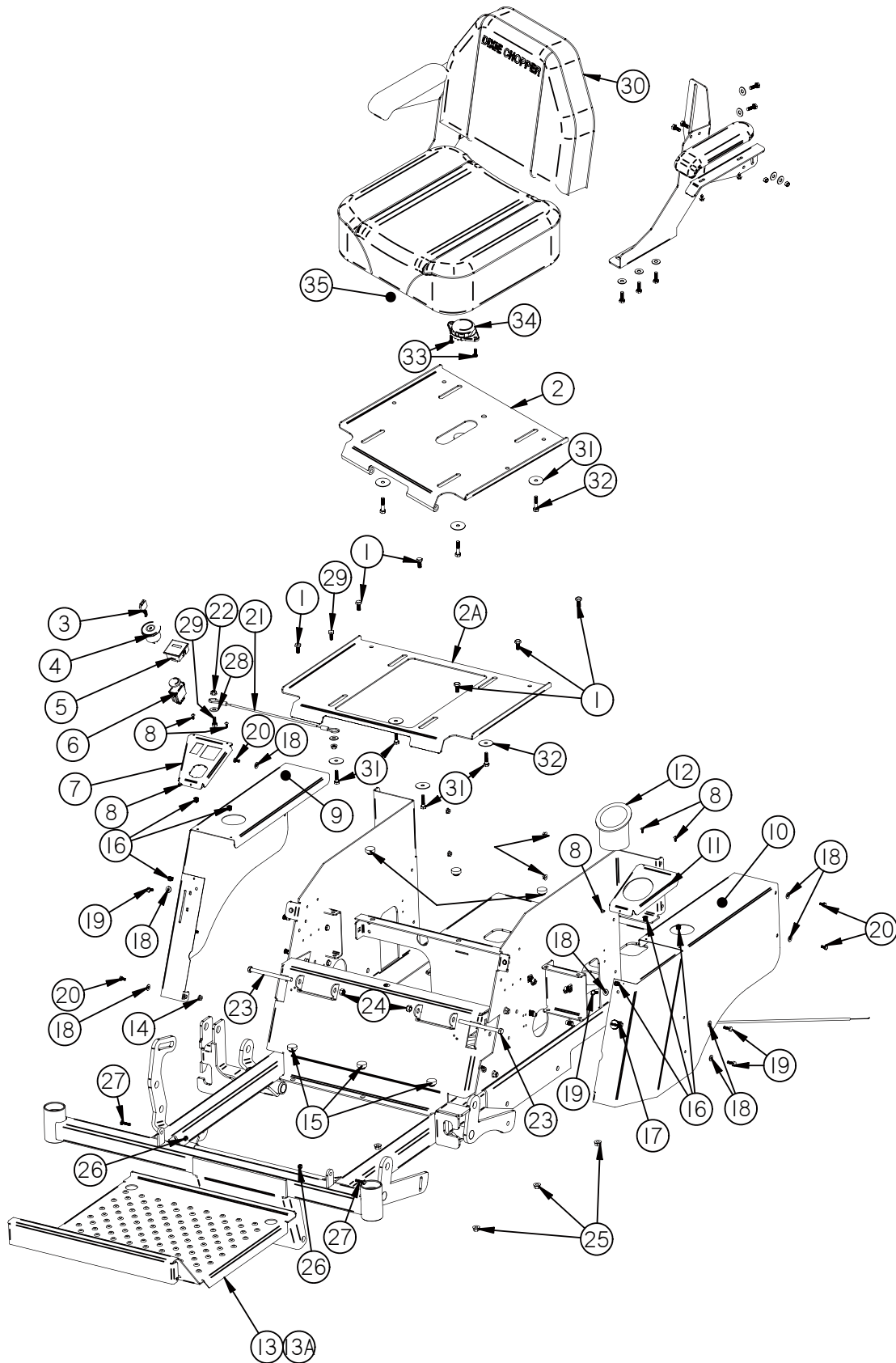


REF	PART#	DESCRIPTION	Qty
1	B-268	1/4"-20x1-1/2" SHCS	2
2	20224	HairClip	6
3	400101	Brake Pivot Rod, Yoke, and Nut	2
4	400094	Brake Pivot Arm	2
5	N-176	1/4"-20 Nyloc Nut	2
6	N-179	M5-.8 Hex Nut	4
7	N-107	3/8"-16 Nylon Lock Nut	1
8	N-144	5/16"-18 Nyloc Jam	1
9	W-113	5/16" Flat Washer	2
10	400096	Spring	1
11	100042	Trunion Tube Weldment	1

REF	PART#	DESCRIPTION	Qty
12	400093	Brake Handle Link Rod	1
13	P-101	5/16"x1" Clevis Pin	2
14	500019	Brake Switch	2
15	B-258	M5-.8x18mm HHCS Bolt	4
16	400089	Brake Handle	1
17	400090	Spring	1
18	W-104	3/8" Flat Washer	1
19	W-180	M5 Lock Washer	4
20	67258	Black Handle Grip	1
21	100115A	Brake Pivot Rod (34"/44")	1
21A	400095	Brake Pivot Rod (50"/60")	1
22	W-125	3/8"x7/8" Plastic Washer	1
23	B-124	3/8"-16x1-3/4" HHCS	1

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SE 34",44",50",60" BODY COMPONENTS



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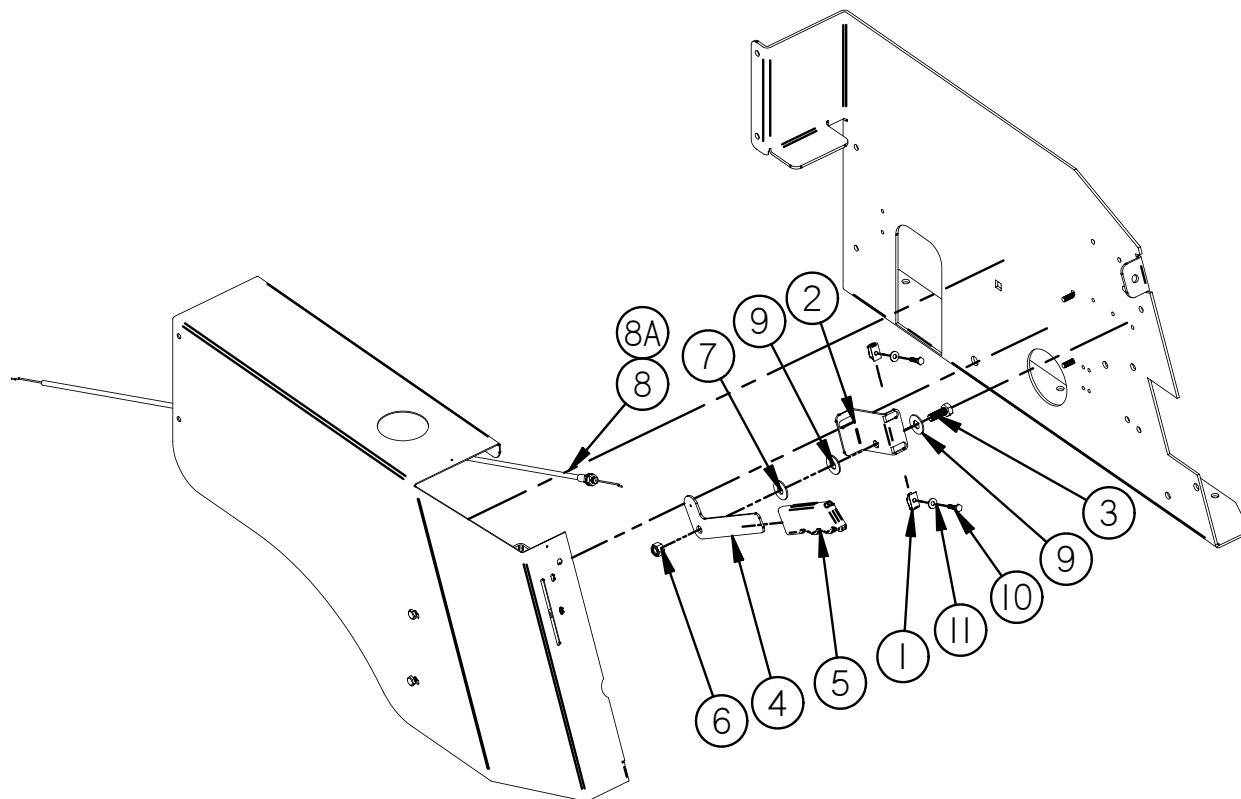
SE 34",44",50",60" BODY COMPONENTS (CONT'D)

REF	PART#	DESCRIPTION	Qty
1	B-137	3/8"-16x3/4" Bolt	6
2	400170	Seat Pan (34"/44")	1
2A	400172	Seat Pan (50"/60") - F/Suspension Seat SN-SE6047708 & Up	1
3	500018	Molded Key	1
4	500017	Ignition Switch	1
5	500015	Hour Meter	1
6	500016	PTO Switch	1
7	400251	Gauge Panel	1
8	S-118	#8x1/2" Phillips Screw	6
9	400086	Right Outer Fender	1
10	400087	Left Outer Fender	1
11	400091	Cup Holder Top	1
12	400112	Plastic Cup Holder	1
13	400168	Floor Pan (34"/44")	1
13A	400100	Floor Pan (50"/60")	1
14	N-101	1/4"-20 S.S. Whiz Nut	6
15	900068	Rubber Pad	6
16	N-190	Plastic Nut Insert	6
17	600072	Choke	1
18	W-153	1/4" S.S. Flat Washer	12
19	B-209	1/4"-20x3/4" S.S. HHCS	6
20	B-103	1/4"-20x1/2" S.S. Bolt	6
21	40218	Seat Cable	1
22	N-103-W	5/16"-18 Whiz Flange Nut	2
23	B-229	3/8"-16x5" HHCS	2
24	N-107	3/8"-16 Nylon Lock Nut	2
25	N-108	3/8"-16 Whiz Flange Nut	6
26	N-176	1/4"-20 Nyloc Nut	2
27	B-172	1/4"-20x1" HH Bolt	2
28	W-113	5/16" Std. Flat Washer	2

REF	PART#	DESCRIPTION	Qty
29	B-107	5/16"-18x3/4" Bolt	2
	400216	SE Seat Hardware Kit	
30	400293	Grey Seat Complete	
31	W-118	5/16" x 1-1/2" Washer	
32	B-171	5/16"x1-1/2" HH Bolt	
33	B-292	1/4"-20x3/4" Round Phillip Head Bolt	
34	400186	Seat Switch	1
35	200294	Suspension Only	1

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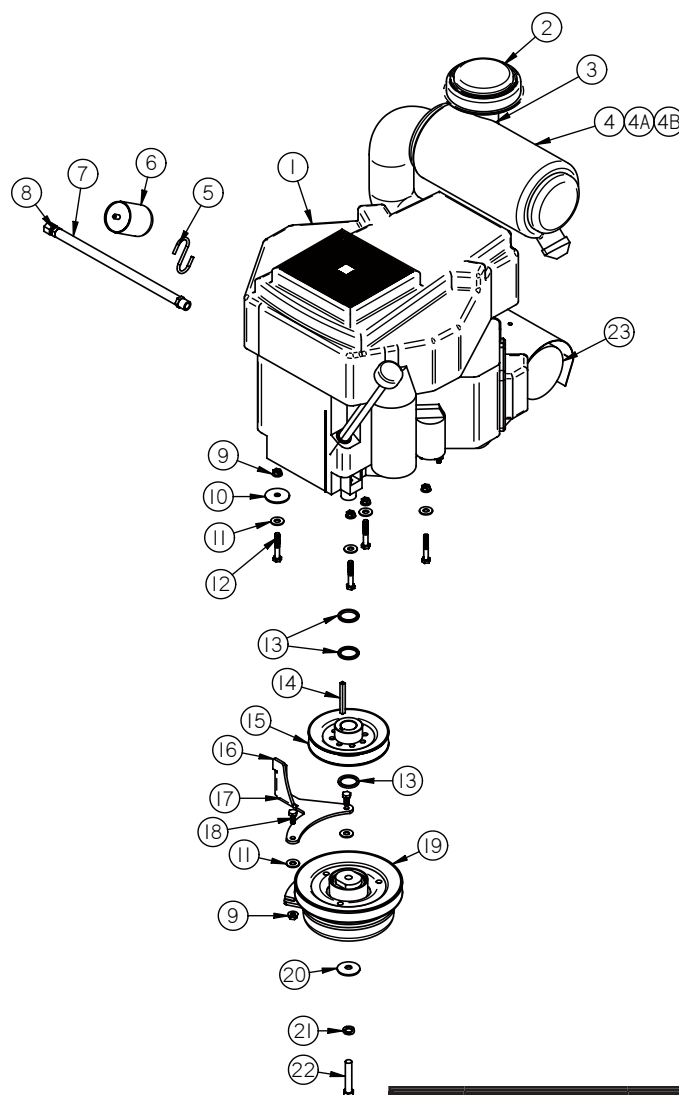
SE 34",44",50",60" THROTTLE COMPONENTS



REF	PART#	DESCRIPTION	Qty
1	C-105	10-24 Clip (Fold over nut)	2
2	400104	Throttle Cable Bracket	1
3	B-108	3/8"-16x1" Bolt	1
4	400103	Throttle Handle	1
5	400125	Black Handle Grip	1
6	N-107	3/8"-16 Nylon Lock Nut	1
7	W-125	3/8"x7/8" Plastic Washer	1
8	600075	Throttle Cable	1
8A	600083	Throttle Assembly (Including Reference #'s: 1-4 and 6-11)	
9	W-104	3/8" Flat Washer	2
10	B-203	#10-24x3/4" S.S. Hex Bolt	2
11	W-152	#10 S.S. Washer	2

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25Hp KOHLER ENGINE

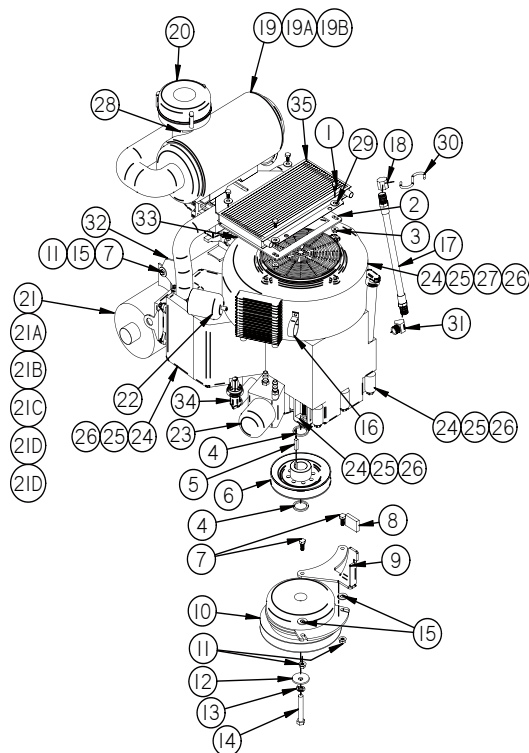


REF	PART#	DESCRIPTION	Qty
1	600147	25 Hp Kohler Engine	1
2	25-324-01	Kohler Turbo Pre-Cleaner	1
3	90125	Worm Clamp	1
4	25-084-06	Complete Canister	1
4A	25-083-02	Primary Filter	1
4B	25-083-03	Secondary Filter	1
5	C-117	S-Hook	1
6	97392	Fuel Filter	1
7	600106	Oil Drain Hose Assembly	1
8	600103	Oil Drain Cap	1
9	N-103-W	5/16\"-18 Whiz Flange Nut	6
10	W-107	3/8\" x 1-5/8\" Belleville	1

REF	PART#	DESCRIPTION	Qty
11	W-113	5/16\" Flat Washer	6
12	B-156	5/16\"-18x2\" Gr.5 HH Bolt	4
13	W-145	1-1/8\" x 1-3/4\" Washer	3
14	K-103	1/4\" x 1\" Square Key	1
15	600055	Pulley	1
16	500023	Clutch Bracket Sleeve	1
17	100034	Clutch Bracket	1
18	B-107	5/16\"-18x3/4\" Bolt	2
19	500012	Clutch Assembly	1
20	W-144	Belleville Washer	1
21	W-108	Lock Washer	1
22	B-273	7/16\"-20x2-1/2\" Gr.8 HHCS	1
23	600011	25Hp Kohler Muffler	1

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27Hp GENERAC ENGINE

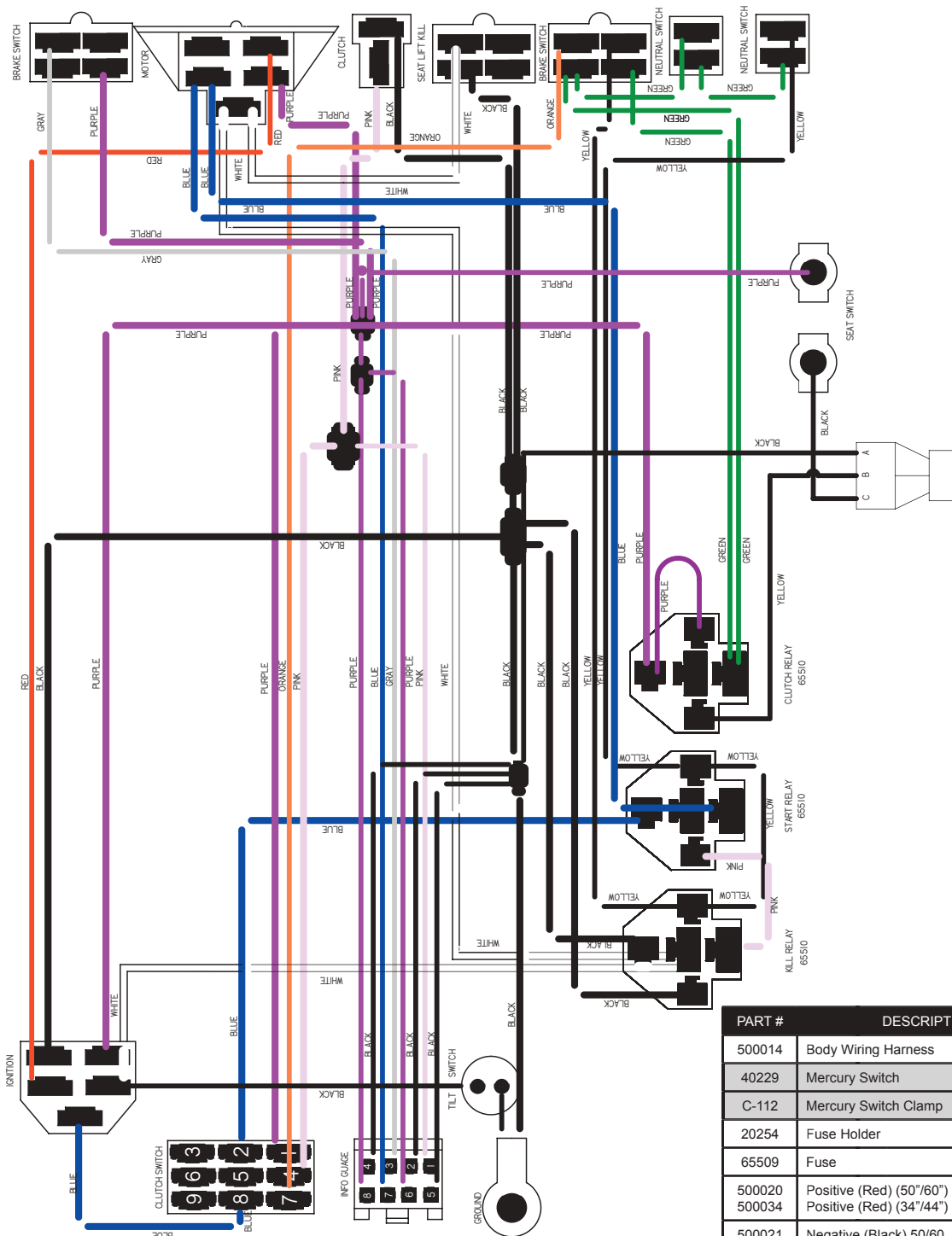


REF	PART#	DESCRIPTION	Qty
	600090	Generac Engine 27HP Spec#-0050620	1
1	B-101	1/4"-20x1/2" Bolt (2760Hp Only)	4
2	400105	Oil Cooler Bracket (2760Hp Only)	1
3	N-102	1/4"-20 Whiz Flange Nut (2760Hp Only)	4
4	W-145	1-1/8"X1-3/4" Flat Washer	2
5	K-103	1/4" X1" Square Key	1
6	600055	Pulley	1
7	B-107	5/16"-18x3/4" Bolt	4
8	500023	Clutch Bracket Sleeve	1
9	100034	Clutch Bracket	1
10	500012	Clutch Assembly	1
11	N-103-W	5/16"-18 Whiz Flange Nut	4
12	W-144	7/16" Stainless Belleville Washer	1
13	W-108	7/16" Lock Washer	1
14	B-273	7/16"-20x2-1/2" HHCS Gr. 8	1
15	W-113	5/16" Flat Washer	4
16	C-108	2 1/4" Rubber Coated Clamp	1
17	600106	Oil Drain Hose Assembly	1
18	600103	Oil Drain Cap	1

REF	PART#	DESCRIPTION	Qty
19	0E3655	Complete Canister	1
19A	0E3557	Primary Filter	1
19B	0E3656	Secondary Filter	1
20	90115	Pre-Cleaner Turbinator	1
21	600061	Kit Generac Muffler	1
21A	600032	Muffler 25,27 Hp	
21D	0C4138	Generac Muffler Gasket	2
22	97392	Fuel Filter	1
23	070185B	Oil Filter	1
24	B-156	5/16"-18x2" HH GR5 Bolt	4
25	W-113	5/16" Standard Flat Washer	4
26	N-103-W	5/16"-18 Whiz Flange Nut	4
27	W-107	3/8"x1-5/8" Belleville Washer	1
28	90125	Worm Clamp	1
29	W-102	1/4" Flat Washer (2760Hp Only)	4
30	C-117	S-Hook	1
31	600085	3/8"-Fitting 45 deg.	1
32	600058	Right Muffler Bracket	1
33	600057	Left Muffler Bracket	1
34	60130	1/4"-90 Degree Fitting	1
35	60103-L	Oil Cooler (2760Hp Only)	1

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SE 34",44",50"&60" BODY WIRING DIAGRAM 2004 CONFIGURATION COMPLETE WIRING HARNESS 500014



PART #	DESCRIPTION	Qty.
500014	Body Wiring Harness	1
40229	Mercury Switch	1
C-112	Mercury Switch Clamp	1
20254	Fuse Holder	1
65509	Fuse	1
500020	Positive (Red) (50"/60")	1
500034	Positive (Red) (34"/44")	1
500021	Negative (Black) 50/60	1
20226-B	Negative (Black) 34/44	1
65510	Relay Box	3
20225-B	Battery Boot	1
B-102	Bolt f/Battery	2
N-102	Nut f/Battery	2
W-102	Washer f/Battery	2
500036	Sheath f/Positive Bat. Cable (34"/44")	1
500035	Harness-Electric Switch Seat Gray	1
500044	Module - Delay Timer	1
500062	Clutch Wiring Pigtail	1
500044	Module - Delay Timer	1

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General Bolt Torque Specifications

STANDARD DRY TORQUE IN FOOT-POUNDS

Bolt Size Inches	Coarse Thread /Inches	SAE 0-1-2 Low Carbon Steel	SAE Grd. 3 Medium Carbon Steel	SAE Grd. 5 Med. Carbon Heat T. Steel	SAE Grd. 6 Med. Carbon Treat. Steel	SAE Grd. 7 Med. Carbon Alloy Steel	SAE Grd. 8 Med. Carbon Alloy Steel
1/4	20	6	9	10	12.5	13	14
5/16	18	12	17	19	24	25	29
3/8	16	20	30	33	43	44	47
7/16	14	32	47	54	69	71	78
1/2	13	47	69	78	106	110	119
9/16	12	69	103	114	150	154	169
5/8	11	96	145	154	209	215	230
3/4	10	155	234	257	350	360	380
7/8	9	206	372	382	550	570	600
1	8	310	551	587	825	700	840
1-1/8	7	480	794	872	1304	1325	1430
1-1/8	7	675	1105	1211	1815	1825	1975

To determine the torque for a fine thread bolt, increase the above coarse thread ratings by 9%.

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NOTES

DIXIE CHOPPER

The World's Fastest Lawn Mower

6302 E. County Road 100 North

Coatesville, IN. 46121

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